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Study on Serpentinites and the Consequence of the Misuse of Natural Stone in Buildings for Construction

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2 Study on Serpentinites and the Consequence of the 3 1 Misuse of Natural Stone in Buildings for Construction

4 D. Pereira¹; J. A. Blanco²; and M. Peinado³

5 **Abstract:** Some rocks are very attractive as ornamental stone, but not all of them accomplish the needed requirements to be used in con-
6 struction. Serpentinite can be an appealing rock, very commonly used as dimension stone. However, not all serpentinites can be used in such a
7 way. The most widely used commercial serpentinite comes from Pakistan and India (i.e., Rajasthan Green), but other countries also produce
8 serpentinites, such as Italy (Verde Alpi, Verde Polcevera, Verde Prato), United States (Vermont Verde Antique), and Spain (Verde Macael,
9 Verde Pirineos). The geomechanical properties of a serpentinite are strongly related to its mineralogy (serpentine-group minerals and
10 carbonates, mostly), and not all serpentinites are created equal. We have compared the mineralogy and mechanical properties of serpentinites
11 that comply with the Standard Specification for Serpentinite as Dimension Stone (i.e., Rajasthan Green, Verde Macael) with those that do not
12 (Verde Pirineos). Verde Pirineos consists of lizardite, and the carbonates, mostly dolomite, are restricted to veins. Rajasthan Green consists of
13 antigorite, and most of the serpentine has been replaced by carbonates, dominantly magnesian calcite. Taking into account their composition
14 and textures, rocks with such differences will evolve in different ways in a weathering environment. In replacing damaged serpentinite from a
15 building, it is important that the new piece have the same characteristics, otherwise the replaced tiles will not look appropriate in aesthetic
16 terms. This is particularly important in restoring monuments. Petrographic studies and x-ray diffraction are essential in analyzing the
17 commercial potential of these rocks, and results are directly related to the geomechanical behavior of the samples. Knowledge of these
18 characteristics would help to choose the right replacement in case of restoration of monuments and other buildings. DOI: [10.1061/
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20 **CE Database subject headings:** Natural resources; Stones; Physical properties; Rock mechanics; Minerals; Case studies.

21 **Author keywords:** Serpentinites; Dimension stone; Geomechanical properties; Petrography; Cabo Ortegal.

22 Introduction

23 The serpentinization of rocks is a widespread process, present in
24 most ultramafic massifs, in which the original rock changes its min-
25 eralological composition owing to the hydration of the phases (Moody
26 1976; O'Hanley 1996). Serpentinization can take place through
27 shearing and can affect the rock partially or totally. Depending on
28 the alteration degree, the rock will have a different application in
29 2 industry (Fig. 1). Serpentinites are commonly used in commercial
30 buildings around the world in view of their attractive structures, col-
31 ors, and patterns, mostly in various shades of green. There are many
32 examples in civil construction around the world, like serpentine
33 structures in buildings studied by Meierding (2005) in Philadelphia.
34 However, many deterioration problems have been described on ser-
35 pentinites used in exteriors (Melvin and McKenzie 1992), and a re-
36 lationship has been established between this deterioration and acidic
37 deposition due to contamination in urban areas (Meierding 2005).

38 Serpentinite has been used as well in monuments (Malesani et al.
39 2003; Marino et al. 2004). The high porosity that in some cases is

present in serpentinites (up to 10% in the Appenine serpentinites: 40
Malesani et al. 2003) can cause major problems of alteration and in 41
durability, both indoors and outdoors, and the deterioration of the 42
rock requires that a replacement be found. Knowledge of the com- 43
position of the rock and the provenance of the deteriorated tiles 44
can help to preserve the exterior visual aspect of a building that 45
has to be restored. This is also very important in the case of monu- 46
ments (Štastná et al. 2009). In any case, the mineralogical and geo- 47
chemical characterization of serpentinites should be the first step in 48
a planned restoration of a deteriorated part of a new or a historical 49
building. It has been demonstrated that mineral transformations 50
affecting the serpentinites, such as replacement by carbonate and/ 51
or talc, can derive in changes of physical and mechanical character- 52
istics (Ismael and Hassan 2008). However, very little attention has 53
been given to these rocks in the international literature regarding 54
their proper behavior as construction rocks (Navarro 2011). 55

56 In this work, we present the results of our observations on vari-
57 ous serpentinites. Traditionally, these rocks have been regarded as
58 marbles, and we consider here the treatment that companies have
59 done to these misinterpreted rocks. We analyze the evolution of
60 serpentinites with weathering, and from the results of this analysis
61 we suggest a proposal for a better understanding of their behavior
62 as building material. From the conclusions, we advise the complete
63 knowledge of a natural stone before presenting it for construction
64 use, both for new building and for restoration.

65 Cases in Our Study

66 In this study, we have compared serpentinites from various ultra-
67 mafic massifs that are or have been quarried for use as dimension

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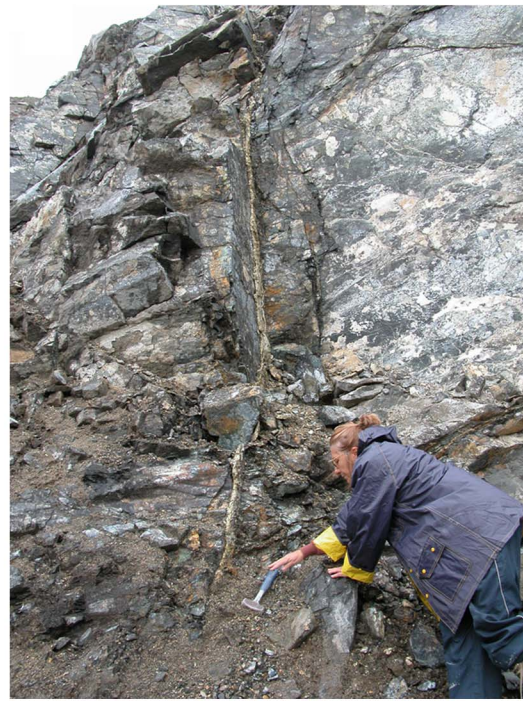
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(a)



(b)

Fig. 1. Evolution of an ultramafic rock (a) from the fresh outcrop; (b) to the serpentinized outcrop cut by a shearing system (pictures are from a dunite quarry for refractory concrete in Cabo Ortegal)

stone. Serpentinites from Cabo Ortegal massif, northwest Spain (Pereira et al. 2004, 2008) were quarried in the municipality of Moeche and commercialized under the marketable name of Verde Pirineos. This quarry was closed down some years ago, probably because of undesirable characteristics of this rock where used in construction (see later). Most serpentinites used as dimension stone in Spain come from Pakistan, India (i.e., the Rajasthan massif), and Guatemala (Verde Guatemala). They are sold under various commercial names, depending on the color or structures (for example, Forest, Ocean, Grace, Jaim, Emerald, Seagreen), but most of them are found in catalogues under the “marble” section, called in general green marble. We understand that the reason for this denomination comes from the high degree of transformation of the minerals of these rocks to carbonates; most of the serpentine is now carbonate, and, from a petrographic point of view, they could well be classified as carbonated rocks. However, some remnants of the original assemblage of minerals can be found (i.e., olivine, pyroxene, spinel-group minerals), and some mineral transformations can differ from the described ones. The evolution of the original minerals with weathering can be very different, either to serpentine, to talc, and/or to carbonates. It is a striking feature that even where serpentinites are pervasively transformed into carbonates (or to talc), they maintain their appearance in color and structures, adding more confusion to their classification.

Methods of Study

The main tools used in our study of the serpentinites are the optical microscope and X-ray diffractometry. Geochemical analysis is an excellent method to characterize the rocks and could be used to identify their origin (Pereira et al. 2010). We have studied 39 thin sections of rocks from Cabo Ortegal (including fresh, serpentinized, and carbonate-serpentinized samples) and six thin sections of the Indian Green marble. The latter are samples from the

International Natural Stone Fair that takes place in Madrid (Spain) every two years. Several of those samples from Cabo Ortegal and from the Indian Green marble have been analyzed by x-ray diffraction. In Tables 1 and 2, we present results for that selection, representing the complete set.

We have tested the samples from Cabo Ortegal to get the physical and mechanical characteristics of the rocks as a function of various degrees of serpentinization. The values obtained have been compared to those published elsewhere (Pereira et al. 2005). Samples were tested for the Absorption and Bulk Specific Gravity (ASTM C97) to correlate this value with the degree of serpentinization of the rock and for compressive strength (ASTM C170) to determine if these rocks achieve the minimum requirements in terms of resistance. We used the ASTM norms because these refer specifically to serpentinites instead of being these rocks included within the marble requirements section. Values for the

Table 1. Mineralogical Composition (%), Density (δ , g/cm³), and Compressive Strength (σ_1 , MPa) Values for 13 Serpentinite Samples from Galicia (Spain)

Sample	δ	σ_1	Lizardite	Talc	Magnesite	Dolomite	
Mo-1	2.62	119.6	88.67	0	0	11.33	T1:1
Mo-2	2.76	50.5	47.62	9.78	39.55	3.04	T1:2
Mo-3	2.66	24.2	49.33	7.60	40.97	2.10	T1:3
Mo-4	2.70	59.6	78.28	5.56	16.16	0	T1:4
Mo-5	2.70	59.6	79.38	3.76	16.85	0	T1:5
Mo-6	2.79	68.2	52.97	9.32	37.71	0	T1:6
Mo-7	2.76	59.6	50.51	25.28	24.20	0	T1:7
Mo-8	2.83	52.2	61.79	8.96	29.26	0	T1:8
Mo-9	2.84	87.4	70.94	6.05	23.01	0	T1:9
Mo-10	2.82	70.0	78.86	6.73	14.42	0	T1:10
Mo-11	2.73	58.5	83.69	3.97	12.34	0	T1:11
Mo-12	2.78	35.8	68.34	6.48	25.19	0	T1:12
Mo-13	2.60	35.1	100	0	0	0	T1:13

4 Table 2. Physical and Mechanical Properties of Indian Green Marbles and Samples from Cabo Ortegal, Compared to the ASTM Requirements (Data from Pereira et al. 2007)

		Absorption (%) Ext./Int.	Density (kg/m ³)	Compressive strength (MPa)	
T2:1					
T2:2	ASTM requirements	0.20 (max)/ 0.60 (max)	2.56 (min)	69 (min)	
T2:3	Indian Green marbles ^a	<0.50	2.55–2.70	70–140	
T2:4	Selection of samples from	Sample 1	0.09	2.94	78.22
T2:5	Cabo Ortegal (Spain)	Sample 2	13.06	1.69	1.91
T2:6		Sample 3a	0.25	2.76	50.50
T2:7		Sample 3b	0.13	2.66	24.20
T2:8		Sample 4	0.09	2.50	84.10

^aIndian Green marble data from <http://www.naturalstoneimpressions.com/marble.html>.

116 Indian Green marble come from the web pages of the commercial
117 companies.

118 Discussion

119 When ultramafic rocks reach a high percentage of water, we say
120 that these rocks are weathered. Weathering can be due to surface
121 exposition of the rock to meteoric fluids or fluids coming from
122 other origins, and the process can take place in the outcrop or once
123 the rock has been emplaced for building. Our observations of the
124 evolution of serpentinites used in buildings as a result of the weathering
125 have taken us to the study of the behavior of these rocks as
126 dimension stone. It is surprising that, being these rocks widely used
127 and with such bad demonstrated behavior when used in exteriors
128 (Meierding 2005), there is little information about the physical
129 and mechanical characteristics in the international literature.

We conclude from our study that the differences in mechanical
130 response are strongly dependent on the mineralogy and structures
131 of the rock. Verde Pirineos is a rock made up mainly of serpentine,
132 cut by few veins of the fibrous serpentine variety (chrysotile) and
133 carbonates, and many times severely replaced by talc (Table 1).
134 Most of the original mineralogy (forsterite, enstatite, augite, meta-
135 morphic tremolite) has been largely transformed to lizardite, and the
136 latter is transformed in part to magnesian carbonates (Figs. 2 and 3,
137 Table 1).

The Green Marble product from India is made up mostly of a
138 carbonate (magnesian calcite), with some remnants of amphibole
139 (tremolite) and serpentine. However, in the case of Indian serpen-
140 tinites, the serpentine-group mineral is antigorite rather than lizardite
141 (Fig. 4).

From our study, it seems that those serpentinites consisting of
142 antigorite are more likely to be replaced by carbonates; those made
143 by lizardite as the main serpentine phase are likely to remain
144 with that same mineralogy or replaced by talc. In the latter case,
145 carbonates are found only in shears and veins cutting the rock.
146 Serpentinites that are dominantly made of lizardite (i.e., Verde
147 Pirineos) are more fragile, are susceptible to low values for com-
148 pressive strength, and do not achieve the requirements for use as
149 dimension stone in most of their uses. Serpentinites transformed to
150 carbonates (i.e., Green Marble in all different commercial names)
151 seem to be more resistant to further alteration and do satisfy the
152 specifications. It could be concluded that carbonate minerals act
153 as a perfect cement to maintain the other components together,
154 unlike the samples that have not suffered a carbonation process.

We have used the statistical parameter R (Pearson's correlation
155 coefficient) to measure the intensity of the relationship between
156 mineralogy and strength of the rock. Correlation between carbon-
157 ates and compressive strength in the case of Verde Pirineos is neg-
158 ative ($R = -0.66$ in the case of magnesite and $R = -0.79$ in the case
159 of dolomite; Table 1). Correlation between serpentine (lizardite)
160 and carbonates (magnesite) is negative as well ($R = -0.94$).
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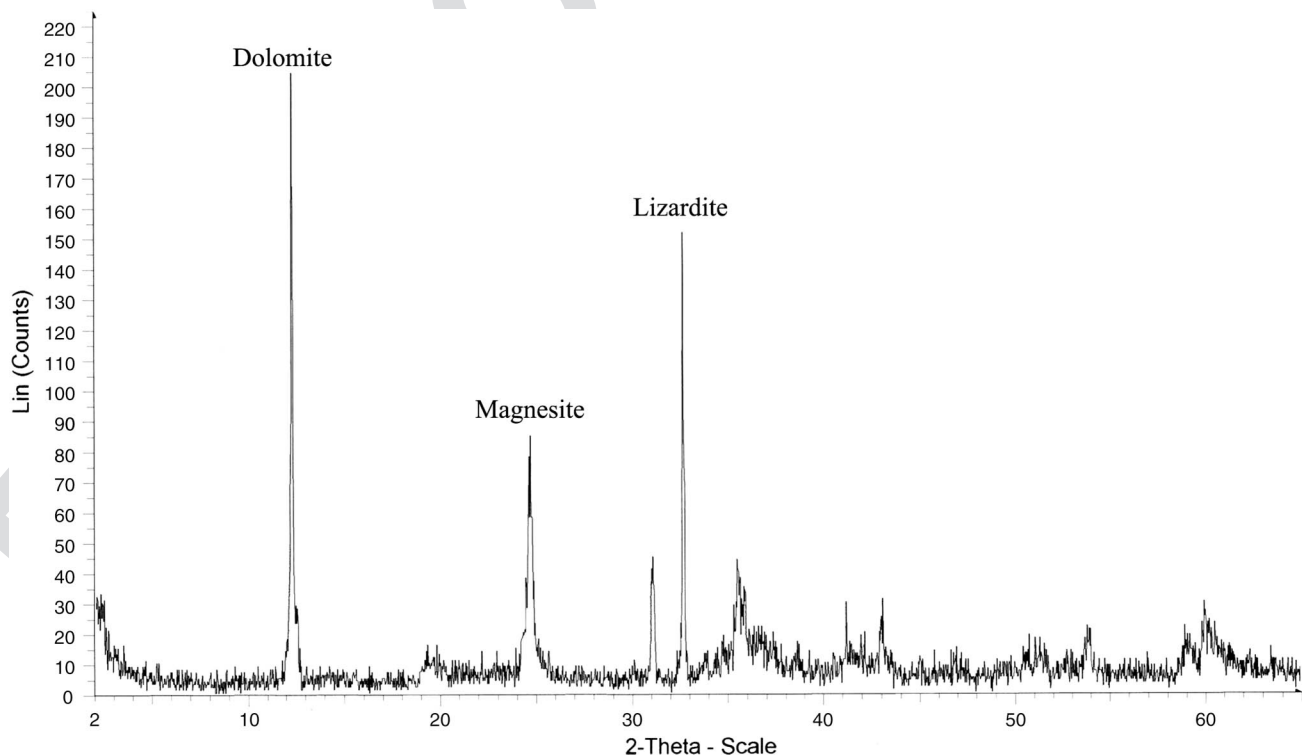
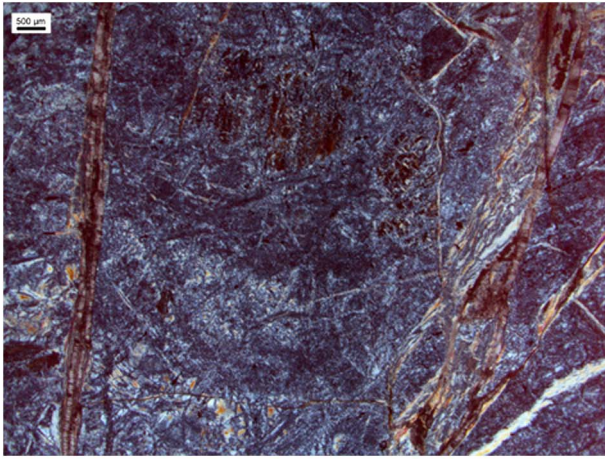
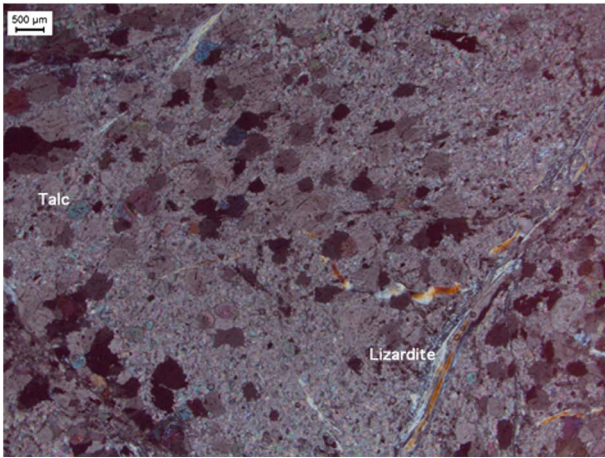


Fig. 2. X-ray diffractogram of a carbonated serpentinite from Cabo Ortegal where Verde Pirineos used to be mined (Pereira et al. 2008)



(a)



(b)

Fig. 3. Microphotographs of (a) serpentinite from Galicia (Mo-1, Table 1); (b) carbonatized serpentinite from Galicia (Mo-2, Table 1)



(a)



(b)

Fig. 5. Exterior walls of a commercial building in Vienna showing major differences in aspect: (a) the deterioration of one of the tiles; (b) the new tile used in the restoration

F3:1
F3:2

165 The more magnesite we find in the rock, the less serpentine remains
166 untransformed, which means that the magnesite is replacing the
167 serpentine, while in the case of the Indian serpentinites, the carbon-
168 ate (magnesian calcite) is found filling porosities and acting as ce-
169 ment. In this last case, carbonate has a different correlation with
170 serpentine, as there is no replacement of one for the other and car-
171 bonates are added to the whole serpentine composition. Carbonates
172 in this case are derived from direct precipitation.
173 But even where these rocks achieve the normative specified
174 values, they can give some problems once they are placed on a
175 building. The degree of serpentinization of the rocks directly

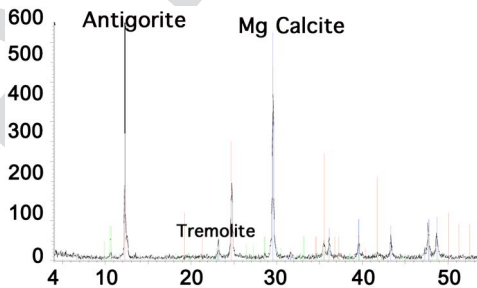


Fig. 4. X-ray diffractogram of Indian Green Marble, the sample of which comes from the Stone International Fair in Madrid

F4:1
F4:2

176 influences the physical (absorption) and mechanical (compressive
177 strength) properties. Samples with the highest degree of alteration
178 (e.g., sample 2 in Table 2) give absorption values below the norma-
179 tive requirements and a very low compressive strength (Pereira et al.
180 2007). Sample 3a in Table 2 does not present evidence of a high
181 degree of alteration and gives absorption values of 0.25%, which
182 allows its use in interiors, but not exteriors. The compressive
183 strength value is clearly below the requirements. Samples 1b
184 and 4 in Table 2 present very low absorption percentages and very
185 high values of compressive strength, consistently within the re-
186 quirements; however, these last two samples cannot be classified
187 as serpentinites, as they do not have a sufficient degree of hydra-
188 tion. Moreover, they preserve most of the original minerals (olivine,
189 enstatite, spinel-group minerals, and metamorphic tremolite),
190 together with some serpentine.

191 We have investigated the consequences of serpentinite weather-
192 ing in commercial and historical buildings. Fig. 5 shows aspects of
193 the exterior wall of a shop in Vienna, before and after the replace-
194 ment of a tile. One of the original lower tiles was broken and, when
195 restoring the assembly of the façade, builders replaced this tile by a
196 new one. However, the appearance of this new tile is very different
197 from the previous one in color and in the rock structures. Although
198 a covering product was used to disguise the differences, these can
199 be noticed easily; the new tile has a darker color and a total different

F5:1
F5:2
F5:3

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200 aspect. This outcome is not a severe problem in a commercial build-
201 ing (Pereira et al. 2010), but it is an unacceptable result if we are
202 dealing with a historical building (Malesani et al. 2003; Marino
203 et al. 2004). We will address this issue in a separate paper.

204 Conclusions

205 To prevent unexpected results in serpentinites used as dimension
206 stone, we recommend knowing their complete characterization
207 regarding mineralogy (X-ray diffraction, petrography) and physical
208 and mechanical specifications. Unfortunately, the technical infor-
209 mation that the suppliers provide in most instances is quite inad-
210 equate. For some rocks, they claim that the stone has the hardness
211 of most granites (just over 6 on the Mohs scale of hardness) when
212 their constituent minerals are related to talc (hardness 1) and chlo-
213 rite (hardness around 2 1/2). Clearly, the suppliers of this stone
214 need to acquire a decent study of petrography, to be included with
215 the rest of the information.

216 Evolution and weathering of rocks in the outcrop can serve as a
217 natural analogue for the evolution of a natural rock once emplaced
218 in a construction site. Knowledge of the provenance of the rocks
219 from which the tiles were made will assure a predicted pattern of
220 their evolution through weathering, avoiding unwanted contrasts in
221 appearance. This is important in commercial buildings but manda-
222 tory in restoration of monuments. For this last reason, protecting
223 historical quarries from overexploitation has become an important
224 issue (Fort et al. 2006).

225 From our study, we can conclude that there is very little
226 international literature on this issue, and we propose to promote
227 research on methods of building with serpentinites. The existence
228 of veins and brittle fractures in serpentinites, a very common fea-
229 ture, can lead to the disintegration of a tile. Moreover, there is the
230 high porosity of some of these rocks, which can trigger their break-
231 down. Applying reinforcement or a method of consolidation could
232 solve both problems. There is already research along this line
233 (Proudfoot et al. 1988) as well as regarding consolidation experi-
234 ments using resins leading to a diminution of porosity and provid-
235 ing an enhanced resistance (Selwitz 1992). More investigations
236 along these research lines are needed because the conclusions of
237 misbehavior of serpentinites can be applied to many other natural
238 stones, requesting their study in detail before using them in civil
239 construction or restoration work.

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