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1 **Syn-shearing deformation mechanisms of minerals in partially molten**
2 **metapelites**

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8 **Key Points:**

- 9 • In an HPT torsion experiment ($\gamma=15$), quartz-muscovite melted partially and produced K-
10 feldspar, ilmenite, biotite, mullite, and cordierite
- 11 • Quartz grain size reduced, muscovite was consumed entirely, K-feldspar grains nucleated
12 first while mullite/cordierite nucleated last
- 13 • Melt-assisted grain boundary sliding was the dominant deformation mechanism for the
14 reactants and '*in-situ*' melt-crystallized phases
- 15

16 **Abstract**

17 We investigated an experimentally sheared ($\gamma = 15$, $\dot{\gamma} = 3 \times 10^{-4} \text{s}^{-1}$, 300 MPa, 750°C)
18 quartz-muscovite aggregate to understand the deformation of parent and new crystals in partially
19 molten rocks. The SEM and EBSD analyses along the longitudinal axial section of the
20 cylindrical sample suggest that quartz and muscovite melted partially and later produced K-
21 feldspar, ilmenite, biotite, mullite, and cordierite. Quartz grains became finer, and muscovite was
22 almost entirely consumed in the process. With increasing γ , melt and crystal fractions decreased
23 and increased, respectively. Amongst the new minerals, K-feldspar grains (highest area fraction
24 and coarsest) nucleated first, whereas cordierite and mullite grains, finest and least in number,
25 respectively, nucleated last. Fine grain size, weak CPOs, low intragranular deformation, and
26 equant shapes suggest both initial and new minerals deformed dominantly by melt-assisted grain
27 boundary sliding, which is further substantiated by higher misorientations between adjacent
28 grains of quartz, K-feldspar, and ilmenite.

29 **Plain Language Summary**

30 The processes governing the deformation of minerals in partially molten rocks are poorly
31 understood as we generally only see the end product. To focus light on this, we sheared quartz
32 and muscovite aggregate to a large shear strain at high pressure and temperature, where these
33 two minerals underwent partial melting and produced new minerals. Electron backscatter
34 diffraction based microstructural investigations of an experimentally sheared partial melt reveal
35 that even at elevated pressure and temperatures, and significant magnitude of deformation, the
36 presence of melt, together with strain partitioning and low intergranular stress transfer, inhibited
37 intragranular plastic deformation in the remaining starting materials and the newly grown
38 crystals.

39 **1. Introduction**

40 The deformation behaviors of the dominant minerals, bulk rheologies, and overall
41 strength of rocks of the lower crustal rocks have been widely investigated (e.g., Incel et al., 2019;
42 Kirby, 1985; Rosenberg & Handy, 2005). However, the accessory minerals, which are often finer
43 in size, are significant in localizing strain (Linckens et al., 2015). Syn-deformational phase
44 nucleation/mixing can also trigger deformation partitioning (Mansard et al., 2018). The growth
45 of the new minerals and their participation in the overall deformation of the rock-suite can
46 happen in solid-state, however, the new minerals can also nucleate and grow in the discrete
47 connected melt pockets in a deforming partially molten rock-mass (Lee et al., 2020; Wilson,
48 1994).

49 Solid rocks, subjected to deformation at changing P-T-fluid conditions or gain/loss of
50 components of the system can experience changes in phase and melt fraction that affect their
51 deformation, localization, overall mechanical behavior and physical properties (Brown, 1994,
52 2007; Burg & Vigneresse, 2002; Misra et al., 2014; Soustelle et al., 2014). Several laboratory
53 experiments have been performed to understand the strength and rheology of partially molten
54 rocks (Holyoke & Tullis, 2006; Misra et al., 2011, 2014; van der Molen & Paterson, 1979;
55 Rosenberg, 2001; Tumarkina et al., 2011), and the role of stress in melt distribution and the
56 associated strain partitioning (Holtzman et al., 2003; Holtzman & Kohlstedt, 2007). Laboratory
57 experiments (e.g., Holtzman et al., 2012; Misra et al., 2014), numerical models (e.g., Kaislaniemi
58 et al., 2018), and natural observations (e.g., Davidson et al., 1994; Dijkstra et al., 2002), confirm
59 melt-induced weakening of the host rocks. Previous studies also suggest that the dominant
60 deformation mechanism switches from dislocation creep at low melt fractions (1-4%) to grain
61 boundary sliding once the melt fraction exceeds 7% (Cooper & Kohlstedt, 1984; Hasalová et al.,
62 2008; Walte et al., 2005). However, as the initial deformation features are generally overprinted
63 by later textural evolution of the rocks, deformation mechanisms of the phases crystallizing '*in-*
64 *situ*' in the deforming partially molten rocks are still unknown.

65 The existing deformation models of partially molten rocks, mostly derived from studying
66 migmatites, illustrate that (a) both melt and melt-crystallized phases are strained during the syn-
67 melting and late-stage solid state deformation, respectively (Prakash et al., 2018); (b) dislocation

68 creep accommodates strain during both pre- and post-melt conditions, but dissolution-
69 precipitation and rigid body rotation dominate under melt-present deformation (Shao et al.,
70 2021); (c) *in-situ* coarsening is followed by dislocation creep of grains nucleating from the melt
71 (Lee et al., 2020); (d) fine grain size and water saturated conditions favor diffusion creep
72 (Dell'Angelo & Olgaard, 1995; Kilian et al., 2011), whereas presence of melt favors grain
73 boundary sliding (Lee et al., 2018; Stuart et al., 2018); and (e) the minerals crystallized from the
74 melt may deform by dislocation creep (Miranda & Klepeis, 2016). Crystallographic preferred
75 orientations (CPOs) are generally developed during dislocation creep and therefore provide
76 constrains on the predominant deformation mechanisms. But the CPOs cannot always be the sole
77 proxy for the deformation mechanisms operative during partial melting and subsequent
78 crystallization of the new phases. Instead, the information related to the availability of water/melt
79 or lack thereof should also be considered, which can influence both intra- and intergrain
80 misorientations of the parent and new crystals (Wheeler et al., 2001) during deformation.

81 In this contribution, we investigated a sample deformed under torsion using SEM and
82 EBSD-based microtextural analyses to focus on the deformation behavior of both initially
83 present and '*in-situ*' crystallized (derived from the partial melt) phases in a metapelitic
84 assemblage, analogous to the lower crust, with increasing shear strain.

85 **2. Materials and Methods**

86 For this study, we have revisited the deformed sample P1095 of Misra et al. (2011). The
87 initial composition of the sample consisted of a dry homogeneous mixture of quartz (mean grain
88 size: 4.07 μm) and muscovite (mean grain size: 37.92 μm ,
89 $(\text{K}_{0.9}\text{Na}_{0.1})(\text{Al}_{1.6}\text{Fe}_{0.3}\text{Mg}_{0.1})[\text{Si}_{3.2}\text{Al}_{0.8}\text{O}_{10}](\text{OH})_2$) powders. The ratio (by volume) of quartz to
90 muscovite in the mixture was 7:3. To fabricate a synthetic rock sample, the powder mixture was
91 first cold pressed uniaxially, inside a steel canister of 50 mm diameter, at 200 MPa and then the
92 canister (sealed) was isostatically hot pressed (HIP) for 24 hours at 160 MPa and 580 °C. The
93 process of cold press and HIP turned the powder to a dense solid. A cylindrical core of 10 mm
94 diameter (**Fig. 1a**) was drilled from the HIPped canister and then machined to a perfect, 8.04 mm
95 long cylinder. The cylindrical sample was deformed under torsion to a finite shear strain (γ) of
96 15 in an internally heated, gas medium deformation apparatus equipped with torsion actuator and

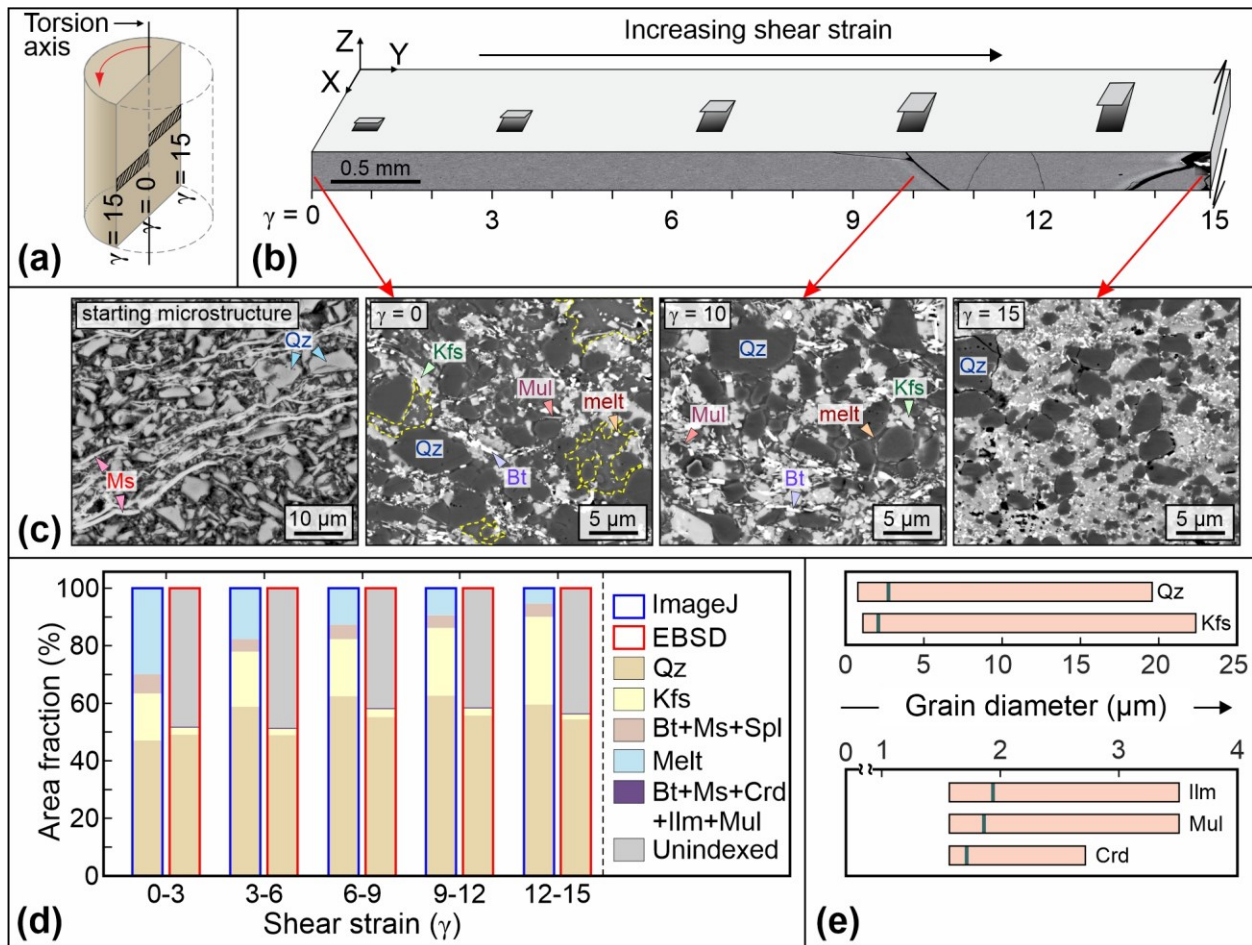
97 internal load cell (Paterson & Olgaard, 2000). The torsion experiment was conducted at 300 MPa
98 confining pressure and 750 °C temperature, such that the effective shear strain rate ($\dot{\gamma}$) at the
99 outer annulus of the sample was $3 \times 10^{-4} \text{s}^{-1}$.

100 The deformed sample was cut and then polished with colloidal quartz along a plane,
101 longitudinal axial (LA) section, which contains the torsion axis (Fig. 1a). This polished surface
102 was studied using an SEM equipped with energy dispersive X-ray spectroscopy (EDS) and an
103 EBSD detector. According to the torsion geometry, the mid-line (i.e., the torsion axis) of the
104 sample has zero γ and $\dot{\gamma}$, both of which increase away from the torsion axis, i.e., towards the
105 periphery, where $\gamma=15$ and $\dot{\gamma}=3 \times 10^{-4} \text{s}^{-1}$. The entire sample was at 750°C and 300 MPa
106 throughout the runtime (about 14 hrs). This unique LA section is analogous to the YZ plane of
107 the kinematic strain ellipsoid (Ramsay, 1980) and allows to study of the influence of strain on
108 texture and mineral reactions.

109 To present the systematic observations and data on the sequence of melting,
110 crystallization of new minerals and their mutual relationships (details in **Supplementary Text**
111 **S1, Supplementary Fig. S1**), we have considered the experimental data of samples deformed at
112 incremental strains (Misra et al., 2014). The relative proportions (area fractions) of the phases
113 were determined from the SEM images (details in **Supplementary Text S2**) and from the EBSD
114 derived phase maps (details in **Supplementary Text S3**).

115 The post-processing of the EBSD data (details in **Supplementary Text S3**) was
116 performed using MTEX toolbox v5.6.0 (Hielscher & Schaeber, 2008; Bachmann et al., 2011). A
117 threshold angle of 10° was selected during grain reconstruction, followed by grain size analysis.
118 Pole figures are plotted using a *one-point-per-grain* model as equal-area, lower hemisphere
119 projections (**Fig. 2**). The center and the horizontal diameter of the projection circle represent the
120 direction (X-SD) and plane (XY-SP) of shearing, respectively (**Fig. 2a**). The density contouring
121 was restricted to pole figures with ≥ 30 data points, and scattered pole figure plots are used
122 otherwise. J-index (J_{ODF}) (Bunge, 1981) was calculated for each phase and strain increment using
123 all the indexed points. Misorientation analysis was performed only for phases with ≥ 30 grains in
124 a particular strain segment. Axes corresponding to low- ($2\text{-}10^\circ$) and high-angle ($> 40^\circ$)
125 misorientations were plotted as inverse pole figures (IPFs) for each phase and contoured if the

126 number was ≥ 15 . Quartz grains were merged across the Dauphiné Twin boundaries before this
 127 to avoid clustering of the high-angle axes near the [c] axes of the IPFs and highlight the
 128 distribution of misorientation axes corresponding to angles other than $60 \pm 5^\circ$. The EBSD data
 129 were also utilized for computing the equivalent diameter (GS), misorientation to mean
 130 (mis2mean), grain orientation spread (GOS) and aspect ratios (R) of the grains (details in
 131 **Supplementary Text S3**). The root mean square values of GS, GOS, and R have also been
 132 calculated and are referred to as RMS_{GS} , RMS_{GOS} , and RMS_R , respectively.



133
 134 **Figure 1.** (a) Longitudinal axial section of a deformed sample under torsion. The black striped
 135 zones are from where EBSD data were obtained. (b) Diagram shows a stripped zone with the
 136 standard shear kinematic reference axes (XYZ). (c) SEM images from the LA sections show the
 137 distributions of phases in the starting material, melt-patches, and new minerals with increasing γ .
 138 (d) Stacked histogram plot showing the area fractions of the different phases, melt and unindexed
 139 pixels with increasing γ . (e) Range of grain equivalent diameters of the different phases, except
 140 for biotite and muscovite that have <40 grains (see **Supplementary Table S1**). The green

141 vertical bars indicate the respective RMS_{GS} values. Mineral abbreviations are as per (Whitney &
142 Evans, 2010).

143

144 **3. Results**

145 The SEM images from the LA section (**Fig. 1c**) show that the sample initially underwent
146 partial melting, and later, phases like K-feldspar, sillimanite/mullite, biotite, and spinel grew as
147 reaction products from the melt and all the muscovite grains were consumed (see
148 **Supplementary Text S1**, also Misra et al., 2011, 2014). Quartz grains remain as isolated,
149 rounded clasts. Melt is seen as patches of various shapes between the quartz grains, largely
150 replacing the muscovite grains. The new euhedral grains grew mostly within the melt patches
151 with distinct grain boundaries, particularly the large K-feldspars. At the edge of the sample, the
152 melt has largely crystallized. A semi-quantitative image analysis (see **Supplementary Text S2**)
153 of the relative proportions (area %) of the phases from the SEM images shows that the
154 proportion of quartz grains varies from 48-64% along the observed sections. The melt proportion
155 is maximum (30-40%) at the center ($\gamma=0-1$) of the sample (**Fig. 1d**) and gradually decreases
156 towards the edge (2-3% at $\gamma=15$). Among the reaction products, the K-feldspar proportions
157 increase from the center to the edge, whereas all other phases, which could not be measured
158 separately, remain equal in proportion (5-7%; **Fig. 1d**) all along. The EBSD data from the same
159 sample reveal that the reaction products consist of K-feldspar, mullite, cordierite, ilmenite, and
160 biotite. The K-feldspars grew to about 20 μm , maximum, whereas most of the ilmenite, mullite
161 and cordierite grains are in the range of 1.5-3.5 μm (**Fig. 1e**). The difference in the phase
162 identification between SEM-EDS and EBSD could have resulted due to: (i) difficulties detecting
163 <1 wt. % and smaller grain size of cordierite in the sample by EDS analysis (Parian et al., 2015),
164 and (ii) the absence of spinel grains within the strip scanned using EBSD. The EBSD-derived
165 phase maps reveal that the spatial distribution of quartz is similar to what has been analyzed from
166 the SEM images (**Fig. 1d**), but that of the K-feldspar is significantly less (8-10 times) in case of
167 the former. The area percentage of K-feldspar grains also does not vary substantially from the
168 center to the edge of the sample. The other reaction products (biotite, ilmenite, mullite and
169 cordierite) occupy <1% throughout. The low count of these minerals under EBSD, compared to
170 what has been observed in SEM images, is probably due to their smaller grain sizes, which were
171 not always indexed during the EBSD scan. This also justifies a large proportion of unindexed

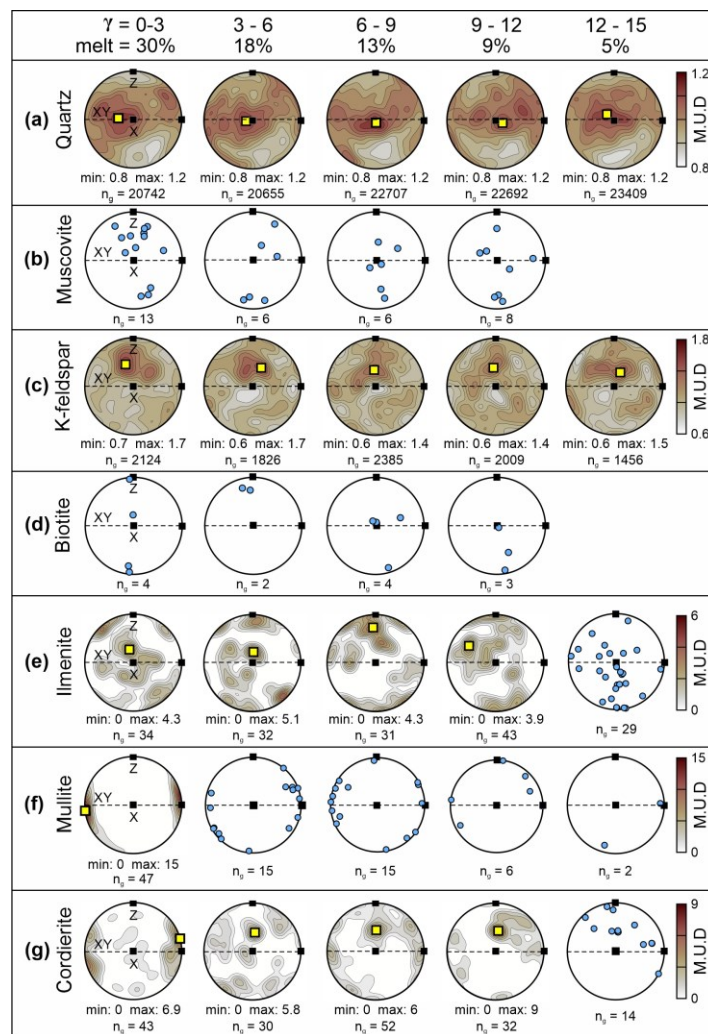
172 pixels (**Fig. 1d**). In fact, the grains of all the newly crystallized phases are finer than those of
173 quartz (range: 0.8-19 μm ; $\text{RMS}_{\text{GS}} \sim 3 \mu\text{m}$), with those of K-feldspar being the coarsest (range: 1-
174 23 μm ; $\text{RMS}_{\text{GS}} \sim 2.1 \mu\text{m}$). The grains of the rest of the phases are finer ($\text{RMS}_{\text{GS}} < 2 \mu\text{m}$) (**Fig. 1e**)
175 than both quartz and K-feldspar.

176 The CPO data are viewed in 5 segments with respect to the strain increments. The
177 quartz [c]-axes maxima lie near the center, i.e., parallel to the SD (**Fig. 2a**), possibly implying
178 the dominance of {m}[c] slip system, which is expected at the experimental temperature. There
179 are fewer muscovite grains (<20) but their [001] axes are parallel to the XZ-plane (**Fig. 2b**). The
180 [c]-axes maxima in the K-feldspar pole figures are nearly parallel to the SD for all values of γ
181 (**Fig. 2c**). The distribution of biotite [001] axes are like muscovite (**Fig. 2d**), whereas those of
182 ilmenite are nearly parallel to the SD at $\gamma < 6$. [001] axes of the mullite grains exhibit a peripheral
183 distribution with the majority being parallel to the SP but perpendicular to the SD up to $\gamma < 9$ (**Fig.**
184 **2f**). The [c]-axes maxima for cordierite are parallel and oblique to the shear plane at $\gamma < 3$ and
185 $\gamma > 3$, respectively.

186 J_{ODF} of quartz and cordierite decrease initially and then rise with increasing γ
187 (**Supplementary Fig. S2**). However, the number of indexed points of quartz is high (>29,000)
188 and variation is low (< 0.04). Cordierite has < 300 indexed points and variation is larger ($\sim 6 <$
189 $J_{\text{ODF}} < 23$). J_{ODF} of K-feldspar increases from ~ 1.4 at $\gamma < 3$ to ~ 2 at $\gamma \approx 7$ and then drops to ~ 1.5 at
190 higher γ (**Supplementary Fig. S2**).

191 Low-angle ($2\text{-}10^\circ$) misorientation axes (LAXs) in quartz are either parallel or at high
192 angles to the [0001] axes (**Fig. 3a**), suggesting $\langle a \rangle$ was the dominant slip direction. Surprisingly,
193 the number of LAXs falls with increasing γ . The high-angle ($>40^\circ$) misorientation axes (HAXs)
194 are near-perpendicular to the {m} planes for all values of γ . However, for K-feldspar (**Fig. 3b**),
195 the LAXs and HAXs increase up to $\gamma = 7$ and drop at higher γ . The majority of the LAXs for K-
196 feldspar grains are oblique to [010] except for $\gamma = 4$ and 15, where they are parallel to [010]. The
197 HAXs are always perpendicular to [010] and are parallel either to the [001] or [100]. The LAXs
198 and HAXs are < 15 for all other phases and do not exhibit any distinctive trends (**Fig. 3c-e**),
199 except the LAXs of mullite and cordierite, which are orthogonal to the [001]. Biotite and
200 muscovite do not show any misorientation axes. Both the ‘neighbor-’ and ‘random-pair’

201 misorientation angle distributions (MADs) are near similar for quartz (**Fig. 4a**) and match that of
 202 the ‘*theoretical*’ at all γ . The ‘*random-pair*’ MADs for K-feldspar (**Fig. 4b**) and ilmenite (**Fig.**
 203 **4c**) also follow their respective ‘*theoretical*’ curves for all γ but differ for mullite (**Fig. 4d**) and
 204 cordierite (**Fig. 4e**). The frequency of correlated boundaries of all phases is higher than their
 205 uncorrelated counterparts for $<30^\circ$. The mis2mean and GOS values of the entire strip ($\gamma = 0 -$
 206 15), including all phases, do not exceed 10° and 5° , respectively (**Supplementary Fig. S3**). The
 207 GOS values for the majority of the grains of each of the phases lie in the range $0 - 0.5^\circ$
 208 (**Supplementary Fig. S4**).

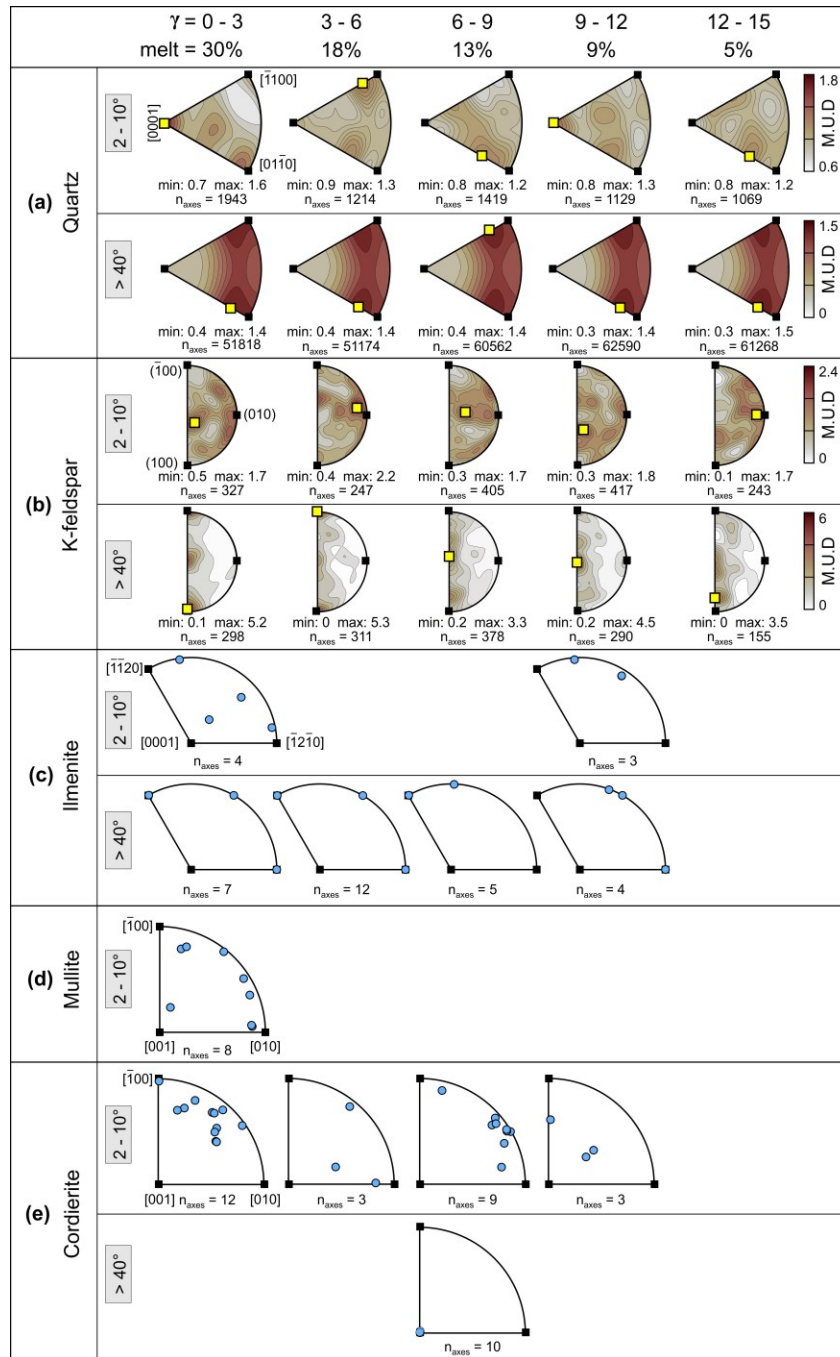


209

210 **Figure 2.** [001] pole figures at different strain segments and melt %. The yellow squares denote
 211 points of maximum intensity. The reference frame for all the pole figures is illustrated in the first
 212 column in (a). The black squares at the center and at the top refer to the X- and Z-axes,
 213 respectively, of the kinematic strain ellipsoid. Scattered pole figure plots are shown for $n_g < 30$.

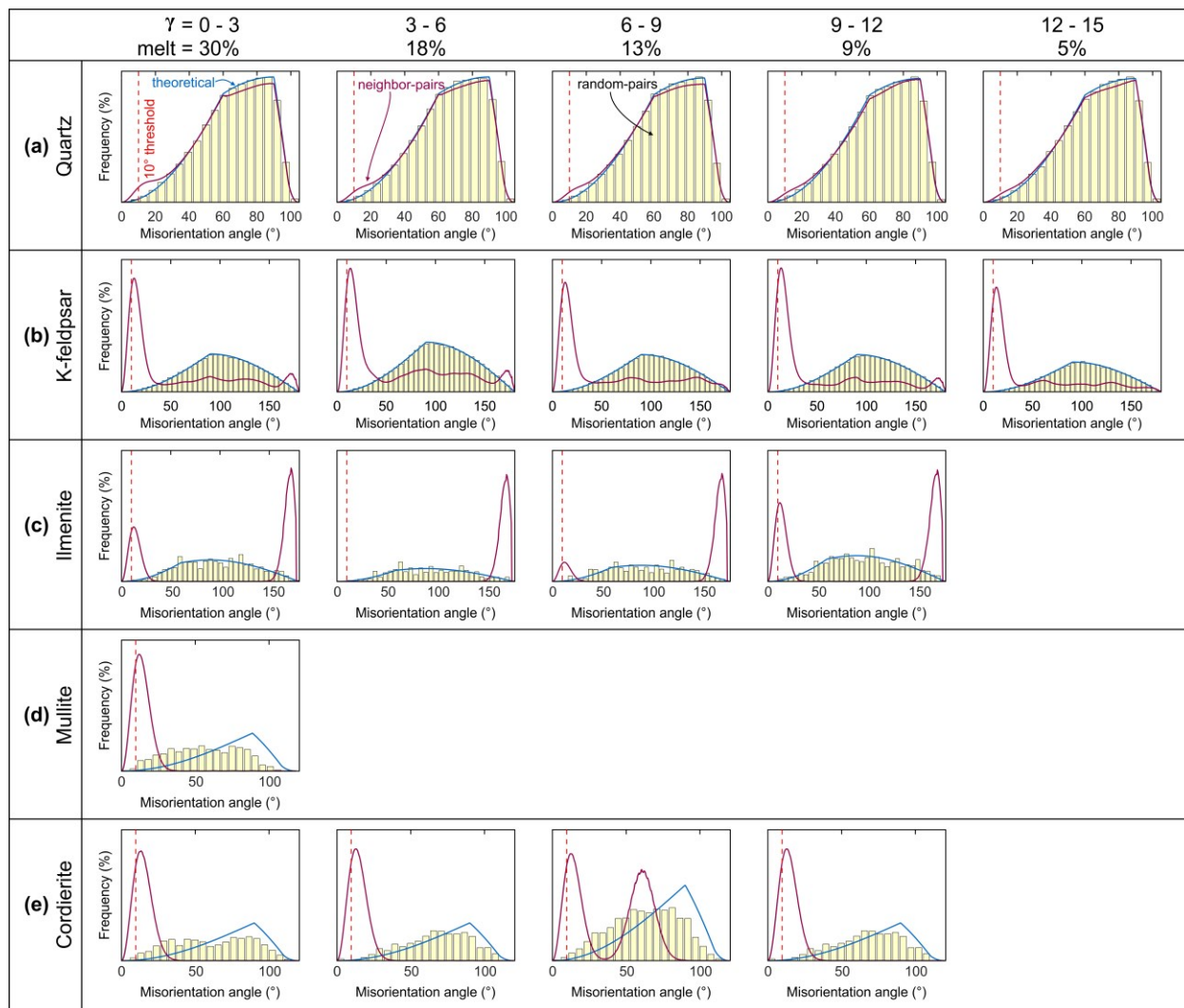
214 No grains were detected for muscovite and biotite in the region corresponding to $\gamma = 12-15$. $n_g =$
 215 number of grains. Multiples of uniform density (m.u.d). Color map after Crameri (2018).

216



217

218 **Figure 3.** Inverse pole figure (IPF) plots of the misorientation axes (both LAXs and HAXs).
 219 IPFs in **(a)** and **(b)** are contoured to multiples of uniform density (m.u.d) if $n_{\text{axes}} > 15$. The
 220 distributions are not derived for phases with fewer < 30 grains in the respective strain segment.
 221 $n_{\text{axes}} =$ no. of axes. Color map after Crameri (2018).



222

223 **Figure 4.** Misorientation angle distributions (MADs) of the phases at different shear strain
 224 segments and melt percentages. No MADs are shown for phases with <30 grains in the
 225 respective strain segment.

226 The RMS_R of the quartz, K-feldspar, and cordierite increase with γ , whereas ilmenite
 227 exhibits a zig-zag pattern and they lie $1.4 < RMS_R < 1.5$ (**Supplementary Fig. S5**). The other
 228 phases have < 30 grains in four (mullite) or more (biotite and muscovite) strain segments, and
 229 consequently, their variations with strain have not been plotted, as they are statistically
 230 insignificant. However, the RMS_R of biotite, mullite, and muscovite are 1.9, 1.9 and 1.5,
 231 respectively. The majority of the quartz, K-feldspar, cordierite grains have aspect ratios <1.5,
 232 whereas those of biotite, ilmenite, mullite, and muscovite grains are >1.5.

233 4. Discussion

234 The results of microtextural analysis of the deformed and partially molten metapelite
235 provide significant insights into the growth and deformation mechanisms of the melt-derived
236 phases that crystallized ‘*in-situ*’ during the torsional experiment. It is observed that most of the
237 grains of all the phases are fine in size ($RMS_{GS} < 3 \mu\text{m}$, **Supplementary Table S1**). The post-
238 torsion, mean grain size of quartz ($2.69 \mu\text{m}$) is lower than it was at the beginning ($4.07 \mu\text{m}$)
239 indicating participation in the reaction process during deformation. Muscovite grains have almost
240 been completely consumed. The initial aggregate first underwent partial melting followed by
241 nucleation of K-feldspar and then simultaneous nucleation of ilmenite, mullite, biotite and
242 cordierite (see **Supplementary Text S1**). K-feldspar grains were probably the first to crystallize
243 and grew faster and larger due to the continuous supply of constituent elements from and through
244 the abundant surrounding melt. The finer grain size and smaller numbers of the late-crystallized
245 grains compared to K-feldspar (**Fig. 1e**), could be due to their low crystallization/growth rates at
246 high $\dot{\gamma}$ (Jurewicz & Watson, 1985) or thinning of the melt-rich zones because of shearing that
247 retarded the growth of ilmenite, mullite and cordierite (Lee et al., 2018). Mullite and cordierite
248 grains are less common (**Fig. 2f**) and have finer grain sizes (**Fig. 1e**), suggesting that they
249 crystallized later.

250 Quartz grains exhibit weak CPOs at all γ , possibly implying absence of intracrystalline
251 dislocation creep and/or activation of grain boundary sliding (GBS). The CPOs of K-feldspar is
252 also weak and indicate lack of intra-crystalline deformation. We suggest that the thin melt films,
253 present along the boundaries of quartz and K-feldspar grains, absorbed most of the strain and
254 inhibited the solid-state crystal plastic deformation of the grains (Stuart et al., 2018). K-feldspar
255 CPOs are also the weakest amongst the melt-crystallized phases. This further supports the
256 inference that K-feldspar were the first phase to crystallize but stayed relatively undeformed as
257 the strain was largely partitioned into the surrounding melt. Similar observations have been
258 reported from the migmatites of the Aravalli-Delhi Fold Belt (India) (Prakash et al. 2018) and
259 Western Gneiss Region (Norway) (Lee et al. 2018), where quartz grains display weak CPOs due
260 to the strain partitioning into weaker melt pools. Ilmenite and cordierite grains, in the studied
261 sample, exhibit CPOs stronger than that of quartz and K-feldspar. We suspect that this could also

262 be a consequence of the fewer numbers of grains (<60) that have been detected for both ilmenite
263 and cordierite.

264 Since CPO data cannot always be reliable indicators of the active deformation
265 mechanisms (Fliervoet et al., 1999; Jiang et al., 2000), we also performed misorientation
266 analysis. Quartz grains host considerable number (> 1000) of low-angle (2-10°) boundaries at all
267 γ , implying dislocation creep. However, the low maximum densities of the LAXs for quartz (**Fig.**
268 **3a**) indicate weak correlation between the LAXs and the crystallographic axes, which is further
269 substantiated by the weak misfit between the ‘*neighbor-pair*’ and theoretical MADs (**Fig. 4a**).
270 Both these observations imply minimum intracrystalline deformation in quartz (Díaz Aspiroz et
271 al., 2007). Higher frequencies of HAXs compared to the LAXs (**Fig. 3a**) favor GBS to be the
272 dominant mechanism instead (Jiang et al., 2000).

273 K-feldspar LAXs exhibit a weak preferred orientation in the crystal coordinate system
274 (**Fig. 3b**), but, unlike quartz the differences in the number of LAXs and HAXs for each set of the
275 strain increments are lower. The number of LAXs are always lower than the HAXs, when the
276 threshold angle is 10°, instead of 40° (**Supplementary Fig. S6**). The identical ‘*random-pair*’
277 and ‘*theoretical*’ MADs (**Fig. 4b**) explains the weak CPO (**Fig. 2c**). Unlike quartz, the misfit
278 between the ‘*neighbor-pair*’ and ‘*random-pair*’ MADs of K-feldspar is large, which may have
279 resulted from rotation of the neighboring grains, aided by the presence of melt, in order to
280 achieve lower interfacial energies (Wheeler et al., 2001). The higher frequency of the ‘*neighbor-*
281 *pair*’ MADs than that of the ‘*random-pairs*’ at lower angles (< 50°) also indicates that the
282 adjacent grains must have interacted (Wheeler et al., 2001). On the other hand, similar ‘*random-*
283 *pair*’ and ‘*theoretical*’ MADs for ilmenite imply near random orientation of the grains and
284 further suggest that the relatively strong CPO, compared to quartz and K-feldspar, could be due
285 to fewer grains. Greater misfit between ‘*random-pair*’ and ‘*theoretical*’ MADs in mullite and
286 cordierite imply that they are more deformed than ilmenite. In fact, the GOS, for $\gamma = 0 - 15$, also
287 indicates that ilmenite ($\text{RMS}_{\text{GOS}} = 0.45^\circ$) grains are relatively less deformed in comparison to
288 mullite ($\text{RMS}_{\text{GOS}} = 0.6^\circ$) and cordierite ($\text{RMS}_{\text{GOS}} = 0.8^\circ$) grains (**Supplementary Table S1**). The
289 GOS further reveals that all the melt-derived phases are more strained (higher RMS_{GOS} value)
290 than quartz ($\text{RMS}_{\text{GOS}} = 0.35^\circ$), which is one of the starting materials. This observation is not in
291 agreement with that of Shao et al. (2021), wherein the reported *neosomes* (melt-derived phases)

292 are weakly strained than the *residuum* (pre-melt phases). Shao et al. (2021) report that the
293 deformation was partitioned into the melt and consequently the solid phases had weaker CPOs
294 than the minerals strained during pre-melt conditions.

295 To summarize, fine grain size ($\text{RMS}_{\text{GS}} < 3 \mu\text{m}$), weak CPOs, low internal strains
296 ($\text{RMS}_{\text{GOS}} < 1.0^\circ$), and equant grain shapes ($\text{RMS}_{\text{R}} < 1.5$) suggest GBS was the dominant
297 deformation mechanism (Piazolo & Jaconelli, 2014) affecting both initial and melt-crystallized
298 phases. This deduction is further substantiated by the greater frequencies of HAXs and LAXs for
299 quartz and K-feldspar grains and the presence of $> 5\%$ melt fraction throughout ($\gamma = 0 - 15$).
300 However, deformation processes of muscovite (one of the starting materials) and biotite (melt-
301 crystallized) could not be similarly constrained owing to the relative paucity of grains (< 50).
302 Furthermore, considering the number of grains, CPO strengths, and grain sizes, we propose that
303 amongst the melt-derived phases, K-feldspar was probably the first to crystallize, whereas
304 nucleation of mullite and cordierite began later.

305 **5. Conclusions**

306 We experimentally demonstrate, for the first time, the deformation behavior of minerals
307 nucleating and growing in a partially molten environment. The starting quartz-muscovite
308 aggregate underwent grain size reduction (quartz) and was almost consumed (muscovite) to
309 produce partial melts from which K-feldspar, ilmenite, biotite, mullite, and cordierite
310 crystallized. Fine grain sizes, weak CPOs, low intragranular deformation, and equant shapes of
311 the crystals imply deformation by syn-melt grain-boundary sliding. This is also confirmed by the
312 dominance of HAXs over LAXs in quartz, K-feldspar, and ilmenite grains. We further propose
313 that K-feldspar was the first phase that crystallized from the melt, making up the largest volume
314 fraction of product phases, and it is the coarsest of the 'in-situ' crystallized phases. Cordierite and
315 mullite grains were perhaps the last to nucleate.

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322 **Open Research**

323 The EBSD data used in this study can be obtained from the Mendeley Data Repository
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