



Equilibrated gas and carbonate standard-derived paired clumped isotope (Δ_{47} and Δ_{48}) values on the absolute reference frame

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Complete List of Authors:	<p>Lucarelli, Jamie; University of California Los Angeles, Earth, Planetary & Space Sciences Carroll, Hannah; University of California Los Angeles, Department of Earth, Planetary, and Space Sciences, Department of Atmospheric and Oceanic Sciences, Institute of the Environment and Sustainability, Center for Diverse Leadership in Science Elliott, Ben; University of California Los Angeles, Earth, Planetary & Space Sciences Coplen, Tyler; U.S. Geological Survey, Eagle, Robert; University of California Los Angeles Tripathi, Aradhna; University of California Los Angeles, Department of Earth, Planetary, and Space Sciences; Department of Atmospheric and Oceanic Sciences; Institute for the Environment and Sustainability; California Nanosystems Institute</p>
Keywords:	clumped isotopes, Δ_{47} , Δ_{48} , paleoclimate, Devils Hole, Standards
Abstract:	<p>Rationale: Carbonate clumped isotope geochemistry has focused on mass spectrometric determination of m/z 47 CO₂ for geothermometry, but theory and experiments indicate paired analysis of the m/z 47 (¹³C-¹⁸O-¹⁶O) and m/z 48 (¹²C-¹⁸O-¹⁸O) isotopologues (denoted with Δ_{47} and Δ_{48} notation) can be used to study non-equilibrium isotope fractionations and refine temperature estimates. We utilize paired Δ_{47} and Δ_{48} measurements from a multi-year and multi-instrument dataset to constrain values for standards, study the equilibrium Δ_{47}-Δ_{48} relationship, explore compositionally dependent acid digestion fractionation factors, and evaluate robust statistical analysis for replicate-level data.</p> <p>Methods: We determined Δ_{47} and Δ_{48} values of 27 carbonates using isotope-ratio mass spectrometry from 2015-2021. A total of 5,461 Δ_{47} and 3,400 Δ_{48} measurements of carbonates, and 183 Δ_{47} and 195 Δ_{48} measurements of gases are used from robust correction intervals for multiple instruments.</p> <p>Results: Equilibrated gas-based Δ_{47} and Δ_{48} values were determined for 7 carbonate standards. Carbonate-based standardization was used to determine Δ_{47} and Δ_{48} values for 27 carbonates, including standards and Devils Hole calcite. We provide constraints on the equilibrium Δ_{47}-Δ_{48} relationship using theory and experimental regressions. We</p>

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4 demonstrate regression-form acid digestion fractionation factors (Δ^{*63-47} and Δ^{*64-48}) agree with experimental data. A kernel density-based
5 statistical method for data quality assurance is reported.
6 Conclusions: We demonstrate that as with $\Delta 47$, carbonate-based
7 standardization can produce statistically indistinguishable $\Delta 48$ values
8 across multiple instruments using different acid digestion methods and
9 temperatures. Therefore, interlaboratory use of robustly determined $\Delta 48$
10 values for carbonate-based standardization should increase
11 reproducibility. The experimental $\Delta 47$ - $\Delta 48$ regressions reported here are
12 statistically indistinguishable from recently published regressions from 0-
13 600 °C. Data support published theoretical calculations that indicate acid
14 digestion fractionation factors (Δ^{*63-47} and Δ^{*64-48}) exhibit a subtle
15 compositional dependence on the clumped isotope composition of
16 carbonate minerals ($\Delta 63$ and $\Delta 64$). Statistically robust quality assurance
17 methods adapted from other fields are applicable to clumped isotope
18 data.
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3 **1 Equilibrated gas and carbonate standard-derived paired clumped isotope (Δ_{47} and Δ_{48})**
4 **2 values on the absolute reference frame**
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10 *Rapid Communications in Mass Spectrometry*
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13 Jamie K. Lucarelli¹, Hannah M. Carroll¹, Ben M. Elliott¹, Tyler B. Coplen², Robert A. Eagle¹,
14 Aradhna Tripathi¹
15

16 ¹Department of Earth, Planetary, and Space Sciences, Department of Atmospheric and Oceanic
17 Sciences, Institute of the Environment and Sustainability, Center for Diverse Leadership in
18 Science, UCLA, Los Angeles, CA 90095 USA.
19

20 ²US Geological Survey, 12201 Sunrise Valley Drive, Reston, VA, 20192, USA
21

22 Correspondence to: jklucarelli@gmail.com and atripati@g.ucla.edu
23

24 *Running Head: Robust Methods for Paired Carbonate Clumped Isotope Analysis (Δ_{47} and Δ_{48})*
25 *via IRMS*
26

27 **Rationale:** Carbonate clumped isotope geochemistry has focused on mass spectrometric
28 determination of m/z 47 CO₂ for geothermometry, but theory and experiments indicate paired
29 analysis of the m/z 47 (¹³C-¹⁸O-¹⁶O) and m/z 48 (¹²C-¹⁸O-¹⁸O) isotopologues (denoted with Δ_{47}
30 and Δ_{48} notation) can be used to study non-equilibrium isotope fractionations and refine
31 temperature estimates. We utilize paired Δ_{47} and Δ_{48} measurements from a multi-year and multi-
32 instrument dataset to constrain values for standards, study the equilibrium Δ_{47} - Δ_{48} relationship,
33 explore compositionally dependent acid digestion fractionation factors, and evaluate robust
34 statistical analysis for replicate-level data.
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36 **Methods:** We determined Δ_{47} and Δ_{48} values of 27 carbonates using isotope-ratio mass
37 spectrometry from 2015-2021. A total of 5,461 Δ_{47} and 3,400 Δ_{48} measurements of carbonates,
38 and 183 Δ_{47} and 195 Δ_{48} measurements of gases are used from robust correction intervals for
39 multiple instruments.
40

41 **Results:** Equilibrated gas-based Δ_{47} and Δ_{48} values were determined for 7 carbonate standards.
42 Carbonate-based standardization was used to determine Δ_{47} and Δ_{48} values for 27 carbonates,
43 including standards and Devils Hole calcite. We provide constraints on the equilibrium Δ_{47} - Δ_{48}
44 relationship using theory and experimental regressions. We demonstrate regression-form acid
45 digestion fractionation factors (Δ^*_{63-47} and Δ^*_{64-48}) agree with experimental data. A kernel
46 density-based statistical method for data quality assurance is reported.
47

48 **Conclusions:** We demonstrate that as with Δ_{47} , carbonate-based standardization can produce
49 statistically indistinguishable Δ_{48} values across multiple instruments using different acid
50 digestion methods and temperatures. Therefore, interlaboratory use of robustly determined Δ_{48}
51 values for carbonate-based standardization should increase reproducibility. The experimental
52 Δ_{47} - Δ_{48} regressions reported here are statistically indistinguishable from recently published
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39 regressions from 0-600 °C. Data support published theoretical calculations that indicate acid
 40 digestion fractionation factors (Δ_{63-47}^* and Δ_{64-48}^*) exhibit a subtle compositional dependence on
 41 the clumped isotope composition of carbonate minerals (Δ_{63} and Δ_{64}). Statistically robust quality
 42 assurance methods adapted from other fields are applicable to clumped isotope data.

44 INTRODUCTION

46 Equilibrium constants for internal isotope exchange reactions in CaCO_3 are directly
 47 related to mineral formation temperature.^{1,2} This relationship is the basis for carbonate clumped
 48 isotope thermometry, which uses isotope ratio mass spectrometry to measure the frequency with
 49 which rare, heavy isotopes in carbonate minerals are bonded to each other (instead of bonded to
 50 much more common light isotopes) relative to a stochastic distribution. Historically, carbonate
 51 clumped isotope research has focused on carbonate ion groups with m/z of 63, which yields m/z
 52 47 CO_2 after acid digestion.² Theory predicted that m/z 48 CO_2 isotopologues derived from acid
 53 digestion of m/z 64 CaCO_3 isotopologues in equilibrium precipitates could also be used for
 54 geothermometry.²⁻⁶

55 The unique attributes of carbonate clumped isotope thermometry based on determinations
 56 of m/z 47 CO_2 isotopologues and/or m/z 48 CO_2 isotopologues is that it does not depend on the
 57 bulk oxygen isotope composition ($\square^{18}\text{O}$) of the water,² unlike the more widely used oxygen
 58 isotope thermometer¹⁵. Δ_{47} measurements have been used for the reconstruction of numerous
 59 paleo-environmental parameters, including but not limited to land¹⁶ and ocean
 60 paleotemperatures^{17,18}, paleoelevation^{19,20}, and dinosaur body temperature²¹, while
 61 simultaneously estimating water $\square^{18}\text{O}$. However, previous research has shown that kinetic
 62 isotope effects observed in m/z 47 measurements of abiotic and biogenic carbonates, including
 63 speleothems^{20,23} and coral^{2,12,25,26} may affect the accuracy of temperature reconstructions.

64 While paired measurements of m/z 47 and 48 CO_2 can be used to probe equilibrium and
 65 kinetic isotope effects⁵, due to their low abundance, measurements of m/z 48 isotopologues were
 66 used only to screen for contaminants prior to 2019⁷. The most abundant m/z 48 CO_2 isotopologue
 67 ($^{12}\text{C}^{18}\text{O}^{18}\text{O}$) has two ^{18}O substitutions and is therefore in extremely low abundance at 4.1 ppm in
 68 air, which is an order of magnitude lower than m/z 47 isotopologues (45 ppm).² The minor m/z
 69 48 CO_2 isotopologue ($^{13}\text{C}^{18}\text{O}^{17}\text{O}$) has an abundance of 16.7 ppb.² The abundance of the
 70 dominant m/z 47 and m/z 48 CO_2 isotopologues, $^{13}\text{C}^{18}\text{O}^{16}\text{O}$ and $^{12}\text{C}^{18}\text{O}^{18}\text{O}$ isotopologues, is
 71 denoted with Δ_{47} and Δ_{48} notation.⁸ These are defined as:

$$73 \Delta_{47} = [(R_{47}\text{sample}/R_{47}\text{stochastic} - 1)] \quad \text{Equation 1}$$

$$75 \Delta_{48} = (R_{48}\text{sample}/R_{48}\text{stochastic} - 1) \quad \text{Equation 2}$$

77 where R_i is the ratio of $i/44$ CO_2 isotopologues, and Δ_{47} and Δ_{48} values are given in parts per
 78 thousand (‰).^{2,9}

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3 79 The precise measurement of Δ_{47} was enabled by modification of the Thermo MAT 253,
4 80 specially configured with m/z 47-49 Faraday cups and digestion and purification methods for
5 81 carbonate minerals.^{2,8} Several studies have improved the accuracy and precision of Δ_{47}
6 82 determinations by mass spectrometry. Interlaboratory reproducibility of sample Δ_{47} values was
7 83 advanced by using accurately determined carbonate standard values that are anchored to the
8 84 absolute reference frame, using a reference frame constructed using primary gas standards,
9 85 secondary carbonate standards, or a mixture as anchors, detailed by Dennis et al.¹⁰, allowing for
10 86 interlaboratory standardization. Recent work from Bernasconi et al.¹¹ has proposed Δ_{47} carbonate
11 87 standard anchor values and presented a proposal for Δ_{47} carbonate standardization in the 90 °C
12 88 reference frame based on data from multiple labs, that has been further validated using long-term
13 89 datasets³¹.

14 90 Measurements of m/z 48 CO₂ for geothermometry and the study of kinetic effects have
15 91 been explored recently, due to the use of 10¹³ Ω resistors for m/z 47-49 Faraday cups in the
16 92 Thermo MAT 253 Plus^{7,12-14}, and the use of secondary electron suppression in the Nu
17 93 Perspective IS (used here), which facilitates paired analysis of m/z 47 and m/z 48 CO₂
18 94 isotopologues for carbonate standards and unknown samples. The paired analysis of Δ_{47} and Δ_{48}
19 95 measurements has been shown by theory^{1,4,5,27,28} and experimentation^{7,12-14} to have a
20 96 characteristic equilibrium relationship to temperature which may be used to examine kinetic
21 97 effects observed in biotic and abiotic samples, if these isotopic ratios can be accurately and
22 98 precisely determined.

23 99 However, due to the low abundance of m/z 48 CO₂ isotopologues and potential for
24 100 analytical error, the development of robust standard values and data quality assurance procedures
25 101 is critical in ensuring accurate determination of unknown sample Δ_{48} values. Therefore, here we
26 102 use both equilibrated gas and carbonate-based standardization to report Δ_{47} and Δ_{48} values for 27
27 103 carbonates, including 23 standards and 4 carbonates from Devils Hole^{29,30}, determined on
28 104 different mass spectrometer configurations over multiple years. We use this data and theory to
29 105 explore the equilibrium Δ_{47} and Δ_{48} relationship. We also report statistical methods for data
30 106 processing and determine a regression-form acid digestion fractionation factor for the phosphoric
31 107 acid digestion of m/z 63 and m/z 64 CO₃²⁻ to m/z 47 and m/z 48 CO₂, respectively.
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33 109

34 110 1. EXPERIMENTAL DESIGN

35 111 36 112 1.1 Overview

37 113 Analyses for 27 carbonates (Table 1) are from 3 mass spectrometers using 5 instrumental
38 114 configurations (Table 2), with varying acid digestion systems and temperatures, ion beam
39 115 intensities, integration time, and standardization methods. Previous work using these specific
40 116 mass spectrometer configurations by Upadhyay et al.³¹ and Defliese and Tripathi³² established that
41 117 Δ_{47} can be accurately determined with statistically indistinguishable values, and we sought to
42 118 determine if this is possible for the coupled measurement of Δ_{47} and Δ_{48} . The data we present here

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3 119 consists of 1) $\Delta_{47}^{\text{CDES 90}}$ and $\Delta_{48}^{\text{CDES 90}}$ data determined using 25 °C and 1000 °C equilibrated
4 120 gas-based standardization, 2) $\Delta_{47}^{\text{I-CDES}}$ (which is the same as $\Delta_{47}^{\text{CDES 90}}$ values if accurately
5 121 anchored and determined) and $\Delta_{48}^{\text{CDES 90}}$ data determined using exclusively carbonate-based
6 122 standardization.

7
8 123 We present an experimental regression between Δ_{47} and Δ_{48} values for 20 carbonates.
9 124 Additionally, by comparing experimental data to calcite mineral theoretical equilibrium^{4,5} we
10 125 present a temperature-dependent equilibrium regression for 0-1000 °C. The Δ_{47} - Δ_{48} equilibrium
11 126 regressions determined here are compared to equilibrium regressions from previous work¹²⁻¹⁴.
12 127 We compare Devils Hole Δ_{48} and Δ_{47} values from this study to previous work^{12,14,33}. We also
13 128 develop regression-form acid digestion fractionation factors associated with the phosphoric acid
14 129 digestion of calcite mineral into CO₂ gas, Δ_{63-47}^* and Δ_{64-48}^* .

15 130 For this work, we also sought to develop robust statistical methods for quality control to
16 131 further improve accuracy, precision, and interlaboratory reproducibility. We explicitly state how
17 132 outliers and sample mean values were determined using this method and share R scripts for
18 133 broader use.

19 134

20 135 **1.2 Carbonates analyzed**

21 136 In total, 27 different carbonates were analyzed for clumped and bulk isotope
22 137 compositions. See Table 2 for a description of the mineralogy and origin of all carbonates,
23 138 modified from Upadhyay et al.³¹ These materials were chosen for analysis because many of them
24 139 are standards used widely among clumped isotope laboratories, such as the ETH standards and
25 140 Carrara Marble. Others are used commonly in a certain region or country, such as ISTB-1, TB-1,
26 141 and TB-2, which are clumped isotope standards from the China University of Geosciences.
27 142 Additionally, this suite of samples encompasses numerous carbonate types, including biogenic
28 143 materials, and carbonates of different mineralogies. Some of the samples are presumed to have
29 144 near equilibrium clumped isotope values, such as Devils Hole mammillary calcite, ETH-1, and
30 145 ETH-2. Many also have a large number of analyses ($n > 50$) on one or multiple instruments that
31 146 can be used to provide robust standard values for Δ_{47} and Δ_{48} measurements on the absolute
32 147 reference frame.

33 148

34 149 **2. METHODS**

35 150

36 151 We determined coupled Δ_{47} and Δ_{48} values for 24 carbonates, and Δ_{47} values alone for 27
37 152 carbonates, on five mass spectrometer configurations in the Tripati Lab at the University of
38 153 California, Los Angeles. The carbonates analyzed include the standards ETH-1, ETH-2, ETH-3,
39 154 ETH-4, IAEA-1, IAEA-2, and Merck, which are used for interlaboratory comparisons. The
40 155 Devils Hole mammillary calcite was also used for interlaboratory comparison.

41 156 In summary, we determined the $\Delta_{47}^{\text{CDES 90}}$ values of 7 carbonates using 25 °C and 1000
42 157 °C equilibrated gas-based standardization. This was done solely to compare Δ_{47} values produced
43 158 in this study to other recently published work using equilibrated gas-based standardization. Our

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3 159 $\Delta_{47}^{\text{CDES } 90}$ values determined for ETH 1, ETH-2, ETH-3, and ETH-4 were in good agreement
4 160 with the multi-laboratory determined $\Delta_{47}^{\text{CDES } 90}$ values from Bernasconi et al.¹¹.

5 161 We used the $\Delta_{47}^{\text{CDES } 90}$ values for ETH-1, ETH-2, and ETH-3 determined in Bernasconi
6 162 et al.¹¹ in combination with two additional carbonate standards as anchors for carbonate-based
7 163 standardization on four mass spectrometer configurations.

8 164 Similarly, $\Delta_{48}^{\text{CDES } 90}$ values were determined for 7 carbonates, including ETH-1, ETH-2,
9 165 and ETH-3, using equilibrated gas-based standardization. Because there are no agreed-upon Δ_{48}
10 166 values for carbonate standards, the $\Delta_{48}^{\text{CDES } 90}$ values determined here using equilibrated gas-
11 167 based standardization were used as anchor values for carbonate-based standardization for
12 168 unknown Δ_{48} data on three mass spectrometer configurations.

13 169

14 170 **2.1 Equilibrated gas standards**

15 171

16 172 We analyzed 195 equilibrated gas standards on a Nu Instruments Perspective mass
17 173 spectrometer, here called Nu Perspective-EG. We utilized two gases with differing bulk isotope
18 174 values, with a ~60 ‰ difference in δ_{47} values, prepared using standard procedures^{2,109/17/2021}
19 175 2:27:00 PM. The heavy isotope depleted δ_{47} gas is from an Airgas CO₂ gas cylinder and was
20 176 equilibrated with 5-10 mL of 25 °C deionized (DI) water. The heavy isotope enriched δ_{47} gas is
21 177 produced by phosphoric acid digestion of a Carrara Marble carbonate standard. The produced
22 178 carbon dioxide was equilibrated with evaporated DI water held at 25 °C. Aliquots of the two 25
23 179 °C gases are re-equilibrated at 1000 °C by heating the gases in quartz tubes inside a muffle
24 180 furnace for >1 hour, and then flash cooled, to produce gases with near stochastic Δ_{47} values.

25 181

26 182 **2.2 Carbonate Standards**

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28 184 ***2.2.a. Carbonate standards used as anchors for data corrections***

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30 186 Anchor standards are used in corrections applied to all samples, as described in detail in
31 187 Sections 2.5.a-2.5.d. Carbonate standards ETH-1 (n = 767), ETH-2 (n = 726), and ETH-3 (n =
32 188 463) were measured on Nu Perspective-1, Nu Perspective-1a, Nu Perspective-2, and MAT 253,
33 189 and used as Δ_{47} anchors, as suggested by Bernasconi et al.¹¹ due to their different bulk isotope
34 190 compositions, allowing for adequate linearity and scale compression corrections. These standards
35 191 are widely available and have been routinely analyzed in our laboratory since 2014. Nu
36 192 Perspective-2 used two additional anchors, Carmel Chalk (n = 640) and Veinstrom (n = 728),
37 193 which are internal standards that have been routinely analyzed in our laboratory.

38 194 Anchor standards were also used for Δ_{48} data processing. The standards used as $\Delta_{48}^{\text{CDES}}$
39 195 ₉₀ anchors for Nu Perspective-1, Nu Perspective-1a, and Nu Perspective-2 were ETH-1 (n = 464),
40 196 ETH-2 (n = 439), and ETH-3 (n = 236). Nu Perspective-2 used one additional anchor standard,
41 197 Veinstrom (n = 436).

42 198

199 **2.2.b. Consistency standards**

200
201 We used a suite of “consistency” standards, whose values were treated as unknowns, to
202 ensure reproducibility across mass spectrometer configurations. The $\Delta_{47}^{\text{I-CDES}}$ consistency
203 standards used for comparison between Nu Perspective-1, Nu Perspective-2, and MAT 253 were
204 Carrara Marble and ETH-4. $\Delta_{47}^{\text{I-CDES}}$ consistency standards used for comparison between Nu
205 Perspective-2 and MAT 253 were CM Tile, IAEA-C1, IAEA-C2, and Merck. $\Delta_{47}^{\text{I-CDES}}$
206 consistency standards used for comparison between Nu Perspective-1 and MAT 253 were
207 Carmel Chalk and TV03.

208 The $\Delta_{48}^{\text{CDES 90}}$ consistency standards used for comparison between Nu Perspective-1 and
209 Nu Perspective-2 were Carmel Chalk, Carrara Marble, CM Tile, and ETH-4.

211 **2.2.c. Additional samples**

212
213 These samples were analyzed either on only one mass spectrometer configuration or their
214 value was averaged from more than one configuration because of $n < 9$ (see Section 3.2)
215 replicates per configuration. The additional samples include SRM 88B, 102-GC-AZ01, 47407
216 Coral, ISTB-1, Mallinckrodt, NBS-19, Spel 2-8-E, TB-1, TB-2, and TV01.

218 **2.3 Devils Hole calcite**

219
220 Four samples of mammillary calcite from Devils Hole (DH) core DH-2²⁹, Amargosa
221 Desert, Nevada were analyzed for $\Delta_{47}^{\text{I-CDES}}$ and $\Delta_{48}^{\text{CDES 90}}$ values. Devils Hole calcite is assumed
222 to have precipitated near isotopic equilibrium due to an extremely slow precipitation rate (0.1-0.8
223 $\mu\text{m year}^{-1}$), low calcite saturation index (0.16-0.21) and a stable temperature of 33.7 (± 0.8) °C
224 throughout the Holocene.^{29,30,34,35} DH samples were analyzed for use in the construction of a Δ_{47}
225 and Δ_{48} equilibrium relationship, and in the determination of the acid digestion fractionation
226 factors from calcite mineral to CO₂ gas, Δ_{63-47}^* and Δ_{64-48}^* . The DH samples reported here are
227 from sections 10 (172 ± 4 ka), 11 (163 ± 4 ka), 12 (157 ± 5 ka), and 13 (151 ± 5 ka).²⁹

229 **2.4 Instrumentation**

230
231 Standards and unknowns were analyzed on 3 mass spectrometers using 5 configurations
232 (Table 2). Nu Perspective-EG, Nu Perspective-1, and Nu Perspective-1a use the same mass
233 spectrometer with differences in the acid digestion system, ion beam intensity, integration time,
234 and mode of standardization. Nu Perspective-EG is the only configuration that analyzed
235 equilibrated gases. All Nu Perspective configurations utilized sample masses of 0.45-0.60 mg.
236 On both the MAT 253 and Nu Perspective mass spectrometers, the detectors for m/z 44 through
237 46 are registered through 3×10^8 , 3×10^{10} , and 10^{11} Ω resistors, respectively, while detectors for
238 m/z 47 through 49 are registered with 10^{12} Ω resistors. One of the most notable differences

239 between the Nu Instruments Perspective IS and the more widely used Thermo Fisher MAT 253
240 is the use of secondary electron suppression achieved by two curved plates with a voltage
241 difference placed in front of the Faraday collectors for m/z 47-49. This advancement has
242 contributed to a Δ_{47} non-linearity slope for the Nu Perspective (median slope observed was -
243 0.00005) that ranges from one to two orders of magnitude less than the MAT 253 (median slope
244 observed was -0.007), and a Δ_{48} non-linearity slope for the Nu Perspective (median slope
245 observed was -0.004) that is an order of magnitude less than the MAT 253 (median slope
246 observed was -0.013). The resulting improvements in accuracy and precision enabled the Nu
247 Perspective mass spectrometers to yield reproducible Δ_{48} data, while the Δ_{48} data produced on the
248 older generation MAT 253 may only be applicable in some situations (see Results).

249 The Nu Perspective-EG, Nu Perspective-1, Nu Perspective-1a, and MAT 253 use an in-
250 house constructed autosampler that is similar to the setup detailed in Passey et al.³⁶ The
251 configuration uses a stainless steel Costech Zero Blank autosampler, a 105 % phosphoric acid
252 bath that digests calcium carbonate samples at 90 °C. The sample gas passes through cryogenic
253 purification traps that use dry ice-cooled ethanol and liquid nitrogen to remove contaminant
254 gases that have low vapor pressure, mostly consisting of water vapor. The CO₂ gas then passes
255 through elemental silver wool (Sigma-Aldrich) to remove sulfur compounds, followed by a gas
256 chromatograph (GC) column with helium carrier gas that contains Porapak Type-Q™ 50/80
257 mesh column packing material to remove organic compounds. The GC column is maintained at a
258 constant temperature of -20 °C during sample purification. Large samples (4-7 mg) are analyzed
259 on the MAT 253 in bellows with a total integration time of 720 s. Small samples (0.5 mg) are
260 analyzed in microvolume mode on the Nu Perspective with 3 blocks of 20 cycles, with a total
261 integration time of 1600 s. The sample and working gas volumes are depleted in microvolume
262 mode at precisely matched rates, with m/z 44 ranging from 80-30 nA during sample acquisition.
263 The sample preparation system is operated by custom software in Labview that controls the
264 sampler, GC column, cryogenic dewar lifters, and valves. The Labview software is integrated
265 with the Perspective Stable Gas Control software interface that controls the Nu Perspective mass
266 spectrometer.

267 Nu Perspective-2 uses a Nu Carb Sample Digestion System instead of a common acid
268 bath, where calcium carbonate is reacted at 70 °C in individual glass vials with 105 wt%
269 phosphoric acid. This eliminates the use of a common acid bath. The sample gas is cryogenically
270 purified in liquid nitrogen-cooled tubes called coldfingers before passing into a relatively short
271 GC column packed with Porapak Type-Q™ 50/80 and silver wool. This instrument operates
272 under vacuum pressure and does not use a carrier gas. The sample and working gas volumes are
273 matched precisely during depletion into the mass spectrometer. Sample data is analyzed in three
274 blocks of 20 cycles, with each cycle integrating for 20 s, for a total integration time of 1200 s.

275

276 **2.5 Corrections applied to Δ_{47} and Δ_{48}**

277

Raw data files (Isodat results files from the MAT 253, data text files from the Nu instruments) from all instrument configurations were transferred into Easotope³⁷ (64-bit version from release 20201231), where corrections and final Δ_{47} and Δ_{48} values for individual replicates and standards were calculated. All data used the IUPAC parameter set.^{38,39} Average values for each sample were calculated, and the external error is reported as 1 standard error (SE) considering all replicates included in the final data pool⁴⁰. Because most of the samples reported have multiple replicates analyzed over multiple years, this represents the long-term SE, which is typically higher than SE associated with a small number of replicates analyzed in a single standardization window or short time interval. We note this may not fully account for all error associated with transferring raw data into the final Δ_{47} values, described as “allogenic” errors by Daëron (2021). The same is true for Δ_{48} .

2.5.a Equilibrated gas-based nonlinearity corrections

The Nu Perspective-EG was the only configuration in this study that used equilibrated gases to determine nonlinearity slope corrections. A combined slope was determined over a 10-day moving average for the regression lines between $\delta_{47 \text{ raw}}$ and $\Delta_{47 \text{ raw}}$, and $\delta_{48 \text{ raw}}$ values relative to $\Delta_{48 \text{ raw}}$ values for CO₂ gas standards equilibrated at 25 °C and 1000 °C (Figure 1a- b). Nonlinearity slope corrections are applied to all samples using Equations 3 and 4

$$\Delta_{47 \text{ sc}} = \Delta_{47 \text{ raw}} - (m_{47} \times \delta_{47 \text{ raw}}) \quad (\text{Equation 3})$$

$$\Delta_{48 \text{ sc}} = \Delta_{48 \text{ raw}} - (m_{48} \times \delta_{48 \text{ raw}}) \quad (\text{Equation 4})$$

where $\Delta_{47 \text{ sc}}$ and $\Delta_{48 \text{ sc}}$ values (Figure 2) are the nonlinearity slope-corrected $\Delta_{47 \text{ raw}}$ and $\Delta_{48 \text{ raw}}$, and m_{47} and m_{48} are the regression slopes, with nomenclature adapted from Fiebig et al.⁷ The gas-based slope corrections for Nu Perspective-EG can be found in Supplementary Tables S1 and S2.

2.5.b Carbonate standard-based non-linearity corrections

For Nu Perspective-1, and Nu Perspective-1a, Nu Perspective-2, and MAT 253, ETH-1 and ETH-2 were used to determine 10-day moving average nonlinearity slopes for the regression lines between $\delta_{47 \text{ raw}}$ and $\Delta_{47 \text{ raw}}$, and $\delta_{48 \text{ raw}}$ relative to $\Delta_{48 \text{ raw}}$ values (Figure 1c-h). The slopes were then used in Equations 3 and 4 to determine the nonlinearity slope corrections for all samples (Figure 2). The carbonate-based slope corrections for Nu Perspective-1, Nu Perspective-1a, Nu Perspective-2, and MAT 253 can be found in Supplementary Tables S3-S14.

2.5.c Δ_{47} and Δ_{48} values determined using equilibrated gas-based standardization

318 The Nu Perspective-EG was the only configuration used in this study that used
 319 equilibrated gas-based standardization. $\Delta_{47\text{ sc}}$ and $\Delta_{48\text{ sc}}$ values were projected into the Carbon
 320 Dioxide Equilibrium Scale in the 90 °C absolute reference frame (CDES 90), using methods
 321 detailed in Dennis et al.¹⁰ and nomenclature adapted from Fiebig et al.⁷ The 10-day moving
 322 average slope and intercept was determined for the linear relationship between theoretically
 323 calculated Δ_{47} values for 25 °C and 1000 °C, 0.925 ‰⁴¹ and 0.027 ‰¹⁰, respectively, and $\Delta_{47\text{ sc}}$
 324 values. This was also done for theoretically calculated Δ_{48} values for 25 °C and 1000 °C of 0.345
 325 ‰⁴¹ and 0.000 ‰⁷, respectively, and $\Delta_{48\text{ sc}}$. The equilibrated gas transfer function (EGTF) slope
 326 and intercept from these regressions (Figure 3a-b) were used to create empirical transfer
 327 functions, which are applied to all $\Delta_{47\text{ sc}}$ and $\Delta_{48\text{ sc}}$ values on Nu Perspective-EG, and yields the
 328 fully corrected values $\Delta_{47\text{ CDES }90}$ and $\Delta_{48\text{ CDES }90}$ values (Figure 2), using Equations 5 and 6

$$330 \Delta_{47\text{ CDES }90} = \Delta_{47\text{ sc}} \times \text{EGTF slope} + \text{EGTF intercept} \quad \text{Equation 5}$$

$$332 \Delta_{48\text{ CDES }90} = \Delta_{48\text{ sc}} \times \text{EGTF slope} + \text{EGTF intercept} \quad \text{Equation 6}$$

334 where $\Delta_{47\text{ CDES }90}$ and $\Delta_{48\text{ CDES }90}$ values are the fully corrected values digested in phosphoric acid
 335 at 90 °C, $\Delta_{47\text{ sc}}$ and $\Delta_{48\text{ sc}}$ values are the slope corrected values from Equations 3 and 4, EGTF
 336 slope is the equilibrated gas transfer function slope, and EGTF intercept is the equilibrated gas
 337 transfer function intercept. We have chosen to omit the acid fractionation factor (AFF) correction
 338 that was historically used to transfer fully corrected 90 °C values into the 25 °C reference frame,
 339 $\Delta_{47\text{ 90-25}}^*$, to avoid the additional error potentially associated with this transformation, given that
 340 $\Delta_{47\text{ 90-25}}^*$ is poorly constrained and there is currently no known $\Delta_{48\text{ 90-25}}^*$. All equilibrated gas-
 341 based transfer function slopes and intercepts are in Supplementary Tables S1 and S2.

343 2.5.d Δ_{47} values in the I-CDES reference frame

345 The Nu Perspective-1, Nu Perspective-1a, Nu Perspective-2, and MAT 253 used
 346 carbonate-based standardization. We present our data in the Intercarb-Carbon Dioxide
 347 Equilibrium Scale (I-CDES) reference frame, $\Delta_{47\text{ I-CDES}}$, which was developed after comparing
 348 the data from 25 mass spectrometers in 22 laboratories to determine nominal carbonate standard
 349 values for ETH-1, ETH-2, and ETH-3 for use in applying data corrections in a consistent way,
 350 thereby increasing reproducibility.¹¹ I-CDES is in the 90 °C reference frame, which omits the
 351 practice of transferring final data into the 25 °C reference frame and the associated error, given
 352 that many measurements are done with acid digestion temperatures of 70-100 °C. This approach
 353 potentially increases interlaboratory reproducibility by using well-constrained $\Delta_{47\text{ I-CDES}}$ values
 354 for widely available carbonate standards (ETH-1, ETH-2, ETH-3) as “anchors” for corrections.
 355 The $\Delta_{47\text{ I-CDES}}$ values determined in Bernasconi et al.¹¹ of 0.2052 ‰, 0.2085 ‰, and 0.6132 ‰
 356 were used as anchor values for ETH-1, ETH-2, and ETH-3, respectively, for transfer functions.

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3 357 However, the calculations used here differ from the procedure used in Bernasconi et al.¹¹.
4 358 In Bernasconi et al.¹¹, a single equation is used to account for nonlinearity slope corrections and
5 359 transferring raw Δ_{47} values into the absolute reference frame. Here, we use separate equations for
6 360 nonlinearity slope corrections (Equation 3) and to transfer data into the absolute reference frame
7 361 (Equation 7). Because our linearity corrections are constructed using ETH-1 and ETH-2, and our
8 362 transfer functions are constructed with ETH-1, ETH-2, and ETH-3 using I-CDES values, we are
9 363 confident that our final Δ_{47} values are adequately transformed into the I-CDES reference frame;
10 364 Daëron⁴² described the approaches used here and in Bernasconi et al.¹¹ as mathematically
11 365 equivalent.

12 366 The 10-day moving average slope and intercept was determined for the linear relationship
13 367 between the ETH-1, ETH-2, and ETH-3 Δ_{47} I-CDES anchor values and the Δ_{47} SC values (Figure
14 368 3c). To create our carbonate standard based transfer functions (CSTF) applied to standards and
15 369 unknown samples, the slope and intercept from these regressions are used in Equation 7

16 370
17 371
$$\Delta_{47 \text{ I-CDES}} = \Delta_{47 \text{ sc}} \times \text{CSTF slope} + \text{CSTF intercept} \quad \text{Equation 7}$$

18 372

19 373 where $\Delta_{47 \text{ I-CDES}}$ is the fully corrected value in the I-CDES reference frame at 90 °C (Figure 2a),
20 374 $\Delta_{47 \text{ sc}}$ is the slope corrected value from Equation 3, CSTF slope is the carbonate standard transfer
21 375 function slope, and CSTF intercept is the carbonate standard transfer function intercept. All
22 376 carbonate-based Δ_{47} transfer function slopes and intercept are available in Supplementary Tables
23 377 S3, S5, S7, S9, S11, and S13.

24 378 Nu Perspective-2 uses the same method detailed above with the additional standards
25 379 Carmel Chalk and Veinstrom used as anchors for transfer functions. The anchor $\Delta_{47 \text{ I-CDES}}$ values
26 380 used for Carmel Chalk and Veinstrom were 0.674 ‰ and 0.715 ‰, respectively. Before Carmel
27 381 Chalk and Veinstrom were used as anchors in Nu Perspective-2, their long-term average values
28 382 were determined in the I-CDES reference frame on Nu Perspective-1 and MAT 253 using the
29 383 method described above. Additionally, Nu Perspective-2 is the only mass spectrometer used here
30 384 with a 70 °C acid digestion temperature, with the other instruments having an acid digestion
31 385 temperature of 90 °C. Equation 7 is used to stretch data produced on Nu Perspective-2 into the 90
32 386 °C reference frame, therefore, no additional acid fractionation factor is applied.

33 387 34 388 **2.5.e Δ_{48} using carbonate standard-based corrections**

35 389

36 390 For carbonate-based standardization on Nu Perspective-1, Nu Perspective-1a, Nu
37 391 Perspective-2, mean $\Delta_{48 \text{ CDES } 90}$ standard values determined on Nu Perspective-EG using 25 °C
38 392 and 1000 °C equilibrated gas corrections were used as anchor values. Nu Perspective-1, Nu
39 393 Perspective-1a, and Nu Perspective-2 used ETH-1, ETH-2, and ETH-3 as anchors. Nu
40 394 Perspective-2 used Veinstrom as an additional anchor, and MAT 253 used Carrara Marble and
41 395 Veinstrom as additional anchors. The 10-day moving average slope and intercept were
42 396 determined for the linear relationship between the $\Delta_{48 \text{ CDES } 90}$ anchor values and the $\Delta_{48 \text{ sc}}$ values

(Figure 3d). To create carbonate standard transfer functions (CSTF) that are applied to all standards and unknown samples, the slope and intercept from these regressions are used in equation 8,

$$\Delta_{48 \text{ CDES}} = \Delta_{48 \text{ sc}} \times \text{CSTF slope} + \text{CSTF intercept} \quad \text{Equation 8}$$

where $\Delta_{48 \text{ CDES } 90}$ is the fully corrected value in the CDES 90 reference frame (Figure 2b), $\Delta_{48 \text{ sc}}$ is the slope-corrected value from Equation 4, CSTF slope is the carbonate standard transfer function slope, and CSTF intercept is the carbonate standard transfer function intercept. All carbonate-based Δ_{48} transfer function slopes and intercepts are available in Supplementary Tables S4, S6, S8, S10, S12, and S14.

Δ_{48} data from the MAT 23 was standardized using ETH-1, ETH-2, ETH-3, Carrara Marble, and Veinstrom as anchors. $\Delta_{48 \text{ CDES } 90}$ data from the MAT 253 was examined for exploratory purposes and was not pooled with Nu Perspective data.

2.6 Use of statistical methods for robust determination of Δ_{47} and Δ_{48} values

Several studies have used different criteria for replicate-level outlier identification and data pooling for different instruments. For outlier identification, one group of publications use outlier tests. Zaarur et al.⁴³ used a Pierce outlier test to identify and remove replicate Δ_{47} , $\delta^{18}\text{O}$, and $\delta^{13}\text{C}$ values that are statistical outliers, resulting in the exclusion of ~2% of data. They report this affected Δ_{47} in the third decimal place. Burgener et al.⁴⁴ used this same test to determine one sample Δ_{47} value was an outlier relative to the other samples in the dataset. Peral et al.⁴⁵ used Grubbs' outlier test to show that a Δ_{47} value for a foraminifera sample was an outlier when compared to the rest of their sample set. Caution with each of the above specific outlier-based tests is warranted, as the concept of an outlier is not meaningful in the absence of a normal distribution. A second group of publications have used absolute deviations from mean values as cutoffs. Meckler et al.⁴⁶ excluded standard replicates with an offset greater than $\pm 0.03 \text{ ‰}$ from the mean value in each run. Upadhyay et al.³¹ excluded replicates with an offset greater than $\pm 0.075 \text{ ‰}$ from the mean value. A third group of publications uses ancillary data. Tripathi et al.⁵ use Δ_{48} values of > 1 per mil (Δ_{48} excess) to be potentially indicative of contamination, and screened data if replicate level $\delta^{13}\text{C}$ or $\delta^{18}\text{O}$ values differed from the population mean by more than 3σ . Tripathi et al.¹⁷ used Δ_{48} excess, and also used a Q-test (which identifies outliers at a 5σ level), for data quality assurance. Bernasconi et al.¹¹ worked with data that was provided by labs, based on each lab's own criteria for quality assurance to produce publication-grade results.

For data pooling from multiple instruments, Bernasconi et al.¹¹ received pressure-baseline corrected data for carbonate standards from 22 laboratories and used a single Python script to perform standardization, data corrections, and error propagation. Their final pooled Δ_{47} values were error weighted. Bonifacie et al.⁴⁷ analyzed 12 dolomite samples with precipitation temperatures between $25 \text{ }^\circ\text{C}$ to $351 \text{ }^\circ\text{C}$ at two separate laboratories, with each laboratory using

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3 437 different instrumentation and standardization methods. They described sample average Δ_{47}
4 438 values from each laboratory as indistinguishable and determined pooled sample average values.
5
6 439 They also combined their data with previously published data from 7 laboratories to determine a
7 440 Δ_{47} - T calibration for use in (Ca, Mg, Fe)CO₃. They did this by using only data in the CDES¹⁰
8
9 441 reference frame, averaging data by formation temperature, and weighting data by error and
10 442 number of replicates for carbonate standards from each study.

11 443 Below, we provide a detailed description of a proposed method for replicate-level outlier
12 444 identification and data pooling from multiple instruments that yield statistically indistinguishable
13 445 Δ_{47} and Δ_{48} values. The statistical analyses described below were performed in R version 4.0.4⁴⁸.
14 446 R code and raw data used in analyses are publicly available for review at
15 447 <https://github.com/Tripati-Lab/Lucarelli-et-al>. Following acceptance for publication, code and
16 448 raw data will be permanently archived on Dryad, and this section will be updated with a static
17
18 449 link.

20 450

22 451 **2.6.a Statistical techniques used for data quality assurance**

23 452

24 453 For Δ_{47} and Δ_{48} quality assurance, we adapted screening criteria used in other disciplines,
25 454 implementing kernel density estimation as a statistical technique for use with clumped isotope
26
27 455 data. Kernel density estimation has a broad range of research applications, including
28 456 economics⁴⁹, ecology⁵⁰, climate modeling⁵¹, weather forecasting⁵², and manufacturing controls⁵³,
29
30 457 among others. The data processing steps are outlined in Figure 4, and a comprehensive guide to
31 458 using the technique is provided in Supporting Information Appendix A. In brief, for each
32 459 standard reported here, we completed quality assurance of raw data by screening replicates using
33 460 kernel density estimation to identify and eliminate extreme (i.e., inaccurate) or poorly
34 461 constrained (imprecise with high internal error) values that would either be hand-selected for
35 462 removal or identified with an outlier test. The kernel density estimate may be described as a
36 463 smoothed histogram, with the benefit that calculation of the smooth does not depend on knowing
37
38 464 beforehand the distribution of the data.

39 465 We evaluated the impact of using a 3σ or 5σ cutoff on sample mean values and
40 466 uncertainties (Figures 5c-f; 6-7; Table 4). When considering Δ_{47} values for the anchor standards
41 467 ETH-1 and ETH-2 on Nu-Perspective-1 (Figure 6 a, b), Nu-Perspective-2 (Figure 6 e, f), and
42 468 MAT 253 (Figure 6 i, j), we find that the average absolute difference in final mean between 3σ
43 469 and 5σ cutoffs is 0.0005 ‰ (median 0.0003 ‰, max 0.0017 ‰); absolute difference in standard
44 470 deviation is 0.001 ‰ (median 0.0004 ‰, max 0.0034 ‰); and number of replicates excluded on
45 471 average increases by 1.7 (median 1, max 4) with the more stringent 3σ cutoff. For the
46 472 consistency standards ETH-4 (Figure 6 c, g, k) and Veinstrom (Figure 6 d, h, l), the average
47 473 absolute difference in final mean is 0.0003 ‰ (median 0.0003 ‰, max 0.0009 ‰); average absolute
48 474 difference in standard deviation is 0.0005 ‰ (median 0.0004 ‰, max 0.0015 ‰); and the
49 475 number of replicates excluded on average increases by 0.83 (median 1, max 2) with the more
50 476 stringent cutoff. Comparing Δ_{48} values for the anchor standards ETH-1 and ETH-2 on Nu-

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3 477 Perspective-1 (Figure 7 a, b) and Nu-Perspective-2 (Figure 7 e, f) using a 3σ or 5σ cutoff, we
4 478 find that the average absolute difference in final means is 0.0001 ‰ (median 0 ‰, max 0.0005
5 479 ‰); average absolute difference in standard deviation is 0.0006 ‰ (median 0.0004 ‰, max
6 480 0.0018 ‰); and the number of replicates excluded on average increases by 0.75 (median 0.5,
7 481 max 2) with the more stringent cutoff. For the non-anchor standards ETH-4 (Figure 7 c, g) and
8 482 Veinstrom Figure 7 d, h), we find no difference in the final datasets between 3σ and 5σ cutoffs
9 483 for either Nu-Perspective-1 or Nu-Perspective-2. This comparison, and unpublished comparisons
10 484 we have done, show that 3σ and 5σ cutoffs yield comparable results.

11 485 Thus, we use a 3σ cutoff, which was sufficient to capture the entire distribution peak for
12 486 all samples. The remaining replicates were then tested for normality. The full quality assurance
13 487 process led to the elimination of an average of 5.0 % of replicates (median 3.3 %) for Δ_{47} , and an
14 488 average of 6.4 % (median 4.4 %) for the more sensitive Δ_{48} analyses. We report the number of
15 489 replicates excluded during the quality assurance process for each standard in Supplementary
16 490 Tables S21 and S22.

17 491 The quality assurance process is described more fully here. For each standard of interest,
18 492 we calculated a kernel density estimate using the generic S3 method ‘density’ included in base
19 493 R’s stats package.⁴⁸ In quality screening of clumped isotope data, a nonparametric approach,
20 494 such as kernel density estimation, is preferred because we often have no *a priori* knowledge of
21 495 the statistical properties of the raw clumped isotope replicate pool. In density estimation, a
22 496 weighting function, known as a kernel, is applied to the data; in the R implementation of kernel
23 497 density estimation, the default is to use a normally distributed (Gaussian) kernel, K , applied to a
24 498 variable, u . The normal distribution takes the form:

$$K(u) = \frac{1}{\sqrt{2\pi}} e^{-\frac{1}{2}u^2}$$

25 500
26 501
27 502 The smoothing parameter, known as bandwidth, using the default normally distributed kernel, is
28 503 set to equal the standard deviation of the kernel, or weighting function, itself.⁴⁸ The kernel then
29 504 becomes a curve that integrates to 1 with the statistical properties:

$$\sigma^2(K) = \int t^2 K(t) dt$$

30 505
31 506
32 507
33 508 For a full explanation of bandwidth selection in nonparametric probability density estimation,
34 509 see Sheather & Jones⁵⁴; for a full explanation of kernel density estimation as implemented in R,
35 510 see Deng & Wickham⁵⁵.

36 511 Kernel density estimation is used to examine the underlying probability density function
37 512 (PDF) for a given variable. Each measured clumped isotope value is not a single definite point,
38 513 due to the uncertainty inherent in measurement, but is rather a finite probable range of values.
39 514 This can be visualized as a peak where the most probable values for a given variable cluster
40 515 together to produce the peak’s maxima; this is the probability density function. This is similar to

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3 516 the way in which histograms demonstrate data distributions based on counts (Figure 5a). From
4 517 the PDF peak for each standard, we found the nearest minima, or least probable values of the
5 518 possible range, on either side of the maxima, or most probable value, and defined those minima
6 519 as the initial cutpoints for exclusion (Figure 5b). In cases where the PDF revealed a double peak
7 520 or a shoulder at least a third as high as the true maxima, we used the second nearest minima or
8 521 left/right minima according to the shape of the density peak. These cases are fully described in
9 522 Supporting Information Appendix A, along with a user guide to the quality control and data
10 523 screening process. The density-based minima exclusion method has been included as a custom
11 524 function in the accompanying R script, Supporting Information Appendix B (available on
12 525 GitHub; all code and data will be permanently archived on Dryad upon acceptance for
13 526 publication and a static link make available here), and instructions for its use are given in the
14 527 script. Hereafter, we refer to this statistical technique as the “nearest minima method” for the
15 528 sake of brevity.

16 529 Following initial screening based on the nearest minima, we employed a 3σ exclusion
17 530 which yielded results for Δ_{48} that were consistent across instruments (Figure 5c). A Shapiro-Wilk
18 531 test was used to determine whether the resulting data were consistent with a normal distribution.
19 532 A visual representation of the data at each step in this process is included in Figure 5, with the
20 533 final replicate pool shown as a histogram in Figure 5d.

21 534

22 535 ***2.6.b Inter-instrumental comparisons and data pooling***

23 536

24 537 Five mass spectrometer configurations, as described in section 2.4 and Table 2, were used
25 538 to measure clumped isotopes in this study. Previous work has shown that carbonate-based
26 539 standardization, as performed here, can produce statistically indistinguishable results from
27 540 different mass spectrometer systems, including Nu Perspective and MAT 253^{11,56}. Despite
28 541 differences in the mass spectrometer configurations used in this study, the long-term external
29 542 reproducibility for Δ_{47} and Δ_{48} is similar for all configurations (Table 2), likely due to the high
30 543 frequency and large number of standards analyzed on each instrument, and the use of identical
31 544 data processing methods. Due to the similar long-term instrumental reproducibility and high
32 545 replicate number for most carbonates analyzed, we have not weighted our final Δ_{47} and Δ_{48}
33 546 values.

34 547 Quality assurance for replicate data from each configuration was conducted using the
35 548 nearest minima method described in section 2.6.a. To test for any differences between
36 549 configurations that would preclude pooling data for analyses, we modeled final clumped isotope
37 550 values by the additive effects of configuration and standard using a linear mixed effects model
38 551 from package *nlme* version 3.1-152⁵⁷ after Upadhyay et al.³¹ Linear mixed effects models
39 552 provide a convenient extension to conventional linear models, in that they allow for both fixed
40 553 effects (the independent variables) and random effects (additional variables which may affect the
41 554 dependent variables, but which are not being explicitly modeled). The standard error of the final
42 555 clumped isotope value was included as a random effect in the model. Models did not include

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3 556 carbonates that were run rarely on these instruments, and for which we have few replicates
4 557 (ISTB-1, TB-1, TB-2, CIT Carrara, DH-2-10, DH-2-11, DH-2-12, DH-2-13, TV01, 47407 Coral,
5 558 Spel-2-8-E, and 102-GC-AZ01).

7 559 To ensure it was appropriate to pool data produced using different mass spectrometer
8 560 configurations, we performed statistical tests comparing individual sample mean values
9 561 produced on each configuration and also the overall cumulative comparability of each
10 562 configuration. Pairwise differences between configurations were then assessed using contrasts
11 563 with adjustment for multiple comparisons from package *emmeans* version 1.5.4.⁵⁸ Estimated
12 564 marginal means are preferred to ordinary marginal means because they control for differences in
13 565 the number of analyses run on individual configurations, *i.e.*, a configuration running more
14 566 standards overall, or more replicates of a particular standard, is not given more weight in the
15 567 pairwise analysis than one running fewer. Data were pooled for further analyses only if there was
16 568 no evidence of a statistically significant difference between configurations across any of the
17 569 samples reported herein. We also did not pool together data calculated using gas-based
18 570 standardization and carbonate-based standardization.

23 571

24 572 ***2.6.c Power analysis to estimate the number of replicates needed***

26 573

27 574 We employed power analysis to determine the number of replicates needed to reach the
28 575 overall mean for each sample's Δ_{47} and Δ_{48} values on each of the configurations. This was
29 576 accomplished via the two-sample t-test power function in package *pwr* version 1.3-0.⁴⁰ Power is
30 577 defined as the probability of correctly detecting an effect. The four key elements of statistical
31 578 power are sample size, variation in the data, the error rate, and effect size. Power analysis back-
32 579 calculates a minimum required sample size given the other three elements. We used a power, or
33 580 probability of detection, of 95 % and an α , or probability of false positive error, of 0.05 (5 %).
34 581 Cohen's *d*, the effect size, is widely used to compare differences between two means. Cohen's *d*
35 582 in the power analysis was populated with the overall mean and standard deviation of the final,
36 583 quality-controlled replicate pool for each sample. The power analysis then returned an estimate,
37 584 for each sample, of the number of replicates required for the mean of their values to become
38 585 statistically indistinguishable from the overall mean of all replicates included in this study. The
39 586 number of required replicates for each sample was averaged to produce recommendations for
40 587 replication on each configuration. We excluded samples for which the recommended number of
41 588 replicates was greater than the number of replicates included in our dataset. Sample replicate
42 589 recommendations should be interpreted as the typical minimum number of replicates needed
43 590 after the exclusion of poorly constrained replicates via the nearest minima method described in
44 591 section 2.6.a.

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53 594 **3. RESULTS AND DISCUSSION**

54 595

3.1 Instrumental configuration comparison

We found no evidence of statistically significant differences in final clumped isotope values between configurations for either Δ_{47} I-CDES or Δ_{48} CDES 90 (Table 3, SI Figures S1, S2). In general, we find that different instrument configurations can produce comparable values. However, Δ_{48} data from the MAT 253 were not pooled with Nu Perspective-1 and Nu Perspective-2 results because offsets were observed in anchor standards ETH-1 and ETH-2 (known equilibration temperature of 600 °C) that did not exist in Nu Perspective-1 and Nu Perspective-2 (Figure 8, SI Figure S4, Table 6). The older generation MAT 253 does not use secondary electron suppression, and therefore, does not yield as precise Δ_{48} data as the Nu Perspective instruments, which do use secondary electron suppression (see section 2.4). Nu Perspective-EG used gas-based standardization while Nu Perspective-1 and Nu Perspective-2 used carbonate-based standardization. We therefore present Δ_{47} and Δ_{48} analyses for Nu Perspective-EG individually, while Nu Perspective-1 and Nu Perspective-2 analyses were pooled.

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3.2 Estimate of replicates needed by mass spectrometer configuration

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Power analysis was used to determine the number of replicates necessary to achieve the overall mean for a given sample. These estimates are used to provide insight into the number of replicates that should typically be targeted for various configurations. Replicate recommendations are to be understood as the final pool of replicates per sample after elimination of replicates identified as poorly constrained via the nearest minima method. Factors that influence the number of required replicates include integration time and ion beam intensity, which vary between configurations (Table 2). Additional time- and condition-dependent factors that can influence reproducibility include signal/noise, instrument stability, linearity corrections, and cleanliness of measured gases. This analysis illustrates what is typical given long-term variability, and not necessarily what is characteristic of any given set of correction intervals for a particular instrument.

For Δ_{47} analyses we found that typically ~14 replicates per sample were needed for the Nu Perspective-1 and MAT 253 to yield results that were statistically indistinguishable from the long-term mean. Approximately 3 replicates per sample were needed on Nu Perspective-2. We were not able to reliably determine the number of replicates needed for Nu Perspective-EG due to an insufficient number of replicates per sample required to successfully complete a power analysis.

For Δ_{48} analyses on Nu Perspective-EG, which is standardized with equilibrated gases only, we found that typically ~18 replicates were needed per sample. Nu Perspective-1 and Nu Perspective-2, which use carbonate standard-based standardization, typically required ~9 replicates per sample to yield results that were statistically indistinguishable from the long-term

mean. MAT 253, which is an older generation mass spectrometer using carbonate-based standardization, typically required ~37 replicates.

3.3 Δ_{47} and Δ_{48} results determined using equilibrated gas-based standardization

$\Delta_{47}^{\text{CDES } 90}$ values were determined for 7 standards using 25 °C and 1000 °C equilibrated gas-based standardization, with a total of 324 analyses performed from May 2015-August 2016 on Nu Instruments-EG (Table 4). The long-term average $\Delta_{47}^{\text{CDES } 90}$ values for ETH-1, ETH-2, and ETH-3 determined here were within 1 SE of the nominal anchor values determined in Bernasconi et al.¹¹ (Figure 9a). The range of Δ_{47} offsets between the datasets for these three standards was 0.000 ‰ to 0.008 ‰. For ETH-4, the $\Delta_{47}^{\text{CDES } 90}$ offset observed between the two datasets is 0.012 ‰, which is <1 SD.

$\Delta_{48}^{\text{CDES } 90}$ values were determined for 7 standards using equilibrated gas-based standardization, with a total of 363 analyses performed from May 2015-June 2017. We have compared our $\Delta_{47}^{\text{CDES } 90}$ and $\Delta_{48}^{\text{CDES } 90}$ to other recently published datasets with paired clumped isotope values for ETH standards, Fiebig et al.⁷, Bajnai et al.¹², and Swart et al.¹³ (Figure 10, Table 5). The Δ_{47} error reported in all studies was similar (0.001 ‰ to 0.006 ‰); the range of Δ_{47} offsets between the datasets was 0.002 ‰ to 0.012 ‰, and 0.009 ‰ to 0.038 ‰ for Δ_{48} values. The Δ_{48} error reported in Bajnai et al.¹² of 0.004 ‰ to 0.005 ‰ was lower than that for the other studies which have error ranging from 0.007 ‰ to 0.014 ‰, possibly from more replication, larger sample size, and longer mass spectrometric integration times than what was used here.

3.4 Δ_{47} determined using carbonate-based standardization

$\Delta_{47}^{\text{I-CDES}}$ values were determined for 24 carbonates (27 including anchor standards) using ETH carbonate standard-based standardization, with a total of 5,211 analyses performed from April 2015-March 2021 on Nu Perspective 1, Nu Perspective 1a, Nu Perspective 2, and MAT 253 (Table 5). We used IAEA-C1, IAEA-C2, Merck, and ETH-4 as consistency standards for direct comparability across instrument configurations and to Bernasconi et al.¹¹ (Figure 9b). All instrument configurations produced $\Delta_{47}^{\text{I-CDES}}$ data that were statistically indistinguishable (Table 3) using a linear effects model described in detail in Section 2.6.b. All sample replicate data were normally distributed, with the exception of ETH-3 analyzed on MAT 253 (Supplementary Table S20). Data from different instrument configurations were pooled to determine a combined instrument long-term average (Table 6). The long-term combined instrument average for IAEA-C1, IAEA-C2, and Merck were within 1 SE, and ETH-4 was within <1 SD of values determined in Bernasconi et al.¹¹, which were determined with the combined data from 22 laboratories, including data from UCLA for a subset of correction intervals. Results are also consistent with the analysis of Upadhyay et al.³¹

3.5 Δ_{48} determined using carbonate-based standardization

675
676 $\Delta_{48}^{\text{CDES } 90}$ values were determined for 24 carbonates using ETH carbonate standard-based
677 standardization, with a total of 3,037 analyses performed from April 2015-August 2020 on Nu
678 Perspective-1, Nu Perspective-1a, and Nu Perspective-2 (Table 6). The $\Delta_{48}^{\text{CDES } 90}$ from these
679 three instrument configurations were determined to be statistically indistinguishable (Table 3)
680 and were pooled to determine a combined instrument average. All Δ_{48} replicate data were
681 normally distributed (Supplementary Table S19).

682 We also present Δ_{48} data produced on the older generation MAT 253 mass spectrometer
683 (Table 6). Due to higher error, lower precision, and offsets in ETH-1 and ETH-2 values, we did
684 not pool Δ_{48} produced on the MAT 253 with the data produced on the Nu Perspective
685 instruments. However, Δ_{48} data from the MAT 253 is included here due to the large amount of
686 clumped isotope data produced on this instrument going back to 2014, considering comments
687 from J. Eiler (pers. comm.) that these instruments may produce usable Δ_{48} data. We were curious
688 as to whether this instrument, with sufficient replication and quality control, could produce
689 usable Δ_{48} values. We observed that the MAT 253 produced similar average values for the
690 majority of carbonates studied here (Table 6; SI Figure S4), with larger SE than the Nu
691 Perspective instruments, as expected. All Δ_{48} replicate data produced on the MAT 253 were
692 normally distributed except for ETH-1 (Supplementary Table 19). Thus, it may be worth mining
693 past MAT 253 data depending on the reproducibility of measurements, although newer
694 generation instrumentation is preferable for the measurement of Δ_{48} values for new samples.

695 696 **3.6 Experimentally determined regression between Δ_{47} and Δ_{48}**

697
698 The second-degree polynomial described by Equation 9 ($r^2 = 0.97$) was fit through 20
699 experimentally determined $\Delta_{47}^{\text{I-CDES}}$ and $\Delta_{48}^{\text{CDES } 90}$ values for carbonates, including standards
700 and Devils Hole calcite, determined in this study (Figure 11).

Equation 9

$$701$$

$$702$$

$$703$$

$$704 \Delta_{48}^{\text{CDES } 90} \text{ EQ} = (0.1179 \pm 0.0266) - (0.0398 \pm 0.1332)\Delta_{47}^{\text{I-CDES}} \text{ EQ} + (0.4407 \pm 0.1490)\Delta_{47}^{\text{I-CDES}}$$

$$705 \text{ EQ}^2$$

706
707 All $\Delta_{48}^{\text{I-CDES}}$ and $\Delta_{48}^{\text{CDES } 90}$ values used to calculate this regression can be found in Table 6. Of
708 the 21 carbonates in Figure 11, all lie within 1 SE of the 95 % confidence interval of the
709 regression, with the exception of Merck, Carmel Chalk, and 47407 Coral.

710 The 47407 Coral was the only sample for which we determined a $\Delta_{48}^{\text{CDES } 90}$ value and
711 did not include it in the regression due to the apparent offset from equilibrium. 47407 Coral is a
712 deep-sea coral of the genus *Desmophyllum* with an estimated growth temperature of 4.2 °C.⁵⁹
713 Guo et al.²⁷ used model estimates to predict a negative correlation between Δ_{47} and Δ_{48} values for
714 cold-water corals, with kinetic effects causing enrichments in Δ_{47} values and depletions in Δ_{48}

values. Using the framework proposed by Tripathi et al.⁵ and developed by Guo et al.²⁷ and Bajnai et al.¹², we determined that the 47407 Coral exhibits an enrichment of 0.030 ‰ in Δ_{47} and depletion of -0.018 ‰ in Δ_{48} . Nominal equilibrium was defined by the temperature-dependent regression through the remaining carbonates, and the offsets were determined by using a kinetic slope for CO₂ absorption in corals of -0.6^{12,27}. Bajnai et al.¹² also measured Δ_{47} and Δ_{48} values for a coral of the same genus (*Desmophyllum*) and a brachiopod (*Magellania venosa*) and observed similar enrichments in Δ_{47} (0.038 ‰ to 0.069 ‰) and depletions in Δ_{48} (-0.0004 ‰ to -0.095 ‰). Additionally, modeling from Guo et al.²⁷ and Bajnai et al.¹² predicts deviations from equilibrium of a similar magnitude.

724

3.6.a Comparison of experimentally determined Δ_{47} and Δ_{48} regressions

726

We compared the experimental Δ_{47} and Δ_{48} regressions determined here (Equation 9) to those from Swart et al.¹³ and Fiebig et al.¹⁴ using a sum-of-squares F test (Supplementary Table S23). This compares the fit of a regression through all datasets to the fit of individual regressions for each dataset, and this tests whether the datasets differ sufficiently from each other to warrant separate regressions. The error associated with each regression is derived from the SE of its respective sample and how well the data are represented by the regression. The error from individual regressions is compared to the total error for the combined regression. The dataset from this study contains 20 carbonates, including standards and Devils Hole calcite. The dataset from Swart et al.¹³ contains 7 inorganic precipitations in 5 °C increments from 5 °C to 65 °C and carbonate standards ETH-1, ETH-2, ETH-3, and ETH-4. The dataset from Fiebig et al.¹⁴ includes 16 total carbonate samples, some of which are combined into averages yielding 10 samples that are used for comparison here, including lake calcite, Devils Hole calcite, inorganic calcite precipitations, and calcite equilibrated at high temperatures, with crystallization temperatures for all samples ranging from 8 °C to 1100 °C. We found no evidence of statistically significant differences between the individual regressions ($F = 0.43$; $p = 0.86$), and we therefore elected to use a combined regression (Figure 11b), described by Equation 10, which is composed of 41 carbonates.

744

Equation 10

746

$$\Delta_{48 \text{ CDES } 90} = (0.1132 \pm 0.010) + (0.008 \pm 0.055) \Delta_{47 \text{ CDES } 90} + (0.3692 \pm 0.065) \Delta_{47 \text{ CDES } 90}^2$$

748

3.7 Comparison of Devils Hole Δ_{47} and Δ_{48}

750

We analyzed 4 Devils Hole samples from core DH-2 for paired Δ_{47} and Δ_{48} values, including DH-10 (172 ± 4 ka), DH-11 (163 ± 5 ka), DH-12 (57 ± 5 ka), and DH-13 (151 ± 4 ka)²⁹ (Figure 12, Table 7), that previously were measured for Δ_{47} in Tripathi et al.⁵. The samples were re-analyzed on the Nu Perspective mass spectrometers and standardized using carbonate-

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760

755 based standardization. Final Δ_{47} and Δ_{48} values were compared using an ANOVA followed by
 756 adjustment for multiple comparisons using a Tukey's Honest Significant Difference post-hoc
 757 test. The Δ_{48} replicate-level data from this study were statistically indistinguishable from the Δ_{48}
 758 replicate-level data from Fiebig et al.¹⁴ ($q = 0.45$; $p = 0.99$) and Bajnai et al.³³ ($q = 0.17$; $p =$
 759 0.99) produced using carbonate-based standardization, but significantly different from the
 760 replicate-level data from Bajnai et al.³³ ($q = 4.81$; $p = 0.0042$) calculated with gas-based
 761 standardization (Supplementary Table 20). The Δ_{47} replicate-level data from this study were
 762 significantly different from the Δ_{47} replicate-level data in Bajnai et al.³³ ($q = 4.54$; $p = 0.0044$)
 763 and Fiebig et al.¹⁴ ($q = 4.75$; $p = 0.0027$). The mean differences between values from this study
 764 and Bajnai et al.³³ is 0.008 ‰, and 0.012 ‰ from Fiebig et al.¹⁴ We cannot preclude the
 765 possibility there are small, yet resolvable differences in Devils Hole clumped isotope values from
 766 samples of different ages, given that we did not measure the same samples (Table 7). It is also
 767 possible they may arise from small differences in standardization procedures used between
 768 studies.

770 3.8 Regression-form acid digestion fractionation factors, Δ^*_{63-47} and Δ^*_{64-48}

771
 772 Model calculations from Guo et al.³ predicted that acid digestion fractionation factors
 773 (AFFs) for when calcite mineral is digested in phosphoric acid, Δ^*_{63-47} and Δ^*_{64-48} , should
 774 depend on the Δ_{63} and Δ_{64} values of the reactant carbonate, respectively. Here, to calculate this
 775 dependence, nonlinear regressions of the theoretical model equilibrium Δ_{63} or Δ_{64} and
 776 temperature^{4,5} were used to determine theoretical equilibrium Δ_{63} and Δ_{64} values for the
 777 precipitation temperature of Devils Hole mammillary calcite at 33.7 °C²⁹ ($\Delta_{63} \approx 0.3707$ ‰; $\Delta_{64} \approx$
 778 0.1092 ‰) and ETH-1 and ETH-2 at 600 °C⁵⁶ ($\Delta_{63} \approx 0.0179$ ‰; $\Delta_{64} \approx 0.0022$ ‰). The
 779 experimentally determined Δ_{47} I-CDES and Δ_{48} CDES 90 values for DH-2 average and the pooled
 780 average of ETH-1 and ETH-2 were subtracted from the model equilibrium Δ_{63} and Δ_{64} values,
 781 respectively, to yield AFFs for calcite at 33.7 °C ($\Delta^*_{63-47} = 0.1949$ ‰; $\Delta^*_{64-48} = 0.1308$ ‰) and
 782 600 °C ($\Delta^*_{63-47} = 0.1881$ ‰; $\Delta^*_{64-48} = 0.1300$ ‰) using Equations 11 and 12

$$783 \quad 784 \quad \Delta^*_{63-47} = \Delta_{47 \text{ I-CDES}} - \Delta_{63} \quad \text{Equation 11}$$

$$785 \quad 786 \quad \Delta^*_{63-47} = \Delta_{48 \text{ CDES 90}} - \Delta_{64} \quad \text{Equation 12}$$

787
 788 where Δ^*_{63-47} and Δ^*_{64-48} are the AFFs. Devils Hole calcite was used in construction of the
 789 coupled carbonate clumped isotope relationship because it is assumed to have precipitated near
 790 isotopic equilibrium due to extremely slow precipitation rate (0.1-0.8 $\mu\text{m year}^{-1}$), low calcite
 791 saturation index (0.16-0.21) and a stable temperature of 33.7 (± 0.8) °C throughout the
 792 Holocene.^{29,30,60} The pooled average of ETH-1 and ETH-2 was used because their Δ_{47} I-CDES and
 793 Δ_{48} CDES 90 values were statistically indistinguishable, and both have a known equilibration
 794 temperature of 600 °C.⁵⁶ Additionally, samples equilibrated at high temperatures are much less

likely to have detectable kinetic biases due to faster exchange of isotopes among isotopologues and decreased time to reach isotopic equilibrium.

Linear regressions were made using Δ^*_{63-47} versus Δ_{63} , and Δ^*_{64-48} versus Δ_{64} for DH-2 average (33.7 °C) and the pooled average of ETH-1 and ETH-2 (600 °C) (Figure 13 a,b). The slope and intercept from these regressions were used to calculate Δ^*_{63-47} and Δ^*_{64-48} for 0-1000 °C (Table 8), using Equations 13 and 14.

$$\Delta^*_{63-47} = 0.0193 \times \Delta_{63} + 0.1878 \quad \text{Equation 13}$$

$$\Delta^*_{64-48} = 0.0077 \times \Delta_{64} + 0.1300 \quad \text{Equation 14}$$

The relationship between precipitation temperature and Δ^*_{63-47} from 0-600 °C (Figure 13c) is represented by Equation 14 ($r^2 = 1$). The relationship between precipitation temperature and Δ^*_{64-48} from 0-300 °C (Figure 13d) is represented by Equation 15 ($r^2 = 1$), and 300-1000 °C (Figure 13e) is represented by Equation 16 ($r^2 = 1$). Equations 15-17 use temperature in degrees Celsius.

$$\Delta^*_{63-47} = [0.1968 \pm (1.805 \times 10^{-5})] - [(6.111 \times 10^{-5}) \pm (5.894 \times 10^{-7})]T + [(1.922 \times 10^{-7}) \pm (4.733 \times 10^{-9})]T^2 - [(2.965 \times 10^{-10}) \pm (1.304 \times 10^{-11})]T^3 + [(1.762 \times 10^{-13}) \pm (1.126 \times 10^{-14})]T^4 \quad \text{Equation 15}$$

$$\Delta^*_{64-48} = [0.1312 \pm (7.348 \times 10^{-7})] - [(1.266 \times 10^{-5}) \pm (4.736 \times 10^{-8})]T + [(6.890 \times 10^{-8}) \pm (8.299 \times 10^{-10})]T^2 - [(2.029 \times 10^{-10}) \pm (4.756 \times 10^{-12})]T^3 + [(2.428 \times 10^{-13}) \pm (8.335 \times 10^{-15})]T^4 \quad \text{Equation 16}$$

$$\Delta^*_{64-48} = [0.1305 \pm (2.101 \times 10^{-5})] - [(2.165 \times 10^{-6}) \pm (1.516 \times 10^{-7})]T + [(4.011 \times 10^{-9}) \pm (3.858 \times 10^{-10})]T^2 - [(3.377 \times 10^{-12}) \pm (4.135 \times 10^{-13})]T^3 + [(1.072 \times 10^{-15}) \pm (1.587 \times 10^{-16})]T^4 \quad \text{Equation 17}$$

The relationship between Δ^*_{63-47} and Δ^*_{64-48} is represented by Equation 18.

$$\Delta^*_{64-48} = (0.3964 \pm 0.0033) + (-2.898 \pm 0.0340) \Delta^*_{63-47} + (7.88 \pm 0.0887) \Delta^*_{63-47}^2 \quad \text{Equation 18}$$

For samples with unknown precipitation temperature, Δ^*_{63-47} and Δ^*_{64-48} can be calculated using Equations 19 and 20 (Figure 14a, b).

$$\Delta^*_{63-47} = 0.0190 \times \Delta_{47 \text{ I-CDES}} + 0.1842 \quad \text{Equation 19}$$

$$\Delta_{64-48}^* = 0.0077 \times \Delta_{48 \text{ CDES } 90} + 0.1290 \quad \text{Equation 20}$$

where $\Delta_{47 \text{ I-CDES}}$ and $\Delta_{48 \text{ CDES } 90}$ are values experimentally determined. Equations 21 and 22 may be used to calculate Δ_{63} and Δ_{64} from $\Delta_{47 \text{ I-CDES}}$ and $\Delta_{48 \text{ CDES } 90}$ values (Figure 14c, d).

$$\Delta_{63-47}^* = (-0.1845 \pm 0.0007) + (0.9839 \pm 0.0078)\Delta_{47 \text{ I-CDES}} + (-0.0121 \pm 0.0299)\Delta_{47 \text{ I-CDES}}^2 + (0.0207 \pm 0.0483)\Delta_{47 \text{ I-CDES}}^3 + (-0.0125 \pm 0.0281)\Delta_{47 \text{ I-CDES}}^4 \quad \text{Equation 21}$$

$$\Delta_{64} = (-0.1377 \pm 0.0048) + (1.166 \pm 0.0981)\Delta_{48 \text{ CDES } 90} + (-1.267 \pm 0.7306)\Delta_{48 \text{ CDES } 90}^2 + (4.007 \pm 2.363)\Delta_{48 \text{ CDES } 90}^3 + (-4.645 \pm 2.807)\Delta_{48 \text{ CDES } 90}^4 \quad \text{Equation 22}$$

where $\Delta_{47 \text{ I-CDES}}$ and $\Delta_{48 \text{ CDES } 90}$ values are experimentally determined values.

The Δ_{63-47}^* and Δ_{63} slope of 0.0193 determined here (Figure 13a) differs by -0.0112 ‰ from the model predicted slope from Guo et al.³ of 0.0305. The model calculated the dependence based on carbonates with $\delta^{13}\text{C} = 0$ and $\delta^{18}\text{O} = 0$, however, this may not be the source of the offset because the slope is only predicted to change by ~ 0.002 ‰ and ~ -0.0005 ‰ for a 50 ‰ increase in $\delta^{13}\text{C}$ and $\delta^{18}\text{O}$, respectively.³ The slope offset may in-part arise from approximations made in the model calculations for isotopologues containing ^{17}O , and uncertainty in the slope determined in this study from the use of only two temperatures.

Fiebig et al.⁷ used a similar method to determine AFFs at 600 °C. Our 600 °C Δ_{63-47}^* and Δ_{64-48}^* values differed by 0.008 ‰ and 0.006 ‰, respectively, from their 600 °C Δ_{63-47}^* and Δ_{64-48}^* values of 0.196 ‰ and 0.136 ‰. Because the calculation of AFFs relies on the long term ETH-1 and ETH-2 Δ_{47} and Δ_{48} values, the difference in AFFs is equivalent to the difference in the long term pooled average ETH-1 and ETH-2 Δ_{47} and Δ_{48} values from this study (pooled average ETH-1 and ETH-2 $\Delta_{47 \text{ I-CDES}} = 0.206 \pm 0.0006$ ‰, n = 1497; $\Delta_{48 \text{ CDES } 90} = 0.132 \pm 0.002$ ‰, n = 903) versus Fiebig et al.⁷ (pooled average ETH-1 and ETH-2 $\Delta_{47 \text{ I-CDES}} = 0.214 \pm 0.005$ ‰, n = 37; $\Delta_{48 \text{ CDES } 90} = 0.138 \pm 0.015$ ‰, n = 37).

3.9 Temperature-dependent Δ_{47} and Δ_{48} equilibrium combining theory and experimental values

Temperature-dependent $\Delta_{47 \text{ I-CDES}}$ and $\Delta_{48 \text{ CDES } 90}$ equilibrium, referred to as $\Delta_{47 \text{ I-CDES EQ}}$ and $\Delta_{48 \text{ CDES } 90 \text{ EQ}}$, were calculated using equilibrium values predicted by theory from Hill et al.⁴ and Tripathi et al.⁵ and combined with experimentally determined $\Delta_{47 \text{ I-CDES}}$ and $\Delta_{48 \text{ CDES } 90}$ values, with the AFFs described in Section 3.5. $\Delta_{47 \text{ I-CDES EQ}}$ and $\Delta_{48 \text{ CDES } 90 \text{ EQ}}$ were calculated using Equations 23 and 24 (Table 7)

$$\Delta_{47 \text{ I-CDES EQ}} = \Delta_{63} + \Delta_{63-47}^* \quad \text{Equation 23}$$

875
876 $\Delta_{48 \text{ CDES } 90 \text{ EQ}} = \Delta_{64} + \Delta_{64-48}^*$ Equation 24

877
878 where Δ_{63-47}^* and Δ_{64-48}^* values are those determined in Section 3.5. The $\Delta_{47 \text{ I-CDES EQ}}$ and $\Delta_{48 \text{ CDES}}$
879 90 EQ equilibrium relationship (Figure 11a) is given by a second-degree polynomial in Equation
880 25.

881
882 $\Delta_{48 \text{ CDES } 90 \text{ EQ}} = 0.1123 + 0.01971 \Delta_{47 \text{ I-CDES EQ}} + 0.364(\Delta_{47 \text{ I-CDES EQ}})^2$ Equation 25

883
884 The temperature-dependent equilibrium relationships are described by Equations 26 and
885 27,

886
887 Equation 26

888
889 $\Delta_{47 \text{ I-CDES EQ}} = [0.6646 \pm (0.0009)] - [0.0032 \pm (3.033 \times 10^{-5})]T + [(1.012 \times 10^{-5}) \pm$
890 $(2.449 \times 10^{-7})]T^2 - [(1.559 \times 10^{-8}) \pm (6.717 \times 10^{-10})]T^3 + [(9.251 \times 10^{-12}) \pm (5.802 \times 10^{-13})]T^4$

891
892 Equation 27

893
894 $\Delta_{48 \text{ CDES } 90 \text{ EQ}} = [0.2842 \pm (0.0009)] - [0.0014 \pm (3.048 \times 10^{-5})]T + [(5.741 \times 10^{-6}) \pm$
895 $(2.437 \times 10^{-7})]T^2 - [(1.017 \times 10^{-8}) \pm (6.749 \times 10^{-10})]T^3 + [(6.570 \times 10^{-12}) \pm (5.830 \times 10^{-13})]T^4$

896
897 where the temperature is Celsius.

898 The regression determined here using experimental Δ_{47} and Δ_{48} values for 20 carbonates,
899 and the regression determined here using calcite mineral equilibrium theory with experimental
900 AFFs, are statistically indistinguishable ($F = 0.1157$; $p = 0.99$) from the experimental Δ_{47} and Δ_{48}
901 regressions determined in Fiebig et al.¹⁴ and Swart et al.¹³

902
903 **3.9.a Comparison of Δ_{48} and Δ_{47} equilibrium regressions using constant and regression-form**
904 **AFFs with experimentally determined equilibrium regressions**

905
906 To further constrain the Δ_{47} and Δ_{48} equilibrium relationship and quantify the effects of
907 using a regression-form AFF or a constant AFF for Δ_{63-47}^* and Δ_{64-48}^* values, we have compared
908 our Δ_{47} and Δ_{48} equilibrium regressions in Equation 23 (derived from theory and a regression-
909 form AFF) and Equation 9 (derived from experimental data) to equilibrium regressions
910 determined using constant AFFs.

911 Using the method described in Section 3.8, we determined the constant Δ_{63-47}^* and Δ_{64-48}^*
912 values at 600 °C to be 0.1881 ‰ and 0.1300 ‰, respectively. This same method was used to
913 calculate constant Δ_{63-47}^* and Δ_{64-48}^* values at 33.7 °C, which were determined to be 0.1949 ‰
914 and 0.1308 ‰, respectively. Equations 21 and 22 were then used to calculate $\Delta_{47 \text{ I-CDES EQ}}$ and Δ_{48}

1
2
3 915 CDES 90 EQ. The use of a constant AFF may introduce some uncertainties when extrapolating due
4 916 to the compositional dependence of Δ_{63-47}^* and Δ_{64-48}^* values on the Δ_{63} and Δ_{64} values of the
5 917 carbonate mineral.³ This is supported by the comparison of equilibrium regressions calculated
6 918 using low temperature (33.7 °C), high temperature (600 °C), and regression-form AFFs (Figure
7 919 15). The regressions calculated using constant AFFs determined at 600 °C have a $\Delta_{47 \text{ I-CDES}}$
8 920 offset of ~ 0.007 ‰ when extrapolated to low temperatures. The opposite is true for equilibrium
9 921 regressions using a constant AFF determined at 33.7 °C, which have a $\Delta_{47 \text{ I-CDES}}$ offset of ~ 0.007
10 922 ‰ when extrapolated to high temperatures. Experimental $\Delta_{47 \text{ I-CDES}}$ data for low and high
11 923 temperatures is better represented using a regression-form AFF.

12 924 The range for Δ_{48} is compressed relative to Δ_{47} , and this contributes to smaller effects in
13 925 Δ_{48} when extrapolating AFFs. The regressions determined using low temperature and high
14 926 temperature constant AFFs differ by ~ 0.0008 ‰ when extrapolated.

15 927 The equilibrium regression from Bajnai et al.¹² has a significant offset from the
16 928 equilibrium regression determined in Swart et al.¹³, Fiebig et al.¹⁴, and here. In the 0-40 °C range,
17 929 offsets in $\Delta_{47 \text{ I-CDES 90 EQ}}$ and $\Delta_{48 \text{ CDES 90 EQ}}$ between this study and Bajnai et al.¹² are 0.009 ‰ and
18 930 0.014 ‰, respectively, are equivalent to the measured difference in the Devils Hole calcite
19 931 values from the two studies. Additional offsets may arise from anchor standard Δ_{47} values from
20 932 this study being in the I-CDES¹¹ reference frame, while they use CDES 90. The Δ_{48} values from
21 933 both studies use the CDES 90 reference frame with slightly different anchor standard values.

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24 936 4. CONCLUSIONS

25 937

26 938 This study, which contains 5,461 Δ_{47} and 3,400 Δ_{48} measurements of carbonates, supports
27 939 previous Δ_{47} research^{10,11,31,56} that carbonate-based standardization is a robust technique. We
28 940 show this approach provides reproducible data across multiple mass spectrometer configurations
29 941 and demonstrate that carbonate-based standardization also produces statistically
30 942 indistinguishable Δ_{48} data on varying instrumentation. Interlaboratory reproducibility of Δ_{48}
31 943 values would likely be improved by the universal application of carbonate-based standardization
32 944 using agreed upon carbonate standard values. We believe this is demonstrated by the Δ_{48} data
33 945 produced here. We also show that a kernel density-based approach for data analysis can be used
34 946 for clumped isotopes and provide an R script for its implementation. This method is statistically
35 947 rigorous, minimizes the risk of unintentionally introducing human error or bias, and is
36 948 reproducible.

37 949 We have constructed a temperature-dependent Δ_{47} and Δ_{48} equilibrium regression based
38 950 on theory^{4,5} and experimental AFFs, and an experimental Δ_{47} and Δ_{48} regression based on values
39 951 for 20 carbonates including standards and Devils Hole. The experimental Δ_{47} and Δ_{48} regressions
40 952 from this study, Fiebig et al.¹⁴, and Swart et al.¹³ are statistically indistinguishable, and a
41 953 combined experimental regression was determined using these datasets.

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2
3 954 Previous theoretical predictions from Guo et al.³ hypothesized there may be a dependence
4 955 of the acid digestion fractionation factors (AFFs), Δ^*_{63-47} and Δ^*_{64-48} , on calcite mineral Δ_{63} and
5 956 Δ_{64} . To constrain this dependence experimentally, we calculated AFFs using constants at low and
6 957 high temperature, and a regression-form AFF. The Δ_{47} and Δ_{48} equilibrium regression using a
7 958 regression-form AFF had the best agreement with experimental regressions, and did not have
8 959 offsets when extrapolated, in contrast to regressions using constant AFFs.
9 960

961 Data Accessibility Statement

12 962 All code and raw data used in analyses are available for review at
13 963 <https://github.com/Tripati-Lab/Lucarelli-et-al>. Upon acceptance for publication, code and raw
14 964 data will be permanently archived at Dryad, a static link provided in the manuscript, and this
15 965 section updated.
16 966

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1198 Figure Captions

1199
1200 **Figure 1.** Examples of relationships between δ^{47} and Δ_{47} values, and δ^{48} and Δ_{48} values, for
1201 different instrument configurations. **(A)** δ^{47} raw values vs Δ_{47} raw values on Nu Perspective-EG,
1202 **(B)** δ^{48} raw values vs Δ_{48} raw values for Nu Perspective-EG, **(C)** δ^{47} raw values vs Δ_{47} raw values
1203 on Nu Perspective-1, **(D)** δ^{48} raw values vs Δ_{48} raw values for Nu Perspective-1, **(E)** δ^{47} raw
1204 values vs Δ_{47} raw values on Nu Perspective-2, **(F)** δ^{48} raw values vs Δ_{48} raw values for Nu
1205 Perspective-2, **(G)** δ^{47} raw values vs Δ_{47} raw values on MAT 253, **(H)** δ^{48} raw values vs Δ_{48} raw
1206 values for MAT 253. The grey shading denotes that Δ_{48} values from MAT 253 were not included
1207 in the long-term combined instrument average. The slope is determined on a 10-day moving
1208 interval to account for instrument drift and applied to standards and samples as the slope
1209 correction. Nu Perspective-EG used 1000 °C and 25 °C equilibrated gases relative to the working
1210 gas composition, and Nu Perspective-1, Nu Perspective-2, and MAT 253 used ETH-1 and ETH-
1211 2 for the slope correction.

1212
1213 **Figure 2.** Examples of the slope and transfer function corrections applied to raw Δ_{47} values and
1214 Δ_{48} values using both equilibrated gas-based corrections and carbonate-based corrections. This
1215 figure is adapted from Dennis et al.¹⁰

1216
1217 **Figure 3.** Examples of relationships between slope corrected values and expected values for **A)**
1218 $\Delta_{47\text{ sc}}$ and $\Delta_{47\text{ I-CDES}}$ values on Nu Perspective-EG, **B)** $\Delta_{48\text{ sc}}$ and $\Delta_{48\text{ CDES }90}$ values on Nu
1219 Perspective-EG, **C)** $\Delta_{47\text{ SC}}$ and $\Delta_{47\text{ I-CDES}}$ values on Nu Perspective-1, **D)** $\Delta_{48\text{ sc}}$ and $\Delta_{48\text{ CDES }90}$
1220 values from Nu Perspective-2. Expected Δ_{47} values for 25 °C and 1000 °C gases are from Wang
1221 et al.⁴¹ Expected Δ_{47} values for ETH-1, ETH-2, and ETH-3 are from Bernasconi et al.¹¹ Expected
1222 Δ_{48} values for 25 °C and 1000 °C gases are from Fiebig et al.⁷ Expected Δ_{48} values for ETH-1,
1223 ETH-2, ETH-3 and Veinstrom are from this study.

1224
1225 **Figure 4.** Flow chart outlining the quality assurance steps we employed for each standard
1226 reported in this study, using ETH-1 $\Delta_{47\text{ I-CDES}}$ from Nu Perspective-2 as an example.

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1228 **Figure 5.** Example of raw data throughout the quality control process. In all panels, the dashed
1229 vertical line represents the mean. **A)** Histogram of the raw replicate pool (N = 389); **B)** Density
1230 plot with histogram of the raw replicate pool and first recommended exclusions (solid vertical
1231 lines); **C)** Density plot of the replicate pool following initial exclusions using the nearest minima
1232 method (N = 378). Potential cutoff at 3σ (solid vertical lines) is shown; **D)** Histogram of the final
1233 replicate pool following a 3σ exclusion (mean = 0.1327 ‰, SD = 0.065, N = 376). Note that the
1234 x and y axis scales differ between plots. **E)** Density plot of the replicate pool following initial
1235 exclusions using the nearest minima method (N = 378). Potential cutoff at 5σ (solid vertical
1236 lines) is shown. **F)** Histogram of the final replicate pool following a 5σ exclusion (mean =
1237 0.1327 ‰, SD = 0.066, n = 378). The difference in means in a 3σ versus 5σ cutoff is two orders

1238 of magnitude smaller than the precision at which clumped isotope values are typically reported
 1239 (absolute difference 0.000001 ‰).

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 1241 **Figure 6.** Density curves for $\Delta_{47\text{-CDES}}$ values measured from the anchor standards ETH-1 and
 1242 ETH-2, and non-anchor standards ETH-4 and Veinstrom on Nu-Perspective-1 (**A-D**), Nu-
 1243 Perspective-2 (**E-H**), and MAT 253 (**I-L**). In all plots, dashed vertical lines indicate the mean
 1244 using a 3σ cutoff (purple) and 5σ cutoff (blue); these lines are too close together to be visually
 1245 distinguished and so the mean values are reported in text. **A)** ETH-1 on Nu-Perspective-1. If
 1246 using a 3σ cutoff, final mean = 0.2066 ‰, SD = 0.025, N = 85. If using a 5σ cutoff, final mean =
 1247 0.2076 ‰, SD = 0.026, N = 86. **B)** ETH-2 on Nu-Perspective-1. Regardless of whether a 3σ or
 1248 5σ cutoff is used, final mean = 0.2081 ‰, SD = 0.020, N = 69. **C)** ETH-4 on Nu-Perspective-1.
 1249 Regardless of whether a 3σ or 5σ cutoff is used, final mean = 0.4552 ‰, SD = 0.020, N = 64. **D)**
 1250 Veinstrom on Nu-Perspective-1. Regardless of whether a 3σ or 5σ cutoff is used, final mean =
 1251 0.6365 ‰, SD = 0.026, N = 102. **E)** ETH-1 on Nu-Perspective-2. If using a 3σ cutoff, final mean
 1252 = 0.2053 ‰, SD = 0.026, N = 402. If using a 5σ cutoff, final mean = 0.2055 ‰, SD = 0.026, N =
 1253 403. **F)** ETH-2 on Nu-Perspective-2. If using a 3σ cutoff, final mean = 0.2060 ‰, SD = 0.026, N
 1254 = 386. If using a 5σ cutoff, final mean = 0.2065 ‰, SD = 0.028, N = 390. **G)** ETH-4 on Nu-
 1255 Perspective-2. If using a 3σ cutoff, final mean = 0.4411 ‰, SD = 0.026, N = 191. If using a 5σ
 1256 cutoff, final mean = 0.4420 ‰, SD = 0.027, N = 193. **H)** Veinstrom on Nu-Perspective-2. If
 1257 using a 3σ cutoff, final mean = 0.6341 ‰, SD = 0.030, N = 322. If using a 5σ cutoff, final mean
 1258 = 0.6338 ‰, SD = 0.030, N = 323. **I)** ETH-1 on MAT 253. Regardless of whether a 3σ or 5σ
 1259 cutoff is used, final mean = 0.2063 ‰, SD = 0.020, N = 284. **J)** ETH-2 on MAT 253. If using a
 1260 3σ cutoff, final mean = 0.2066 ‰, SD = 0.024, N = 271. If using a 5σ cutoff, final mean =
 1261 0.2063 ‰, SD = 0.024, N = 272. **K)** ETH-4 on MAT 253. If using a 3σ cutoff, final mean =
 1262 0.4451 ‰, SD = 0.021, N = 208. If using a 5σ cutoff, final mean = 0.4448 ‰, SD = 0.021, N =
 1263 209. **L)** Veinstrom on MAT 253. If using a 3σ cutoff, final mean = 0.6315 ‰, SD = 0.022, N =
 1264 304. If using a 5σ cutoff, final mean = 0.6318 ‰, SD = 0.023, N = 305.

1265
 1266 **Figure 7.** Density curves for $\Delta_{48\text{-CDES } 90}$ values measured from the anchor standards ETH-1 and
 1267 ETH-2, and non-anchor standards ETH-4 and Veinstrom on Nu-Perspective-1 (**A-D**), Nu-
 1268 Perspective-2 (**E-H**), and MAT 253 (**I-L**). In all plots, dashed vertical lines indicate the mean
 1269 using a 3σ cutoff (purple) and 5σ cutoff (blue); these lines are too close together to be visually
 1270 distinguished and so the mean values are reported in text. **A)** ETH-1 on Nu-Perspective-1.
 1271 Regardless of whether a 3σ or 5σ cutoff is used, final mean = 0.1301 ‰, SD = 0.051, N = 88. **B)**
 1272 ETH-2 on Nu-Perspective-1. Regardless of whether a 3σ or 5σ cutoff is used, final mean =
 1273 0.1309 ‰, SD = 0.064, N = 73. **C)** ETH-4 on Nu-Perspective-1. Regardless of whether a 3σ or
 1274 5σ cutoff is used, final mean = 0.1975 ‰, SD = 0.059, N = 70. **D)** Veinstrom on Nu-Perspective-
 1275 1. Regardless of whether a 3σ or 5σ cutoff is used, final mean = 0.2722 ‰, SD = 0.066, N = 100.
 1276 **E)** ETH-1 on Nu-Perspective-2. If using a 3σ cutoff, final mean = 0.1327 ‰, SD = 0.065, N =
 1277 376. If using a 5σ cutoff, final mean = 0.1327 ‰, SD = 0.066, N = 378. **F)** ETH-2 on Nu-

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3 1278 Perspective-2. If using a 3σ cutoff, final mean = 0.1326 ‰, SD = 0.0563, N = 366. If using a 5σ
4 1279 cutoff, final mean = 0.1321 ‰, SD = 0.057, N = 367. **G)** ETH-4 on Nu-Perspective-2.
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6 1280 Regardless of whether a 3σ or 5σ cutoff is used, final mean = 0.2028 ‰, SD = 0.058, N = 187.
7 1281 **H)** Veinstrom on Nu-Perspective-2. Regardless of whether a 3σ or 5σ cutoff is used, final mean
8 1282 = 0.2739 ‰, SD = 0.059, N = 336.
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10 1283
11 1284 **Figure 8.** Final density distributions of the standards ETH-1, ETH-2, ETH-3, ETH-4, TV03, and
12 1285 Veinstrom, measured on multiple instrument configurations for $\Delta_{47\text{I-CDES}}$ values (**A-F**) and $\Delta_{48\text{CDES } 90}$
13 1286 $\Delta_{48\text{CDES } 90}$ values (**G-L**). We found no statistically significant differences in final values for each of
14 1287 the standards between any of the configurations. $\Delta_{48\text{CDES } 90}$ values from MAT 253 are provided
15 1288 for informational purposes only and were not included in analyses. **A)** $\Delta_{47\text{I-CDES}}$ values for ETH-
16 1289 1 on Nu Perspective-1, Nu Perspective-2, and MAT 253. **B)** $\Delta_{47\text{I-CDES}}$ values for ETH-2 on Nu
17 1290 Perspective-1, Nu Perspective-2, and MAT 253. **C)** $\Delta_{47\text{I-CDES}}$ values for ETH-3 on Nu
18 1291 Perspective-1, Nu Perspective-2, and MAT 253. **D)** $\Delta_{47\text{I-CDES}}$ values for ETH-4 on Nu
19 1292 Perspective-1, Nu Perspective-2, and MAT 253. **E)** $\Delta_{47\text{I-CDES}}$ values for TV03 on Nu
20 1293 Perspective-1, and MAT 253. **F)** $\Delta_{47\text{I-CDES}}$ values for Veinstrom on Nu Perspective-1, Nu
21 1294 Perspective-2, and MAT 253. **G)** $\Delta_{48\text{CDES } 90}$ values for ETH-1 on Nu Perspective-1, Nu
22 1295 Perspective-2, Nu Perspective-EG and MAT 253. **H)** $\Delta_{48\text{CDES } 90}$ values for ETH-2 on Nu
23 1296 Perspective-1, Nu Perspective-2, Nu Perspective-EG and MAT 253. **I)** $\Delta_{48\text{CDES } 90}$ values for
24 1297 ETH-3 on Nu Perspective-1, Nu Perspective-2, Nu Perspective-EG and MAT 253. **J)** $\Delta_{48\text{CDES } 90}$
25 1298 values for ETH-4 on Nu Perspective-1, Nu Perspective-2, Nu Perspective-EG and MAT 253. **K)**
26 1299 $\Delta_{48\text{CDES } 90}$ values for TV03 on Nu Perspective-1, Nu Perspective-EG and MAT 253. **L)** $\Delta_{48\text{CDES } 90}$
27 1300 values for Veinstrom on Nu Perspective-1, Nu Perspective-2, Nu Perspective-EG and MAT 253.
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35 1302 **Figure 9.** **A)** Plot showing comparison between anchor standard ETH-1, ETH-2, and ETH-3 $\Delta_{47\text{CDES } 90}$
36 1303 values determined on Nu Perspective-EG in this study and Bernasconi et al.¹¹ **B)**
37 1304 Comparison between consistency standards, IAEA-C1, ETH-4, Merck, and IAEA-C2 from Nu
38 1305 Perspective-1, Nu Perspective-2, and MAT-253 from study and Bernasconi et al.¹¹ Error bars
39 1306 indicate 1 standard error.
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43 1308 **Figure 10.** Plot showing comparison between $\Delta_{47\text{CDES } 90}$ and $\Delta_{48\text{CDES } 90}$ values for ETH-1, ETH-
44 1309 2, ETH-3, ETH-4, and Carrara Marble from Nu Perspective-EG from this study with values from
45 1310 Fiebig et al.⁷, Bajnai et al.¹², and Swart et al.¹³ All data in this plot were standardized with 25 °C
46 1311 and 1000 °C equilibrated gas-based standardization. Error bars indicate 1 standard error.
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49 1313 **Figure 11.** **A)** Plot showing $\Delta_{47\text{I-CDES}}$ and $\Delta_{48\text{CDES } 90}$ values for 21 carbonate standards, including
50 1314 Devils Hole DH-2 cave calcite. A second order polynomial was fitted through all samples, with
51 1315 the exception of 47407 Coral, which may express kinetic bias. The light blue shading indicates
52 1316 the 95 % confidence interval. Also shown is a temperature-dependent equilibrium regression
53 1317 calculated using theoretical calcite equilibrium Δ_{63} and Δ_{64} ^{4,5} combined with experimental AFFs
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3 1318 to determine $\Delta_{47 \text{ I-CDES}}$ and $\Delta_{48 \text{ CDES } 90}$ values. Error bars indicate 1 SE. **B)** Experimental Δ_{47} and
4 1319 Δ_{48} data from this study, Swart et al.¹³, and Fiebig et al.¹⁴ The data from this study are the same
5 1320 as for panel A, with the exception of 47407 Coral. The data from Fiebig et al.¹⁴ includes lake and
6 1321 cave calcites, inorganic precipitations, and samples equilibrated at high temperatures, with
7 1322 samples having crystallization temperatures of 8 °C to 1100 °C. Sample data from Swart et al.¹³
8 1323 include inorganic precipitation from 5 °C to 65 °C, and ETH-1, ETH-2, ETH-3, and ETH-4. The
9 1324 individual regressions fit through each dataset were determined to be statistically
10 1325 indistinguishable ($F = 0.43$; $p = 0.86$), and a combined data regression was determined including
11 1326 all three datasets. The grey shading indicates the 95 % confidence interval.
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17 1328 **Figure 12.** Plot showing Δ_{47} and $\Delta_{48 \text{ CDES } 90}$ values for Devils Hole cave calcite determined in this
18 1329 study, Bajnai et al.³³ and Fiebig et al.¹⁴ The open points indicate individual samples, and solid
19 1330 points are the overall average from each study. See Table 6 for detailed information about
20 1331 sample age, core, and standardization method.
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23 1333 **Figure 13.** Constraints on acid digestion fractionation factors. **A)** Regression for the acid
24 1334 digestion fractionation factor, Δ^*_{63-47} , vs theoretical $\Delta_{63}^{4,5}$. **B)** Regression for the acid digestion
25 1335 fractionation factor, Δ^*_{64-48} vs theoretical $\Delta_{64}^{4,5}$. **C)** Regression for acid digestion fractionation
26 1336 factor, Δ^*_{63-47} , vs precipitation temperature (°C), where $r^2 = 0.9999$. **D)** Regression for the acid
27 1337 digestion fractionation factor, Δ^*_{64-48} vs precipitation temperature from 0-300 °C, where $r^2 = 1$.
28 1338 **E)** Regression for the acid digestion fractionation factor, Δ^*_{64-48} vs precipitation temperature
29 1339 from 300-1000 °C, where $r^2 = 0.9998$. **F)** Regression for acid digestion fractionation factors,
30 1340 Δ^*_{64-48} vs Δ^*_{63-47} , where $r^2 = 1$. Numbers on regression indicate temperature in Celsius.
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35 1342 **Figure 14.** Relationships for use in determining unknown sample acid digestion fractionation
36 1343 factors, Δ^*_{63-47} and Δ^*_{64-48} , and calcite mineral clumped isotope values, Δ_{63} and Δ_{64} . **A)**
37 1344 Regression for acid digestion fractionation factor Δ^*_{63-47} vs $\Delta_{47 \text{ I-CDES}}$. **B)** Regression for acid
38 1345 digestion fractionation factor Δ^*_{64-48} vs $\Delta_{48 \text{ CDES } 90}$. **C)** Regression for theoretical Δ_{63} vs $\Delta_{47 \text{ I-CDES}}$,
39 1346 where $r^2 = 1$. **D)** Regression for theoretical Δ_{64} vs $\Delta_{48 \text{ CDES } 90}$ vs, where $r^2 = 1$. Numbers on
40 1347 regressions indicate temperature in Celsius.
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44 1349 **Figure 15.** Comparison of possible equilibrium relationships for Δ_{47} and Δ_{48} values from this
45 1350 study, Fiebig et al.¹⁴, Swart et al.¹³, and Bajnai et al.¹² For the temperature range **A)** 0-40 °C,
46 1351 there are eight regressions shown. The gray line is for the regression fit through the combined
47 1352 experimental datasets from this study, Fiebig et al.¹⁴ and Swart et al.¹³, which were determined to
48 1353 produce statistically indistinguishable individual regressions ($F = 0.43$; $p = 0.86$), with the gray
49 1354 shading indicating the 95 % confidence interval. The blue line is the experimental regression
50 1355 from this study fit through 20 carbonates, including Devils Hole calcite, with the blue shading
51 1356 indicating the 95 % confidence interval. The pink circles, purple squares, and green triangles are
52 1357 temperature-dependent equilibrium regressions determined here using a combination of theory
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3 1358 from Hill et al.⁴ and Tripathi et al.⁵ for calcite mineral Δ_{63} and Δ_{64} with experimentally determined
4 1359 AFFs relying on a regression-form AFF, a constant AFF determined at 33.7 °C, and a constant
5 1360 AFF determined at 600 °C, respectively. The black stars and orange asterisks indicate the
6 1361 experimentally determined temperature-dependent equilibrium relationships from Fiebig et al.¹⁴
7 1362 and Swart et al.¹³, respectively. The gray diamonds indicate the temperature-dependent
8 1363 equilibrium regression from Bajnai et al.¹² using a combination of theory from Hill et al.⁴ for
9 1364 calcite mineral Δ_{63} and Δ_{64} with experimentally determined AFFs. For the temperature range **B)**
10 1365 100-600 °C, the regressions are the same as in panel A, with the exception that the regression
11 1366 from Bajnai et al.¹² is not shown due to their regression being calculated for 0-40 °C. Numbers
12 1367 on regressions indicate temperature in Celsius. Overall, it was determined that theoretically
13 1368 based regressions using a regression-form AFF are the most representative of experimental data.
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Table 1. Description of the mineralogy and origin for 22 carbonates analyzed in this study (Upadhyay et al., 2021; Chang et al., 2020; Bernasconi et al., 2018), including 4 samples of Devils Hole calcite measured in Tripathi et al. (2015). Uranium-series ages for Devils Hole vein calcite were determined by Winograd et al. (2006).

Standard	Mineralogy	Origin
102-GC-AZ01	calcite	Vein carbonate from Grand Canyon
Carmel Chalk	calcite	Chalk
Carrara Marble	calcite	Collected in Carrara, Tuscany, Italy.
CM Tile	calcite	Homogenized version of Carrara Marble (UCLA)
47407 Coral	aragonite	Deep sea coral, <i>Desmophyllum</i>
DH-2-10	calcite	Devils Hole - U.S. Geological Survey, Ash Meadows, Nevada. Core DH-2. 172 ± 4 ka
DH-2-11	calcite	Devils Hole - U.S. Geological Survey, Ash Meadows, Nevada. Core DH-2. 163 ± 5 ka
DH-2-12	calcite	Devils Hole - U.S. Geological Survey, Ash Meadows, Nevada. Core DH-2. 157 ± 5 ka
DH-2-13	calcite	Devils Hole - U.S. Geological Survey, Ash Meadows, Nevada. Core DH-2. 151 ± 4 ka
ETH-1	calcite	Carrara Marble, heated to 600°C at 155 MPa for 10 hours, sent from ETH Zurich
ETH-2	calcite	Reagent grade synthetic, subjected to same treatment as ETH-1, sent from ETH Zurich
ETH-3	calcite	Upper Cretaceous chalk (mostly coccoliths), Isle of Rügen, Germany, sent from ETH Zurich
ETH-4	calcite	Same reagent grade synthetic as ETH-2, but unheated, sent from ETH Zurich
IAEA-C1	calcite	Carrara Marble, from International Atomic Energy Agency
IAEA-C2	travertine	Collected in Bavaria. From International Atomic Energy Agency
ISTB-1	calcite	Speleothem from Yichang, Hubei province, China
Mallinckrodt	calcite	Synthetic, from Mallinckrodt Baker, Inc.
MERCK	calcite	Synthetic, from International Atomic Energy Agency
NBS 19	calcitic marble	Carrara Marble, from National Bureau of Standards
Spel 2-8-E	calcite	Speleothem
SRM 88B	dolomitic limestone	Collected from mine site near Skokie, Illinois, USA
TB-1	marble	Marble rock of marine origin from Quyang, Hebei province, China
TB-2	calcite	Hydrothermal calcite from Yanji, Jilin province, China
TV01	calcite	Travertine tile
TV03	calcite	Travertine tile
Veinstrom	calcite	Shallow carbonate vein collected from Tempiute Mountain, Nevada

Table 2. Description of mass spectrometer configurations used in this study. Δ_{48} data from the MAT 253 was not used to calculate the combined instrument average.

Configuration	Mass spectrometer model	Acid digestion temperature	Acid digestion system, sample size	m/z 44 ion beam intensity	Integration time	Use of equilibrated gas-based corrections	Use of carbonate-based corrections	Δ_{47} reference frame	Δ_{48} reference frame	Long-term instrument reproducibility Δ_{47} SD	Long-term instrument reproducibility Δ_{47} SE	Long-term instrument reproducibility Δ_{48} SD	Long-term instrument reproducibility Δ_{48} SE
Nu Perspective- EG	Nu Instruments Perspective	90 °C	Common acid bath, 0.45-0.60 mg	80 nA before 6/2017, 60 nA after 6/2017	1600 s	Yes, 25 and 1000 °C equilibrated gases	No	CDES 90	CDES 90	0.025	0.004	0.073	0.010
Nu Perspective-1	Nu Instruments Perspective	90 °C	Common acid bath, 0.45-0.60 mg	80 nA before 6/2017, 60 nA after 6/2017	1600 s	No	Yes	I-CDES	CDES 90	0.022	0.003	0.052	0.006
Nu Perspective -1a	Nu Instruments Perspective	90 °C	Common acid bath, 0.45-0.60 mg	80-30 nA	1200 s	No	Yes	I-CDES	CDES 90	n/a	n/a	n/a	n/a
Nu Perspective-2	Nu Instruments Perspective	70 °C	NuCarb, 0.45-0.60 mg	80-30 nA	1200 s	No	Yes	I-CDES	CDES 90	0.029	0.004	0.06	0.005
MAT 253	Thermo Finnigan MAT 253	90 °C	Common acid bath, 5-7 mg	16 V	720 s	No	Yes	I-CDES	N/A	0.023	0.005	0.105	0.019

Table 3. $\Delta_{47 \text{ I-CDES}}$ and $\Delta_{48 \text{ CDES } 90}$ estimated marginal means by configuration, with pairwise contrasts adjusted for multiple comparisons. Estimated marginal means are preferred to ordinary marginal means because they control for differences in the number of analyses run on individual configurations. Confidence levels are 95%. We find no evidence of statistically significant differences in the values produced by individual configurations, after controlling for multiple comparisons.

$\Delta_{47 \text{ I-CDES}}$	Mass Spectrometer	Estimated marginal mean	SE	df	Lower CL	Upper CL		
	Nu Perspective-1	0.4494	0.0022	16	0.4429	0.456		
	Nu Perspective-2	0.447	0.0018	16	0.4416	0.4523		
	MAT 253	0.4471	0.0016	16	0.4423	0.4518		
	Contrast	Difference	SE	df	Lower CL	Upper CL	t ratio	p-value
	Nu Perspective-1 - Nu Perspective-2	0.0025	0.0024	16	-0.0048	0.0097	1.03	0.57
	Nu Perspective-1 - MAT 253	0.0024	0.0023	16	-0.0046	0.0094	1.033	0.57
	Nu Perspective-2 - MAT 253	-0.0001	0.0021	16	-0.0064	0.0062	-0.05	0.999

$\Delta_{48 \text{ CDES } 90}$	Mass Spectrometer	Estimated marginal mean	SE	df	Lower CL	Upper CL		
	Nu Perspective-EG	0.2139	0.0055	25	0.1971	0.2308		
	Nu Perspective-1	0.2084	0.0057	25	0.1908	0.2261		
	Nu Perspective-2	0.2105	0.0049	25	0.1956	0.2255		
	MAT 253	0.2081	0.0045	25	0.1941	0.222		
	Contrast	Difference	SE	df	Lower CL	Upper CL	t ratio	p-value
	Nu Perspective-EG - Nu Perspective-1	0.0055	0.0069	25	-0.0156	0.0267	0.804	0.8518
	Nu Perspective-EG - Nu Perspective-2	0.0034	0.0066	25	-0.0169	0.0237	0.515	0.9547
	Nu Perspective-EG - MAT 253	0.0059	0.0065	25	-0.0142	0.026	0.904	0.8028
	Nu Perspective-1 - Nu Perspective-2	-0.0021	0.0061	25	-0.0209	0.0167	-0.35	0.9853
	Nu Perspective-1 - MAT 253	0.0004	0.006	25	-0.0182	0.019	0.062	0.9999
	Nu Perspective-2 - MAT 253	0.0025	0.0053	25	-0.014	0.019	0.467	0.9656

Table 4. Differences in final mean, standard deviation, and N for $\Delta_{47 \text{ I-CDES}}$ and $\Delta_{48 \text{ CDES-90}}$ from different instruments when employing cutoffs at 3σ and 5σ for the anchor standards ETH-1 and ETH-2, and the consistency standards ETH-4 and Veinstrom.

Mass Spec	Standard	Raw N	3σ cutoff			5σ cutoff			Absolute difference		
			Final mean	Final SD	Final N	Final mean	Final SD	Final N	Mean	SD	N
Nu Perspective-1 $\Delta_{47 \text{ I-CDES}}$	ETH-1	91	0.2066	0.025	85	0.2076	0.026	86	0.001	0.0014	1
	ETH-2	76	0.2081	0.020	69	0.2081	0.020	69	0	0	0
	ETH-4	74	0.4552	0.020	64	0.4552	0.020	64	0	0	0
	Veinstrom	107	0.6365	0.026	102	0.6365	0.026	102	0	0	0
Nu Perspective-2 $\Delta_{47 \text{ I-CDES}}$	ETH-1	425	0.2053	0.026	402	0.2055	0.026	403	0.0002	0.0003	1
	ETH-2	393	0.2060	0.027	386	0.2065	0.028	390	0.0005	0.0016	4
	ETH-4	194	0.4411	0.026	191	0.4420	0.027	193	0.0009	0.0015	2
	Veinstrom	345	0.6341	0.030	322	0.6338	0.030	323	0.0003	0.0004	1
MAT 253 $\Delta_{47 \text{ I-CDES}}$	ETH-1	292	0.2063	0.020	284	0.2063	0.020	284	0	0	0
	ETH-2	275	0.2066	0.024	271	0.2063	0.024	272	0.0003	0.0005	1
	ETH-4	215	0.4451	0.021	208	0.4448	0.021	209	0.0003	0.0005	1
	Veinstrom	308	0.6315	0.023	304	0.6318	0.023	305	0.0003	0.0004	1
Nu Perspective-1 $\Delta_{48 \text{ CDES-90}}$	ETH-1	91	0.1301	0.051	88	0.1301	0.051	88	0	0	0
	ETH-2	80	0.1309	0.064	73	0.1309	0.064	73	0	0	0
	ETH-4	75	0.1975	0.059	70	0.1975	0.059	70	0	0	0
	Veinstrom	103	0.2722	0.066	100	0.2722	0.066	100	0	0	0
Nu Perspective-2 $\Delta_{48 \text{ CDES-90}}$	ETH-1	389	0.1327	0.065	376	0.1327	0.067	378	0	0.0018	2
	ETH-2	381	0.1326	0.056	366	0.1321	0.057	367	0.0005	0.0007	1
	ETH-4	190	0.2028	0.058	187	0.2028	0.058	187	0	0	0
	Veinstrom	358	0.2739	0.059	336	0.2739	0.059	336	0	0	0

Table 6. Individual instrument and longterm combined average $\Delta_{47} \text{I-CDES}$ and $\Delta_{48} \text{CDES}_{90}$ for all carbonates analyzed in this study. $\Delta_{48} \text{CDES}_{90}$ values from MAT 253 (gray columns) were not used in the combined instrument average.

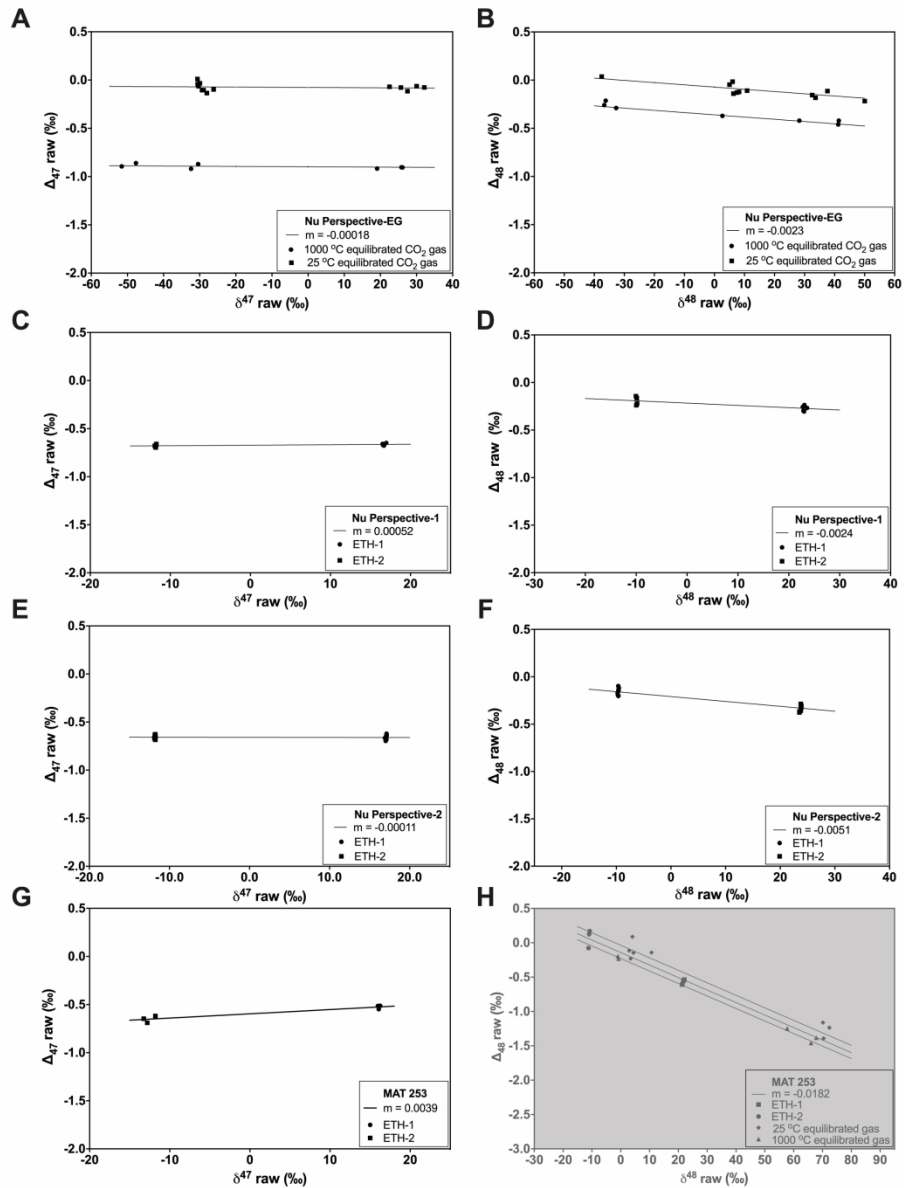
Standard	Combined average				Combined average				Nu Perspective 1								Nu Perspective 2								MAT 253								
	$\Delta_{47} \text{I-CDES}$ (%)	N	$\Delta_{47} \text{SD}$	$\Delta_{47} \text{SE}$	$\Delta_{48} \text{CDES}_{90}$ (%)	N	$\Delta_{48} \text{SD}$	$\Delta_{48} \text{SE}$	$\Delta_{47} \text{I-CDES}$ (%)	N	$\Delta_{47} \text{SD}$	$\Delta_{47} \text{SE}$	$\Delta_{48} \text{CDES}_{90}$ (%)	N	$\Delta_{48} \text{SD}$	$\Delta_{48} \text{SE}$	$\Delta_{47} \text{I-CDES}$ (%)	N	$\Delta_{47} \text{SD}$	$\Delta_{47} \text{SE}$	$\Delta_{48} \text{CDES}_{90}$ (%)	N	$\Delta_{48} \text{SD}$	$\Delta_{48} \text{SE}$	$\Delta_{47} \text{I-CDES}$ (%)	N	$\Delta_{47} \text{SD}$	$\Delta_{47} \text{SE}$	$\Delta_{48} \text{CDES}_{90}$ (%)	N	$\Delta_{48} \text{SD}$	$\Delta_{48} \text{SE}$	
102-GC-AZ01	0.598	24	0.028	0.006	0.240	24	0.057	0.012																									
Carmel Chalk	0.592	640	0.025	0.001	0.237	319	0.056	0.003	0.591	94	0.017	0.002	0.243	69	0.028	0.003	0.589	248	0.026	0.002	0.235	250	0.062	0.004	0.594	282	0.021	0.001	0.227	166	0.080	0.006	
Carrara Marble	0.314	280	0.030	0.002	0.151	135	0.079	0.006	0.312	81	0.031	0.003	0.146	81	0.072	0.008	0.328	44	0.048	0.007	0.159	54	0.065	0.009	0.310	155	0.020	0.002	0.175	80	0.161	0.018	
Carrara Marble CIT	0.326	21	0.027	0.006	0.144	24	0.081	0.017																									
CMTile	0.313	463	0.026	0.001	0.145	309	0.059	0.003					0.149	18	0.029	0.007	0.315	303	0.029	0.002	0.145	291	0.060	0.004	0.310	160	0.019	0.001	0.156	144	0.098	0.008	
47407 Coral	0.707	9	0.025	0.008	0.275	11	0.071	0.021																									
DH-2-10	0.554	11	0.013	0.004	0.236	16	0.082	0.020																									
DH-2-11	0.560	19	0.027	0.006	0.196	17	0.035	0.009																									
DH-2-12	0.564	18	0.025	0.006	0.243	16	0.032	0.008																									
DH-2-13	0.568	17	0.027	0.006	0.261	19	0.063	0.014																									
DH-2 Combined	0.566	74	0.028	0.003	0.240	76	0.068	0.008																									
ETH-1	0.206	771	0.023	0.001	0.132	464	0.062	0.003	0.207	85	0.025	0.003	0.130	88	0.051	0.005	0.205	402	0.026	0.001	0.133	376	0.065	0.003	0.206	284	0.020	0.001	0.139	188	0.105	0.008	
ETH-2	0.206	726	0.025	0.001	0.132	439	0.058	0.003	0.208	69	0.020	0.002	0.131	73	0.064	0.008	0.206	386	0.027	0.001	0.133	366	0.056	0.003	0.207	271	0.024	0.001	0.156	204	0.110	0.008	
ETH-3	0.609	463	0.025	0.001	0.247	236	0.057	0.004	0.612	69	0.023	0.003	0.244	68	0.054	0.007	0.602	184	0.027	0.002	0.249	168	0.058	0.004	0.614	210	0.022	0.002	0.250	145	0.082	0.007	
ETH-4	0.445	463	0.023	0.001	0.201	257	0.058	0.004	0.455	64	0.020	0.003	0.198	70	0.059	0.007	0.441	191	0.026	0.002	0.203	187	0.058	0.004	0.445	208	0.021	0.001	0.206	171	0.106	0.008	
IAEA-C1	0.299	83	0.024	0.003	0.143	49	0.056	0.008									0.300	68	0.025	0.003	0.143	49	0.056	0.008	0.294	15	0.017	0.004	0.142	15	0.141	0.036	
IAEA-C2	0.638	74	0.025	0.003	0.273	59	0.062	0.008									0.642	60	0.025	0.003	0.273	59	0.062	0.008	0.624	14	0.021	0.005	0.236	13	0.067	0.018	
ISTB-1	0.663	15	0.059	0.015	0.297	12	0.047	0.014																									
Mallinckrodt	0.465	16	0.042	0.011																					0.465	16	0.042	0.011	0.136	13	0.081	0.023	
Merck	0.514	81	0.030	0.003	0.234	59	0.055	0.007									0.514	67	0.030	0.004	0.234	59	0.055	0.007	0.514	14	0.030	0.008	0.175	11	0.170	0.051	
NBS 19	0.316	8	0.025	0.009																					0.316	8	0.025	0.009	0.116	7	0.073	0.027	
SPEL-2-8-E	0.596	11	0.035	0.011	0.245	11	0.089	0.027																									
SRM88B	0.528	11	0.017	0.005																					0.528	11	0.017	0.005	0.424	10	0.153	0.048	
TB-1	0.327	21	0.034	0.007	0.133	23	0.089	0.019																									
TB-2	0.335	19	0.035	0.008	0.164	19	0.095	0.022																									
TV01	0.619	22	0.028	0.006	0.260	25	0.077	0.015																									
TV03	0.626	127	0.019	0.002	0.267	58	0.043	0.006	0.626	47	0.019	0.003	0.267	58	0.043	0.006									0.626	80	0.019	0.002	0.212	32	0.063	0.011	
Veinstrom	0.633	728	0.026	0.001	0.273	436	0.061	0.003	0.636	102	0.026	0.003	0.272	100	0.066	0.007	0.634	322	0.030	0.002	0.274	336	0.059	0.003	0.632	304	0.023	0.001	0.252	193	0.079	0.006	

Table 7. Δ_{47} and Δ_{48} data for Devils Hole cave calcite from this study, Bajnai et al. (2021), and Fiebig et al. (2021).

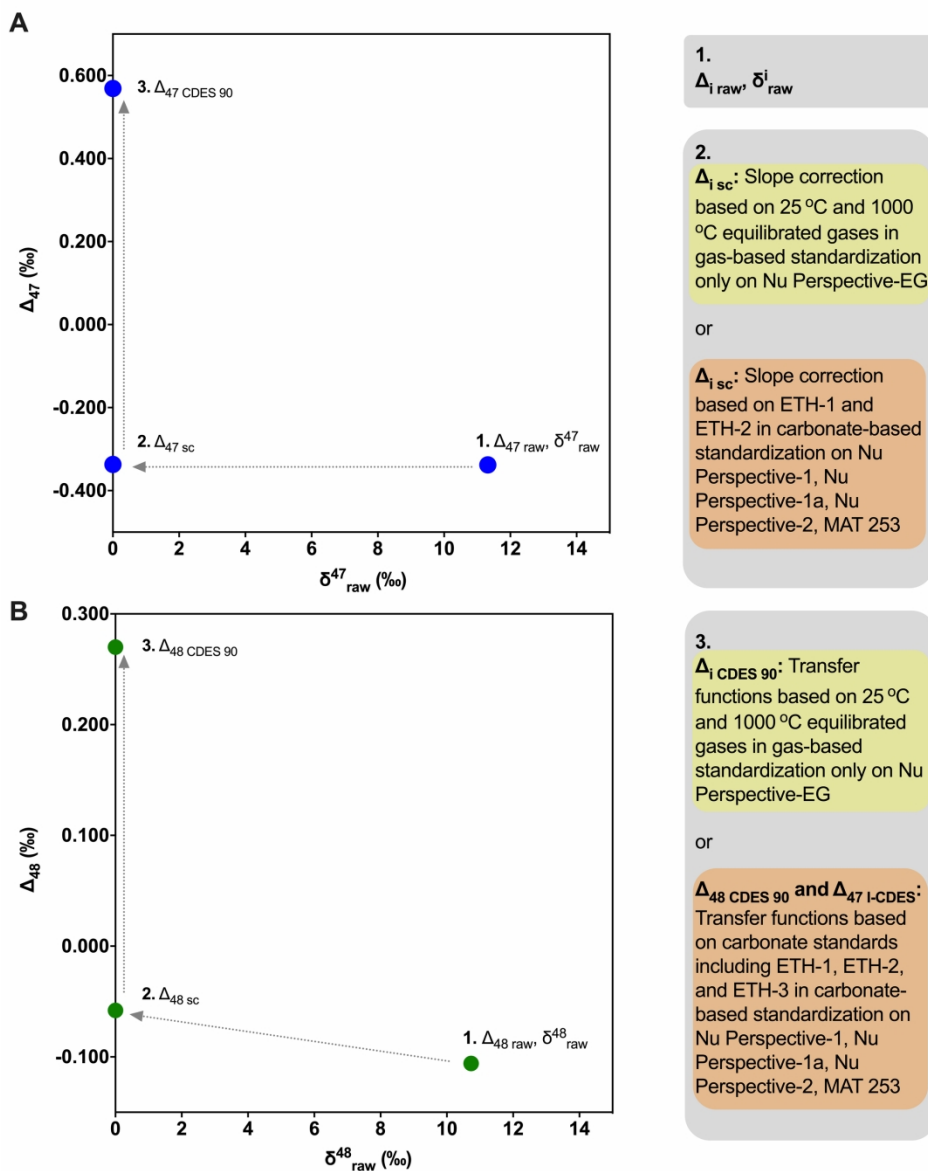
	Sample	Age (ka)	N	Δ_{47} I-CDES (‰) (carbonate standard corrected using I-CDES values)	Δ_{47} CDES 90 (‰) (carbonate standard corrected)	Δ_{47} SE	N	Δ_{48} CDES 90 (‰) (carbonate standard corrected)	Δ_{48} SE	Δ_{48} CDES 90 (‰) (gas corrected)	Δ_{48} SE
This study	DH-2-10	168-176	11	0.554		0.004	16	0.236	0.020		
	DH-2-11	159-167	19	0.560		0.006	17	0.196	0.009		
	DH-2-12	152-162	18	0.564		0.006	16	0.243	0.008		
	DH-2-13	146-156	17	0.568		0.006	19	0.261	0.014		
	Average		74	0.566		0.003	76	0.240	0.008		
Bajnai et al., 2021	DHC2-8	4.5-16.9	14		0.573	0.002	N is the same as for Δ_{47}	0.255	0.010	0.237	0.007
	DHC2-3	32.2-39.8	9		0.575	0.003		0.252	0.008	0.227	0.008
	DH-11 19.7	86.4-94.3	9		0.572	0.001		0.255	0.009	0.229	0.009
	DH-11 44.5	121.8-123.7	12		0.581	0.002		0.226	0.008	0.210	0.008
	DH-11 73.0	176.1-184.8	9		0.575	0.002		0.250	0.008	0.225	0.008
	DH-11 109.4	232.8-240.5	23		0.575	0.001		0.227	0.005	0.208	0.005
	DH-11 141.6	291.3-299.0	9		0.570	0.002		0.233	0.010	0.208	0.009
	DH-11 189.9	353.0-358.3	14		0.574	0.002		0.232	0.006	0.217	0.007
	DH-11 201.3	371.7-388.4	9		0.568	0.003		0.250	0.010	0.226	0.010
	DH-11 296.6	485.5-507.8	8		0.575	0.002		0.243	0.010	0.222	0.009
Average		116		0.574	0.003		0.239	0.003	0.221	0.007	
Fiebig et al., 2021	DVH-2	4.5-16.9	9	0.582	0.569	0.003	N is the same as for Δ_{47}			0.246	0.012
	DHC2-8	4.5-16.9	8	0.585	0.573	0.003				0.234	0.013
	DHC2-8	4.5-16.9	9	0.572	0.568	0.003				0.234	0.012
	DHC2-8	4.5-16.9	5	0.576	0.568	0.004				0.247	0.016
	Average		22	0.578	0.570	0.002				0.237	0.008

Table 8. Theoretical model equilibrium Δ_{63} and Δ_{64} for calcite (Hill et al., 2014; Tripathi et al., 2015), acid digestion fractionation factors Δ_{63-47}^* and Δ_{64-48}^* for the phosphoric acid digestion of calcite to CO_2 , and equilibrium calcite $\Delta_{47 \text{ I-CDES EQ}}$ and $\Delta_{48 \text{ CDES 90 EQ}}$.

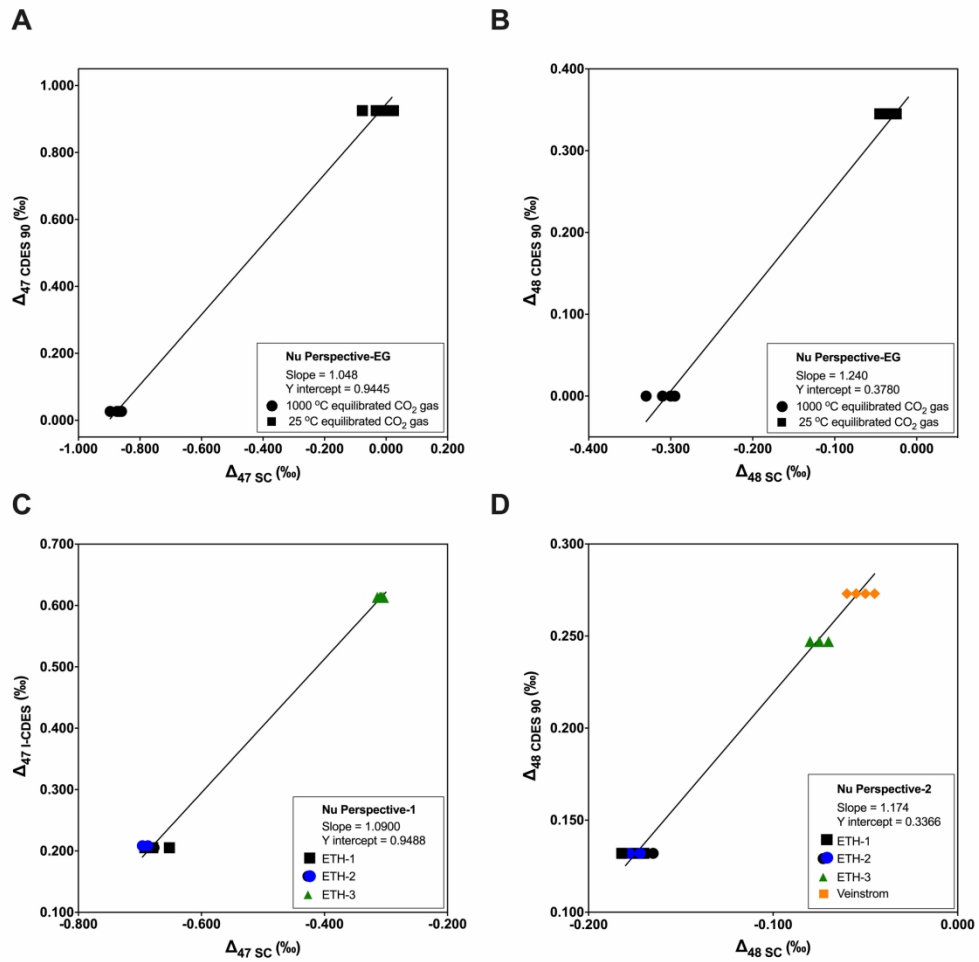
T (°C)	Δ_{63} (Hill et al., 2014; Tripathi et al., 2015)	Δ_{63-47}^*	$\Delta_{47 \text{ I-CDES EQ}}$	Δ_{64} (Hill et al., 2014; Tripathi et al., 2015)	Δ_{64-48}^*	$\Delta_{48 \text{ CDES 90 EQ}}$
0	0.470	0.197	0.667	0.156	0.131	0.287
10	0.438	0.196	0.634	0.140	0.131	0.271
20	0.408	0.196	0.604	0.126	0.131	0.257
22	0.402	0.196	0.598	0.123	0.131	0.254
25	0.394	0.195	0.589	0.120	0.131	0.251
30	0.381	0.195	0.576	0.114	0.131	0.245
33.7 (DH-2)	0.371	0.195	0.566	0.109	0.131	0.240
40	0.355	0.195	0.550	0.103	0.131	0.233
50	0.332	0.194	0.526	0.093	0.131	0.224
60	0.310	0.194	0.504	0.084	0.131	0.215
70	0.290	0.193	0.483	0.076	0.131	0.207
80	0.271	0.193	0.464	0.069	0.131	0.200
90	0.254	0.193	0.446	0.063	0.131	0.194
100	0.238	0.192	0.430	0.058	0.130	0.188
200	0.128	0.190	0.318	0.025	0.130	0.155
300	0.073	0.189	0.262	0.012	0.130	0.142
400	0.044	0.189	0.232	0.006	0.130	0.136
500	0.027	0.188	0.216	0.004	0.130	0.134
600	0.018	0.188	0.206	0.002	0.130	0.132
700	0.012	0.188	0.200	0.002	0.130	0.132
800	0.009	0.188	0.197	0.001	0.130	0.131
900	0.006	0.188	0.194	0.001	0.130	0.131
1000	0.005	0.188	0.192	0.001	0.130	0.131



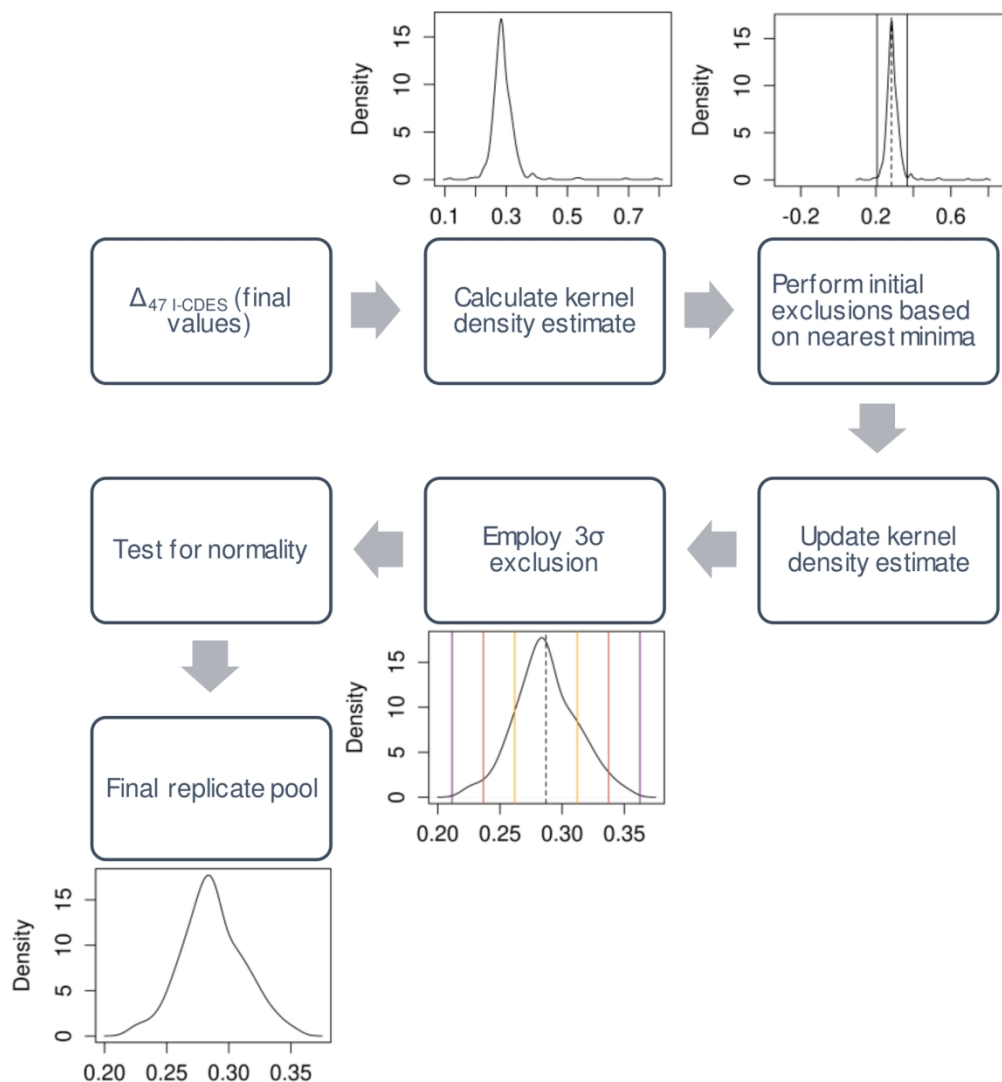
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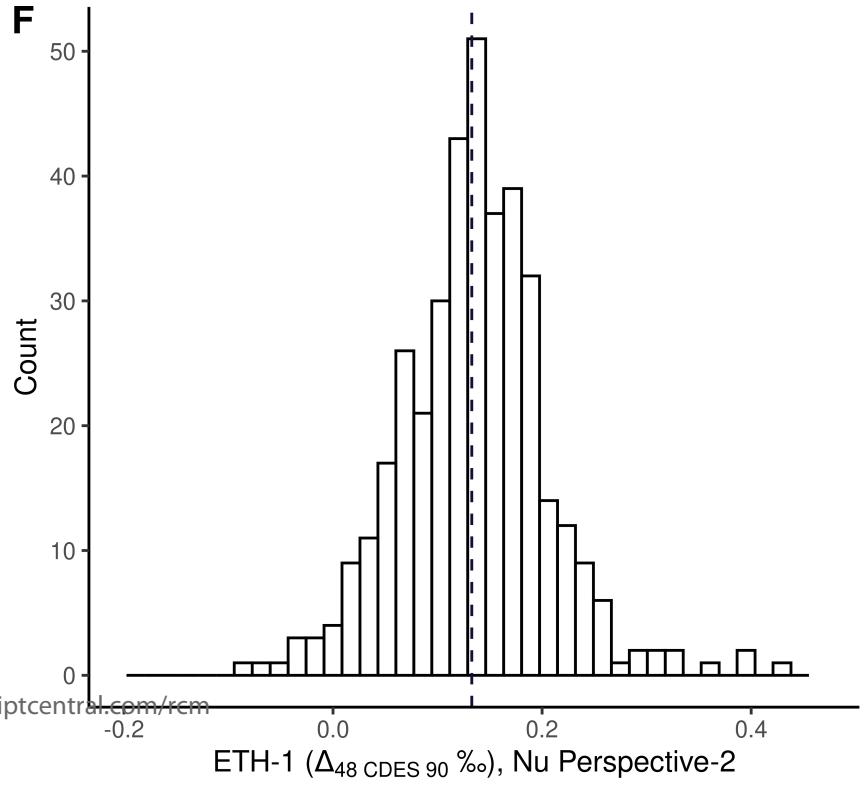
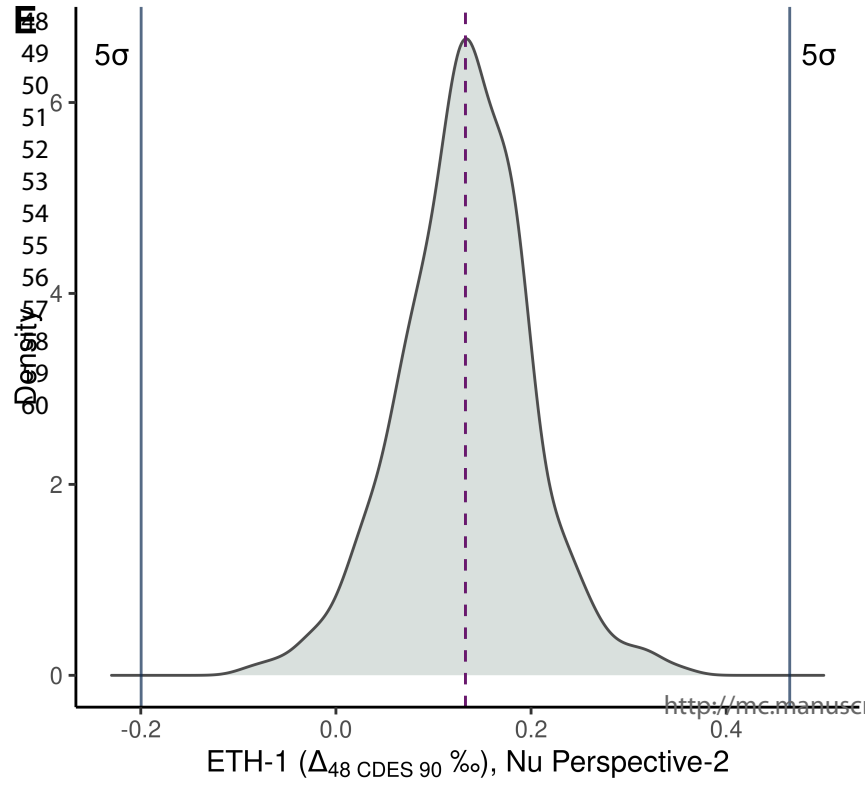
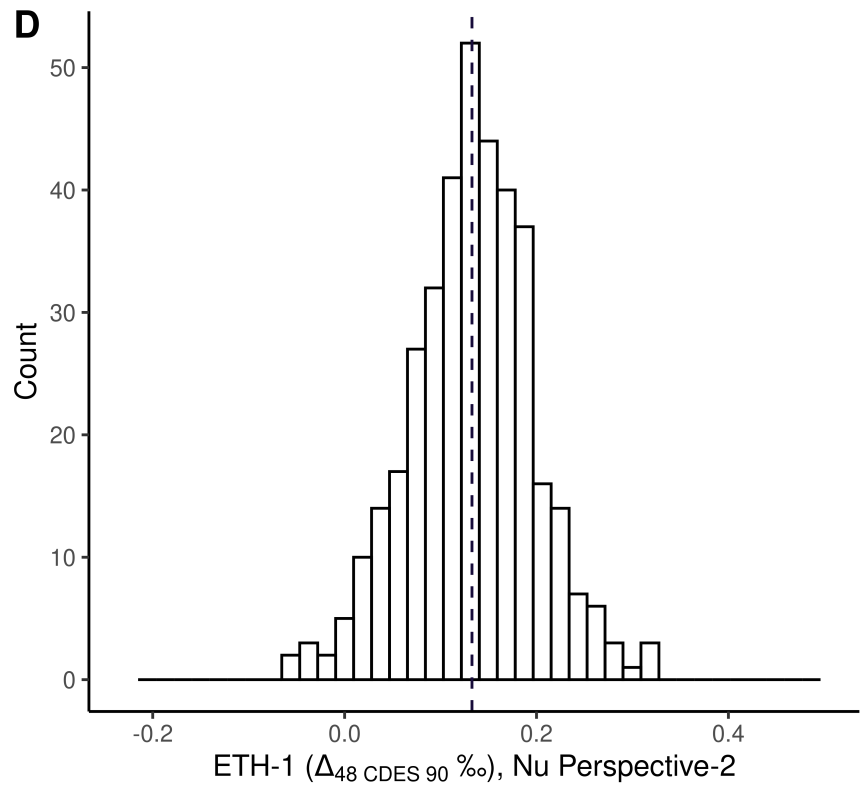
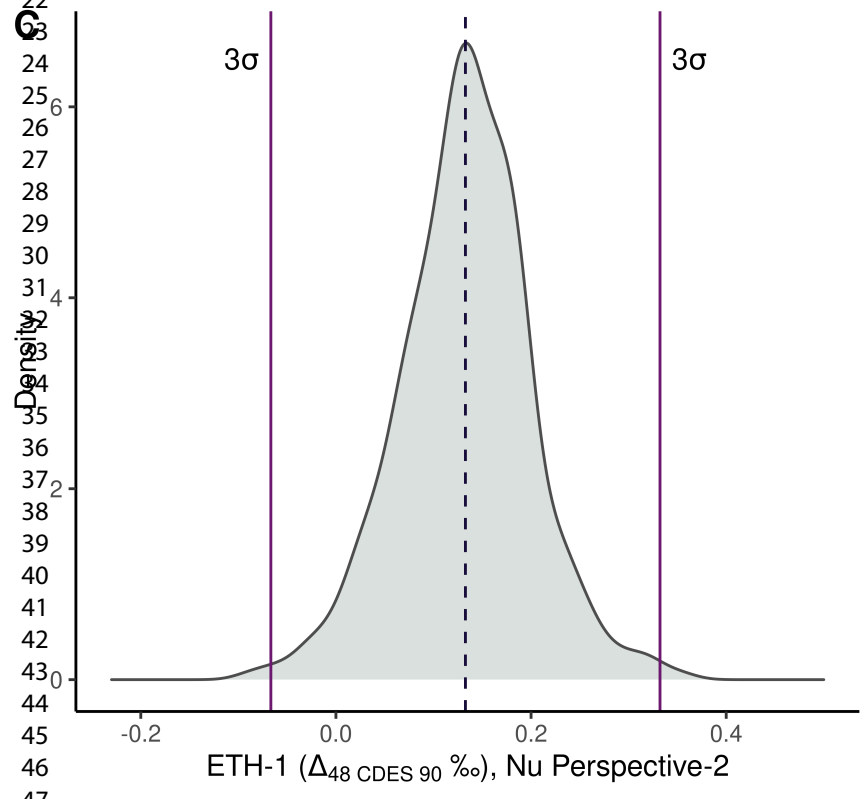
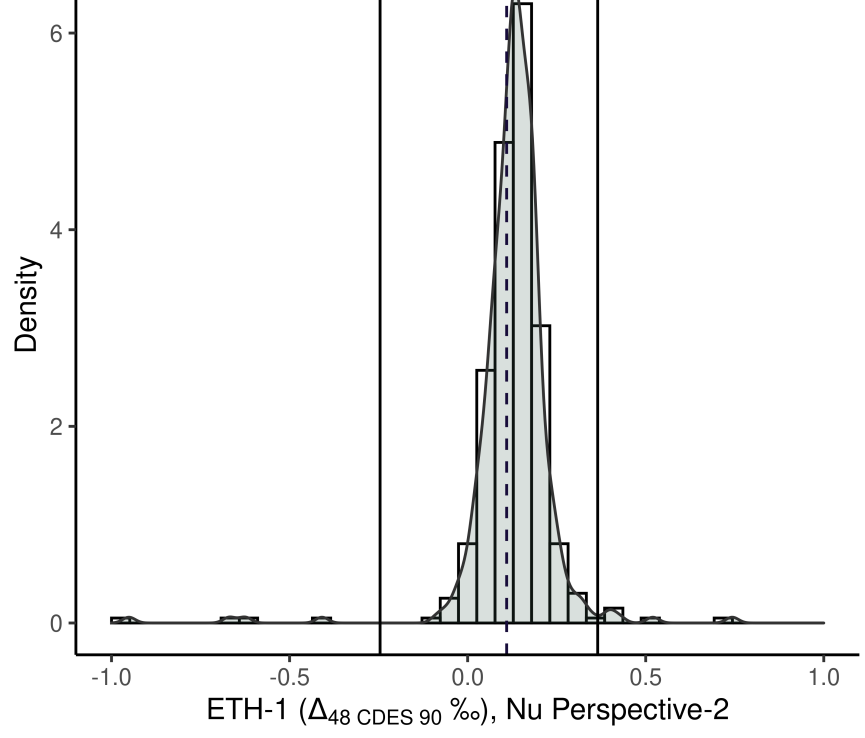
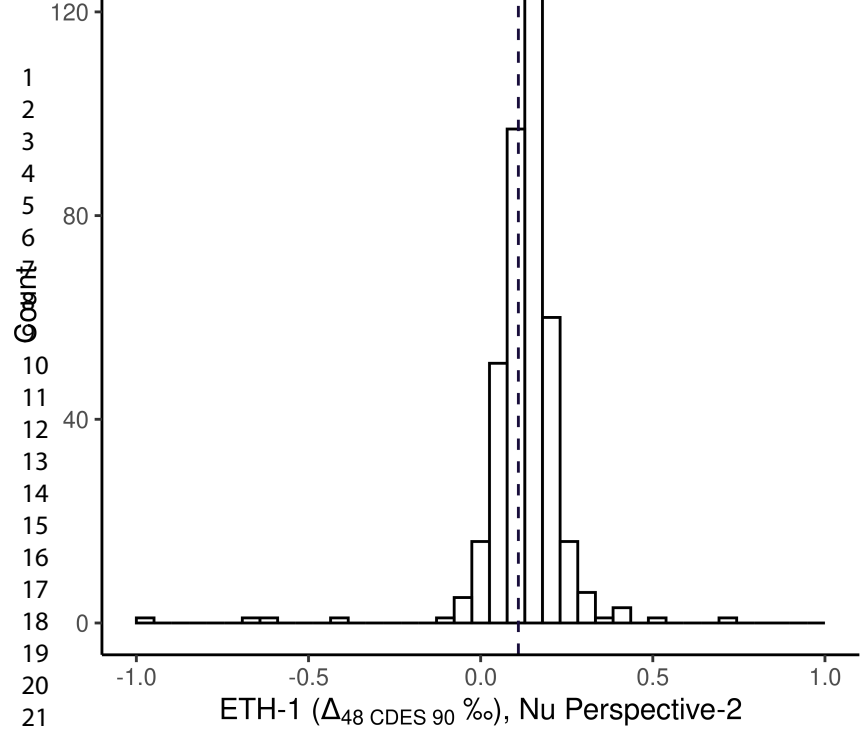
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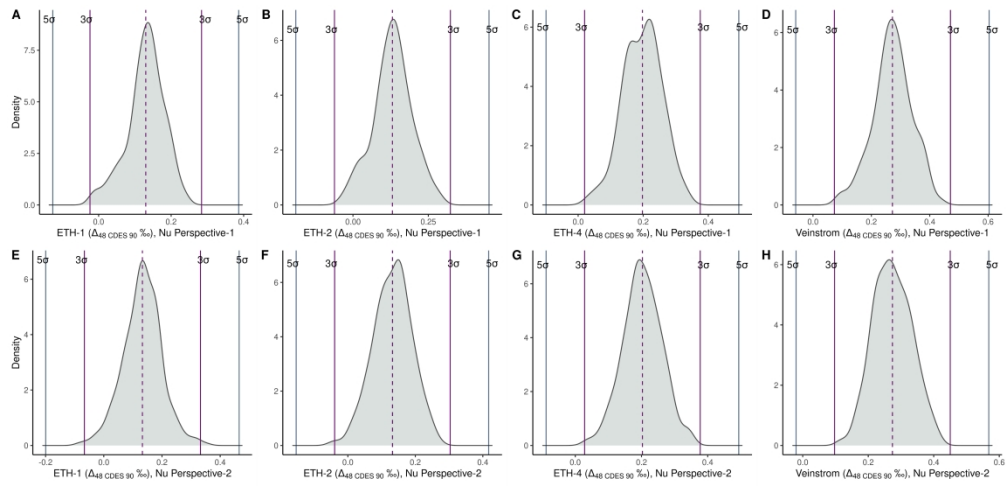


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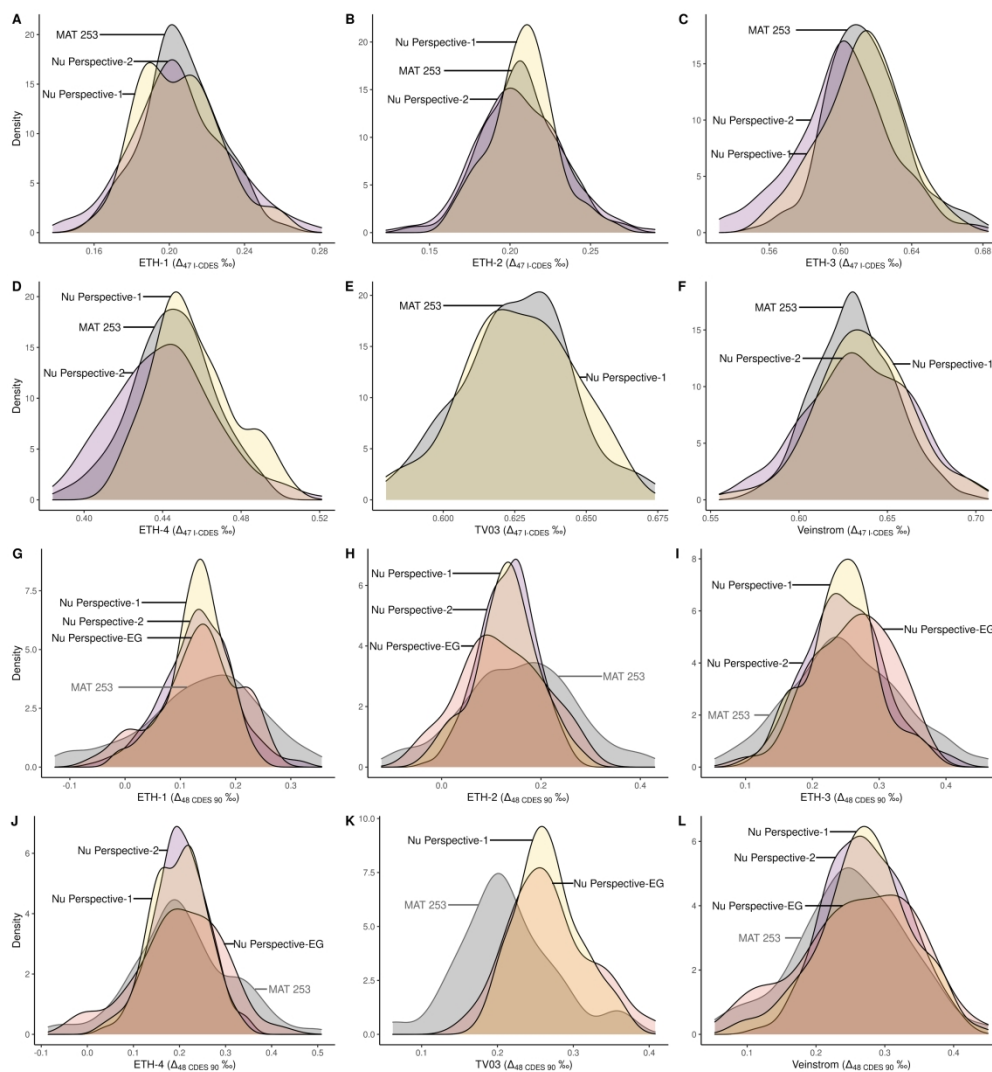


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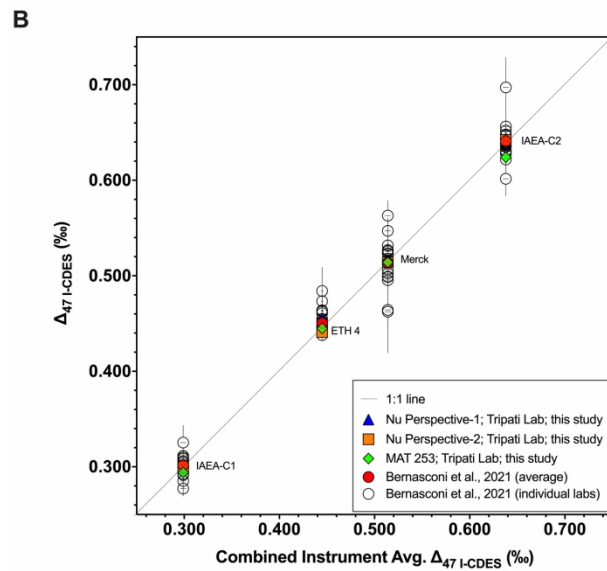
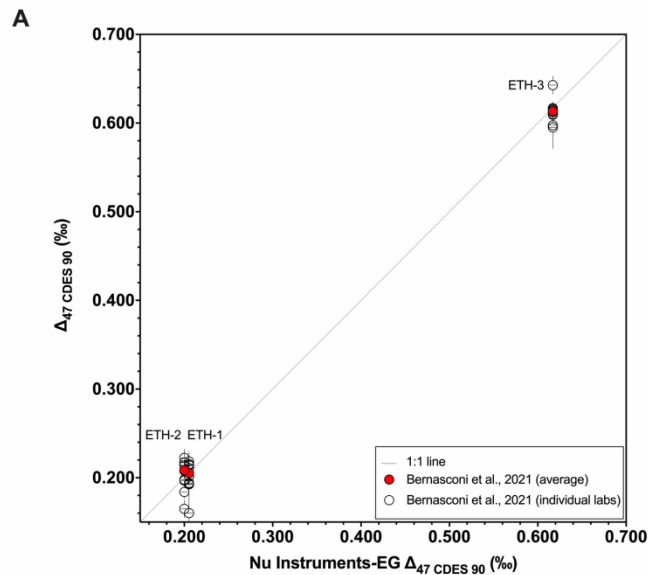




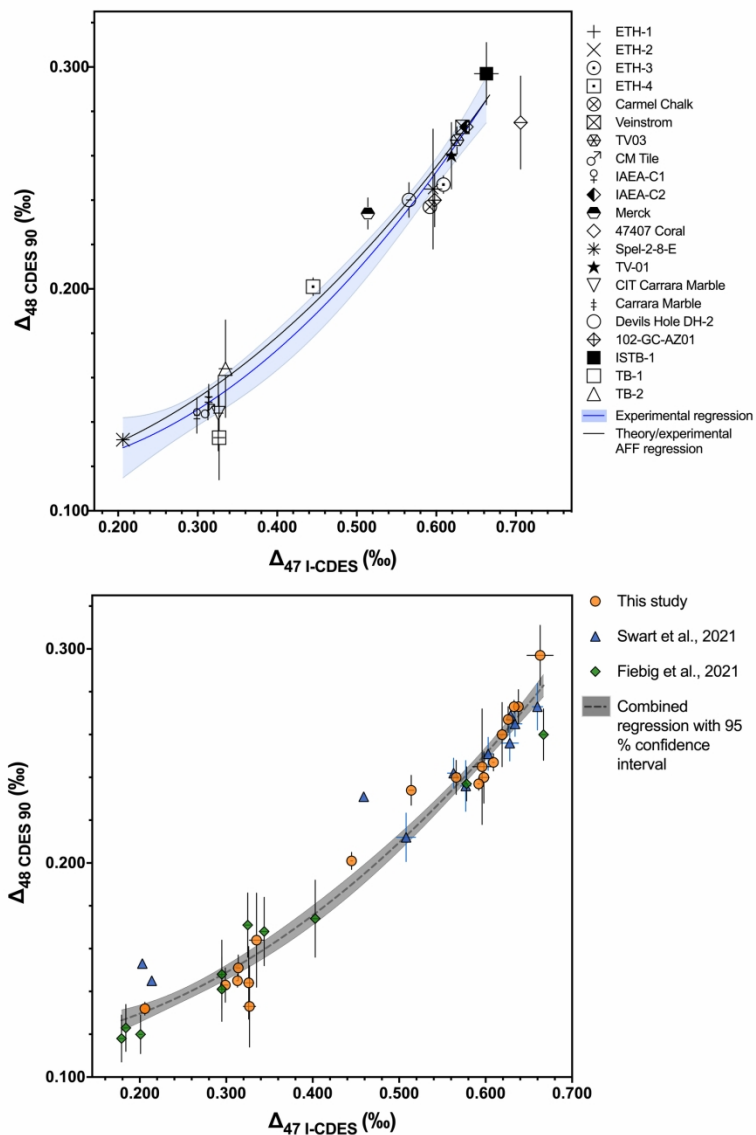
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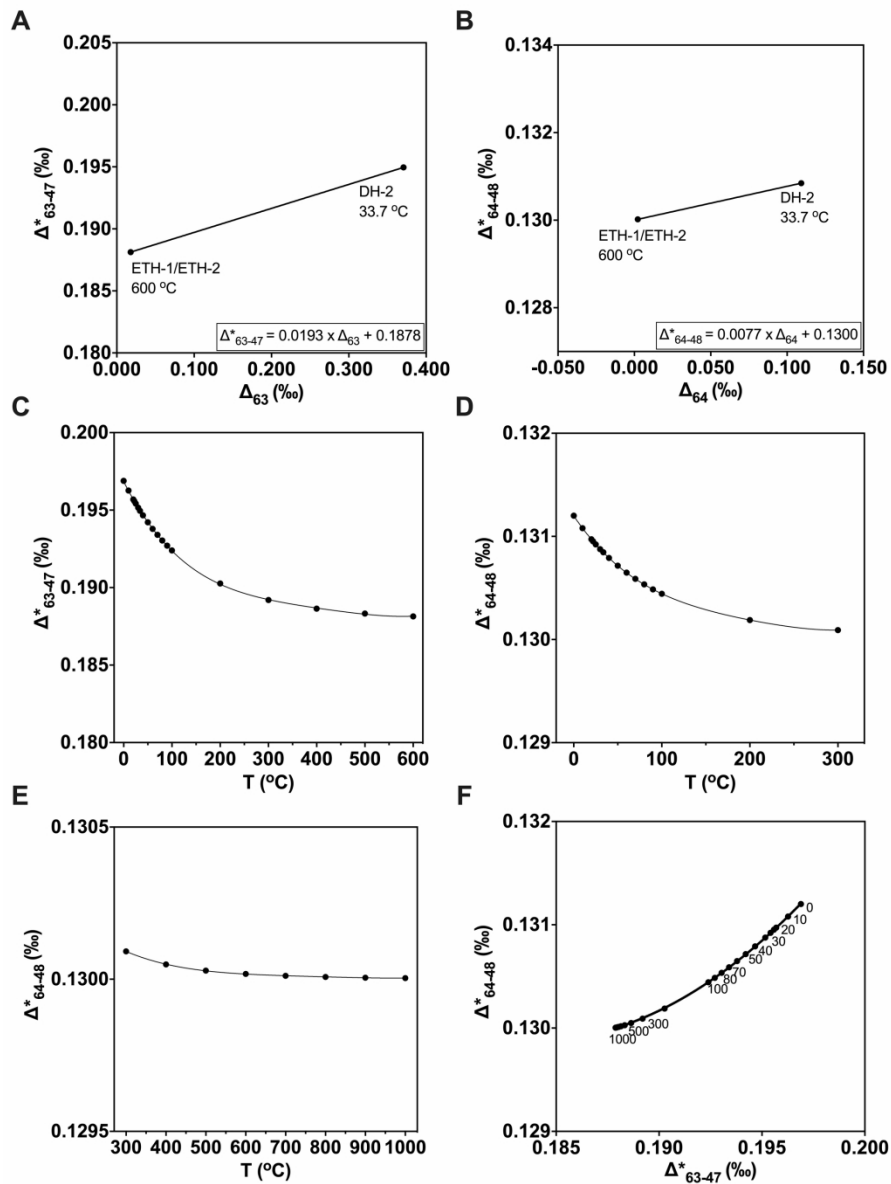
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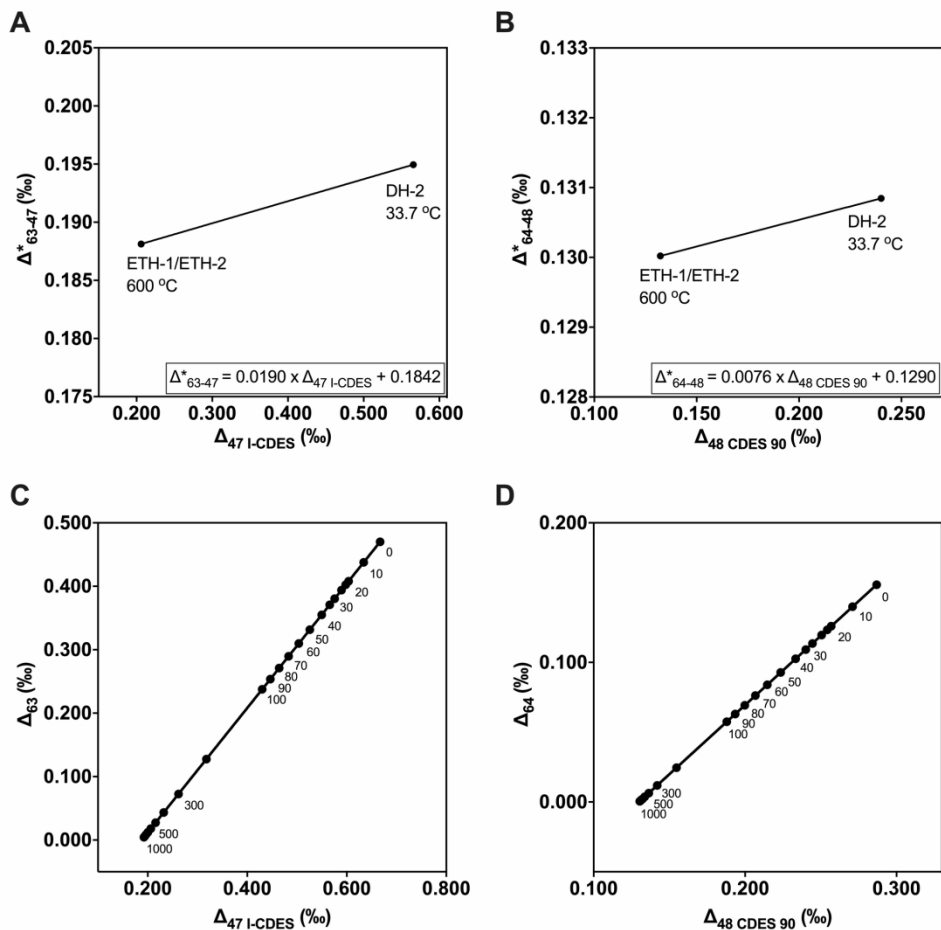
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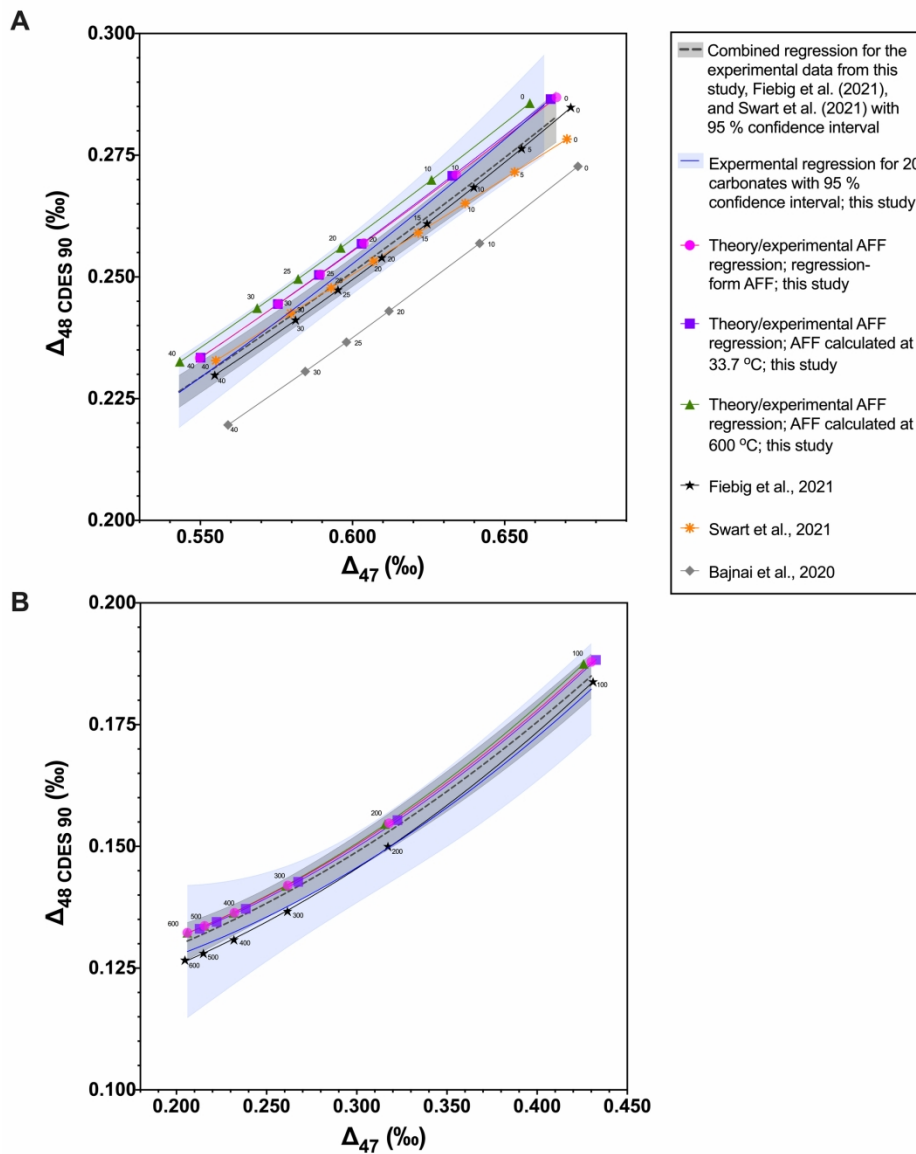
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195x254mm (300 x 300 DPI)



196x186mm (300 x 300 DPI)



198x252mm (300 x 300 DPI)