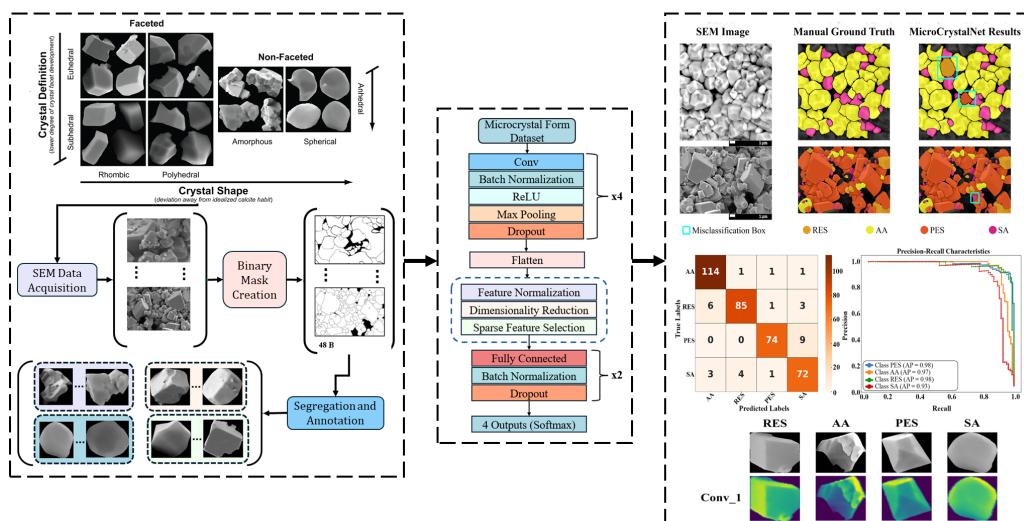


Graphical Abstract

MicroCrystalNet: An Efficient Convolutional Neural Network for Microcrystal Classification using Scanning Electron Microscope Petrography

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Highlights

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- Deep learning segmentation-classification pipeline for SEM images of microcrystalline textures
- Lightweight Sparse Reduction Block CNN architecture promotes classifier Efficiency and Generalizability
- Tests using low-Mg calcites show excellent performance against benchmark classifiers
- Facilitates nanoscale automated / quantitative high volume microcrystal analytics

MicroCrystalNet: An Efficient Convolutional Neural Network for Microcrystal Classification using Scanning Electron Microscope Petrography

Mohammed Yaqoob^{a,f}, Mohammed Ishaq^a, Mohammed Yusuf Ansari^{a,b},
Issac Sujay Anand John Jayachandran^{c,d}, Mohammed Hashim^e, Thomas
Daniel Seers^c

^a*Electrical and Computer Engineering, Texas A&M University at Qatar, Qatar
Foundation, Doha, Qatar*

^b*Electrical and Computer Engineering, Texas A&M University, College Station, College
Station, 77843, TX, U.S.A*

^c*Petroleum Engineering, Texas A&M University at Qatar, Qatar
Foundation, Doha, 00000, Qatar*

^d*Geology and Geophysics, Texas A&M University, College Station, College
Station, 77843, TX, U.S.A*

^e*Woods Hole Oceanographic Institution, 266 Woods Hole Road, Woods
Hole, 02543-1050, MA, U.S.A*

^f*Corresponding author email: yansari@tamu.edu*

Abstract

Morphological characterization of microcrystalline rock textures typically relies upon the visual interpretation and manual measurement of scanning electron microscopy (SEM) imagery: a practice fraught with subjectivity, inefficiency, sampling bias, and data loss. We introduce a state-of-the-art computer vision pipeline, built on deep learning architectures, for segmenting and classifying individual microcrystals from SEM images. Initially applied to low-Mg calcite carbonate rocks, instance segmentation is achieved using a custom-tuned version of Meta’s Segment Anything Model (SAM). To train and test the classifier, we utilized 48 SEM images of diverse carbonate microtextures composed of Low-Mg calcite from studies performed worldwide. Each individual microcrystal (1852 in total) was labelled according to a bipartite classification scheme, encompassing both crystal shape (rhombic, polyhedral, amorphous, and spherical), and degree of crystal facet definition (euhedral to subhedral, anhedral), with a total of four distinct classes. MicroCrystalNet: our proposed classification model employs a convolutional

neural network architecture, incorporating advanced feature map processing (feature normalization, dimensionality reduction, and sparse feature selection), integrated within a novel Normalized Sparse Reduction block. Performance metrics reveals excellent Average Precision scores ($AP = 0.93-0.98$) and Area Under Receiver-Operator Curve values ($AUC = 0.95-0.99$) across all classes, with visual comparison to manual ground truth images demonstrating powerful inter-class discriminatory power, even in the presence of occlusions.

This study establishes a baseline for the automated classification of microcrystalline rock textures. Leveraging SEM imagery and our high-throughput segmentation and classification framework, we enable quantitative characterization of microcrystalline geologic media. For instance, MicroCrystalNet can analyze microporous carbonate rocks at scale, revealing spatiotemporal trends in microporosity and diagenesis. To support reproducibility and further research, we provide the labeled dataset, feature extraction tool, and deep learning-based pipeline as open-source resources. This framework can be extended to other lithologies or non-geologic microcrystalline materials with the addition of specific training images and labels.

Keywords: SEM, petrography, microcrystalline calcite, carbonate characterization, deep learning, segmentation, classification

1. Introduction

Microcrystalline textures form common components of many lithologies, being prominent in the study of volcanic products (e.g. [Wohletz \(1983\)](#); [Lautze et al. \(2012\)](#); [Deardorff and Cashman \(2017\)](#)), ore deposit genesis and processing (e.g., [Eglseder et al. \(2019\)](#); [Weng et al. \(2017\)](#)), metamorphic textures ([Ogasawara \(2005\)](#); [Stripp et al. \(2006\)](#)), sandstone paragenesis (e.g., [French and Worden \(2013\)](#)), and the characterization of microporous carbonate rocks (e.g., [Cantrell et al. \(1999\)](#); [Kaczmarek et al. \(2015\)](#)). A unifying factor in this broad spectrum of lithotypes and problem domains is the de facto application of scanning electron microscopy (SEM) towards the study of microcrystalline textures (see the references above), with the advent of low cost benchtop SEM instruments making such analysis increasingly accessible (e.g., [Cao et al. \(2018\)](#)). The quantitative characterization of microcrystalline textures using SEM petrographic images remains, however, challenging. In many applications, SEM images present the rough topogra-

16 phy of microcrystalline surfaces and crystal facets, unless specialized section
17 preparation is undertaken (i.e., via high precision mechanical or broad ion
18 beam polishing: [French and Worden \(2013\)](#); [Smodej et al. \(2019\)](#); [Norbis-
19 rath et al. \(2015\)](#)). Thus, individual microcrystals often suffer occlusions
20 from the surrounding matrix, with the overall scene being subject to per-
21 spective effects, meaning that crystal shape, size and packing can only be
22 resolved as 'apparent' properties. Within porous microcrystalline geologic
23 media (e.g., microporous carbonate rocks), inter-crystalline void spaces vis-
24 ible in SEM micrographs suffer similar occlusions and artifacts (e.g., the
25 presence of 'pore backs': [Norbisrath et al. \(2015\)](#)) making the evaluation of
26 porous media properties challenging. Critically, the topographic surfaces of
27 roughly cleaved microcrystalline matrix which have been the stalwart of mi-
28 crotextural characterization studies in multiple lithologies for decades largely
29 preclude the application of automated image processing workflows (i.e., seg-
30 mentation of material phases, proceeded by pore and/or particle labelling
31 and property extraction), which have been leveraged to elicit a rich suite
32 of rock physical properties from x-ray microtomographic volume images of
33 macroporous media (e.g., mineral distributions, porosity, pore and particle
34 size distributions, capillary pressure, single phase and relative permeability,
35 fluid saturation distributions, wettability, thermal conductivity, elastic mod-
36 ulus etc.: e.g., [Guntoro et al. \(2019\)](#); [Andrä et al. \(2013\)](#); [Andrew et al.
37 \(2014\)](#); [Gao et al. \(2020\)](#)). Fundamentally, the grayscale values in SEM mi-
38 crographs represent emitted, scattered and backscattered electron signal in-
39 tensity, which is influenced by multifarious factors, such as working distance,
40 material composition, sample surface and/or crystallographic orientation and
41 instrument settings (see [Zhong et al. \(2021\)](#)), correlating weakly with mate-
42 rial phases or separable objects. Classic image processing approaches, such as
43 gradient-based histogram thresholding, automated thresholding (e.g., [Otsu
44 et al. \(1975\)](#)) and marker-based watershed transform are unable to produce
45 meaningful segmentations of material phases or object labels from SEM mi-
46 crographs of roughly prepared microcrystalline surfaces. Though this has
47 not entirely deterred attempts at such analyses (e.g., [Jouini et al. \(2011\)](#)),
48 the vast majority studies have employed manual crystallometry on the image
49 plane (e.g., fitting polylines, annotations and masks) coupled with qualitative
50 descriptions of crystal morphology.

51 The paucity of low user-intervention, high throughput image processing
52 tools for the extraction of meaningful rock physical properties from SEM
53 micrographs has severely curtailed the utility of this ubiquitous imaging

54 modality in microcrystalline rock characterization. Major advances in in-
55 stance segmentation and object classification in adjacent fields leveraging
56 deep architectures (e.g., [Jacobs \(2022\)](#); [Fan et al. \(2023\)](#); [Hörst et al. \(2024\)](#))
57 do, however, offer considerable promise. For example, highly generalizable
58 segmentation pipelines harnessing vision transformer (ViT) image encoders
59 have been successfully applied towards the localization and instance seg-
60 mentation of nuanced objects in complex scenes, targeting a broad range
61 of image modalities and applications (e.g., [Chen et al. \(2021\)](#); [Yang et al.
62 \(2022\)](#)). These developments have culminated in the advent of true one-shot
63 segmentation (e.g., [Kirillov et al. \(2023\)](#)), offering the capacity to generate
64 accurate object masks for previously unencountered segmentation tasks with
65 minimal tuning. Further to this, the proliferation of Convolutional Neu-
66 ral Network (CNN) classifiers have revolutionized object classification tasks
67 from image datasets (e.g., [Sharma et al. \(2018\)](#); [Zhang et al. \(2019\)](#); [Ansari
68 et al. \(2021\)](#); [Sutha et al. \(2020\)](#)), with the enhanced capabilities to establish
69 feature-to-class correlations providing unprecedented performance in deter-
70 mining inter-class separation.

71 Initially deployed towards the characterization of Low-Mg calcite car-
72 bonate rock textures, herein we leverage developments in deep learning and
73 computer vision to develop a self-contained automated SEM image process-
74 ing pipeline for the extraction and classification of microcrystals from SEM
75 micrographs of rough cut rock chips. Specifically, we achieve zero-shot in-
76 stance segmentation of individual microcrystals using a custom tuned imple-
77 mentation of Meta’s Segment Anything Model (SAM [Kirillov et al. \(2023\)](#)),
78 enabling SEM microtextural datasets to be interrogated for apparent micro-
79 crystalline properties (e.g., apparent crystal size, aspect ratio etc.). Further
80 to this, we have implemented a bespoke CNN microcrystal classifier trained
81 using 48 high resolution SEM images of Low-Mg calcite carbonate micro-
82 textures, comprising 1852 extracted microcrystals. We have annotated this
83 dataset according to a bipartite classification scheme, encompassing both
84 crystal shape (rhombic, polyhedral, amorphous, and spherical), and degree
85 of crystal facet definition (euhedral to subhedral, anhedral). In the following
86 sections we will present conceptual aspects of microcrystalline calcite char-
87 acterization, crystallometry and classification in the context of the presented
88 pipeline, prior to detailing its practical implementation, including training
89 data selection, preprocessing and CNN model architecture. We then conduct
90 a series of performance experiments using the proposed model, as well as a
91 robust benchmarking exercise against state-of-the-art CNN image classifica-

92 tion frameworks. Finally, the implications of our automated image segmen-
93 tation and classification pipeline towards the quantitative characterization of
94 microporous carbonate rocks, as well as broader applications towards other
95 microcrystalline geologic media are also discussed.

96 *1.1. Microcrystalline Carbonate Rock Characterization*

97 Microporosity (i.e., pores with diameters of $< 10 \mu\text{m}$) is typically ma-
98 jor component of carbonate rock pore systems, often being the dominant
99 mode, and thus constitutes one of the most significant repositories of ge-
100 offluids within the upper crust. Characterizing microporosity is therefore an
101 essential endeavor for subsurface applications targeting carbonate lithologies,
102 such as reservoir development, aquifer management, the geologic sequestra-
103 tion of carbon dioxide, and nascent subsurface energy storage (e.g., hydro-
104 gen). In limestones composed of low-Mg calcite (LMC), which are commonly
105 encountered in ancient carbonate sedimentary rocks, micropores are typically
106 hosted as interparticle pore systems bounded by microcrystals with a maxi-
107 mum diameter $10 \mu\text{m}$ (Hashim and Kaczmarek (2019)). As a consequence, it
108 can be inferred that the morphology of calcite microcrystals directly controls
109 key pore-scale (geometric) properties of the microporous domain (e.g., pore
110 body size and shape, connectivity, tortuosity and pore throat radius) which
111 govern rock physical properties such as porosity, permeability and capillary
112 pressure measured at the continuum scale (Lambert et al. (2006); de Periere
113 et al. (2011); Regnet et al. (2015, 2019); Kaczmarek et al. (2015); Hashim
114 and Kaczmarek (2019)). Further to this, microcrystals can act as an archive
115 of the paragenetic phases a given rock unit has undergone, which may oth-
116 erwise remain obtuse from petrographic or geochemical analysis (Hashim
117 (2022); Hashim and Kaczmarek (2020)).

118 Despite their significance towards carbonate diagenesis and petrophysics,
119 the quantitative characterization of microcrystalline calcite remains challeng-
120 ing. Classically, the presence of microporosity inferred from the presence of
121 'blue haze' within optical petrographic images (Cantrell et al. (1999)), which
122 results from subpixel averaging between calcite microcrystals and blue epoxy
123 resin impregnated into the pore system (i.e., partial area effect: Trujillo-Pino
124 et al. (2013)). Moreover, microporosity can be identified indirectly by the
125 presence of high capillary entry pressure modes from mercury injection capil-
126 lary pressure experiments (Sok et al. (2010)) and nuclear magnetic resonance
127 (NMR) T_2 relaxation time distributions (Vincent et al. (2011)). Such indi-
128 rect methods are however, are fraught with ambiguity and preclude linkage

129 between the textural properties of microcrystalline calcite and their petro-
130 physical signatures obtained from lab-based measurements.

131 In the context of macroporous geologic media, the advent of volume imag-
132 ing techniques, and in particular x-ray microcomputed tomography (μ CT)
133 have revolutionized the study of pore systems, as well as the textural and
134 mineralogical properties of their host frameworks (e.g. [Siddique et al. \(2023\)](#);
135 [Godinho et al. \(2023\)](#); [Kong et al. \(2019\)](#)). Nanometric volume imaging tech-
136 niques, such as nano-computed tomography (nCT: e.g., [Puskarczyk et al.](#)
137 [\(2018\)](#)), focused ion beam scanning electron microscopy (FIB-SEM: e.g.,
138 [Vilcez et al. \(2017\)](#)) and confocal laser scanning microscopy (e.g., [Hassan](#)
139 [et al. \(2019\)](#)), suitable for the characterization of microporosity and/or mi-
140 crocrystalline calcite textures remains non-routine. Such methods require
141 highly specialized and/or expensive instrumentation (esp., nCT), and are
142 typically associated with challenging sample preparation and imaging proto-
143 cols, resulting in prohibitively low throughputs and volumes of interest for
144 the routine characterization of microporous carbonate rocks. Consequently,
145 scanning electron microscopy (SEM) of broken surfaces of cuttings and rock
146 chips is the de facto imaging technique for the characterization of microcrys-
147 talline carbonate rocks, in a practice dating back to the 1960s ([Folk \(1965\)](#);
148 [Mathews \(1966\)](#); [Longman and Mench \(1978\)](#); [Gischler and Erkoç \(2013\)](#);
149 [Milliken and Curtis \(2016\)](#); [Hashim and Kaczmarek \(2019\)](#)).

150 *1.2. SEM Microcrystalline Calcite Morphometry*

151 Herein, we utilize the term microcrystals (see [Kaczmarek et al. \(2015\)](#)) as
152 opposed to alternate nomenclature in the literature, such as micrite (itself a
153 portmanteau of 'microcrystalline' and 'calcite') and microspar ([Folk \(1965\)](#);
154 [Hashim and Kaczmarek \(2019\)](#)), to avoid the genetic and scaling connota-
155 tions such naming conventions carry. The main form of microporosity in
156 ancient carbonate rocks which form the dominant focus of microcrystalline
157 calcite characterization studies are interparticle pore systems bound within
158 low-Mg calcite (LMC) microcrystals. Consequently, we focus our image seg-
159 mentation and classification pipeline on this lithology, though it is readily
160 extendable to additional carbonate microporous lithologies (i.e., dolomites,
161 aragonites, high-Mg calcite etc.). Several studies have indicated that the
162 morphology of the microcrystals and their packing arrangement have a di-
163 rect impact on flow characteristics of microporous-dominated pore systems
164 ([Lambert et al. \(2006\)](#); [de Periere et al. \(2011\)](#); [Regnet et al. \(2015, 2019\)](#));

165 Hashim and Kaczmarek (2019)), leading to the significant activity within the
166 field.

167 Microcrystal morphometry involves characterization of the size and mor-
168 phology of the microcrystals. However, only size is universally measured as
169 it is intuitive and trivial to quantify from SEM microtextural image datasets
170 (Lambert et al. (2006); de Periere et al. (2011); Kaczmarek et al. (2015);
171 Hashim (2022)). Indeed microcrystal size has been used to evidence a number
172 of stabilization hypotheses, including aggrading neomorphism (Folk (1965);
173 Folk and Robles (1964)), Ostwald ripening (including hybrid Ostwald ripen-
174 ing: Richard et al. (2007); Carpentier et al. (2015); Morad et al. (2018)) and
175 the purely diagenetic origin of calcite crystals (Steinen (1979, 1982); Kacz-
176 marek et al. (2015); Hasiuk et al. (2016); Hashim and Kaczmarek (2019,
177 2020, 2021); Hashim (2022)). Most studies equate microcrystal size to the
178 major crystal axis length, though this can only be considered as apparent
179 size in the context of SEM micrograph datasets due to presence of occlusions
180 and non-optimal crystal alignment with the electron optical axis. Despite
181 these challenges, the use of apparent crystal major axis length as a proxy
182 for size has proved to be popular in the literature (see Table 1 in de Periere
183 et al. (2011)). In practice, this typically entails the arbitrary selection of
184 crystals from the image, with the use of manual measurements (i.e., in the
185 older literature) or CAD primitives in image processing software tools (e.g.,
186 ImageJ, JMicroVision: Roduit et al. (2007), Schindelin et al. (2015)) to mea-
187 sure crystal size. As a consequence, studies typically provide size ranges for
188 a limited number of microcrystals, and do not specify protocols to mitigate
189 subjectivity or sampling bias, thereby implying the stated size ranges are
190 operator-specific. While this subjectivity has been mostly borne out of nec-
191 cessity, due to the lack of automated object localization and segmentation
192 tools for SEM microcrystalline datasets, such studies have limited utility in
193 drawing robust statistical inferences on microcrystalline size due to the in-
194 herent uncertainties they carry (Blott and Pye (2008); Hryciw et al. (2016);
195 Anusree and Latha (2023)).

196 In contrast to crystal size, the quantification of microcrystalline calcite
197 crystal morphology from SEM petrographic datasets is non-trivial. As a
198 consequence, workers have tended to qualify calcite microcrystal geometry
199 using terminology laid out by Friedman (Friedman (1965)), which itself was
200 appropriated from igneous petrology literature. In this regard, the terms
201 euhedral, subhedral and anhedral refer to crystals with well-defined, moder-
202 ately defined and poorly defined crystal faces respectively (Figure 1). In this

203 work, we make a distinction between the descriptors of microcrystal defini-
204 tion above, which describe the degree of calcite crystal facet development, as
205 per Friedman’s scheme (Friedman (1965)), and calcite microcrystal shape,
206 which corresponds more closely to the expression of calcite crystal habit (or
207 lack thereof). Calcite microcrystal shape describes how many facets a given
208 crystal contains, and comprises two overarching classes (faceted and non-
209 faceted). Faceted microcrystals can be assigned to one of two subclasses,
210 namely rhombic crystals with six faces (i.e., corresponding to perfect rhom-
211bohedral habit) and and polyhedral crystals with more than six facets (i.e.,
212 scalenohedral, prismatic, tabular habit etc.). Non-faceted microcrystals have
213 no discernible crystal faces, and can fall into amorphous (no discernible form)
214 and spherical (also referred to as rounded) subclasses (see Figure 1). Whilst
215 not widely quantified within the literature, crystal shape and definition ar-
216 guably hold more prominent roles in the field of microporous carbonate rock
217 characterization when compared to crystal size, being key diagnostic param-
218 eters in most calcite microcrystal classification schemes. For example, all
219 texture classification schema, with the exception of (Moshier (1989)), explic-
220 itly define shape as a major textural component (Hashim and Kaczmarek
221 (2020)). Additionally, these metrics have been extensively used to infer the
222 formative environments and diagenetic processes that give rise to natural
223 microcrystalline calcite textures, as well as track the effects of experimental
224 controls in empirical crystal synthesis studies. For example, it has been pro-
225 posed that rhombic and polyhedral crystals are indicative of ‘clean’ versus
226 ‘dirty’ growth respectively, potentially corresponding to calcite precipitation
227 in the presence of ion-depleted (e.g., freshwater) and ionic-rich (e.g., brine)
228 subaqueous environments (Hashim (2022)). Alternately, crystal definition
229 has been widely used to evidence both late-stage dissolution (e.g. Lambert
230 et al. (2006); Tavakoli and Jamalain (2018); Valencia and Laya (2020)) and
231 abiotic / microbial precipitation (e.g., Morad et al. (2018); Ehrenberg et al.
232 (2012); Kaczmarek et al. (2015); Hashim and Kaczmarek (2020)).

233 Despite the tendency for geological literature to often treat these terms
234 interchangeably, crystal shape and definition are fundamentally different
235 descriptors of calcite microcrystal morphology (e.g., there are examples of
236 rhombic crystals with both well-defined and poorly defined facets). In an ef-
237 fort to harmonize and consolidate microcrystalline calcite morphology nomen-
238 clature, we propose a bipartite classification scheme, encompassing both
239 microcrystal shape and definition (see Figure 1). For parsimony, we have
240 combined euhedral and subhedral subclasses in our current implementa-

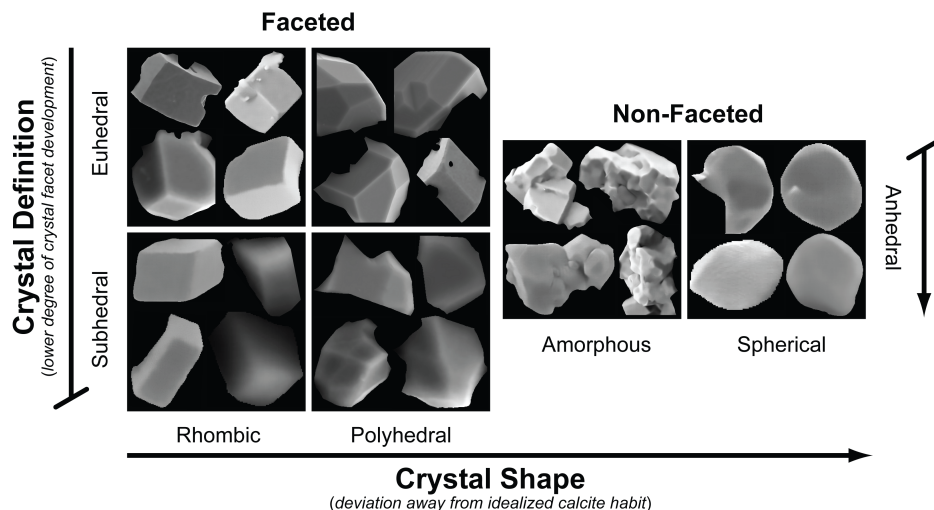


Figure 1: Classification scheme for calcite microcrystalline shape and form.

241 tion of MicroCrystalNet, resulting in a total of four classes observed in the
 242 training/tets dataset: namely, (1) Rhombic-Euhedral/Subhedral (RES), (2)
 243 Polyhedral-Euhedral/Subhedral (PES), (3) Amorphous-Anhedral (AA) and
 244 (4) Rounded-Anhedral (RA).

245 2. Proposed Dataset

246 We have collected and annotated a large-scale LMC microcrystalline cal-
 247 cite dataset (named hereafter lmcDB), which contains 1,852 annotated mi-
 248 crocrystals extracted from 48 SEM images. In this section, we present the
 249 process of image acquisition and processing, as well as the properties of the
 250 proposed dataset.

251 2.1. Data Collection and Annotation

252 2.1.1. Data Collection

253 The scanning electron microscope (SEM) images utilized in this study
 254 were obtained at the Woods Hole Oceanographic Institution (WHOI), USA,
 255 using three instruments: namely JEOL 7500F, JEOL 6610LV, and JEOL
 256 IT100 series scanning electron microscopes. Imaging parameters were con-
 257 sistent across all samples, with an accelerating voltage of 20 kV and a working
 258 distance of 10 mm. To enhance image quality, samples were coated with ei-
 259 ther 10 nm of osmium, 30 nm of gold, or 30 nm of carbon. SEM images were

260 captured at a resolution of 2048x2048 pixels, with a pixel size of 10 nanome-
 261 ters, ensuring individual calcite microcrystals could be readily resolved. Raw
 262 SEM images contain noise and artifacts common in scanning electron imag-
 263 ing, which represent potential sources of error within the presented classifica-
 264 tion framework. Charging artifacts, caused by the accumulation of electrons
 265 on non-conductive samples, can lead to aberrations, with thermal drift, re-
 266 sulting from changes in temperature during imaging, causing grayscale shifts
 267 in the pixel intensity values of different images. Prolonged exposure to the
 268 electron beam can lead to beam damage, altering the sample’s structure and
 269 introducing physical artifacts. Additionally, noise inherent to the SEM’s de-
 270 tector can impact upon image quality, especially at higher magnifications.
 271 Consequently, an initial dataset of SEM micrographs were vetted for the
 272 presence of noise and aberrations which could prove deleterious to the per-
 273 formance of the classifier, resulting in a total of 48 high quality LMC calcite
 274 microtextural images forming the basis of the lmcDB dataset.

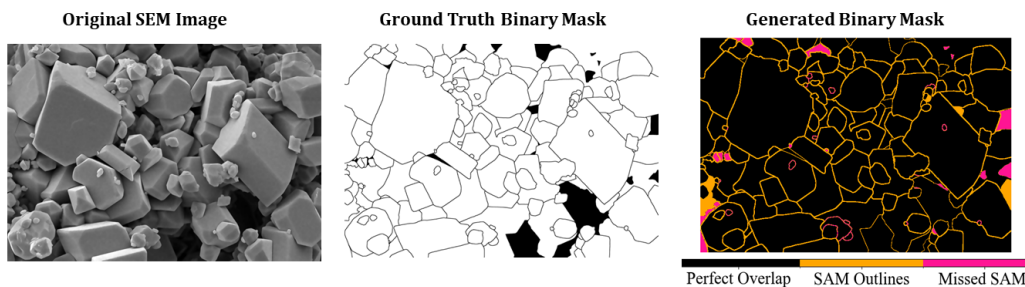


Figure 2: Comparison of Original SEM Images, Ground Truth Binary Masks, and Gen-
 erated Binary Masks

275 The dataset includes two types of samples: natural and synthetic. Natu-
 276 ral samples were sourced from Cretaceous aged deposits, namely the Lower
 277 Cretaceous Stuart City Trend, Texas, USA, and Thamama Group, UAE, as
 278 well as modern ooids from Ambergris Cay of the Turks and Caicos Islands
 279 (British Overseas Territory). Samples were prepared by breaking small chips
 280 from core material, gently pulverizing them using an agate mortar and pestle,
 281 with dry sieving used to obtain a size fraction of 90 to 202 μm . The sieved ma-
 282 terials were then mounted, coated, and examined under the SEM. Synthetic
 283 samples consisted of calcite formed from aragonite during hydrothermal sta-
 284 bilization experiments. These experiments were performed in Teflon-lined
 285 stainless steel acid digestion vessels with controlled temperatures (50 to 200

286 $^{\circ}\text{C}$), fluid volumes to solid mass ratios (0.8 to 150 mL/g), and specific solu-
 287 tion chemistries (DI and artificial seawater). Various reactants (single crystal
 288 aragonite, laboratory precipitated aragonite, corals, gastropods, calcifying
 289 algae) and sizes (< 63 to $500\ \mu\text{m}$) were used, with experimental durations
 290 ranging from two to 83 days. Following the experiments, precipitated solids
 291 were separated from the fluids, washed with DI water, and dried in a vacuum
 292 desiccator at room temperature.

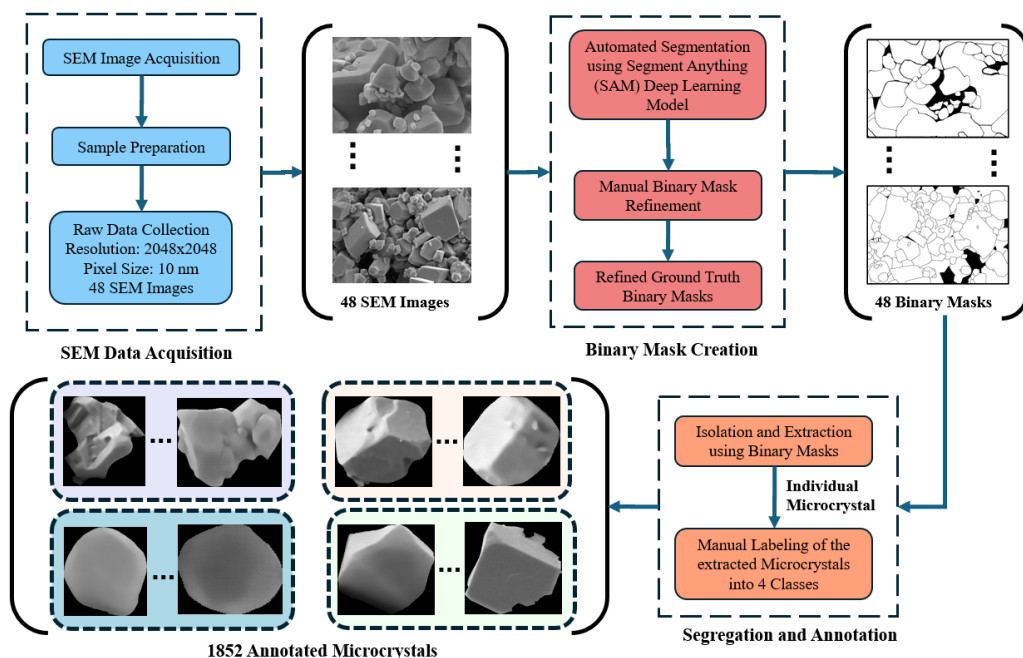


Figure 3: Image processing pipeline used for creation of lmcDB.

293 2.1.2. Binary Mask Creation

294 In this work, instance segmentation of individual calcite microcrystals
 295 from SEM images is achieved using a custom-tuned implementation of Meta’s
 296 Segment Anything Model (SAM): a foundation model with zero-shot trans-
 297 fer learning capabilities. This fine-tuned SAM implementation isolates in-
 298 dividual microcrystals via the generation of binary masks, providing high
 299 throughput segmentation of large SEM microtextural datasets, which form
 300 the prerequisite for deep learning-based microcrystal classification. Com-
 301 parison with manually annotated ground truth data reveals a remarkable

302 accuracy of 97.6% (see Figure 2), with the majority of non-overlapping ar-
303 eas relating to the disparity in the boarder thickness between our fine-tuned
304 SAM and the manually annotated masks (see Figure 2). To ensure optimum
305 accuracy of the lmcDB training dataset, manual corrections were performed
306 to custom-SAM annotated masks in limited cases.

307 *2.1.3. Microcrystal Labeling*

308 Individual images in the lmcDB dataset contained an average of 40 mi-
309 crocrystals, ranging between 50 to 180 microcrystals per image dependant
310 upon crystal size. The 1852 segmented microcrystals were stored as separate
311 image files (tag image file: .tif) along with metadata describing sample prove-
312 nance, image processing steps, and segmentation parameters. It should be
313 noted that this segmented microcrystal dataset can be readily interrogated
314 for microcrystal morphometric properties, such as apparent crystal size (in
315 pixel units / real world units if the spatial resolution is known) and aspect
316 ratio, though the analysis of such metrics are not the focus of the present
317 study.

318 Microcrystal labeling was performed manually, with each microcrystal
319 categorized using the scheme presented in Figure 1, based upon qualitative
320 evaluation of its morphological features. A team of three experts conducted
321 the labeling process to ensure accuracy and consistency. Despite this, the
322 potential for subjective bias remained, with subjective interpretation by hu-
323 man operators offering disparities in the labelled dataset, highlighting the
324 importance of a thorough and iterative labeling process to minimize errors
325 and enhance the dataset’s quality. Consequently, each segmented microcrystal
326 was reviewed by at least two experts, and discrepancies were resolved
327 through consensus. It should be noted that labeling and annotating micro-
328 crystals present in SEM images poses several challenges. Ambiguity in 2D
329 projections and occlusions can make distinguishing between different shapes
330 (e.g., RES, PES), challenging, potentially giving rise to misclassifications,
331 introducing inconsistencies into the labels.

332 **3. MicroCrystalNet Architecture**

333 Convolutional Neural Networks have achieved state-of-the-art performance
334 in several fields, including medical image analysis (Ansari et al. (2023b); Rai
335 et al. (2023)), biomedical signal processing (Ansari et al. (2024, 2023a)), and

336 drug discovery (Chandrasekar et al. (2023); Ansari et al. (2022)). Conse-
337 quently, The proposed MicroCrystalNet is designed to leverage spatial and
338 global features extracted by convolutional layers. The architecture incorpo-
339 rates advanced feature map processing, including feature normalization (Lee
340 et al. (2019)), dimensionality reduction (Zhao and Du (2016)), and sparse
341 feature selection (Huang and Wang (2018)), integrated within a novel Nor-
342 malized Sparse Reduction (NSR) block (see Figure 4). The main stem of
343 MicroCrystalNet comprises four sequential convolutional blocks, that serve
344 as the primary feature extractors. Each block consists of a convolutional
345 layer followed by batch normalization (Bjorck et al. (2018)), a Rectified
346 Linear Unit (ReLU) (Agarap (2018)) activation function, max pooling, and
347 dropout. The convolutional layers employ varying filter sizes (3x3, 5x5, and
348 7x7), providing a receptive field with sufficient coverage of crystal area bound
349 within the input image patches. By placing Batch Normalization before the
350 ReLU activation, the model stabilizes the learning process and accelerates
351 training. This arrangement reduces internal covariate shift, ensuring that
352 the input to each layer maintains a consistent distribution, which in turn
353 aids in faster convergence and improves robustness. The ReLU activation
354 function is then applied to introduce non-linearity, allowing the network to
355 learn and represent complex non-linear patterns inherent within the data.
356 Following ReLU, the max pooling operation with a factor of two is applied
357 (Christlein et al. (2019)). Max pooling reduces the spatial dimensions of
358 the feature maps while retaining the most relevant spatial features needed
359 for final classification. The application of dropout after max pooling imbues
360 regularization upon the network. Dropout prevents overfitting by randomly
361 setting a fraction of the activations to zero during training, thereby prevent-
362 ing the network from relying on specific portions of feature maps (Baldi and
363 Sadowski (2013)). Consequently, the convolutional block architecture facil-
364 itates feature extraction, stabilizes and accelerates learning, and improves
365 generalization. The number of convolutional kernels increases progressively,
366 starting from 32 and doubling at each subsequent block, culminating at 128
367 kernels.

368 The extracted feature map from the convolutional blocks is flattened to
369 a vector and passed as an input to the NSR Block. This block introduces a
370 series of operations aimed at enhancing microcrystal feature representation.
371 The first stage within the NSR Block is feature normalization, performed
372 using Z-score normalization (Cheadle et al. (2003)). This step standardizes
373 pixel intensities to ensure to ensure coherent scaling. Normalization subdues

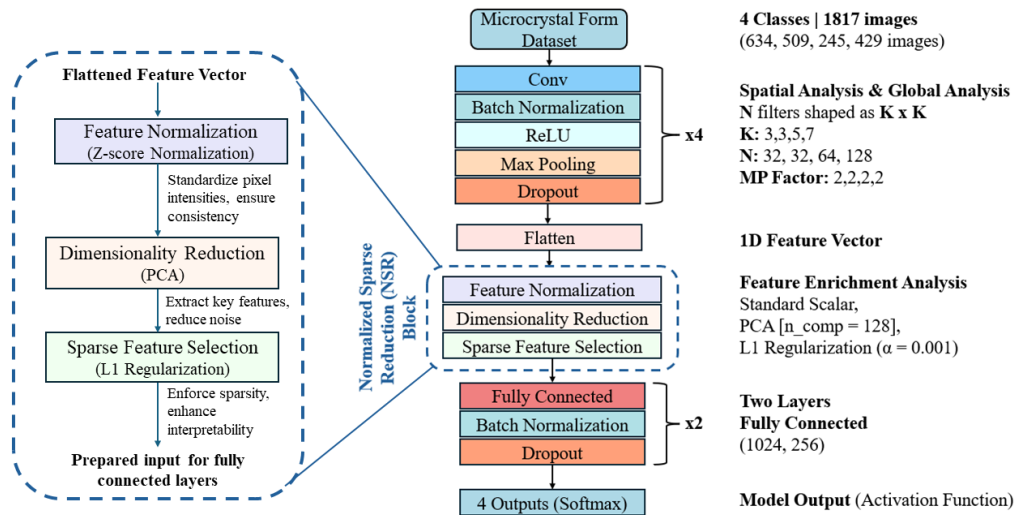


Figure 4: Proposed MicroCrystalNet architecture for microcrystal form classification.

374 the dominance of certain features due to scaling disparities, which enhances
 375 the learning efficacy of the successive fully connected layers. Following nor-
 376 malization, dimensionality reduction is applied through Principal Component
 377 Analysis (PCA) (Maćkiewicz and Ratajczak (1993)). This technique trans-
 378 forms the high-dimensional feature space into a lower-dimensional space by
 379 identifying the principal components that capture the majority of variance
 380 within the input data. By retaining only the most critical components, PCA
 381 reduces noise in the feature map whilst retaining the most significant fea-
 382 tures. This reduction not only simplifies the structure of the successive fully
 383 connected layers but also enhances its ability to generalize by focusing on
 384 essential patterns within the data. The final stage within the NSR Block
 385 involves sparse feature selection, implemented via L1 regularization. L1 reg-
 386 ularization (Schmidt et al. (2007)) technique adds a penalty proportional to
 387 the absolute value of the feature weights, enforcing sparsity in the feature
 388 space. By promoting sparsity, L1 regularization helps in identifying and re-
 389 taining only the most informative features while discarding less important
 390 ones. This focus on critical features enhances interpretability and ensures
 391 that the model concentrates on the most relevant aspects of the data, thereby
 392 improving classification performance. Altogether, the NSR block condenses
 393 the extracted feature map, minimizing the computational complexity within
 394 the fully connected layers, thereby improving efficiency. The transformed

395 feature vector is then fed into a series of fully connected layers. The network
396 comprises two fully connected layers with 1024 and 256 neurons, respectively.
397 Batch normalization (Bjorck et al. (2018)) and dropout (Baldi and Sadowski
398 (2013)) are applied to these layers to maintain training stability and pre-
399 vent overfitting. The output layer employs a Softmax activation function,
400 providing probabilistic predictions for each class.

401 4. Empirical Setup

402 4.1. Evaluation Metrics

403 We utilize a range of evaluation metrics to evaluate classification perfor-
404 mance in our model experiments. Overall *accuracy* is measured as the ratio
405 of correctly classified instances to the total number of instances, offering
406 a general performance indicator. Additionally, *Top-1 Accuracy* gauges the
407 proportion of instances where the highest probability prediction matches the
408 true class label, whilst *Top-2 Accuracy* maps instances where the true class
409 was amongst the top two highest probability predictions. Defined as the ratio
410 of true positive predictions to the sum of true positive and false positive pre-
411 dictions, *Precision* indicates the model’s ability to correctly identify positive
412 instances. Measured as the ratio of true positive predictions to the sum of
413 true positive and false negative predictions, *Recall / sensitivity* provides an
414 indication of the model’s capacity to capture all positive instances. Finally,
415 the *F1 score*, which represents the harmonic mean of precision and recall, bal-
416 ances both false positives and false negatives, providing a holistic indicator
417 of model performance. These metrics collectively provide a comprehensive
418 evaluation of model performance, addressing both the accuracy of predictions
419 and the effectiveness in identifying and capturing relevant instances of each
420 class.

421 4.2. Data Preprocessing

422 Initially, the edge preserving non-Local Means (NLM) filter was applied
423 was applied to images, resulting in a reduction in noise level of 30%, as mea-
424 sured by the signal-to-noise ratio (SNR: improvement of 10 dB to 16 dB).
425 Further denoising was undertaken using Noise2void denoise package (Krull
426 et al. (2019)) in Fiji, providing a SNR improvement of 19 dB. Subsequently,
427 an unsharp masking was employed to enhance the edges of the microcrystal-
428 als, which may have been perturbed by denoising operations. Unsharp mask

429 enhances local contrast, making microcrystal boundaries more distinguish-
430 able, improving SNR to 22 dB. Next, Morphological operations, specifically
431 opening and closing, were used to further refine the images. Morphologi-
432 cal opening using a 5x5 structuring element was used to remove small spots
433 from the images, reducing the background noise and improving SNR to 25
434 dB. The structuring element used for opening had a diameter of 5 pixels.
435 Subsequently, morphological closing was applied to close small holes within
436 the microcrystals, resulting in solid, contiguous crystal facets and thus opti-
437 mum conditions for accurate segmentation.

438 *4.3. Implementation Details*

439 The experiments were executed in a high-performance workstation equipped
440 with an AMD Ryzen Threadripper PRO 3995WX processor, featuring 64
441 cores and 128 logical processors, paired with 512 GB of memory. The mod-
442 els were implemented in Python 3.11 using the TensorFlow and Keras deep
443 learning frameworks, with Python 3.11. Cross-validation was performed to
444 ensure the robustness of the results.

445 MicroCrystalNet structure was finalized after an extensive hyperparame-
446 ter optimization process, with experiments conducted using different config-
447 urations of layers, depths, regularization techniques, parameter choices, and
448 activation functions. After identifying an efficient architecture, the model was
449 further fine-tuned by testing various batch sizes (16, 32, 64, 128, and 256)
450 and image resolutions (16x16, 32x32, 64x64, and 128x128). The model’s gen-
451 eralization capability was determined with different dropout rates (0.2, 0.5,
452 0.7). The final model was trained using the Adam optimizer with a learning
453 rate of 0.001, selected after comparative trials with other optimizers, such as
454 Stochastic Gradient Descent (SGD) and RMSprop. Dropout layers with a
455 dropout rate of 0.5 were used after fully connected layers to randomly deacti-
456 vate neurons during training, reducing the risk of overfitting. The categorical
457 cross-entropy loss function was used to measure the model’s performance,
458 which is suitable for multi-class classification tasks (Ho and Wookey (2019)).
459 Training was conducted over 30 epochs with a batch size of 32, which was
460 found to effectively balance training speed and model performance.

461 The training process of MicroCrystalNet used Learning Rate Scheduling,
462 reducing the learning rate by a factor of 0.1 if the validation loss did not im-
463 prove for five consecutive epochs. This allowed the model to take larger initial
464 steps for optimization and then smaller steps as it approached convergence.
465 Early Stopping was employed to halt training when the model’s performance

466 plateaued, preventing overfitting and conserving computational resources.
467 Additionally, the model with the best performance during training was saved
468 locally. The optimal data split ratio that yielded the best model results was
469 80% for training, 10% for validation, and 10% for testing. This distribu-
470 tion facilitated a robust evaluation of the model’s generalization capabilities.
471 The model’s performance was further assessed using K-Fold Cross-Validation
472 with a k value of 5, ensuring a robust evaluation of stability and reliability.

473 5. Results

474 This section presents the performance evaluation of MicroCrystalNet in
475 classifying various microcrystal forms segmented from SEM petrographic im-
476 ages. It encompasses a description of the training procedure, an assessment
477 of the model’s accuracy for each individual microcrystal class, and visual-
478 izations of the deep network features using t-SNE. Furthermore, we offer
479 insights into the explainability of the network’s performance and present ab-
480 lation studies aimed at fine-tuning the MicroCrystalNet model.

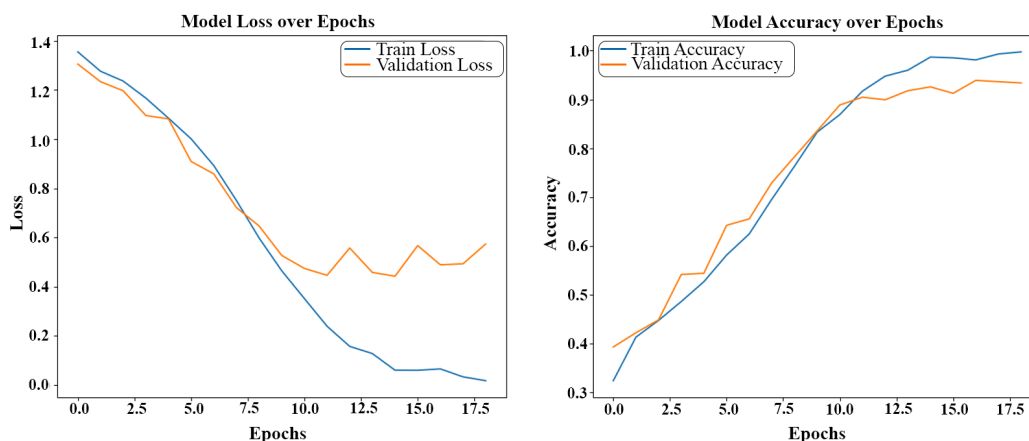


Figure 5: Training loss (left) and model accuracy (right) over epochs.

481 Loss curves and the evolution of model accuracy over epochs are presented
482 in Figure 5, demonstrating a consistent decrease in train loss, signifying ef-
483 fective learning and concomitant error minimization on the training set. Fig-
484 ure 5 also provides insights into the model’s learning progress and evidences
485 model overfitting or underfitting. In this regard, validation loss plateaus after

486 10 epochs while the training loss continues to decrease, suggesting the initi-
 487 ation of the overfitting after the 10th epoch. The use of the Early Stopping
 488 procedure ensures that model training terminates if the validation loss fails to
 489 improve for several epochs. The accuracy plot shows an inverse relationship
 490 to the loss curves, which confirms the model’s progressively improved clas-
 491 sification performance. Notably, the training accuracy reaches nearly 98%,
 492 whilst the validation accuracy levels off just below 93%. The steady increase
 493 in validation accuracy indicates that the model is generalizing well to new
 494 data: a critical attribute of robust deep neural networks.

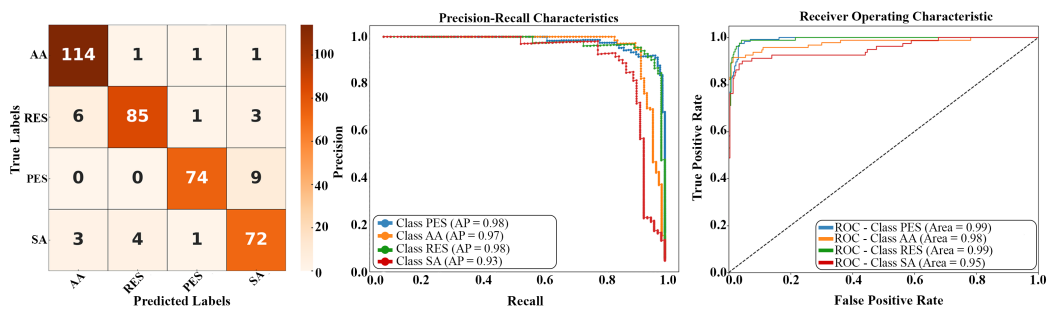


Figure 6: Confusion matrix (left), Precision-Recall curves (center), and ROC-AUC curves (right).

495 The confusion matrix, precision-recall curves, and ROC-AUC curves are
 496 presented together in Figure 6. The confusion matrix provides a detailed
 497 breakdown of the classification results, displaying the number of correct
 498 and incorrect predictions for each class, with high values along the diagonal
 499 indicating accurate classifications, whilst off-diagonal values highlighting
 500 misclassifications. Specifically, the matrix shows that the Polyhedral-
 501 Euhedral/Subhedral class suffers the most misclassifications, with notable
 502 confusion between the PES and Spherical-Anhedral classes, leading to nine
 503 instances of PES microcrystals being classified as SA. Additionally, six
 504 instances of the Rhombic-Euhedral/Subhedral class are predicted as Amorphous-
 505 Anhedral, evidencing apparent morphological overlap between the aforemen-
 506 tioned classes.

507 The precision-recall curves illustrate the model’s ability to handle class
 508 imbalances by displaying each class’s trade-off between precision and recall.
 509 High precision and recall values across classes indicate that the model effec-
 510 tively identifies relevant instances and minimizes false positives. From the
 511 precision-recall curves, we observe that the model achieves high average pre-

512 cision (AP) scores for each class: RES (AP = 0.98), PES (AP = 0.98), AA
 513 (AP = 0.97), and SA (AP = 0.93). We note that the Spherical class has the
 514 lowest AP due to the comparatively high rate of False Positives and False
 515 Negatives encountered.

516 The ROC-AUC curves further evidence the model’s performance by demon-
 517 strating the true positive rate against the false positive rate at various thresh-
 518 olds. High AUC values reflect strong discriminatory power between the
 519 classes. The ROC-AUC values are remarkably high across all classes: RES
 520 (AUC = 0.99), PES (AUC = 0.99), AA (AUC = 0.98), and SA (AUC =
 521 0.95). indicating robust model performance, particularly in distinguishing
 522 PRES and RES classes, while the SA class, though slightly lower, still shows
 523 substantial discriminatory ability.

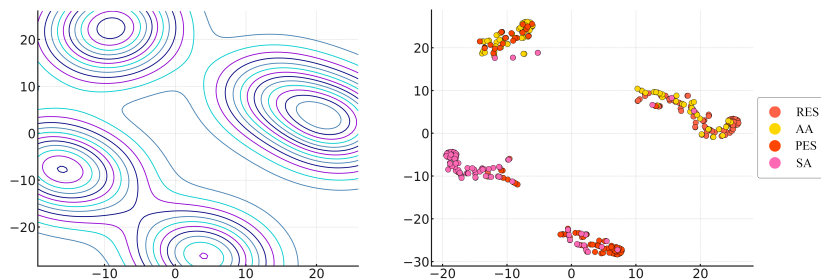


Figure 7: 2D t-SNE visualization of the lmcDB dataset (left), showing distinct class clusters with some overlap between the AA and SA classes, while the energy kernel (right) highlights point density and distribution.

524 t-distributed stochastic neighbor embedding (t-SNE) visualization of the
 525 lmcDB dataset reveals discrete clusters for each class, indicating that the
 526 model effectively captures the distinct morphometric features of each mi-
 527 crocrystal class, evidencing the strong discriminatory power of the proposed
 528 model. There are, however, several instances of class overlap, particularly
 529 between AA and SA classes, indicating potential ambiguity / similarity be-
 530 tween their feature sets, posing challenges to the classifier. This behavior
 531 conforms to the model’s confusion matrix (see Figure 7), which revealed mis-
 532 classifications between these two classes.

⁰The bottom image (00-215-1-3000X) is synthetic grown, and the top image (crls-215-2-5000X) is from coral. Both images exhibit granular euhedral textures as per Kaczmarek et al. (2015) but with mixed shapes. The images have not been previously published.

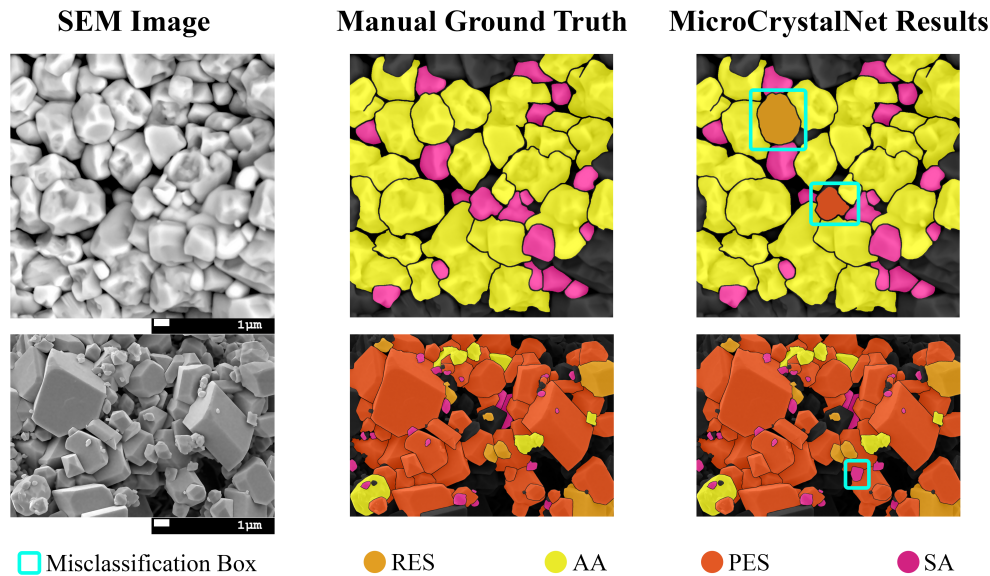


Figure 8: Visual comparison of classification results. Each instance includes the original microcrystal image (left), its manually labeled color map (center), and the MicroCrystalNet classified color map (right). Misclassifications are highlighted in teal boxes, with most errors occurring in the spherical class, reflecting evaluation metrics and confusion matrix findings.

533 Visual comparison between manually annotated ground truth images and
 534 MicroCrystalNet classified SEM micrographs further evidence the perfor-
 535 mance of the proposed model Figure 8, providing a tangible example of the
 536 model’s precision and recall in a practical context. Notably, the model is
 537 able to closely match human operator perception, correctly classifying mi-
 538 crocrystal objects even in cases where strong occlusions with the surrounding
 539 microcrystalline matrix occur. Despite this, some misclassifications can be
 540 identified, primarily occurring within the spherical class, aligning with obser-
 541 vations from the previously computed evaluation metrics, confusion matrix
 542 analysis and t-SNE visualizations. Notwithstanding these minor discrepan-
 543 cies, this comparative analysis galvanizes MicroCrystalNet’s potential as a
 544 powerful tool for high volume petrographic classification of microtextural im-
 545 age datasets, offering equivalent classification accuracy and many orders of
 546 magnitude improvement in throughput when compared to manual labeling.

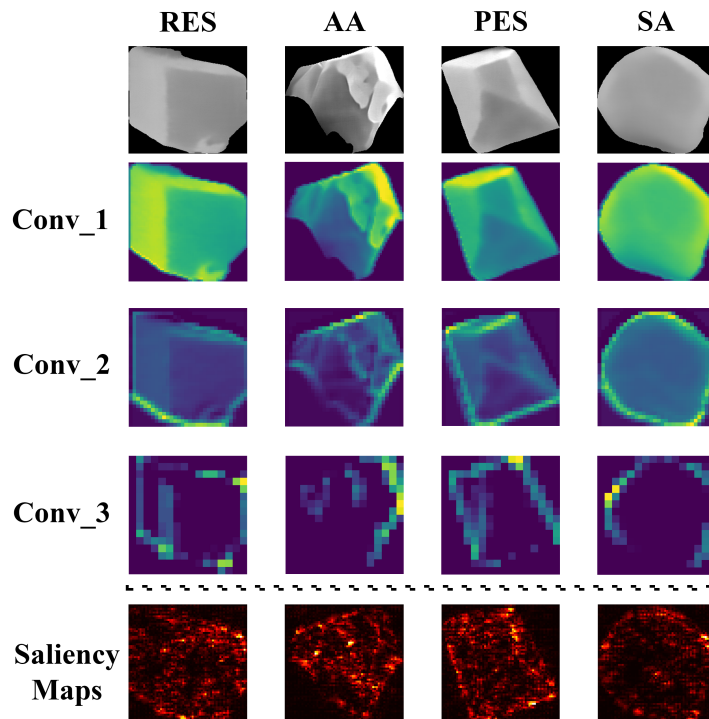


Figure 9: Interpretability and explainability tools: Activation maps (top) and saliency maps (bottom) for each of the four classes (RES, PES, AA, SA). Activation maps show the features captured by each convolutional layer, while saliency maps highlight regions with the highest impact on predictions.

547 *5.1. Model Interpretability and Explainability*

548 We utilize activation maps and saliency maps to aid the interpretability
549 and explainability of the MicroCrystalNet model (Figure 9). Specifically, ac-
550 tivation maps for each of the four convolutional layers in our model were
551 generated for one representative image selected from each of the four classes,
552 with accompanying saliency maps used to identify the most influential image
553 regions for model predictions. Activation maps enable the features the model
554 focuses on at different layers to be identified, with shallower layers capturing
555 edges and textures, whilst deeper layers capture more complex patterns and
556 shapes relevant to the classification task. Feature maps become progressively
557 aliased within deeper layers due to the max-pooling operation, which reduces
558 the spatial resolution. It is evident from the Conv_3 feature map that the
559 network learns to extract crystal borders, utilizing them as the primary fea-

560 ture for classification. Conversely, saliency maps highlight the regions of the
 561 input image that have the highest impact upon classifier output, relating
 562 image regions to model predictive power. Saliency maps for all four classes
 563 reveal key structural features, such as crystal outlines, ridges, facets / surface
 564 curvature, and pits distinguish each class. For example, the model empha-
 565 sizes the smooth, rounded edges in the SA class, whereas angular corners
 566 and flat surfaces are diagnostic of the PES class.

567 Combined, these visual tools enhance our understanding of the model’s
 568 decision-making process, providing mechanistic insights into way MicroCrys-
 569 talNet captures and utilizes relevant image features for accurate microcrystal
 570 morphometric classification. Transparency and interpretability are crucial
 571 for deploying deep learning models in practical applications, ensuring that
 572 domain experts can understand drivers and limitations of their predictions.
 573 Explainability also provides valuable feedback for further model refinement.
 574 Specifically, we observe that the model lacks emphasis on internal edges
 575 within microcrystals, with the promotion of internal edge features in future
 576 iterations of MicroCrystalNet potentially providing improved performance
 577 and higher order classification capabilities (esp. through the discrimination
 578 of AA vs. SA subclasses).

579 *5.2. Performance Comparison with Baseline Models*

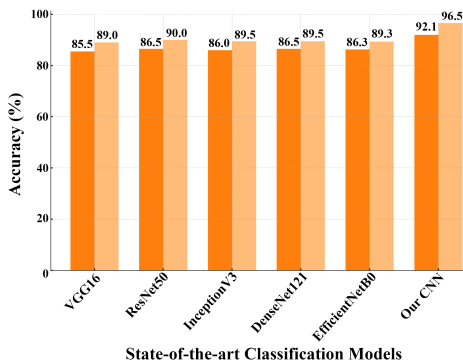


Table 7. Performance comparison of our CNN with state-of-the-art classification models.

Model	Top-1 Accuracy (%)	Top-2 Accuracy (%)	Precision	Recall	F1-Score
VGG16	85.5	89.0	0.860	0.859	0.860
ResNet50	86.5	90.0	0.870	0.869	0.870
InceptionV3	86.0	89.5	0.865	0.864	0.865
DenseNet121	86.5	89.5	0.870	0.869	0.870
EfficientNetB0	86.3	89.3	0.868	0.867	0.868
Our CNN	92.12	96.53	0.9139	0.9092	0.9115

Figure 10: Model performance comparison to benchmark CNN classifiers.

580 We compared MicroCrystalNet against five state-of-the-art classification
 581 models: VGG16, ResNet50, InceptionV3, DenseNet121, and EfficientNetB0.
 582 These models are well-regarded in the deep learning community for their high

583 performance on various benchmark datasets. VGG16 is known for its simplic-
584 ity and depth, providing a solid baseline. ResNet50 introduces residual con-
585 nections that help train deeper networks by mitigating the vanishing gradient
586 problem. InceptionV3 employs a complex architecture with inception mod-
587 ules to capture multi-scale features with different kernel sizes. DenseNet121
588 uses dense connections to improve gradient flow and parameter efficiency.
589 EfficientNetB0, a recent advancement, optimizes the network’s depth and
590 width using a compound scaling method.

591 Comparison against baseline models reveals that MicroCrystalNet main-
592 tains competitive performance against these sophisticated architectures whilst
593 being lightweight. Specifically, our model excels in computational efficiency
594 and training speed, making it a viable option for scenarios where compu-
595 tational resources are limited. Despite its simpler architecture, our model
596 achieves high classification accuracy, showcasing its effectiveness for SEM
597 microcrystal form classification.

598 The proposed CNN demonstrated superior performance to the compared
599 frameworks, achieving an accuracy of 92% (Top-1) and 96.53% (Top-2), a
600 precision of 91.39%, a recall of 90.92%, and an F1-score of 91.15%. In compar-
601 ison, the baseline models achieved lower performance metrics, with VGG16
602 achieving an accuracy of 85.5%, ResNet50 at 86.5%, and DenseNet121 at
603 86.5% (see Figure 10).

604 Extensive ablation studies were conducted on the model architectures and
605 parameters to identify the optimal model configuration. The detailed results
606 of these ablation studies are presented in the supplementary section.

607 6. Discussion

608 Rapid developments in the allied fields of computer vision and artificial
609 intelligence are revolutionizing geo-image processing and analysis, impact-
610 ing geoscience disciplines employing a broad variety of imaging modalities
611 across manifold scales of observation (e.g., [Valentín et al. \(2019\)](#); [Zheng et al. \(2019\)](#); [Han et al. \(2022\)](#); [Jayachandran et al. \(2024\)](#)). With regards to the
612 segmentation and classification of micron- to nanometric resolution image
613 datasets, such developments have permeated deeply into x-ray microcom-
614 puted tomographic image analysis workflows ([Ar Rushood et al. \(2020\)](#); [Var-
615 folomeev et al. \(2019\)](#); [dos Anjos et al. \(2021\)](#)), with workers now employing
616 power generative AI to elicit super-resolution segmentations of conventionally
617 challenging lithotypes (i.e., carbonate rocks with multimodal pore systems:
618

619 [Alqahtani et al. \(2022\)](#); [Buono et al. \(2023\)](#); [Roslin et al. \(2023\)](#)). Arguably,
620 the inertia accrued over the past decade within the x-ray micro CT digital
621 rocks community: itself attributable to the amenable nature of x-ray μ CT
622 volume images for rock physical property extraction, can be regarded as the
623 key driver of the rapid proliferation of deep learning based image processing
624 within this field. The development of versatile deep learning-based segmen-
625 tation and classification toolchains to raster datasets generated by scanning
626 electron microscopy has, however, enjoyed comparatively less traction. This
627 relative dearth of implemented frameworks for SEM petrography is perhaps
628 attributable to some of the inherent challenges pertaining to SEM image
629 processing and any subsequent extraction of meaningful rock physical prop-
630 erties. For example, the imposition of scene artifacts (i.e., charging effects,
631 occlusions, perspective distortions) varies widely between samples, dependent
632 upon material composition and degree of sample preparation (i.e., rough cut
633 samples vs. quasi-2D polished surfaces), making the development of a gen-
634 eralizable segmentation pipeline capable of handling challenging edge cases
635 (i.e., rough topographic surfaces) challenging. Moreover, irrespective of sam-
636 ple preparation, stereological effects make the extraction of meaningful rock
637 volume physical properties or the characterization of microtextural fabrics
638 highly non-trivial, with any such analyses resulting in 'apparent' properties
639 subject to considerable skew and orientation bias (e.g., [Higgins \(1994\)](#)).

640 The ubiquitous nature of SEM imaging in the petrographic analysis of
641 microcrystalline rocks coupled with the challenges such images pose towards
642 conventional image processing and analysis techniques warrants the devel-
643 opment of bespoke tools. In this regard, we suggest that SEM image seg-
644 mentation and classification pipeline presented herein represents a major ad-
645 vancement in the field, providing the capacity to conduct high-volume data
646 analytics of microcrystalline textures and properties upon geological media
647 which has historically been the purview of low throughput manual measure-
648 ments and heavily descriptive, qualitative analysis. In the context of the
649 current implementation of MicroCrystalNet, which has been trained using
650 an extensive set of Low-Mg calcite microcrystal patches, the availability of
651 such functionality holds major implications for the characterization of micro-
652 crystalline carbonate rocks, potentially impacting several economically and
653 scientifically significant application areas (e.g., reservoir and aquifer charac-
654 terization, paleoenvironmental reconstruction and paragenetic studies etc.).
655 For example, it is common practice within integrated carbonate reservoir
656 characterization to attempt to correlate microcrystalline textures observed

657 in SEM images to petrophysical signatures obtained from core plugs and well
658 bore geophysics (esp. MICP/NMR) / (e.g.: [Fleury et al. \(2007\)](#); [Aliakbar-
659 doust and Rahimpour-Bonab \(2013\)](#); [Rebelle and Lalanne \(2014\)](#)), forming
660 the basis for rock typing schemes. Within such workflows, there is a ma-
661 jor disconnect in the scale of observation between the SEM image analysis
662 and paired datasets, with the limited coverage offered by SEM petrography
663 at the core plug scale, coupled with the qualitative nature of its analysis
664 meaning that microtextural information is at best anecdotal within carbon-
665 ate rock typing frameworks. Moreover, a similar lack of representativity
666 and qualitative rigour offered by conventional SEM petrography limits the
667 robustness of paragenetic studies employing SEM petrography to elicit the
668 diagenetic histories of ancient carbonate rocks (e.g., [Melim et al. \(2002\)](#);
669 [Rinderknecht et al. \(2021\)](#)). By providing the capacity for high volume, ob-
670 jective LMC microcrystallometry which considers the spectrum of pertinent
671 calcite morphological properties, the presented framework shifts the empha-
672 sis of carbonate microcrystalline characterization towards quantitative and
673 reproducible analytics. In turn, these evolved capabilities offer the potential
674 to forward the role of SEM petrography within carbonate rock typing and
675 paragenetic studies, providing unprecedented data volumes which can both
676 be used to scale up microtextural properties to the core plug / core scale and
677 elicit broad spatiotemporal trends in LMC microcrystal morphometry across
678 manifold scales (i.e., outcrop, reservoir, field and basin scale).

679 For parsimony, the MicroCrystalNet has been trained using an abridged
680 implementation of the LMC classification scheme shown in Figure 1, demon-
681 strating promising results in distinguishing between these four primary mor-
682 phological classes (i.e., Rhombic-Euhedral/Subhedral, Polyhedral-Euhedral/
683 Subhedral, Amorphous-Anhedral and Rounded-Anhedral). However, the
684 model’s utility in carbonate rock characterization can be enhanced by ex-
685 tending its classification capabilities to distinguish between subhedral and
686 euhedral classes within both the polyhedral and rhombic crystal shapes.
687 Furthermore, the additional criteria, such as crystal size could be utilized
688 to further refine the classification task, potentially providing insights into
689 the evolution of microcrystalline calcite nucleation and stabilization within a
690 studied system (e.g., [Bischoff et al. \(1993\)](#); [Hashim and Kaczmarek \(2020\)](#)).
691 Beyond the scope of low-Mg calcite microtextures, MicroCrystalNet has the
692 potential to impact SEM petrographic analysis of microcrystalline rock tex-
693 tures presented by a broad range of rock types, encompassing other carbon-
694 ate lithologies (e.g., dolomitized textures, and high-Mg calcite and aragonitic

695 sediments: [Kretz \(1988\)](#); [Hover et al. \(2001\)](#)) and beyond (e.g., intrusive and
696 volcanic igneous rocks, clastic reservoirs, ore deposits: [French and Worden](#)
697 [\(2013\)](#); [Wohletz \(1983\)](#); [Eggseder et al. \(2019\)](#)). In the case of non-porous,
698 crystalline rocks (i.e., intrusive igneous, metamorphic and metalliferous ore
699 samples), SEM petrography is commonly conducted upon polished surfaces,
700 with the resulting micrographs being relatively free of the scene artifacts
701 which pose significant challenges to conventional segmentation routines, and
702 arguably represent more trivial cases for the presented pipeline when com-
703 pared to the rough topographic surfaces of LMC crystals considered here.
704 Such samples, however, do potentially require more extensive training sets,
705 due to the mapped crystals being more akin to 2D cross sections, whereby
706 multiple angles and stories of intersection are required to fully capture each
707 crystal class’s form.

708 It should be noted that achieving finer granularity in classification, either
709 through the refinement of the current LMC classifier or via expansion into
710 more complex microcrystalline mineral assemblages necessitates the incorpo-
711 ration of additional layers and refined feature extraction techniques to cap-
712 ture subtle differences in facet morphology and/or internal crystalline struc-
713 ture. Furthermore, evaluation against state-of-the-art vision transformers
714 (ViTs) models is essential (e.g., [Li et al. \(2022\)](#)), as ViTs have demonstrated
715 superior performance in capturing global contextual information through self-
716 attention mechanisms, which could potentially outperform traditional CNNs
717 in microcrystal morphometric analysis. The comparative analysis between
718 CNN and ViT models will provide critical insights into the advantages and
719 limitations of each approach in the context of microcrystal classification. Ad-
720 ditionally, further exploration of the role of sparse reduction blocks, which
721 aim to reduce computational complexity while preserving essential structural
722 information, is imperative. These blocks can facilitate efficient processing of
723 high-resolution SEM images without significant loss of detail, thereby im-
724 proving model performance. Integrating advanced deep learning techniques
725 such as residual connections can further enhance the model’s ability to gen-
726 eralize across diverse datasets. These multifaceted approaches will not only
727 refine the current classification framework but also pave the way for more
728 sophisticated and nuanced analyses of microcrystal morphometry within pet-
729 rographic studies.

730 **7. Conclusion**

731 In this work, we have presented a state-of-the-art computer vi-
732 sion pipeline based upon deep learning architectures which facilitates the
733 instance segmentation and classification of microcrystals from scanning elec-
734 tron microscopy images. Deployed using SEM images of roughly cleaved
735 low-Mg calcite surfaces, our CNN model for microcrystal classification has
736 demonstrated high performance against state-of-the-art classifiers, offering
737 significant potential for advancing the petrographic study of microcrystalline
738 textures away from subjective, manual interpretation towards high volume,
739 quantitative crystallometry at nanometric scales. In the context of the cur-
740 rent application towards carbonate rock characterization, the integration of
741 advanced computer vision and deep learning techniques with traditional pet-
742 rographic analyses provide a powerful tools, which offer the potential to elicit
743 complex interactions between microcrystal morphologies and their geologi-
744 cal and petrophysical contexts. This nascent application is, however, just
745 one example of where automated SEM petrography can profoundly impact
746 the microtextural characterization of geologic media, with our open source
747 framework being potentially transformative towards the study of numerous
748 microcrystalline media, including intrusive and volcanic igneous rocks, clastic
749 reservoirs, and metalliferous ore deposits.

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755 **Computer Code Availability**

756 The code and software used in this research are available in the following
757 public repository:

- 758 • Name: MicroCrystalNet - Advanced Microcrystal Classification Using
759 Normalized Sparse Reduction Blocks
- 760 • Version: 1.0

- 761 • License: MIT License (<https://opensource.org/licenses/MIT>)
- 762 • Repository: [https://github.com/YaqoobAnsari/MicroCrystalNet-Advanced-](https://github.com/YaqoobAnsari/MicroCrystalNet-Advanced-Microcrystal-Classification-Using-Normalized-Sparse-Reduction-Blocks)
- 763 [Microcrystal-Classification-Using-Normalized-Sparse-Reduction-Blocks](https://github.com/YaqoobAnsari/MicroCrystalNet-Advanced-Microcrystal-Classification-Using-Normalized-Sparse-Reduction-Blocks)

764 The research utilized Python 3.11 and TensorFlow compatible with this
765 version.

766 No proprietary software or non-open-source code was used in this re-
767 search.

768 **Author contributions statement**

769 Conceptualization, M.Y.A., and M.Yusuf.A.; Data collection and label-
770 ing, M.Y.A., I.S.A.J.J., and M.H.; Formal analysis, M.I.; Methodology, M.Y.A.,
771 and M.I.; Supervision, T.D.S.; Validation, M.Y.A., and M.I.; Visualization
772 M.Y.A.; Writing—original draft, M.Y.A., and M.Yusuf.A.; Writing—review
773 & editing, M.Yusuf.A., M.I., and M.H.; Data Curation, T.D.S. All the au-
774 thors revised and approved the final manuscript.

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