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7	
8	Title
9	Evaluation of the Grillo sensor, a low-cost accelerometer for IoT-based Real-time
10	seismology
11	

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#### 19 Abstract

Micro-Electro-Mechanical (MEMS) accelerometers are useful for real-time seismology 20 due to their ability to record strong, unsaturated seismic signals. Recent advances in 21 MEMS technologies enable design of instruments with improved capabilities that also 22 allow recording of small signals. As a result, MEMS can be useful across a broad 23 dynamic range and for both major earthquakes and smaller magnitude events. 24 25 Leveraging improved capabilities from off-the-shelf components, we demonstrate a new, low-cost MEMS-based accelerometer that provides an optimal tradeoff between 26 instrument cost and performance. This article analyzes the instrument's performance in 27 a regional network deployed in southern Mexico over a period of 3+ years for the 28 purpose of earthquake early warning. We discuss the self-noise level, dynamic range, 29 and useful resolution, and compare these parameters to other MEMS-based 30 instruments. Besides the sensor evaluation, we present a large, openly available 31 dataset of strong motion data that comprises continuous ground motion records from 24 32 instruments since 2017. 33

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#### 36 Introduction

- 37 Many regions of the world suffer from high earthquake-related risks due to a
- combination of growing population in hazard prone areas and fragile infrastructure that
- <sup>39</sup> might not withstand strong ground shaking (Silva *et al.*, 2018). Earthquake Early

Warning (EEW) systems can reduce these risks by providing users a short time window
for taking a basic protective action before the strong shaking arrives. EEWs have
proven to be capable of providing timely alerts during earthquakes in Mexico (Aranda *et al.*, 1995), Japan (Wenzel and Zschau, 2014), and Taiwan (Chen *et al.*, 2015). Multiple
other EEW systems are either in development or undergoing testing (Allen and Melgar,
2019), such as on the US West coast (Kohler *et al.*, 2018), in Italy (Satriano *et al.*,
2011), and in China (Jin *et al.*, 2013).

There are two basic approaches to EEW systems. Regional or network-based EEW's 47 make use of seismic networks located in, or near, a well-known seismic zone and aim to 48 detect and characterize earthquakes a few seconds after their origin. Such systems 49 exploit the difference between the fast electromagnetic communication of the system 50 and the slower speed of seismic waves. Regional EEW's can provide useful alerts to 51 sites farther than about 50 km from the earthquake epicenter. In contrast, on-site or 52 single-station EEW's use the initial portion of the P-wave to predict the peak ground 53 acceleration (often associated with slower S-wave) at that same site and are suitable for 54 locations closer to the earthquake epicenter. Invariably, the choice of the type of system 55 and algorithm depends strongly on available budgets. Sensor networks, including 56 57 material cost and sensor deployment are one of the largest expenses in an EEW system and so the design of the system will be strongly controlled by how many stations 58 can be afforded and what size area the system needs to serve with that limited budget. 59 For this reason, a low cost sensor that can be deployed in large numbers to provide 60 dense station coverage across a large area has always been desirable. 61

Micro-electro-mechanical systems (MEMS) capacitive accelerometers offer this 62 capability. They are low-cost, low-power sensors with a wide range of applications in 63 multiple fields, such as electronics, engineering, and the military. Seismic applications 64 have utilized MEMS sensors since the early 2000s (Holland, 2003). Their ability to 65 record unsaturated, high-frequency, and especially near-field ground-motions (Evans et 66 al., 2014), make them an economical choice for large-scale or dense seismic networks 67 appropriate for EEW systems. MEMS instruments have been proven to be effective for 68 regional EEW systems (Wu, 2015; Wu et al., 2016; Peng et al., 2019), on-site EEWs 69 (Wu et al., 2013, 2016), or used to densify existing networks of traditional, force-balance 70 seismometers (Nof et al., 2019). Kong et al. (2016) also designed a decentralized EEW 71 based on crowdsourcing acceleration data from smartphone MEMS and Cochran et al. 72 (2009) demonstrated using MEMS sensors in personal laptops. 73

In the past decade, scientists and engineers developed several MEMS-based 74 instruments for EEW utilizing low-cost off-the-shelf components. Instruments such as 75 Palert (Wu et al., 2013), EDAS-MAS (Peng et al., 2013), and Onavi (Cochran et al., 76 2009) proved to be useful for recording high-amplitude ground motion. However, these 77 kinds of sensors have relatively high self-noise, low resolution, and dynamic range, and 78 79 as a result they fail to record small amplitude signals. Therefore, most of these rank among what is defined as a "Class-C" type instrument according to the Advanced 80 National Seismic System (ANSS) categorization (USGS Open-File Report 2008-1262; 81 Evans et al., 2014). This is a commonly accepted set of standards which classifies 82 strong motion instruments based on their resolution and dynamic range. Other 83 instruments, such as MAMA (Nof et al., 2019), SOSEWIN (Fleming et al., 2009), or GL-84

P2B (Peng *et al.*, 2017, 2019), have incorporated multiple analog MEMS sensors into a
single device. In doing so, these instruments show improved data quality, allowing some
of them to be ranked as ANSS Class B; however, the greater complexity of these
devices results in increased manufacturing costs.

MEMS technologies have continued to evolve and more recent advances have 89 improved the guality of off-the-shelf components to the point that they now offer reduced 90 91 self-noise and higher resolution than their ancestors. To leverage the capabilities of present-day components and maximize the performance of off-the-shelf MEMS 92 sensors, Grillo, a social enterprise startup based in Mexico, has developed a new 93 seismic instrument for EEW and other real-time seismology applications. The total cost 94 of the instrument that features a high-resolution, low-noise, low-power MEMS sensor is 95 less than 100 USD. 96

97 The development of the new instrument is a part of a broader effort of developing a lightweight, low-cost EEW system based on the concept of the Internet of Things (IoT), 98 that is, a system of mutually connected sensors and devices that exchange data over 99 the internet. Using the IoT infrastructure, the Grillo instruments transmit real-time 100 101 ground motion observations from sensors to cloud servers for detection, signal processing, and alert generation. Grillo has been testing the system in Mexico since 102 2017, where a seismic network located at the southeast coast of the country provides 103 104 earthquake alerts to users in densely populated regions inland.

This article describes the design of the instrument and evaluates the sensor's
 performance in terms of self-noise, dynamic range, and useful resolution. We focus on

both small amplitude signals such as P-waves as well as large amplitude ground 107 motions. We discuss the sensor's reliability and compare its performance to other 108 MEMS-based sensors developed for EEW applications. Finally, we also present a 109 strong motion dataset collected during the 3-year deployment of 24 Grillo stations in a 110 highly seismically active region in Mexico. We analyze signals of more than 700 111 earthquakes recorded at the network (including two major Mw > 7 events) and show 112 that the Grillo instruments can, indeed, provide reliable information for rapid 113 characterization of the earthquake source. 114

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#### 116 The Grillo seismic sensor

The sensor was designed with the primary goal of creating a reliable, high-performance,
low-cost strong-motion sensor. The instrument consists of two major hardware
components - the MEMS accelerometer module and the CPU module with Wifi and
ethernet radios for data transmission.

The instrument uses the ADXL355 triaxial, low-noise, low-power MEMS accelerometer, with the selectable full-scale range of ±2, 4, or 8 g and an in-built 20-bit analog-to-digital (AD) converter. For the ±2 g option selected for the Grillo instrument, the sensor offers a resolution of ~4  $\mu$ g/ $\sqrt{Hz}$ , which is roughly 1/5 of the sensor noise density of 22.5  $\mu$ g/ $\sqrt{Hz}$ in the bandwidth of 0.095-1000 Hz (URL for the complete sensor specifications can be found in Data and Resources section). The sensor sampling rate can be configured to 31.25 or 125 Hz. The Grillo instrument uses a Raspberry Pi 3b, this is a single-board computer with a 1.2
 GHz 64-bit quad-core processor, with integrated Wi-Fi, Bluetooth, and Ethernet
 connectivity.

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#### 132 Grillo network and dataset

In late 2017, Grillo installed a network of 24 instruments along the Pacific coast in 133 southwest Mexico to test the new strong-motion instrument and the overall feasibility of 134 the IoT-based EEW system. This region of the country is highly seismically active due 135 to the ongoing subduction of the Cocos plate underneath the North American Plate. 136 This generated more than two dozen earthquakes larger than Mw 7.0 in the past 50 137 years (http://www.ssn.unam.mx/). The most destructive earthquake in modern times 138 was the Mw 8.1 September 19, 1985, Michoacan event (Singh et al., 1988). Although 139 350 km from the earthquake rupture zone, the earthquake caused extensive damage 140 and more than 20,000 casualties in Mexico City due to its setting on lakebed sediments 141 that amplified the seismic waves and resonated at frequencies destructive for mid-rise 142 buildings (Campillo et al., 1989). 143

The EEW network (Fig. 1) consists of coastal sites located near the subduction front. It was designed to provide earthquake early warnings for the densely populated regions further inland in central Mexico, including Mexico City. The instruments are placed in schools, hospitals, and government buildings in the states of Guerrero (16 instruments), Oaxaca (6), Chiapas (1), and in Mexico City (1) (Fig. 1a). Each sensor is mounted on a

primary structural element (e.g., concrete pillar) in the ground level of the building, with
particular attention paid to searching for a quiet site. The sensors are leveled and
connected by a power adapter and ethernet. They transmit live, 32 samples-per-second
data streams to the Grillo platform on Amazon Web Services cloud via the MQTT
protocol. Depending on the quality of internet connection, the data transmission latency
is between 50 and 300 ms.

The network has recorded 722 events in the M 3.5-7.4 range (Fig. 1, 2) and the entire 1.1 TB dataset is openly available (see Data and Resources for details). The median data return from all stations until November 2017 is 81% (Fig. 1c). Data gaps are caused primarily by power and connectivity issues. Due to the lack of instrument maintenance in 2019, the data recovery drops from ~70% in 2018 to 50% in 2019 and increases to ~90% in 2020.

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#### 162 Sensor performance

To evaluate the sensor's performance and its ability to record low-amplitude signals from small earthquakes, or large earthquakes occurring at a distance, we analyze the instrument's noise-level, dynamic range (DR), and useful resolution (NU).

We select 1-hour long instrument records (112500 samples) in three time periods in
2018, 2019, and 2020. These periods are chosen to maximize the number of live
instruments in the three calendar years - all 24 instruments were live on July 6, 2018,

169 21:00-22:00, 19 on December 17, 2019, 17:00-18:00; and 18 on August 7, 2020, 1:00-

2:00. We filter the data with a 4-pole Butterworth high-pass filter with a corner frequency
of 0.01 Hz and ensure that the records do not contain any transient signals. For each
instrument, we calculate the root mean square (RMS) of the vertical (V) and two
horizontal (H1, H2) instrument components (Table 1). The RMS values are significantly
higher than the ambient noise levels suggesting that the collected data represent the
sensor's self-noise.

176 The RMS values are almost identical for the sensor's V and H1 component, averaging about 42 µg. The H2 component RMS is ~50% higher, which is due to differences in the 177 construction of the individual components of the triaxial MEMS sensor. V and H1 are 178 determined from capacitance between a set of movable plates along the flat dimension 179 of the sensor; the H2 is measured by a single capacitor plate fixed on the torsion spring. 180 The mean RMS values did not change significantly throughout the deployment, 181 demonstrating the performance stability and reliability of the sensor. Following the 182 definitions in Peng et al. (2019), we calculate the DR and NU using the mean RMS 183 values and the full-scale seismometer range of ±2 g. For the V and H1 components, the 184 DR averages over 90 dB; for H2, the DR is lower, with the mean value of 87 dB. The 185 DR results in the useful resolution NU of 15 bits for V and H1 and 14.5 bits for H2. 186

We calculate the power spectral density (PSD) using the vertical components (Fig. 3). The PSD indicates an almost flat noise level of -77 dB (re 1 m/s<sup>2</sup>) from 30 s to 10 Hz, with a gentle roll-off to -81 dB towards the Nyquist frequency (16 Hz). The PSD exceeds the microseismic high-noise model (HNM) in the entire frequency bandwidth, reaching roughly 20 dB higher than the HNM at the peak period of ~5 s. Comparison with

192	representative earthquake spectral responses indicates that the sensor can detect peak
193	accelerations of earthquakes with M > 2.5. at 10 km distance and M > 4.5 at 100 km
194	distance (Clinton and Heaton, 2002).
195	We also compare the sensor performance against other MEMS-based accelerometers
196	(Fig. 3a). The self-noise level is 25-50 dB lower than the self-noise of Class C MEMS
197	sensors commonly used in consumer devices, such as smartphones (Kong et al.,
198	2016). It also performs better than instruments that use a single MEMS sensor, such as
199	Onavi-B (Nof et al., 2019). The performance of the Grillo instrument is similar to more
200	complex MEMS-based accelerometers utilizing a series of sensors, such as MAMA (Nof
201	et al., 2019) and GL-P2B (Peng et al., 2013). The sensor's overall performance,
202	including the DR and the 20-bit AD converter resulting in the 4 $\mu g$ resolution, rank the
203	Grillo instrument into Class B of ANSS strong motion sensor classification.

#### 205 Initial Observations and Results

Over the 3-year observation period, the network has recorded more than a thousand earthquakes. To show the instrument's capability for reliable recording of signals with a wide range of amplitudes, we analyze earthquake P-waves obtained by manual picking using the Pyrocko toolbox (Heimann *et al.*, 2017). Our network captured 722 earthquakes that allowed for reliable P-wave picking. For these events, we obtain earthquake source parameters (epicentral location, origin time, and magnitude) from the Mexican National Seismological Service (Servicio Sismológico Nacional; SSN)

earthquake catalog. The Grillo network recorded earthquakes in the magnitude range
between 3.5 and 7.4, recording 187 earthquakes of M<4; 478 of 4<M<5; 43 of 5<M< 6;</li>
2 of 6<M< 7; 2 of M<7 (Fig. 1b). We were able to pick P-waves for M<4 earthquakes up</li>
to about 25 km away from the epicenter; the distance increases to 80 km for events
4<M<5 and 150 km for 5<M<6.</li>

Earthquake magnitude in EEW is commonly estimated via the peak ground

displacement (P<sub>d</sub>) of the initial portion of the earthquake's P-wave (Li *et al.*, 2017;

Trugman *et al.*, 2019). The decadic logarithm of P<sub>d</sub> increases linearly with earthquake

magnitude up to a magnitude of saturation. The magnitude of saturation depends on the

length of the P-wave segment used for the calculation and can reach up to M 7.5 for

roughly 10 s of initial P-wave (Trugman *et al.*, 2019). We calculated the  $P_d$  for 722

earthquakes (Fig. 1) using records filtered by the 4-pole Butterworth bandpass filter

between 0.075 and 3 Hz (as used e.g. Li *et al.*, 2017; Trugman *et al.*, 2019). We use 1,

3, and 5 s long segments of the initial earthquake P-wave and correct the P<sub>d</sub> to the

 $_{\rm 227}$   $\,$  common epicentral distance of 10 km. We observe a robust scaling of the  $P_d$  in the

magnitude range between 3.5 and 6 for all lengths of the P-wave segments (Fig. 4).

229 Earthquakes above this range also fit the predicted trend well. The P<sub>d</sub> keeps increasing

for earthquakes with M > 6 (especially for the M 7.4 La Crucecita earthquake) for all 1,

231 3, and 5 s long time windows, with no obvious sign of saturation. However, given that 232 the data set is sparse for large events (only two earthquakes with M > 6), this result is

not conclusive.

Two major earthquakes occurred during the period of observation. The first was the Mw 234 7.2 Pinotepa earthquake (UNAM Seismology Group, 2013, Li et al., 2018), which 235 impacted the southwest coast of Oaxaca State on February 16, 2018. Maximum 236 observed shaking intensities were VII on the Mercalli scale. The second was Mw 7.4 La 237 Crucecita earthquake on June 23, 2020, with the epicenter located about 200 km 238 southeast of the Pinotepa earthquake (Melgar et al., 2020; Villafuerte et al., 2020), 239 which produced violent shaking of the maximum intensity of IX and caused widespread 240 damage. The Grillo network recorded both earthquakes at 15 and 12 stations, 241 respectively. 242

243 Using the observations of the Mw 7.2 Pinotepa and Mw 7.4 La Crucecita earthquake, we test the capability of the Grillo sensor to precisely capture high-amplitude ground 244 motion accelerations (Fig. 5). We compare the observed peak ground acceleration 245 (PGA) and the spectral acceleration (SA) with the regional ground motion model (GMM) 246 of Arroyo et al., 2010. The observed PGA attenuation rate is consistent with the 247 prediction from the GMM for both earthquakes. The PGA residual mean of 0.57±0.36 248 suggests a slight but systematic underprediction of PGA by the GMM. The long-period 249 ground motions represented in SA 3 s attenuate less rapidly than PGA, and the 250 attenuation rate increases for SA 1.5 s and 0.5 s. The observed SA fit the predicted 251 252 attenuation rates well, with almost all observations falling within the two sigma interval of the GMPE. The residuals suggest that there is no significant period or distance bias 253 between the observations and the GMM predictions. 254

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#### 256 Discussion and Conclusions

This article describes the development of a low-cost MEMS-based seismic instrument 257 for EEW based on IoT. To test the instrument's performance, we set up a network of 24 258 instruments on the southwest Pacific coast of Mexico. All data since the deployment in 259 late 2017 are openly available. We evaluated the sensor performance in terms of data 260 recovery, self-noise level, dynamic range (DR), and useful resolution (NU). The DR 261 exceeds 87 and 90 dB for individual components, which corresponds to NU of 15 and 262 14.5 bits. This ranks the instrument as an ANSS Class B type strong-motion sensor. 263 The accelerometer can record peak accelerations of a local ~M 2.5 earthquake and has 264 recorded more than 700 earthquakes with clear P-wave onsets. The P-wave peak 265 ground displacement is a reliable predictor of earthquake magnitude in the entire 266 magnitude range. The observed values of PGA and SA of 2 major earthquakes are in 267 good agreement with GMM predictions, showing that the sensor provides reliable 268 records over a wide range of signal amplitudes. Thus, the Grillo accelerometer meets 269 270 the criteria for a reliable, low-cost strong-motion instrument.

In August 2020, Grillo launched OpenEEW (https://openeew.com/), an open-source
initiative to share data, sensor technology, and detection algorithms, as a Code and
Response with The Linux Foundation project. The OpenEEW enables collaborative
development of the IoT-based EEW system, which focuses primarily on improving the
seismic instrument, seismological algorithms, and development of the cloud platform.
OpenEEW also allows free and unrestricted use of the EEW technology and any

archived data, encouraging use of the system in earthquake-prone countries around theglobe.

The OpenEEW community has now developed the second generation of the instrument, 279 the OpenEEW sensor (Fig. 6) that differs from the Grillo sensor described here primarily 280 in the choice of the CPU. It employs a low-cost, low-power ESP32 microcontroller with a 281 dual-core Tensilica Xtensa LX6 microprocessor, which reduces the instrument cost and 282 power consumption. It is contained in a custom-designed PCB board, with integrated 283 Wi-Fi, Bluetooth, and Ethernet connectivity. Apart from that, it is equipped with RGB led 284 lights and a buzzer that can be utilized for the EEW warning, and headers enabling the 285 connection of a GPS module and various other sensors. The instrument works on an 286 almost plug-and-play basis, with a very straightforward configuration through a 287 smartphone app that passes the instrument's location and ID to the cloud. Thus, it can 288 be easily installed and maintained by users with no technical background. 289

The simplicity of the instrument use may enable the general public to contribute to the EEW system by setting up personal instruments, improving the network density, limiting the maintenance costs, and securing the EEW sustainability. It may become an efficient solution for regional and on-site EEW's, or densifying the present networks of traditional force-balance instruments. A few projects based on OpenEEW are already planned or underway, such as in Puerto Rico and Nepal. All data collected during these experiments will be openly available as well.

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#### 298 Data and Resources

- All the data and codes used in this article are openly available. Grillo micro-
- 300 electromechanical (MEMS) accelerometer data are available in JSON format at Amazon
- 301 S3 storage under the bucket name grillo-openeew
- 302 (https://s3.console.aws.amazon.com/s3/buckets/grillo-openeew). They can be
- downloaded through standard AWS S3 access mechanisms or via OpenEEW Python
- <sup>304</sup> packages. The OpenEEW package for Python is available at
- 305 https://github.com/openeew/openeew-python. OpenEEW sensor can be purchased at
- 306 <u>https://openeew.com</u>. The ADXL355 sensor specifications can be accessed at
- 307 <u>https://www.analog.com/media/en/technical-documentation/data-</u>
- 308 sheets/adxl354 adxl355.pdf. The Servicio Sismológico Nacional (SSN) seismicity
- catalog was obtained at http://www2.ssn.unam.mx:8080/catalogo/. The observed and
- theoretical peak ground acceleration (PGA), spectral acceleration (SA) values were
- calculated using MudPy, which can be obtained at https:// github.com/dmelgarm/mudpy.
- All websites were last accessed in November 2020. Some plots were made using the
- Generic Mapping Tools version 6 (generic-mapping-tools.org; Wessel et al., 2019).

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- 322

### 323 Competing interests

Authors hold equity in Grillo Inc..

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Table 1. Grillo instrument self-noise RMS, dynamic range (DR), and useful resolution
(NU), calculated for all 3 sensor components in 3 time periods throughout the
deployment (see text for details). The values give mean and standard deviation of
values from individual instruments.

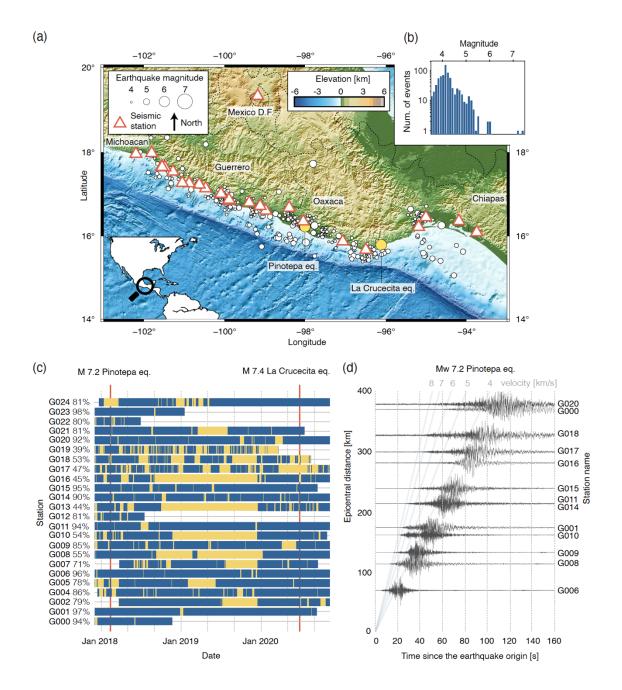
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### Self-noise (RMS), dynamic range (DR), and useful resolution (NU) of Grillo

# instruments

Period	Vertical / V			Horizontal 1 / H1			Horizontal 2 / H2		
1 hour	RMS	DR	NU	RMS	DR	NU	RMS	DR	NU
(112500 samples)	[þð]	[dB]	[bits]	[µg]	[dB]	[bits]	[µg]	[dB]	[bits]
June 2018	42.8 ± 2.0	90.4 ± 0.4	15.0 ± 0.1	42.0 ± 1.3	90.5 ± 0.3	15.0 ± 0.0	62.4 ± 4.1	87.1 ± 0.6	14.5 ± 0.1
December 2019	42.9 ± 2.0	90.4 ± 0.4	15.0 ± 0.1	42.0 ± 1.3	90.6 ± 0.3	15.0 ± 0.0	61.6 ± 2.5	87.2 ± 0.3	14.5 ± 0.1
August 2020	42.5 ± 1.5	90.4 ± 0.3	15.0 ± 0.1	41.0 ± 1.1	90.6 ± 0.2	15.0 ± 0.0	61.6 ± 2.4	87.2 ± 0.3	14.5 ± 0.1
Total	42.7 ± 1.9	90.4 ± 0.4	15.0 ± 0.1	42.0 ± 1.2	90.6 ± 0.2	15.0 ± 0.0	61.9 ± 3.2	87.2 ± 0.4	14.5 ± 0.1

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**Figure 1.** (a) Topographic map of southwest Mexico with locations of Grillo stations and earthquakes recorded by the network (see the main text for details). Epicenters of two major events (2018 Mw 7.2 Pinotepa and 2020 Mw 7.4 La Crucecita) are yellow. We use the GMRT global topographic grid (Ryan *et al.*, 2009). (b) Frequency-magnitude distribution of recorded events. (c) Station data recovery. The plot shows periods of

- 491 continuous data recording (blue) and data gaps (yellow) between November 2017 and
- 492 November 2020. The percentage shows the overall recovery rate at each station. Origin
- times of two major earthquakes are denoted with red lines. (d) Mw 7.2 Pinotepa
- earthquake recorded at the network (displayed up to the epicentral distance of 400 km).

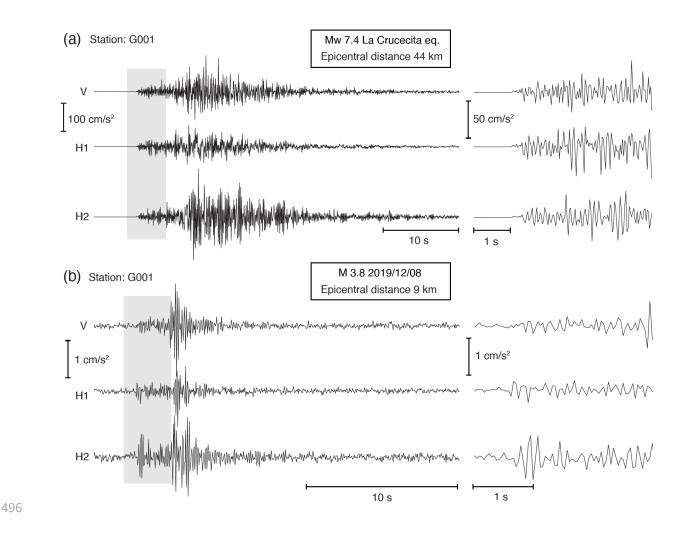


Figure 2. Example waveforms of (a) large (Mw 7.4 La Crucecita) and (b) small (M 3.8
on 2019/12/08) earthquakes recorded at G001. The left panel shows entire waveforms,
the earthquake P-waves are amplified on the right.

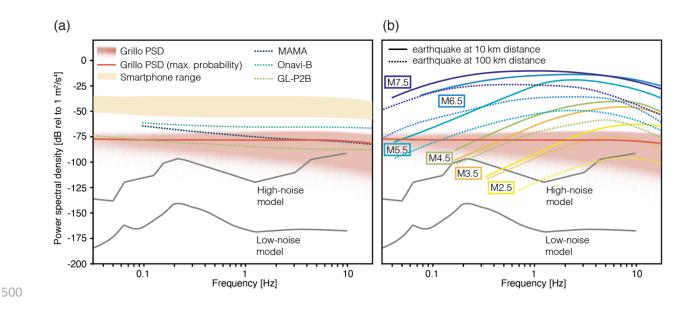


Figure 3. Grillo self-noise power spectral density (PSD) and its comparison with (a) other MEMS-based instruments and (b) typical seismic signals. PSD of Grillo sensors (light red area) was calculated using vertical components of 1-hour long records from all instruments (see text for details). The overall PSD of Grillo instruments (red line) was determined as the maximum probability PSD from the probability density function. Grey lines indicate low and high microseismic noise levels.

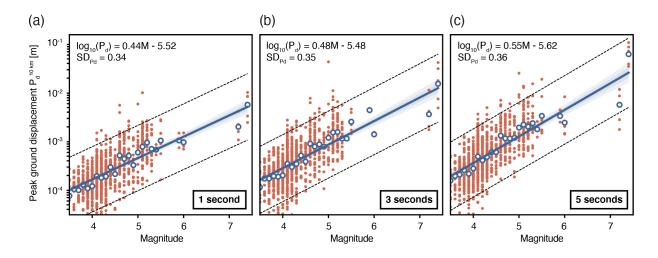
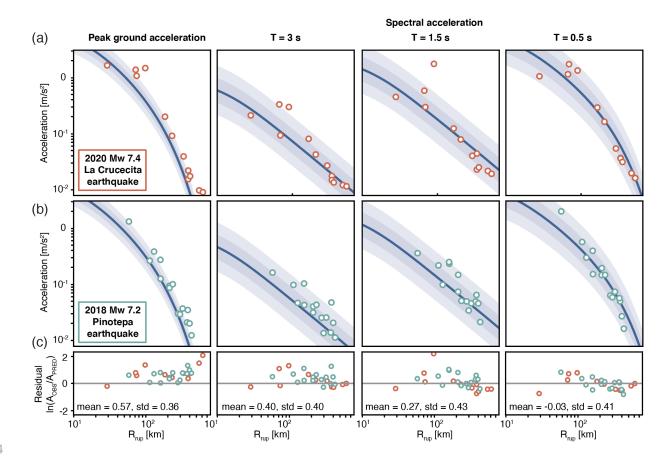
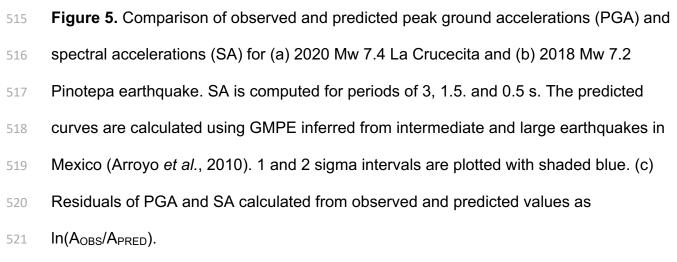
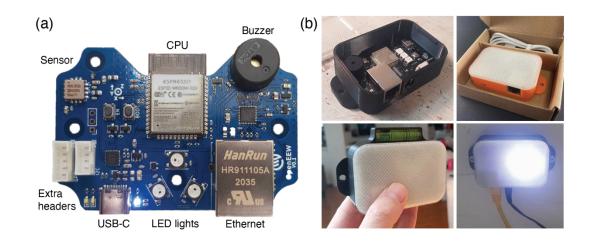


Figure 4. Peak ground displacement ( $P_d$ ) vs. earthquake magnitude (M) using (a) 1 s, (b) 3 s, and (c) 5 s segment of initial earthquake P-wave.  $P_d$  is normalized to the common epicentral distance of 10 km, assuming the constant C to be equal to 1. The M-P<sub>d</sub> relationship is determined by linear regression (blue line) and plotted together with the 95% uncertainty interval. Dashed lines represent a 95% interval of residuals ( $P_{d OBS}$ -  $P_{d PRED}$ ).







- **Figure 6.** The OpenEEW seismic instrument. (a) The PCB containing all the instrument
- 526 components. (b) Instrument packaging and deployment.