

² Seaweed Cultivation: A Cost-Effective ³ Strategy for Food Production in a Global ⁴ Catastrophe

5

1

- 6 Michael Hinge a 🐌, Vasco Amaral Grilo a, Florian Ulrich Jehn a 跑, Juan B. Garcia Martinez a 跑, Farrah
- 7 Jasmine Dingal ^a , Michael Y. Roleda⁽¹⁰⁾, David Denkenberger ^{a,b}
- ⁸ ^a Alliance to Feed the Earth in Disasters (ALLFED), Wilmington, DE, USA.
- 9 ^bDepartment of Mechanical Engineering, University of Canterbury, Christchurch, New Zealand
- 10 ° The Marine Science Institute, University of the Philippines Diliman, Quezon City, Philippines,
- 11 * Corresponding author: Michael Hinge, <u>mike@allfed.info</u>
- 12 * Present address: ALLFED Institute, 603 S. Public Rd #57, Lafayette, CO 80026, U.S.A.

13 The authors declare that they have no known competing financial interests or personal 14 relationships that could have appeared to influence the work reported in this paper. **This is pre-**15 **print submitted to EarthArXiv, and has been submitted to One Earth for peer review, which is** 16 **pending.**

17 Highlights

- During events that disrupt sunlight seaweed may be a source of nutrition.
- We estimate the cost of producing Gracilaria Tikvahiae seaweed under a severe sunlight reduction scenario.
- Costs are likely to be affordable even in the most severe climate scenarios.
- Low cost areas have competitive wages, high yields and low energy costs.

23 Abstract

An event such as a large volcanic eruption, nuclear winter or asteroid/comet impact has the potential to seriously reduce incoming sunlight, impacting both the global climate and conventional crop yields. This could have catastrophic impacts on human nutrition, unless the food system can adapt. One possible answer is seaweed, where growth is projected to be less impacted (or even 28 enhanced) by the climate shock due to overturning of the ocean bringing nutrients to the surface. We assess the expected cost of producing dry edible seaweed under the climatic conditions of a 29 severe 150 Tg nuclear winter, using Gracilaria Tikvahiae as a benchmark species. To do this we 30 incorporate projected yields and estimated costs under either a capital intensive or labor intensive 31 model, covering both the cost of cultivation and drying. Overall, we find that seaweed costs would 32 range between \$ 400-450/dry tonne for the highest yielding/lowest labor cost clusters, and could 33 potentially be produced in significant quantities even when constrained to shallow waters close to 34 ports. This cost is higher than the current reported ~\$300-350/dry tonne price of Gracilaria tikvahiae, 35 36 reflecting additional capital costs and additional drying requirements during the catastrophe. The cost is also higher than current staple cereal prices on a caloric equivalent. However, given the sharp 37 rise in food prices expected post disaster, it is likely a large scaleup would be justified, offering an 38 important contribution to global nutrition, either via direct consumption or when used as animal 39

40 feed.

41 Keywords

Seaweed; Production costs; Global catastrophic risk; Existential risk; Resilient food; Food security;
Nuclear winter.

⁴⁴ 1. Introduction

An Abrupt Sunlight Reduction Scenario (ASRS) refers to an event that disrupts incoming sunlight, resulting in a serious shock to the climate for several years. Potential causes include large volcanic eruptions (Rampino and Self 1992, Newhall, Self, and Robock 2018), nuclear conflict leading to nuclear winter (Coupe et al. 2019), or even a large asteroid or comet impact (Chapman and Morrison 1994). In each, particulate material injected into the stratosphere absorbs or reflects incoming sunlight, resulting in reduced solar radiation, temperatures and precipitation worldwide.

51 These events vary in their magnitudes and duration; however, any ASRS would have a catastrophic 52 impact on the global food system (Xia et al. 2022), with the shock potentially lasting for over a 53 decade. Food prices are expected to rise sharply as a result (Hochman et al. 2022), and unless 54 conventional agriculture can adapt at short notice or additional food sources are found there is the 55 risk of mass starvation, presenting a clear global catastrophic risk. At their extreme, these ASRSs 56 could even present an existential risk to humanity - especially when interactions with other threats 57 that would likely occur simultaneously are considered (Denkenberger et al. 2022; Jehn 2023).

58 One potential answer is seaweed. In contrast to conventional agriculture located on the land, 59 seaweed growth is expected to be far less impacted (Jehn et al. 2024). A recent analysis by Jehn et 60 al. estimates that seaweed yields may even rise across the tropics during severe ASRSs in early years, 61 as ocean circulation patterns are disrupted and more nutrients are brought to the surface. This 62 means that while sections of higher latitude coastlines may be unable to support cultivation, many 63 of the most productive aquaculture areas today, such as Indonesia, could maintain or even raise their 64 seaweed output. In addition, seaweed cultivation is relatively "no-frills": requiring simple

- 65 technologies likely to be locally available in coastal areas during catastrophic scenarios where 66 international trade has been cut or infrastructure has been severely disrupted.
- 67 Seaweed is eaten extensively over parts of the world, predominantly in East Asia, where a variety of
 68 species are included into diets via many different products (Delaney, Frangoudes, and Ii 2016).

69 Seaweed has also been used in past periods of food insecurity in order to bridge deficits in traditional

50 staples, for example blended into noodles (Collingham 2013, 305).

As a result, it can make an important contribution to nutrition, particularly as a source of protein and other nutrients (Pham et al. 2022). It could also be used as animal feed, meeting some of the shortfall in other parts of the food system (Rivers et al. 2022). However, for this to be possible seaweed must be able to be produced in both significant enough quantities and at a low enough cost to make a meaningful contribution to the food system.

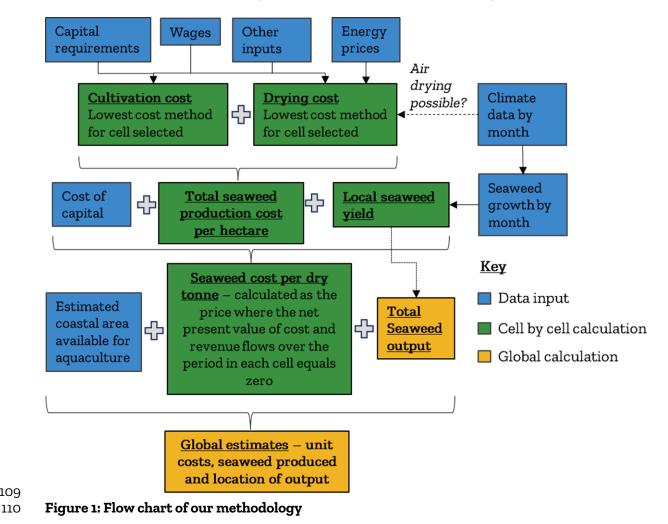
- This paper seeks to estimate the cost of cultivating seaweed on a large scale, following a 150 Tg injection of stratospheric soot following a nuclear winter (the largest scale nuclear winter scenario studied (Coupe et al. 2019)), in order to establish a baseline for viability even under the harshest potential conditions of this plausible worst case. However, this analysis is also relevant for smaller scale nuclear winter shocks, as well as volcanic events, as the primary strength of seaweed cultivation - that its yields are largely unaffected by the climate shock over large areas of the tropics
- 82 would still apply.
- Cultivation is assumed to occur on newly constructed aquaculture plots, as a dramatic expansion in
 output is assumed, and can make use of either high or low capital systems. To reduce transportation
- output is assumed, and can make use of either high or low capital systems. To reduce transportation
 costs as well as the necessary capital, we have restricted cultivation to areas close to the coast and
- 86 existing ports, and in shallow waters (taken to be a maximum 46 km from a port and a maximum
- 87 depth of 100m (U.S. Department of Commerce and National Oceanic & Atmospheric Administration
- 88 2008), and then adjusted downwards to account for other limitations on developing the full area). In
- 89 addition to cultivation, we have included analysis of the viability of different drying systems, which
- 90 are necessary in many cases to produce marketable seaweed and which would also be disrupted by
- 91 the ASRS conditions. Costs are broken out into their constituent elements (labor, fuel, inputs, capital
- 92 expenditure (capex), etc) where it has been possible to do all.
- All calculations, assumptions and our results are included in the attached <u>supplementary</u>
 <u>spreadsheet</u>.

95 2. Methods

96 In order to estimate the cost of seaweed production post disaster, we adopted the following steps. 97 Firstly, seaweed yields were calculated for all areas inside a country's exclusive economic zone 98 immediately suitable for seaweed development, calculated using geographic information systems 99 (GIS) data for the potential area within each grid cell. Next, production costs were estimated across 98 each cell, based on selecting the lowest cost method of seaweed cultivation and drying. Finally, 99 output was estimated by multiplying yields with the available area, in order to estimate the total

volume able to be produced at each price point and a global estimate of output. This process is 102 summarized in figure 1 below, which lays out the flow from input data to final cost and output 103 estimates. 104

- Our cost estimates are presented for dried Gracilaria tikvahiae seaweed, at the point of drying. As a 105
- result, they neglect any further transportation, post-drying processing and retailing costs. All costs 106
- are adjusted to 2023 USD, unless otherwise indicated, based upon inflating or deflating USD costs 107
- 108 via the US Consumer Price Index ('U.S. Bureau of Labor Statistics' 2024).



2.1 Seaweed properties and growth 111

109

The dry mass of the Gracilaria tikvahiae seaweed is around 11 % of the total mass (Penniman and 112

Mathieson 1987). We took seaweed growth rates as presented in Jehn et al. 2024, which models 113 growth following an injection of 150 Tg soot into the stratosphere. Daily growth varies significantly 114

even within countries, with maximum rate exceeding 20%, however most growth is lower than this, 115

with the upper quartile of cells reaching around 5-15% daily. 116

Also in line with Jehn et al 2024 we assumed 20% of the seaweed is lost prior or during the harvesting process (harvesting losses, losses to animal grazing and storms for example), while a further 15% is lost in general post harvesting transportation and processing. Growth rates were mapped to the area dataset via matching each cell to its nearest direct partner, making use of the latitude and longitude values.

In line with past studies on best practice (Lapointe and Ryther 1978), plots were assumed to have 12 122 123 tonnes wet per hectare of seaweed at time of seeding, and are harvested once they reach 36 tonnes, with growth rates calculated on this basis. Self shading was taken into account using the modeling 124 results of James and Boriah 2010, meaning growth slows as the seaweed increases in density across 125 the plots. Seaweed yields were calculated by month based on the growth rates in the cell in question, 126 assuming an even continuum of plots across days required to reach maturity after seeding. This 127 takes into account the fact that seaweed farms can (and do) operate on a rolling basis, with some 128 plots harvesting while others are being re-seeded. The seasonality of yields by month is also 129 accounted for by this method, which can lower capital utilization and therefore increase costs. 130

131 Example yield calculations are provided in the attached <u>supplementary spreadsheet</u> online.

Based upon these assumptions, we estimate that an average daily growth rate of around 5% would translate into an effective annual harvest of 10 dry tonnes per cultivated hectare (corresponding to a harvest cycle of around 96 days before maturity), and a 15% growth rate would translate into around 33 dry tonnes annually (corresponding to a harvest cycle of around 29 days before maturity). We consider all cells in this study, even those where growth is negligible, however, in reality only

137 the higher yielding and faster growing plots would likely be viable, as we later discuss.

138 2.2 Potential area

To estimate the area suitable for seaweed cultivation we started with a GIS dataset of the viable 139 coastal zones (Flanders Marine Institute 2019) at a resolution of 200 NM, based upon reported 140 coastal areas at a maximum depth of 100 m, and maximum distance from port of 25 NM (46.3 km). 141 A seaweed floating line farm at 100 m depth was shown to be suitable in a prior simulation 142 143 (Olanrewaju et al. 2017), which gave us our maximum depth, and a kelp farm at 100 m depth has also 144 been modeled (Coleman et al. 2022). 46 km has been suggested to be the maximum economic distance outside a catastrophe (U.S. Department of Commerce and National Oceanic & Atmospheric 145 146 Administration 2008), and is supposed to ensure our assumption of low transportation costs is reasonable versus our benchmark studies. Cultivation beyond this threshold however would likely 147 still be possible, although at a higher cost. 148

149 All data on yields, growth and the suitable area are <u>available online</u>.

150 2.3 Available and usable area

Not all of the area suitable for seaweed cultivation would be available for seaweed farms. Some would
be reserved for the circulation of boats, recreational uses, bioconservation, and some would not be

- available due to local currents or wave dynamics. We set the available area to 2/3rds (66.7%) of the 153 suitable area, and discuss later the implications of further restrictions. 154
- In addition, not all of the area available for seaweed farms would be usable to grow seaweed. Some 155
- would be reserved for harvesting lanes and there would be gaps between plots. We set the usable 156
- area at 85 % of the available area, in line with the assumptions of Jehn et al. 2024. 157

2.4 Cultivation and drying methods 158

We analyzed two methods of seaweed cultivation, and two methods of seaweed drying. 159

The two cultivation methods were a labor intensive method based on Indonesian style floating plots 160 attached via ropes to the seafloor and worked by hand from small boats, and a capital intensive 161 162 system based upon floating grids managed by specialized planting and harvesting machinery attached to larger vessels. Indonesian cultivation costs were taken from Valderrama et al. 2015, 163 164 excluding the cost of drying, and scaled to 2023 levels. Capital intensive costs were calculated as the average reported costs from DeAngelo et al. 2022, which assesses the cost of a number of high capital 165 cultivation systems on a wet basis. Yields were assumed to be equal for both systems, with the same 166

- grid density and harvesting losses. 167
- 168 The two drying methods were air drying and industrial drying via a high capacity fluid bed system.
- 169 Costs for air drying were once again taken from Valderrama et al. 2015, based on reported
- information for Indonesian style systems. Industrial drying costs were estimated assuming a fluid 170
- bed dryer benchmarked on costs taken from the Handbook of Industrial Drying (Mujumdar 2006). 171
- These were then adjusted to local labor costs and energy prices. Energy use per kg of dry seaweed 172
- produced was calculated to be around 10 kWh, based upon the mass of water required to be removed 173
- per final dry kilo and the energy per kilo of water removed. This gives a similar result to the drying 174
- of algae for biofuels (Bagchi et al. 2022), which assumes similar levels of water reduction. 175
- We deemed air drying to be feasible within a cell during months where the seaweed can reach an 176
- 177 equilibrium of 18.5% moisture based upon the surrounding humidity. Equilibrium moisture of the
- seaweed was calculated based on the relative humidity in each cell by month and the Brunauer-178
- Emmett-Teller (BET) model, making use of the estimated model constants for Gracilaria as reported 179
- 180 by Sappati, Nayak, and Van Walsum 2017. During periods where air drying is not viable we assume
- that producers are forced to use fuel based drying, even if this has a higher cost. 181
- 182 We used air relative humidity from Coupe et al. 2019 referring to an injection of soot into the 183 stratosphere of 150 Tq. We estimated the maximum moisture content on a dry basis of 22.0% from 184 the Philippine National Standard (Bureau of Agriculture and Fisheries Standards - Philippines 2021) corresponding to a value on a wet basis of ~18%. Overall, this results in a much higher threshold for 185 air drying being viable compared to the present day, due to a combination of the stringent moisture 186 content requirement assumed (versus over 30% for Kappaphycus spp.) combined with the higher 187 188
- relative humidity during nuclear winter.

Drying capacity was assumed to be installed to cover the maximum monthly harvest. This raisescosts for countries with a strong seasonality, via reduced rates of utilization.

The break-even cost of each of these methods was calculated based upon the price needed for a 191 positive net present value (NPV), assuming a 10% required return on capital (discount rate), a one 192 year construction period, and 6 years of operation after this date (as the length of the disaster was 193 assumed to be ~7 years, and the drying facility operators were assumed to be uncertain of profitable 194 operation beyond this point). The lowest break-even cost per dry tonne for cultivation and drying 195 were then chosen separately for each cell, and then added to create a cost of cultivating, harvesting 196 and drying seaweed. These assumptions, formulas and calculations are also available online, in the 197 attached document. 198

199 2.5 Capital costs

We assume capital costs in a nuclear winter of 150 Tg are 47 % higher than in normal conditions, as it has been proposed for the increased construction cost of scaling single cell protein (García Martínez et al. 2022). This is a pessimistic assumption based upon building labor costs increasing by 47% when doing 24/7 construction, which is conservative but allows for the scale of expansion required. Capital costs here refer to the all plant machinery, construction and direct infrastructure necessary for each method.

206 2.6 Operational costs

Labour costs were estimated at the hourly requirements of each system multiplied by the local 207 208 wages. We obtained the hourly rate for each country based on monthly wage data from the International Labour Organization (ILO) referring to agriculture, forestry and fishing ('International 209 Labor Organization Statistical Database (ILOSTAT)' 2023). We converted monthly wages to hourly 210 rates based on a workload of 44 h/week (mean between the 40 and 48 h/week used by ILO ('Wages 211 and Working Time Statistics (COND Database)' 2023)) and 4.33 week/month (used by ILO ('Wages 212 and Working Time Statistics (COND Database)' 2023)). We accounted for changes in wages between 213 the last year for which data is available and 2022, assuming wages are proportional to gross national 214 income ('World Bank Open Data' 2023). We predicted the wages in the countries for which data from 215 ILO were not available via a linear regression of wages on real gross domestic product per capita 216 ('World Bank Open Data' 2023). We stipulated the labor cost to the employer is 1.325 times the wages, 217 the average of the lower and upper bound of 1.25 and 1.4 from the United States Small Business 218 Administration (Weltman 2023). 219

- Our sources do not estimate the exact percentage of labor that is fixed (tasks whose duration is independent of the harvested volume) and variable (tasks that scale with volume, such as harvesting and cleaning seaweed). We have assumed that half of the tasks are variable and the rest are fixed for the purposes of this study, with higher variable costs benefiting lower yield zones and higher fixed
- 224 costs benefiting high yield ones.

Non labor operating costs were estimated based on the reported costs for each system scaled by 225 226 inflation to 2023. Energy prices came from a variety of sources. Electricity prices were taken from online data for industrial consumers by country ('Electricity Prices' 2023). The price of coal, fuel 227 wood and natural gas was taken from the UN COMTRADE database, as the average of export and 228 import prices by country in 2023 ('UN Comtrade' 2023). Countries without reported data were 229 assumed to have a price set at the world average plus 50%, to account for their isolation and limited 230 trade flows; however, all of our top producers have data available. Industrial drying is assumed to 231 use the lowest cost source of energy in each country, although we discuss the sensitivities of this 232

assumption in the discussion section of the report.

234	Table 1: Cost elements by cultivation and drying method
-----	---

Element	<u>Units</u>	Labor intensive	Capital intensive
<u>Seaweed cultivation - excluding</u> <u>drying</u>		Indonesian style plots	Capital intensive plots
Initial CAPEX	\$/ha	\$4,005	\$124,261
Operational non-labour cost	\$/ha/year	\$691	\$5,499
Labour requirement	hours/ha/year	2477	65
Seaweed drying		Air drying	Fluidized bed drying
Initial CAPEX	\$/unit	\$1,154	\$6,858,366
Capacity	Dry tonnes/unit/year	33	44,474
CAPEX per installed capacity	US\$/dry tonne of installed capacity	\$35	\$154
Energy requirement	MWh/dry tonne	n/a	10.06
Other operational non-labour cost	\$/dry tonne	n/a	\$9
Labour requirement	hours/dry tonne	64	1.6

235

236 2.7 Caloric assumptions

237 For the purposes of estimating demand in the future sections, we used a caloric requirement of 2,100

238 kcal/person/day (FAO 2020), and considered the population in 2023 ('World Bank Open Data' 2023).

239 We supposed a caloric density of dry seaweed of 2,232 kcal/kg in agreement with the mean of the

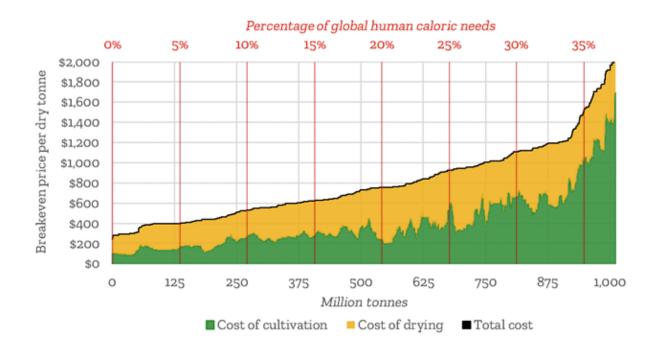
varieties studied in Gamero-Vega, Palacios-Palacios, and Quitral 2020.

241 All input data and results can be consulted in an <u>online Google Sheet</u>.

242 3. Results

Globally, following a 150 Tg ASRS we estimate that up to around 250 million dry tonnes of *Gracilaria tikvahiae* could be produced annually at a cost of US\$500 per dry tonne or less, or around 750 million
dry tonnes could be produced at a cost of US\$1000 per dry tonne or less (Figure 2 below). Around

- half of this production cost comes from activities related to the cultivation of seaweed, while the
- 247 rest is the cost of drying. Production is biased towards the earlier years of the disaster, as many of
- the areas of lowest costs actually see higher growing yields due to the nuclear winter conditions,meaning availability could be higher in the earlier years.

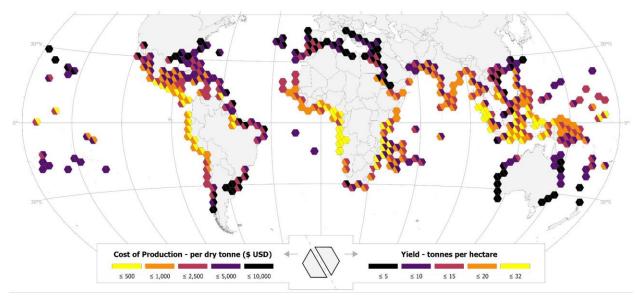


250

Figure 2: Marginal production costs versus annual output - global total under US\$2000 - years 1 7 post 150 Tg nuclear winter.

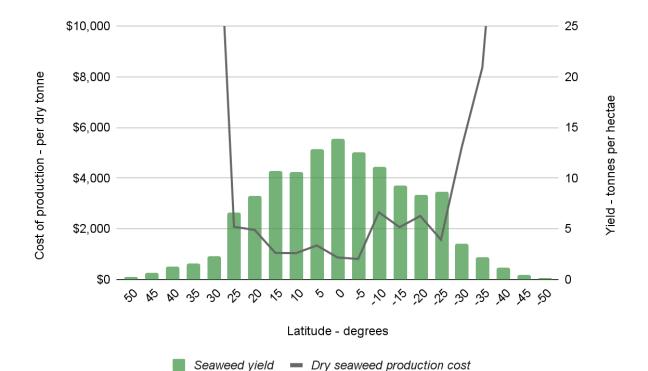
The distribution of this production is summarized in Figures 3 and 4, while the top ten producing countries at cost of US\$1000 or less are summarized in Table 2 below. Overall, the lowest cost countries tend to be located in the tropics, and are concentrated in a few zones where climate and nutrient conditions are best, as well as low labor and capital costs.

High yields tend to be concentrated between the -25 to 25 degrees of latitude worldwide - with only
limited opportunities to cultivate north or south of this band.



259

260 Figure 3. Distribution of seaweed yields and production costs post disaster, average of years 1-7



261

Figure 4. Average seaweed yields and production costs versus latitude in our model, 50 degrees to -50 degrees

All of our lowest cost producers make use of the labor intensive systems for seaweed cultivation,
with Indonesia, Nigeria, Southern India, Thailand and Kenya expected to be the most suitable. This

266 matches the present day, where the largest and lowest cost seaweed aquaculture systems make use

of these methods. However, within many countries there is significant regional variance in costs,driven primarily by the estimated yields in each zone.

269 While air drying is typically the least expensive drying method, it would not be viable for most high

- 270 yielding zones for the length of the disaster under our assumptions, where the relative humidity is
- 271 higher than in the present day. This means that at least some supplementary fuel is expected to be
- needed, significantly raising costs due to the high water content of seaweed.

Table 2: Top 10 countries by production, at a cost of US\$1000 per dry tonne or less.

Country	Production	Area	Yield	Average cost	Required capital investment
	thousand dry tonnes/ year	thousand ha	dry tonnes/ ha/year	US\$/dry tonne	US\$ billion, (% of GDP)
Indonesia	115,656	9,278	12.5	\$470	\$136 (10.3%)
Nigeria	85,919	4,405	19.5	\$411	\$60 (12.6%)
India	80,685	7,288	11.1	\$647	\$122 (3.5%)
Angola	51,044	2,284	22.3	\$295	\$33 (29.4%)
Philippines	44,587	4,205	10.6	\$706	\$68 (16.9%)
Peru	43,059	1,966	21.9	\$761	\$38 (15.5%)
Mexico	30,610	3,739	8.2	\$649	\$54 (3.7%)
Cameroon	27,328	1,151	23.7	\$954	\$15 (33.3%)
Vietnam	21,408	1,163	18.4	\$585	\$18 (4.4%)
Madagascar	17,427	1,754	9.9	\$642	\$25 (166.4%)
Other	236,380	17,961	13.2	\$727	\$295 (0.3%)
TOTAL	754,102	55,197	13.7	\$614	\$569 (0.6%)

274

275 **4.** Discussion

²⁷⁶ Benchmarking post disaster costs to the present day

Overall, we estimate seaweed cultivation costs to be around US\$170-220 per dry tonne in the most

efficient clusters making use of the Indonesian techniques, while seaweed drying costs are around
US\$230 - primarily making use of industrial drying techniques.

This compares to a cultivation cost of around US\$180/tonne in Valderrama et al. 2015 on which our study is benchmarked - which looks at the cultivation of *Kappaphycus* seaweeds. These are typically lower yielding compared to our estimates for *Gracilaria tikvahiae* - which is an advantage of switching to edible, higher yielding varieties; however, a number of our other cost assumptions are
more pessimistic - including the higher capital costs and wage/input cost inflation since the study
occurred.

286 Meanwhile, our estimate of drying costs is much higher than those in the same study, which had a drying cost of around US\$51/dry tonne. This is due to the need for supplementary fuels and the 287 additional drying requirements of gracilaria tikvahiae versus kappaphycus, which is a significant 288 289 disadvantage. As the seaweed industry grows, suitable and cost effective methods of seaweed drying that maintain product quality remain an open topic of debate (Santhoshkumar, Yoha, and Moses 290 2023; Santiago and Moreira 2020; Suherman et al. 2018), and one key result of our study is that 291 drying may be just as important to the economic viability of seaweed in severe ASRS as its direct 292 cultivation. In particular, methods to reduce the reliance on fuels would be of great importance, for 293 example better combining solar/air drying systems with supplementary fuels, mechanical 294 separation of water, dehumidifying, or other drying techniques that are slower but less energy 295 296 intensive.

There is no universally reported world price for *Gracilaria tikvahiae* - and available trade data for seaweed aggregates a number of products at many different levels of processing and therefore cost. However, reported prices for dry seaweed ex farm gate in Indonesia and China ranged from US\$300/dry tonne to US\$350/dry tonne respectively according to farmer interviews (Seaweed Insights, 'Sales - Gracilaria' 2022). This price will certainly see high variation year to year, however it suggests that our projected costs in Indonesia are certainly higher than prices/costs the present day, but not massively so.

304 Overall, the lowest cost producers in our model have the following characteristics. Firstly, low 305 wages, secondly, high yields, with a high yield to wage ratio being key to low costs. Finally, other 306 factors such as having a low degree of seasonal variance are also useful, so that capital is not 307 underutilized, and low energy costs for drying.

This means that all of our highest producing regions are located close to the tropics, and in lower or middle income countries. Many of them are already significant seaweed producers, including Indonesia and South-East Asia more broadly, as well as India to a lesser extent. However, other areas that see significant production today, most notably China and other East Asian countries, are

expected to struggle under our modeled conditions due to much lower yields.

313 One challenge of deploying seaweed more extensively in our model is formulating a solution that 314 can cultivate seaweed in high yielding environments where wages are high. In our model, there is 315 no location that can produce seaweed for less than US\$1000/dry tonne with wages over US\$10/hour.

316 Capital intensive solutions today tend to be higher cost compared to labor intensive lower tech

317 solutions, but our scenario magnifies this result for several reasons. Firstly, we assume capital costs

rise due to the need for rapid construction and the scale of the expansion needed, raising the cost of

319 investments versus the present day. However, capital intensive systems have a second challenge in

that we assume that the disaster lasts for seven years, while the typical lifespan of the equipment in

question is twenty. This results in a high effective depreciation and amortization of investments,further raising the cost for high capital systems.

However, there are ways this could change. In order to increase the effective lifespan of investments, 323 governments could guarantee sales for a period after the disaster at a fair guaranteed price, which 324 would lower that price at which companies would need to receive over the disaster itself in order to 325 break even. There may also be other proposals that could have a similar impact, and a correct 326 327 investment environment such that farmers and processors would have the confidence to develop the necessary infrastructure is also a vital part of any future seaweed expansion. This would reduce 328 the price needed to breakeven under capital intensive cultivation to around US\$600-750/dry tonne 329 for the higher yielding zones. This is still expensive in present day terms, (partly as the capital cost 330 is still inflated in our scenario due to the assumptions around rapidly scaling the industry) - but 331 could be affordable many consumers 332

- 333 In addition, current capital intensive systems are not at the frontier of what is possible with more
- 334 research and development. Kite-Powell et al. 2022 estimated that large scale capital intensive plots
- 335 with specialized equipment have potential for cultivation costs of around US\$200-300 per dry tonne
- even in high wage environments and up to 200 km from the coast, and this could fall to US\$100 per
- 337 dry tonne for the highest yielding zones a range in which seaweed could possibly be cost effective
- 338 as a biofuel input. Their numbers are partially speculative, but highlight that the industry has not
- reached the frontier of cost effectiveness, and that the frontier is continually shifting.
- 340 With this in mind, our cost estimates may be pessimistic when it comes to capital intensive systems. However, given the speed of response needed in the crisis it cannot be guaranteed that these more 341 342 efficient systems could be developed and deployed in time, unless they were piloted and deployed pre-disaster. Here, there is an opportunity for a co-development project: a capital intensive farm 343 producing extracts such as carrageenan, feed products, fertilizers or potentially biofuels in normal 344 conditions that could rapidly pivot to producing edible products in a disaster. This could raise 345 346 resilience to these forms of shocks for the countries in question, ideally earn a commercial return to ensure long term viability as well as pilot and develop technologies to improve seaweed cultivation 347 and reduce costs over time. 348

349 Implications for diets and food security

- While our analysis above focuses on a severe nuclear winter scenario, the result that yields are broadly unaffected throughout the tropics suggests that seaweed has the potential to be a low cost food source following a range of ASRSs, and one that could make an important contribution to nutrition and diets, saving lives.
- When expressed in terms of total human dietary needs, we estimate that there is the potential to produce enough seaweed to meet around ~10% of global dietary caloric needs at a cost of under US\$524/dry tonne, or US\$0.63/2,730 kcals (the approximate average daily caloric requirement of 2,100 kcals adjusted for 30% waste in distribution and retail). While the final price would be higher

for the end consumer, reflecting the additional processing, packaging, transportation and retail costs, this suggests seaweed could be a low cost and broadly affordable source of nutrition at the margin even under nuclear winter conditions. Furthermore, this cost should be considered in the context of a shock that would disrupt the majority of global caloric production - significantly raising the prices and costs of other foods.

363 It is uncertain how much seaweed could be incorporated into diets, and while there are 364 opportunities, there are also a number of nutritional and cultural factors to consider. As an upper 365 limit, direct seaweed consumption at levels significantly above 10% would be difficult without 366 additional processing, due to its high fiber content and presence of micronutrients such as iodine in 367 high quantities (Pham et al. 2022), although the latter can be minimized by cooking (Zava and Zava 368 2011). In addition, some populations where seaweed is not often consumed have less developed gut 369 flora for seaweed digestion (Pudlo et al. 2022).

However, seaweed could still make contributions to the food system beyond the amount that can be directly consumed, for example by being fed to animals, particularly ruminants (Al-Shorepy, Alhadrami, and Jamali 2001), or even by being processed into biofuels. Seaweed can even be used as a fertilizer, and can help crops tolerate harsher conditions and lower temperatures (Ali, Ramsubhag, and Jayaraman 2021), which could also be of great value in an ASRS. Collectively, this would produce edible or useful outputs, cover part of the shortfall in grasses and other residues that would also occur in an ASRS and would free up human edible feeds for direct consumption.

The cost effectiveness of animal feed/biofuel activities has not been evaluated under the conditions of an ASRS, and more work is needed here before its viability is determined, and in what quantity. However, it would be more cost effective in high yield zones and end users are able to receive

380 deliveries of wet rather than dry seaweed (removing a significant source of costs).

In addition, further processing to remove iodine, fibers and to raise palatability and digestibility of 381 seaweeds would allow far more to be incorporated into diets. There are existing methods to remove 382 383 iodine and other heavy metals, however, these can also reduce the nutritional content of the seaweed itself (FAO and WHO 2022). Meanwhile, the separation of proteins from seaweeds and algae is 384 385 possible (Good Food Institute IN 2021), and further technologies or techniques could be developed. 386 There is little incentive to do so in the present day, as seaweeds are typically more expensive than other sources of nutrition. However, post-disaster solving such issues has the potential to greatly 387 388 raise the utility of seaweed, meaning that any work pre-disaster on these issues has the potential to 389 save lives.

This study selected *Gracilaria tikvahiae* as a benchmark species as it is edible, fast growing, resilient to ASRS conditions, and data were available on projected yields from past work. However, in reality many different varieties would be cultivated, much as in the present day. These would be chosen based upon suitability for local conditions, nutritional profile/taste, ease of processing and other factors. As a result, it is possible that seaweed could be cultivated outside of the zones we have identified as best for *Gracilaria tikvahiae*, and it is also possible that varieties that are lower yielding could also be viable for inclusion in our identified zones, if they come with other advantages. Thesecould include a better nutritional profile, lower drying requirements, or greater ease of processing.

398 Other considerations

Our modeling suggests there would be very significant regional variations in the cost of producing
seaweeds worldwide, with low cost output focused in a few distinct regions across the tropics. This
results in output significantly above local needs in these regions, suggesting that extensive trade
would be necessary if seaweed is to make a significant global impact on nutrition.

While low capital seaweed farms themselves are fairly low cost to construct, installing the required 403 drying capacity would represent a significant initial investment, and would likely be required even 404 in areas currently making use of air drying, due to the colder and more humid climate in a 405 catastrophe (Coupe et al. 2019). Table 2 in the results section presents the total CAPEX needed to 406 407 produce seaweed at US\$1000/tonne or less, which is just over US\$860 billion in order to achieve ~750 million dry tonnes of output. Collectively this is less than 1% of global GDP, and not all of this 408 expansion may be required. However, at a country level the investment needed in some cases 409 exceeds 10-20% of their total GDP, which would present a heavy local burden. 410

411 As a result, international movement in machinery and investments would also likely be required as 412 well as trade in the seaweed itself, which may present a challenge under the conditions of the 413 catastrophe that created the ASRS, such as a large nuclear exchange or volcanic eruption.

414 There is great uncertainty in how well global supply chains will endure under a serious disaster that results in an ASRS, as this is almost certain to involve extensive destruction to infrastructure 415 following an event such as a serious volcanic eruption or full scale nuclear exchange. However, 416 seaweed cultivation has a number of advantages in its potential simplicity in cultivation - where 417 cost effective production can occur with access only to ropes, poles, boats and a few other items of 418 locally produced capital. Therefore, even if international trade breaks down, seaweed could still 419 make a contribution to local or regional diets, and the local surpluses in output that could result 420 from areas maximizing output would have a strong incentive to be exported even in a severe food 421 crisis. 422

423 Especially concerning are scenarios in which ASRS might coincide with a global catastrophic infrastructure loss, as could be the case for a nuclear war involving high-altitude electromagnetic 424 pulse attacks. Other potential causes of mass infrastructure disruption could include solar storms, 425 426 cyber attacks, or extreme pandemics involving mass absenteeism (Moersdorf et al. 2024). 427 Fortunately, the simplicity of the technologies involved in seaweed cultivation makes it a viable option for scenarios involving infrastructure disruption. However, there could be a significant 428 challenge in producing significant quantities of synthetic fiber and twisting it into ropes in the most 429 extreme cases of infrastructure disruption (Jehn et al. 2024), which would complicate deployment. 430 One potential option is utilizing already woven fibers such as in clothing. 431

We have assumed that industrial drying is available and deployed as a technology wherever it is lowest cost; however, this may not be the case. While a number of drying configurations could be suitable (Santhoshkumar, Yoha, and Moses 2023), they typically share the requirement of needing coal, electricity or natural gas to operate, and rely on access to machinery which comes at a cost of hundreds of thousands to millions of dollars. Furthermore, access to energy may be disrupted by the disaster that caused the ASRS itself, forcing production to adopt more technologically simple solutions.

Wood kilns are far simpler, and can run on local fuel sources such as wood and agricultural residues, offering one possible local solution should international trade in equipment be restricted. However, their cost per unit of dried seaweed is likely to be higher due to their lower efficiency and the higher average cost of wood as an energy source. While detailed peer reviewed costs for wood kilns were not available to us, one proxy would be to restrict our industrial drying to only utilizing wood as a fuel. This restriction would raise the cost of drying from US\$200-250 to US\$350-550/dry tonne - an additional US\$150-200. This is a serious increase - however seaweed could still be viable as a food

446 source - although more expensive.

Overall, we estimate that it would take around 350 million tonnes of coal annually to dry enough seaweed to meet 10% of global caloric needs. This is in the context of global coal production of around 9 billion tonnes in 2023 (Energy Institute 2024). This suggests that while the energy requirements would be significant and expensive, they would not be impossible to meet in the context of the total energy market, especially given the central importance of raising food output in such a scenario.

452 While it would only require approximately one quarter of the area able to produce seaweed at 453 US\$1000/dry tonne or less in order to meet the equivalent of 10% of calories, developing this at short notice would represent a serious logistical and social challenge. Total cultivated seaweed area was 454 estimated to be around 160,000 hectares in 2015 (Duarte et al. 2017), while we estimate it would 455 require over 15 million hectares to reach this 10% threshold, an increase of over 90 fold. The 456 457 technology required to cultivate seaweed is known, already deployed in many of the future lowest cost regions, and readily modular and scalable. However, it would still require a massive 458 international investment and mobilization to achieve this kind of area expansion, as well as 459 460 coordination between farmers and seaweed dryers within countries.

Our analysis here focused on the reasonable worst case nuclear winter scenario recently published 461 462 (150 Tg) (Xia et al. 2021) on the basis of assessing it under a worst case scenario for the food system. However, it is likely that seaweed would also be cost effective in smaller nuclear winters and ASRSs 463 more generally, as much of its primary areas of cultivation are located far from nuclear states, and 464 the yields of seaweed are estimated to be far less influenced by the climate shock versus other food 465 466 sources (Jehn et al. 2024) - which was why we chose it as a potential resilient food source. More moderate shocks would see a reduced disruption to the conventional food system versus the 150 Tq 467 468 scenario. However, seaweed could still be a vital source of nutrition in these cases, and has the potential to save lives across a broad range of magnitudes at the costs we calculate above, especially 469 considering that all published scenarios (Xia et al. 2022) could lead to unprecedented food shocks 470 with potential price increases unlike anything in recent history. 471

472 Conclusions

Seaweed has the potential to be a cost effective source of calories during severe ASRS, even where 473 other food sources would be heavily disrupted. The lowest cost locations are estimated to be able to 474 produce seaweed at around US\$400-450 per dry tonne, and there are potentially over 100 million 475 coastal hectares that are readily suitable for development, even before cultivation further offshore 476 is considered. Together, this could make an important contribution to diets in such disasters, with 477 seaweed able to meet 10% of direct human needs on a caloric equivalent basis within a price range 478 of US\$525/dry tonne, with the potential for far more production. However, this low cost output is 479 concentrated across a few key producers located in the tropics, and as such there would likely need 480 to be extensive trade in both the capital needed to dry seaweed and in the finished products 481 themselves. Furthermore, incorporating this volume of seaweed into diets could be challenging. 482 High capital seaweed production systems were also reviewed but resulted in much higher costs, 483 between \$1,500-2,000/tonne. However, they might still be competitive with other foods in developed 484 countries in the case of trade restrictions, due to crop price rises. Our results also emphasize the 485 importance of the drying process in the cost, as 40-75% of the total product cost comes from drying 486 487 equipment capital and operational costs - with the cost of energy being a very important factor.

488

489 References

- Ali, Omar, Adesh Ramsubhag, and Jayaraj Jayaraman. 2021. 'Biostimulant Properties of Seaweed
 Extracts in Plants: Implications towards Sustainable Crop Production'. Plants 10 (3): 531.
 https://doi.org/10.3390/plants10030531.
 Al-Shorepy, S.A., G.A. Alhadrami, and I.A. Jamali. 2001. 'Effect of Feeding Diets Containing Seaweed
- 494on Weight Gain and Carcass Characteristics of Indigenous Lambs in the United Arab495Emirates'. Small Ruminant Research 41 (3): 283–87. https://doi.org/10.1016/S0921-4964488(01)00204-8.
- 497 Bagchi, Sourav Kumar, Reeza Patnaik, P. Srinivasa Rao, Sashi Sonkar, Shankha Koley, and
 498 Nirupama Mallick. 2022. 'Establishment of an Efficient Tray-Drying Process for Qualitative
 499 Biodiesel Production from a Locally Isolated Microalga Tetradesmus Obliquus Cultivated in
 500 Polyhouse Raceway Ponds'. Algal Research 64 (May):102674.
- 501 https://doi.org/10.1016/j.algal.2022.102674.
- 502Bureau of Agriculture and Fisheries Standards Philippines. 2021. 'Raw Dried Seaweeds Product503Standard'. https://bafs.da.gov.ph/bafs_admin/admin_page/pns_file/PNSBAFS-85-2021-504Raw-Dried-Seaweed.pdf.
- Chapman, Clark R., and David Morrison. 1994. 'Impacts on the Earth by Asteroids and Comets:
 Assessing the Hazard'. Nature 367 (6458): 33–40. https://doi.org/10.1038/367033a0.
- Coleman, Struan, Tobias Dewhurst, David W. Fredriksson, Adam T. St. Gelais, Kelly L. Cole, Michael
 MacNicoll, Eric Laufer, and Damian C. Brady. 2022. 'Quantifying Baseline Costs and
 Cataloging Potential Optimization Strategies for Kelp Aquaculture Carbon Dioxide
- 510 Removal'. Frontiers in Marine Science 9 (August):966304.
- 511 https://doi.org/10.3389/fmars.2022.966304.
- 512 Collingham, Lizzie. 2013. Taste of War: World War II and the Battle for Food. Illustrated edition. New

York: Penguin Books. 513 514 Coupe, Joshua, Charles G. Bardeen, Alan Robock, and Owen B. Toon. 2019. 'Nuclear Winter Responses to Nuclear War Between the United States and Russia in the Whole Atmosphere 515 Community Climate Model Version 4 and the Goddard Institute for Space Studies ModelE'. 516 Journal of Geophysical Research: Atmospheres 124 (15): 8522–43. 517 https://doi.org/10.1029/2019JD030509. 518 DeAngelo, Julianne, Benjamin T. Saenz, Isabella B. Arzeno-Soltero, Christina A. Frieder, Matthew C. 519 Long, Joseph Hamman, Kristen A. Davis, and Steven J. Davis. 2022. 'Economic and 520 Biophysical Limits to Seaweed Farming for Climate Change Mitigation'. Nature Plants 9 (1): 521 45-57. https://doi.org/10.1038/s41477-022-01305-9. 522 Delaney, A., K. Frangoudes, and S. -A. Ii. 2016. 'Chapter 2 - Society and Seaweed: Understanding the 523 Past and Present'. In Seaweed in Health and Disease Prevention, edited by Joël Fleurence and 524 Ira Levine, 7–40. San Diego: Academic Press. https://doi.org/10.1016/B978-0-12-802772-525 526 1.00002-6. Denkenberger, David, Anders Sandberg, Ross John Tieman, and Joshua Pearce. 2022. 'Long Term 527 Cost-Effectiveness of Resilient Foods for Global Catastrophes Compared to Artificial 528 General Intelligence Safety'. International Journal of Disaster Risk Reduction 73 529 (April):102798. https://doi.org/10.1016/j.ijdrr.2022.102798. 530 Duarte, Carlos M., Jiaping Wu, Xi Xiao, Annette Bruhn, and Dorte Krause-Jensen. 2017. 'Can 531 Seaweed Farming Play a Role in Climate Change Mitigation and Adaptation?' Frontiers in 532 Marine Science 4 (April). https://doi.org/10.3389/fmars.2017.00100. 533 534 'Electricity Prices'. 2023. GlobalPetrolPrices.com. Energy Institute. 2024. 'Statistical Review of World Energy'. Statistical Review of World Energy. 535 2024. https://www.energyinst.org/statistical-review/home. 536 FAO, IFAD. 2020. The State of Food Security and Nutrition in the World 2020: Transforming food 537 systems for affordable healthy diets. The State of Food Security and Nutrition in the World 538 (SOFI) 2020. Rome, Italy: FAO, IFAD, UNICEF, WFP and WHO. 539 https://doi.org/10.4060/ca9692en. 540 FAO, and WHO. 2022. Report of the Expert Meeting on Food Safety for Seaweed – Current Status and 541 Future Perspectives. FAO; WHO; 542 https://openknowledge.fao.org/handle/20.500.14283/cc0846en. 543 Flanders Marine Institute. 2019. 'Maritime Boundaries Geodatabase: Maritime Boundaries and 544 Exclusive Economic Zones (200NM), Version 11.' 2019. https://www.marineregions.org/. 545 https://doi.org/10.14284/386. 546 Gamero-Vega, Giulianna, María Palacios-Palacios, and Vilma Quitral. 2020. 'Nutritional 547 Composition and Bioactive Compounds of Red Seaweed: A Mini-Review'. Journal of Food 548 549 and Nutrition Research 8 (8): 431–40. https://doi.org/10.12691/jfnr-8-8-7. García Martínez, Juan B., Joshua M. Pearce, James Throup, Jacob Cates, Maximilian Lackner, and 550 David Denkenberger. 2022. 'Methane Single Cell Protein: Potential to Secure a Global 551 Protein Supply Against Catastrophic Food Shocks'. Frontiers in Bioengineering and 552 Biotechnology 10 (July):906704. https://doi.org/10.3389/fbioe.2022.906704. 553 Good Food Institute IN. 2021. 'Technological Review of Algae-Based Proteins for Alternative 554 Protein Applications'. 2021. https://www.gfi.org.in/wp-555 content/uploads/2021/02/Technological_Review_of_Algae-556 based_Proteins_for_AlternativeProteinApplications_GFI_India.pdf. 557 Hochman, Gal, Hainan Zhang, Lili Xia, Alan Robock, Aleti Saketh, Dominique Y van der 558 Mensbrugghe, and Jonas Jägermeyr. 2022. 'Economic Incentives Modify Agricultural 559 560 Impacts of Nuclear War'. Environmental Research Letters 17 (5): 054003. https://doi.org/10.1088/1748-9326/ac61c7. 561

562 'International Labor Organization Statistical Database (ILOSTAT)'. 2023. https://www.ilo.org/shinyapps/bulkexplorer22/?lang=en&id=EAR_4MTH_SEX_ECO_CUR 563 564 NB A. James, Scott C., and Varun Boriah. 2010. 'Modeling Algae Growth in an Open-Channel Raceway'. 565 566 Journal of Computational Biology 17 (7): 895–906. https://doi.org/10.1089/cmb.2009.0078. Jehn, Florian Ulrich. 2023. 'Anthropocene Under Dark Skies: The Compounding Effects of Nuclear 567 Winter and Overstepped Planetary Boundaries'. https://doi.org/10.25740/zb109mz2513. 568 Jehn, Florian Ulrich, Farrah Jasmine Dingal, Aron Mill, Cheryl Harrison, Ekaterina Ilin, Michael Y 569 Roleda, Scott C James, and David Denkenberger. 2024. 'Seaweed as a Resilient Food 570 Solution after a Nuclear War'. Earth's Future 12 (1). https://doi.org/10.1029/2023EF003710. 571 Kite-Powell, Hauke L., Erick Ask, Simona Augyte, David Bailey, Julie Decker, Clifford A. Goudey, 572 Gretchen Grebe, et al. 2022. 'Estimating Production Cost for Large-Scale Seaweed Farms'. 573 Applied Phycology, December. 574 https://www.tandfonline.com/doi/abs/10.1080/26388081.2022.2111271. 575 Lapointe, Brian E., and John H. Ryther. 1978. 'Some Aspects of the Growth and Yield of Gracilaria 576 Tikvahiae in Culture'. Aquaculture 15 (3): 185–93. https://doi.org/10.1016/0044-577 8486(78)90030-3. 578 579 Moersdorf, Jessica, Morgan Rivers, David Denkenberger, Lutz Breuer, and Florian Jehn. 2024. 'The Fragile State of Industrial Agriculture: Estimating Crop Yield Reductions in a Global 580 Catastrophic Infrastructure Loss Scenario'. Global Challenges. 581 https://doi.org/10.5281/zenodo.8198966. 582 583 Mujumdar, Arun S., ed. 2006. Handbook of Industrial Drying. 3rd ed. Boca Raton: CRC Press. https://doi.org/10.1201/9781420017618. 584 Newhall, Chris, Stephen Self, and Alan Robock. 2018. 'Anticipating Future Volcanic Explosivity 585 Index (VEI) 7 Eruptions and Their Chilling Impacts'. Geosphere 14 (2): 572–603. 586 https://doi.org/10.1130/GES01513.1. 587 Olanrewaju, S.O., A. Magee, A.S.A. Kader, and K.F. Tee. 2017. 'Simulation of Offshore Aquaculture 588 System for Macro Algae (Seaweed) Oceanic Farming'. Ships and Offshore Structures 12 (4): 589 553-62. https://doi.org/10.1080/17445302.2016.1186861. 590 Penniman, C. A., and A. C. Mathieson. 1987. 'Variation in Chemical Composition of Gracilaria 591 Tikvahiae McLachlan (Gigartinales, Rhodophyta) in the Great Bay Estuary, New 592 Hampshire'. Botm 30 (6): 525-34. https://doi.org/10.1515/botm.1987.30.6.525. 593 Pham, Alix, Juan B. García Martínez, Vojtech Brynych, Ratheka Stormbjorne, Joshua M. Pearce, and 594 David C. Denkenberger. 2022. 'Nutrition in Abrupt Sunlight Reduction Scenarios: 595 Envisioning Feasible Balanced Diets on Resilient Foods'. Nutrients 14 (3): 492. 596 https://doi.org/10.3390/nu14030492. 597 Pudlo, Nicholas A., Gabriel Vasconcelos Pereira, Jaagni Parnami, Melissa Cid, Stephanie Markert, 598 Jeffrey P. Tingley, Frank Unfried, et al. 2022. 'Diverse Events Have Transferred Genes for 599 Edible Seaweed Digestion from Marine to Human Gut Bacteria'. Cell Host & Microbe 30 (3): 600 314-328.e11. https://doi.org/10.1016/j.chom.2022.02.001. 601 Rampino, Michael R., and Stephen Self. 1992. 'Volcanic Winter and Accelerated Glaciation 602 Following the Toba Super-Eruption'. Nature 359 (6390): 50-52. 603 https://doi.org/10.1038/359050a0. 604 605 Rivers, Morgan, Michael Hinge, Juan B. García Martínez, Ross Tieman, Victor Jaeck, Talib Butt, and David Denkenberger. 2022. 'Deployment of Resilient Foods Can Greatly Reduce Famine in 606 an Abrupt Sunlight Reduction Scenario'. https://doi.org/10.21203/rs.3.rs-1446444/v1. 607 608 'Sales - Gracilaria'. 2022. Seaweed Insights. 2022. https://seaweedinsights.com/sales-gracilaria/. Santhoshkumar, P., K. S. Yoha, and J. A. Moses. 2023. 'Drying of Seaweed: Approaches, Challenges 609 610 and Research Needs'. Trends in Food Science & Technology 138 (August):153–63.

611 https://doi.org/10.1016/j.tifs.2023.06.008. Santiago, Arufe, and Ramón Moreira. 2020. 'Chapter 5 - Drying of Edible Seaweeds'. In Sustainable 612 613 Seaweed Technologies, edited by Maria Dolores Torres, Stefan Kraan, and Herminia Dominguez, 131–54. Advances in Green and Sustainable Chemistry. Elsevier. 614 https://doi.org/10.1016/B978-0-12-817943-7.00004-4. 615 Sappati, Praveen Kumar, Balunkeswar Nayak, and G. Peter Van Walsum. 2017. 'Effect of Glass 616 Transition on the Shrinkage of Sugar Kelp (Saccharina Latissima) during Hot Air 617 Convective Drying'. Journal of Food Engineering 210 (October):50–61. 618 https://doi.org/10.1016/j.jfoodeng.2017.04.018. 619 Suherman, Suherman, Moh. Djaeni, Andri C. Kumoro, Rizky A. Prabowo, Sri Rahayu, and Sufrotun 620 Khasanah. 2018. 'Comparison Drying Behavior of Seaweed in Solar, Sun and Oven Tray 621 Dryers'. In MATEC Web of Conferences, edited by A.C. Kumoro, Hadiyanto, S.A. Roces, L. 622 Yung, X. Rong, A.W. Lothongkum, M.T. Phong, M.A. Hussain, W.R.W. Daud, and P.T.S. Nam, 623 156:05007. https://doi.org/10.1051/matecconf/201815605007. 624 'UN Comtrade'. 2023. 2023. https://comtradeplus.un.org/. 625 'U.S. Bureau of Labor Statistics'. 2024. Bureau of Labor Statistics. 29 May 2024. 626 https://www.bls.gov/home.htm. 627 U.S. Department of Commerce and National Oceanic & Atmospheric Administration. 2008. 628 'Offshore Aquaculture in the United States: Economic Considerations, Implications & 629 630 Opportunities'. Valderrama, Diego, Junning Cai, Nathanael Hishamunda, Neil Ridler, Iain C. Neish, Anicia Q. 631 632 Hurtado, Flower E. Msuya, et al. 2015. 'The Economics of Kappaphycus Seaweed Cultivation in Developing Countries: A Comparative Analysis of Farming Systems'. Aquaculture 633 Economics & Management 19 (2): 251-77. https://doi.org/10.1080/13657305.2015.1024348. 634 'Wages and Working Time Statistics (COND Database)'. 2023. ILOSTAT. 635 636 https://ilostat.ilo.org/resources/concepts-and-definitions/description-wages-and-working-637 time-statistics/. 638 Weltman, Barbara. 2023. 'How Much Does an Employee Cost You?' United States Small Business Administration. https://www.sba.gov/blog/how-much-does-employee-cost-you. 639 640 'World Bank Open Data'. 2023. https://data.worldbank.org/. Xia, Lili, Alan Robock, Kim Scherrer, Cheryl Harrison, Jonas Jaegermeyr, Charles Bardeen, Owen 641 Toon, and Ryan Heneghan. 2021. 'Global Famine after Nuclear War'. Submitted to Nature 642 Food. https://doi.org/10.21203/rs.3.rs-830419/v1. 643 Xia, Lili, Alan Robock, Kim Scherrer, Cheryl S. Harrison, Benjamin Leon Bodirsky, Isabelle Weindl, 644 Jonas Jägermeyr, Charles G. Bardeen, Owen B. Toon, and Ryan Heneghan. 2022. 'Global 645 Food Insecurity and Famine from Reduced Crop, Marine Fishery and Livestock Production 646 Due to Climate Disruption from Nuclear War Soot Injection'. Nature Food 3 (8): 586–96. 647 648 https://doi.org/10.1038/s43016-022-00573-0. Zava, Theodore T., and David T. Zava. 2011. 'Assessment of Japanese Iodine Intake Based on 649 Seaweed Consumption in Japan: A Literature-Based Analysis'. Thyroid Research 4 (1): 14. 650 651 https://doi.org/10.1186/1756-6614-4-14. 652