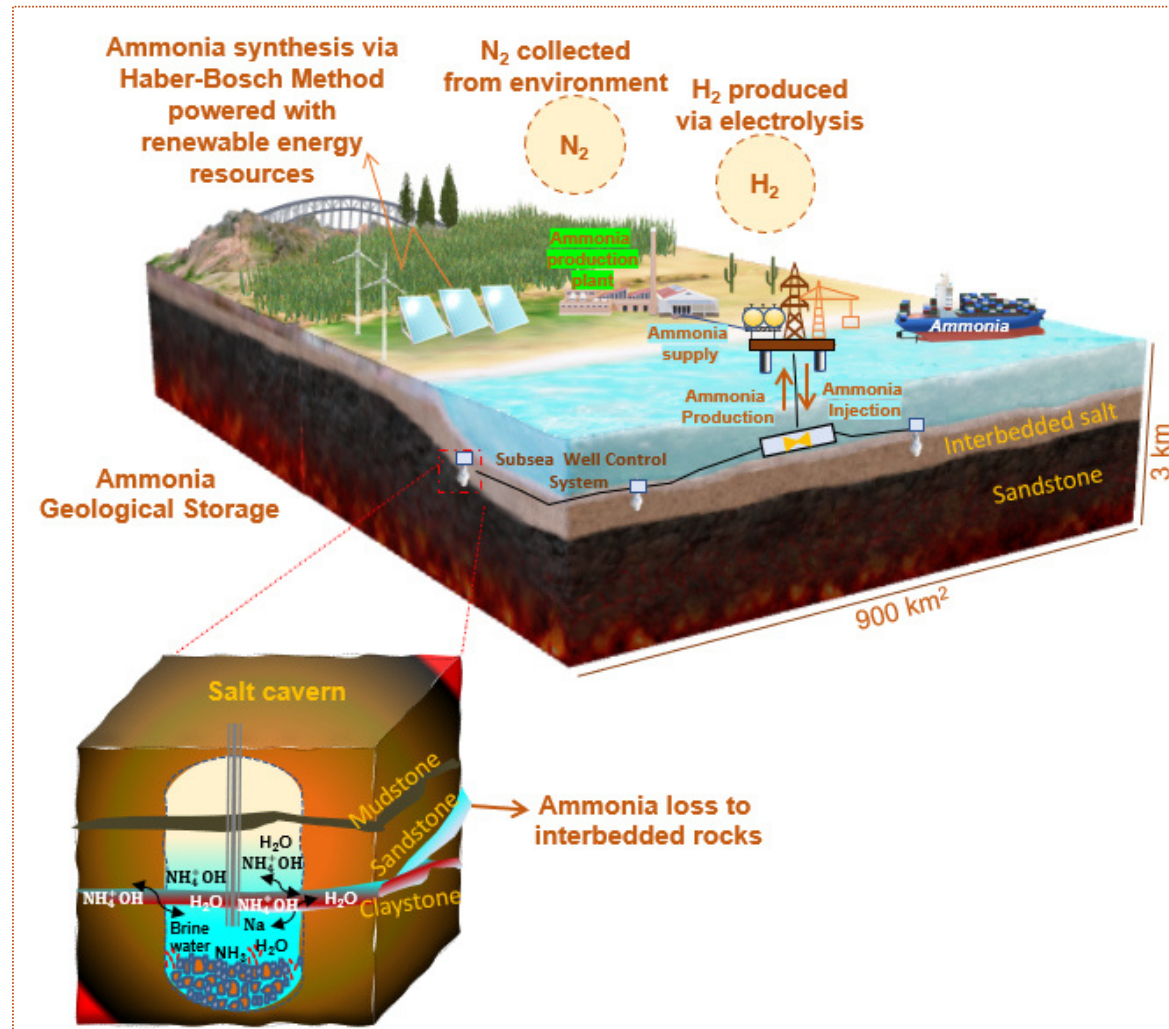


TOC



1 **Unlocking Geological Hydrogen Storage with Ammonia: An Effort for Net-Zero Future**

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11 A. Aftab tweets @Nizamani1.

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14 **Abstract**

15 Hydrogen gas (H₂) generation systems, comprising carbon capture and storage technology
16 (CCST) play a crucial role to achieve the U.N. Net Zero goal before 2050. However, a critical
17 challenge in grid-scale H₂ storage is the low volumetric energy density. One prospective
18 approach is to use ammonia (NH₃) as a chemical carrier for H₂ and store it. This paper presents
19 a state-of-the-art report on NH₃ and H₂ that details a variety of scientific challenges for their
20 geological storage at reservoir conditions.





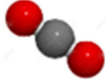
21 **Keywords:** Net Zero, H₂ carrier, NH₃ energy, hydrogeochemical, geological storage

22 **Net Zero targets and hydrogen and ammonia**

23 The need for a Net Zero environment is reshaping current energy sources in efforts to prevent
24 the impact of global warming (Meys et al., 2021; Santamarina et al., 2022; Aftab et al, 2023).
25 Burning fossil fuels account for more than 89% of atmospheric CO₂ emissions with 33 GT
26 released in 2019 (EIA, 2019). Current temperatures are increasing by ~0.36 °C per decade
27 (NASA, 2021; Ou et al., 2021; Ding et al, 2024) (Figure 1a). Consequently, these temperature
28 increases could also result in adverse effects on humans, plants, animals, and ice sheets (EU,
29 2021; UN, 2021).

30 H₂ plays a central role in a Net Zero 2030 scenario with demand expected to increase between
 31 73 to 158 Mt (Yusaf et al., 2022) (Figure 1b). A grid-scale H₂ energy system helps enable a
 32 Net Zero target by decarbonizing energy production, transport and long-term energy storage
 33 systems (Aftab et al., 2022; Cesaro et al., 2021; Espinoza and Santamarina, 2017). On a mass
 34 basis, H₂ has a high gravimetric energy density of ~141.86 MJ/kg which is 3 times the energy
 35 density of gasoline (Hassanpouryouzband et al., 2021). However, the volumetric energy
 36 density is low at 5.6 MJ/l (Krishnan Rajeshwar and Licht, 2008) compared to NH₃ which is
 37 11.5 MJ/l (Nagaoka et al., 2017) at similar conditions of 1 atm and 20 °C as illustrated in Figure
 38 2. Therefore, H₂ requires more extensive storage facilities and higher injection pressures than
 39 liquid NH₃ to ensure economical storage (Li et al., 2021). Typical liquid H₂ storage tanks
 40 operate between 340 to 680 atm which requires energy intensive cryogenic/refrigeration and
 41 insulation systems to facilitate transportation (Energy, 2021). Table 1 compares key physical
 42 and chemical properties of different fluids including water, NH₃, H₂, CH₄ and CO₂.

43 Table 1 Physical and chemical properties of water, ammonia, hydrogen, methane, and carbon
 44 dioxide.

Property	Water (H ₂ O)	Ammonia (NH ₃)	Hydrogen (H ₂)	Methane (CH ₄)	Carbon dioxide (CO ₂)	References
Molecular structure						(NLM, 2022a)
Molecular weight (kg/mol)	18	17	2	16	44	
Color and odor	Colorless, odorless	Colorless, pungent smell	Colorless, odorless	Colorless, odorless	Colorless, odorless	

Volumetric energy densities (MJ/l)	0.001 Liquid	12 Liquid	10.1 Liquid 5.6 Compressed 0.0107 Ambient	22.2 Liquid 9 Compressed	NA	(IEA-AMP, 2022; Mazloomi and Gomes, 2012; Mogensen et al., 2019)
Gravimetric energy densities (MJ/kg)	0.001 Liquid	19 Liquid 0.4 Compressed	143 Liquid/ Compressed/ Ambient	53.6 Liquid/ Compressed/ Ambient	NA	
pH	7	~10.5 to 11.5	NA	NA	3.6	(Airgas, 2016; Johnson, 2019; USGS, 2019)
Specific gravity	1	0.60	0.07	0.56	1.53	(Gravities, 2022; Thermophysical, 2022)
Gas viscosity (cp)	NA	0.01	0.0089	0.01	0.015	(Council and Levels, 2008; Kapeghian et al., 1982; NLM, 2022b)
Liquid viscosity (cp)	0.89	0.127	0.0137	NA	0.0593	(Huber et al., 2009; Laesecke and Muzny, 2017; Leachman et al., 2009;

						Monogenidou et al., 2018)
Diffusivity in water ($10^{-9} \text{ m}^2/\text{s}$)	NA	1.7, 2.0, 2.3	5.8, 4.4	2.4	1.96	(Arnold, 1930; Carlson, 1911; Davidson, 1957; Green and Perry, 2008; Moradi et al., 2020)
Vapor pressure (atm)	0.0311	8.571	~2.99	NA	NA	(Grilly, 1951; Perman, 1903; Speight, 2017)
Sound speed (m/s)	1496	433	1315	448	268	(Eric W. Lemmon, 2022)
Enthalpy (kJ/kg)	104	1692	3931	909	505	
Normal boiling point ($^{\circ}\text{C}$)	100	-33	-252	-161	-78	
Triple point temperature ($^{\circ}\text{C}$)	0.01	-77	-259	-182	-56	(Gravities, 2022; Thermophysical, 2022)
Triple point pressure (atm)	0.006	0.059	0.069	0.114	5.132	
Critical pressure (atm)	217	112	12	45	72	(Eric W. Lemmon, 2022)
Critical temperature ($^{\circ}\text{C}$)	374	132	-240	-82	31	
Critical density (kg/m^3)	322	233	31	162	467	

Gas density (kg/m ³)	NA	0.69	0.08	0.64	1.78	
Liquid density (kg/m ³)	997	603	14	NA	724	
Flammable limits in air (%)	NA	15 to 28	4 to 75	4 to 16	NA	(EngineeringTool, 2022; Flammability, 2022; Mazloomi and Gomes, 2012)
Autoignition temperature (°C)	NA	630	585	540	NA	(Gummer and Hawksworth, 2008; INCHEM, 2022; Robinson and Smith, 1984)
Specific heat at constant pressure Cp (J/Kg°C)	4137	2162	1430	2232	850	(Lemmon and Jacobsen, 2004)
Specific heat at constant volume Cv (J/kg°C)	4181	1642.6	1018	1708	657	
Dipole moment (Coulomb meter)	6.187×10 ⁻³⁰	4.903×10 ⁻³⁰	NA	NA	NA	
Thermal conductivity (W/m*K)	0.60	0.02	0.18	0.03	0.01	

Solubility in water (%)	NA	42.8 to 52.9	0.00016	0.02	0.16	(Laby, 1986)
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48 By contrast to pure H₂, NH₃ is a promising liquid chemical carrier for a sustainable grid-scale
49 energy storage system with current production at 175 million tons/year and at a much lower
50 cost. NH₃ easily liquifies through compression at 25 °C and 9.8 atm and has a 1.5 times higher
51 volumetric energy density than liquid H₂ which compresses at -253 °C and 1 atm (Valera-
52 Medina et al., 2018). However, NH₃ has 1/10th of the heat combustion capacity of H₂ (Kojima,
53 2014) which prevents the direct use of NH₃ in internal combustion engines (Koike et al., 2012).
54 In addition, NH₃ is highly toxic with low flammability limits in air-yet the inverse is true for
55 H₂ which is non-toxic and highly explosive (Karabeyoglu and Evans, 2012; Valera-Medina et
56 al., 2018) (Figure S1). Despite these challenges, NH₃ contains appropriate thermophysical
57 properties that favor in-situ geological storage conditions - namely the high volumetric energy
58 density, high viscosity, less diffusivity, and high solubility in water in comparison to H₂ in
59 water (Patonia and Poudineh, 2020; Santamarina et al., 2022).

60 Despite the known advantages of NH₃, there is a scarcity of data on its thermodynamic
61 behavior, interaction with reservoir rocks and fluids, and required reservoir storage capacity,
62 which are needed to develop grid-scale NH₃ geological storage facilities (Cesaro et al., 2021;
63 Patonia and Poudineh, 2020).

64 **Modeling tool and setups**

65 The one-dimensional reactive mass transport modelling setup is the simulation software pH-
66 REdox-EQuilibrium in the C programming language (PHREEQC) version 3. The software can

67 simulate chemical reactions and transport mechanisms in saltwater solution. The program uses
68 equilibrium chemistry of aqueous solutions that react with solids, minerals, and gases. We have
69 provided detail methodology of this work in the supplementary information.

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72 **Thermodynamics of ammonia and hydrogen at reservoir temperatures and pressures**

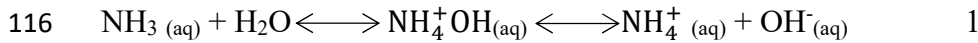
73 NH₃ storage depends on accurate estimates of the physical properties and imbibition processes
74 relative to the formation water saturation in porous media. The NH₃ density (ζ_{NH_3}) is > the H₂
75 density (ζ_{H_2}) and slightly increases with pressure and decreases with temperature, however, is
76 still high in comparison to ζ_{H_2} (Kojima, 2014) (Figure 3a). The higher liquid NH₃ viscosity
77 (μ_{NH_3}) prevents mobility within reservoir rocks (Figure 3b). However, the low H₂ viscosity
78 (μ_{H_2}) can result in viscous fingering, increase the risk of loss within the pore network system,
79 and high cushion gas pressure requirements that lead to geo-storage security risks (Iglauer,
80 2021).

81 Liquid NH₃ is highly water soluble due to its high density and consequently has less potential
82 to negatively impact the sealing rock (Figure S2a). Cushion fluid (i.e., nitrogen gas) does not
83 initiate viscous fingering for liquid NH₃ unlike in H₂ where residual methane as a cushion fluid
84 could cause viscous fingering (Hassanpouryouzband et al., 2021). NH₃ added water solution
85 surface tension decreases with an increase in NH₃ weight percent in water (Ware, 1928). Since
86 NH₃ is surface active when compared to water thus NH₃ molecules move to the surface region
87 and push water molecules to the inner side of the interface regions (Paul and Chandra, 2005).
88 Consequently, a large amount of NH₃ molecules decrease water surface tension as determined
89 by capillary height technique (Figure S2b). Moreover, water molecules in the inner side of NH₃
90 water interface tend to develop hydrogen bonds leading to higher values of water dipoles

91 relative to normal surface. The possible orientation of NH₃ molecules interface is outward due
92 to dipole vector orientation relative to surface plane (Paul and Chandra, 2005). Moreover, the
93 water molecules interfacial is oriented to inner side of the interface. The liquid-vapour interface
94 thickness can be measured via variety of techniques such as fitting inconsistent density
95 distribution behavior via error function (Senapati and Berkowitz, 2001), hyperbolic tangent
96 function (Rowlinson and Widom, 2013) and change in the density over interface distance when
97 compared to density of bulk liquid (Alejandre et al., 1995). Additionally, Figure S2b shows
98 that thickness of NH₃ water interface layer increases after increasing the concentration of NH₃
99 in water. This increase in the thickness of interface layer occurs due to high volatility and
100 weaker interaction of NH₃ molecules compared to water molecules which increases the NH₃
101 water interface layer. Thus, these findings show that surface tension and interface of NH₃ water
102 layer can influence the NH₃ geological storage in the porous and permeable sedimentary
103 formations. The outward orientation of NH₃ water interface may establish direct contact of NH₃
104 or NH₄⁺OH with grains of the sedimentary rock and ensure hydrophobicity in the rock system
105 leading to an increase in the wettability of NH₃ or NH₄⁺OH on the rock surface and permanent
106 NH₃ trapping hence the large amount of injected NH₃ can loss into the reservoir. Consequently,
107 the reservoir rock may change from water-wet to NH₃-wet.

108 **Hydrogeochemical behavior of liquid ammonia**

109 NH₃ is very similar to water because of its solvent characteristics (Franklin and Kraus, 1899;
110 Franklin, 1935). NH₃ molecules form weaker hydrogen bonds than water molecules due to the
111 presence of nitrogen atoms and higher proton affinity leading to the ionization of NH₃ in water
112 (Lagowski, 1978). For instance, sedimentary formations contain in-situ water or brine (Alemu
113 et al., 2013). When liquid NH₃ mixes with water, it immediately gains H⁺ ions from water to
114 chemically transform NH₃ into ammonium ions (NH₄⁺) ions and OH⁻_(aq) ions (Sanger and
115 Danner, 2010) as illustrated in Equation 1.



117 NH_3 water solutions contain NH_3 molecules (alone or associated with neutral water molecules)
118 or $\text{NH}_4^+(\text{aq})$ and $\text{OH}^-(\text{aq})$ ions (Hadjipanayiotou et al., 1993; Sanger and Danner, 2010). Earlier
119 research using XRD results (Bertie and Shehata, 1984), thermodynamic data (Yoke, 1991),
120 Gaussian calculations (Hawkes, 2004), and spectroscopy findings (Price et al., 1991) conclude
121 that NH_3 /water solutions contain very minute amounts of $\text{NH}_4^+(\text{aq})$ and $\text{OH}^-(\text{aq})$ ions and that NH_3
122 remains a major component.

123 Aqueous NH_3 has the potential to dissolve into the formation water and disperse through
124 reservoir rock, which may have implications on injection/production loading cycles. The
125 presence of NH_3 and NH_4^+OH could trigger hydrogeochemical interactions with reservoir rocks
126 including shale (Patel et al., 2007), sandstone (Day and Huitt, 1967; Wang et al., 2011), and
127 carbonate (Popescu et al., 2014). Aqua NH_3 or NH_4^+OH solutions react with several organic
128 and inorganic acids to form ammonium salts, complexation salts (with certain metals), and
129 haloamines (with halogens).

130 Liquid NH_3 interacts with montmorillonite and reduces the radius of the diffuse double layer
131 in the clay which results in formation particle contraction, prevents swelling and slightly
132 influences the permeability and hardness of the formation (Liu et al., 2015). In shales, NH_4^+OH
133 ions combine with diffused cations on the surface of clay platelets and augment the Van der
134 Waals forces between the formation sheets and protect the permeability of the reservoir (James
135 and Harward, 1962). NH_3 replaces water molecules in the space between the clay sheets. This
136 replacement implicates coordination of ammonium (NH_4^+OH) with exchangeable cations, in
137 particular Ca^{2+} and Na^{2+} . These processes form NH_4^+ ions via protonation and physical
138 adsorption of NH_3 in the interlayer spacing (James and Harward, 1962). Moreover, Fourier
139 transform infrared studies indicate that NH_3 -hydrogen bonding with oxygen and OH^- are very

140 weak in silicate sheets (Alshameri et al., 2018). X-ray diffraction data show 9.78 Å and 12.42
141 Å basal spacing for pristine montmorillonite and NH₃ treated montmorillonite, respectively
142 (Sugahara et al., 2017). Therefore, a similar behavior would be expected for cap rock in
143 reservoir if treated with NH₃. However, formation water, chemical ions and different mineral
144 concentrations could influence the reservoir rock.

145 Sandstone adsorbs water and reduces the cementing strength between the grains which results
146 in sandstone swelling and or softness (Figure S3a) (Day and Huitt, 1967). These processes
147 reduce the permeability of the rock. Sandstone typically contains dolomite, kaolinite, and
148 quartz minerals. When water reacts with these minerals, it forms montmorillonite due to partial
149 degradation of the minerals and carbonate traces. The process of montmorillonite formation
150 requires quartz and significantly increases in the presence of silica, dolomite, and kaolinite
151 (Figure S3b). Consequently, the sandstone hardness increases due to mineral reorientation and
152 recrystallization (Day and Huitt, 1967). NH₃ prevents sandstone swelling and does not alter the
153 original grain orientation and morphology. Consequently, these factors may have a positive
154 impact on the withdrawal of liquid NH₃ from geological reservoirs.

155 The important parameter that measures the proportion of NH₃ → NH₄⁺OH in water is pH
156 (Erickson, 1985). Moreover, temperature and ionic strength influence the activity of NH₃ in
157 water. High temperature increases the ionic concentration of the solution (i.e., 6.166 mol/kg at
158 25 °C to 6.348 mol/kg at 50 °C) and consequently decreases the pH (i.e., 12.7 at 25 °C to 11.6
159 at 50 °C) of system due to release of H⁺. Therefore, this mechanism shifts equilibrium to left
160 leading to formation of NH₃ however inverse is true for the generation of NH₄⁺OH in equation
161 1 (Warren, 1962). Figure 4a shows that pH of Halite:Water (250 g:1 kg) solution increases to
162 ~11.8 after addition of 170 g of NH₃. Once the pH>11, it converts all ammonium ions into
163 molecular NH₃ (Bremner and Tabatabai, 1972).

164 We estimate the dissolution and precipitation behaviour of halite and anhydrite in the present
 165 of NH₃ brine solution to evaluate the possibility of NH₃ geological storage in the salt caverns.
 166 We determine concentrations of elements, activities of aqueous species, molalities, pH and
 167 saturation indices as a function of geological conditions i.e., 197.3 atm and 318.1 K. It allows
 168 the concentrations of element to be adjusted to measure equilibrium (or a gas partial pressure
 169 or specified saturation index) with a specific phase. The saturation index (SI) for the mineral
 170 can be defined in equation 2.

$$171 \quad SI_p = \log \prod_m^{M_{aq}} a_m^{C_{m,p}} \quad 2$$

172 Equation 3 presents function used the equilibrium of the mineral as follows,

$$173 \quad F_p = (\ln K_p + [\ln (10)] SI_{p, target}) - \sum_m^{M_{aq}} C_{m,p} \ln(a_m) \quad 3$$

174 Where $SI_{p, target}$ =target saturation index of mineral phase., $\ln(10)$ changes base 10 log to
 175 natural log. The target SI would be specified. Zero, positive, or negative values specify
 176 equilibrium, supersaturation, and under saturation for the mineral in the solution. Moreover,
 177 $SI_{p, target} \cong \log(\text{partial pressure of the phase})$ for the fixed partial pressure of gas phase.
 178 Hence, the derivative of equation 4 relative to master unknown is,

$$179 \quad dF_p = -\sum_m^{M_{aq}} C_{m,p} d \ln a_m \quad 4$$

180 We run simulation and determine that the saturation index SI of both salts in the presence of
 181 NH₃ and water. Firstly, if SI<0 the minerals could dissolve. Secondly, precipitates of minerals
 182 could occur if SI>0 (Parkhurst and Appelo, 2013). Thirdly, if SI~0, the minerals could either
 183 dissolve or precipitate to maintain the equilibrium (Charlton and Parkhurst, 2011). Figure 4b
 184 and c shows that the dissolution of each salt i.e., halite and anhydrite reduce after addition of
 185 NH₃ in the water when compared to pure water. These findings indicate that NH₃ minimizes
 186 the dissolution behavior of halite and anhydrite and might have not influenced the stability of

187 the cavern. Figure 4d shows that we have compared our findings with reference works to
188 measure the solubility of NH_3 in water at geological conditions i.e., 197.3 atm and 45 °C.
189 Further, results show halite and anhydrite do not react and precipitate in the NH_3 water solution
190 and these rocks have potential to store NH_3 without mineralogical alteration and contamination
191 issues. However, some portion of NH_4^+ would remain in the water and could influence the
192 dissolution behavior of rocks. Hence, we observe that very minute concentrations of NH_4^+ could
193 dissolve in the Halite+Water and Anhydrite+Water systems. However, this concentration could
194 slightly increase with higher concentrations of NH_3 in the salt solutions (Figure 4 e and f).
195 Thus, these ions are holding positive charge and ionizable (strong) (Scherer, 1993) when
196 compared to NH_3 which is non-ionizable (weak) (Gonçalves et al., 1999) and therefore it could
197 influence hydrogeochemistry and minerology of salt cavern. Typically, salt caverns can contain
198 halite and anhydrite salts. Thus, it is noteworthy to determine the release of NH_4^+ and their
199 effect on the phase stability of halite, anhydrite, and water systems. Consequently, high
200 dissolution and precipitations problems can minimize the geological integrity of salt cavern
201 and develop contamination issues which may affect NH_3 salt cavern geological storage
202 security.

203 Storage of H_2 and NH_3 in depleted gas reservoirs can develop precipitation and dissolution of
204 minerals. Hemme et al found that k-feldspar, dolomite and kaolinite precipitate in the reservoir
205 rock in the presence of H_2 at 40 atm and 40 °C (Figure 5a). Similarly, we have used the one
206 dimensional reactive mass transport (1DRMT) model using Phreeqc reported in (Hemme and
207 Van Berk, 2018) and simulated change in the volume of mineral phases for H_2 and NH_3 (Figure
208 5a). We found that the values for change in the volume in the presence of H_2 match with
209 previous study (Hemme and Van Berk, 2018). These findings show that quartz, calcite and
210 illite dissolve after 30 years. Moreover, goethite, anhydrite, and barite completely dissolve in
211 the H_2 /brine water system during 30 years of the storage in the depleted gas reservoir. The

212 dissolution of goethite (FeO_2H) mineral augments the effect of H_2S production in the
213 geological formation which contains sulphates and sulphides. Hence, the amount of $\text{Fe}(+\text{II})$
214 reduces from $\text{Fe}(+\text{III})$ and reacts with aqueous sulfide and generates pyrite (FeS_2) hence the
215 sulfide is no more available for the generation of H_2S (Hemme & Van Berk, 2018). Small
216 quantity of calcite precipitates due to dissolution of anhydrite leading to formation of aqueous
217 Ca^{2+} in the reservoir (Figure 5a). Precipitation is opposite process of dissolution where ions
218 come together and form solid minerals. The mechanism of precipitation is dependent on variety
219 of factors including pressure, temperature, and pH of solution. In our case, all the minerals
220 react with NH_3 and NH_4^+OH and precipitate in the reservoir rock. However, quartz dissolves in
221 the NH_4^+OH and show no precipitation. Compounds consist of anions i.e., hydroxide (OH^-),
222 sulfide (S^{2-}), and phosphate (PO_4^{3-}) are often not soluble in water (Figure 5a). These anions can
223 form precipitates or solid deposits in the presence of cation ions i.e., Fe^{2+} , and Ca^{2+} etc.,
224 Consequently, precipitates of goethite (FeO_2H), pyrite (FeS_2), and calcite (CaCO_3) were
225 formed after its reaction with NH_4OH . Moreover, the system yields large amount of precipitates
226 of kalifeldspar, illite, and kaolinite clays precipitates after NH_3 its reacts with reservoir rock
227 (Figure 5a). This might be possible that the clays have adsorbed large quantity of NH_4OH due
228 to its large adsorption and cation ion exchange capacities leading to high quantity of OH^- and
229 its reactions with cations in the clays.

230 **Achieving ammonia Geological Security**

231 H_2 compresses at 691-789 atm to meet the vehicle tank storage requirements, which results in
232 an energy consumption of 0.1 MJ/MJ. This figure is slightly higher at 0.29 MJ/MJ over 200
233 Km. Research reports estimate higher energy losses during H_2 liquification and transportation
234 than NH_3 (Koike et al., 2012; Valera-Medina et al., 2018). Figure S4 illustrates that NH_3 has a
235 high energy storage capacity when compared to H_2 in pipelines, storage tanks and salt caverns.
236 Underground caverns are an environmentally friendly, cost effective and safe method for H_2

237 energy storage, yet have not been used for NH₃ storage (Aftab et al., 2022;
238 Hassanpouryouzband et al., 2021). Figure 6 shows sustainable NH₃ production, geological
239 storage opportunities and operational challenges.

240 Abandoned mines, hard rock, and salt caverns are potential NH₃ geological storage sites.
241 However, a potential challenge is that NH₃ could dissolve into the formation water and may
242 present additional difficulties during withdrawal and lead to NH₃ loss. By contrast, H₂ does not
243 readily dissolve in depleted gas reservoirs, may not achieve solubility trapping, and could
244 increase leakage risks (Hashemi et al., 2021; Ramesh Kumar et al., 2021).

245 Both NH₃ and NH₄⁺OH ions could react with geological formations and may influence the pore-
246 network system at the quantum scale (Day and Huitt, 1967). A wide range of NH₃ salts
247 including ammonium lauric, and poly-quaternary ammonium contain clay swelling inhibition
248 properties (Gholami et al., 2018). Thus, a reduction in clay swelling augments the permeability
249 of the rock, minimizes pore-scale instabilities and has positive implications on NH₃ withdrawal
250 from the reservoir (Figure S5).

251 Reservoir pressure support is critical to any successful implementation of NH₃ storage because
252 NH₃ or NH₄⁺OH water solutions require high reservoir pressure for withdrawal when compared
253 to H₂ due to the difference in the density. Like H₂, NH₃ injection/production cycles in depleted
254 reservoirs could influence the fracture pressure, hysteresis wettability effects, rock fatigue, and
255 withdrawal efficiency parameters. NH₃ has a low diffusivity in water in comparison to H₂ when
256 calculated using the Modified Stokes-Einstein and Wilke-Chang equations (Ferrell and
257 Himmelblau, 1967; Frank et al., 1996). We predict concentrations of aqueous species i.e., OH⁻,
258 HCO₃⁻, CH₄, Al(OH)₄⁻, CaHCO₃⁺, CaOH⁺, MgHCO₃⁺, H₄SiO₄, H₃SiO₄⁻, MgOH⁺, H₂S, HS⁻.
259 H₂, NH₄⁺ and NH₃ do not considerably change after reacting with H₂ and results are same as
260 reported in the study (Hemme and Van Berk, 2018). However, NH₃ is reactive with the above

261 aqueous species (Figure 5b). We examine the transport of non-reactive H₂ and reactive NH₃
 262 from reservoir rock to cap rock through the simulation. This would help us to evaluate the
 263 geological storage security of the fluids. PHREEQC can model various 1D transport processes
 264 i.e., diffusion, advection, advection and dispersion with diffusion in the dual porosity zones.

265 The change of mass of a chemical transport through the reservoir rock is given by following
 266 advection-reaction-dispersion equation 5.

$$267 \quad \frac{\partial C}{\partial t} = -v \frac{\partial C}{\partial x} + D_L \frac{\partial^2 C}{\partial x^2} - \frac{\partial q}{\partial t} \quad 5$$

268 Where C is concentration of stored gas (i.e., H₂ or NH₃) in mol/kgw, t is modeled time (i.e., 0-
 269 30 years and 0-300 years), v is flow velocity of stored gas (m/s), x distance in meter, D_L is
 270 hydrodynamic dispersion coefficient (m²/s).

$$271 \quad D_L = D_e + \alpha_L v \quad 6$$

272 Where D_e is the effective diffusion coefficient, α_L is the dispersivity in m, q is concentration in
 273 the solid phase (mol/kgw in the pores). $-v \frac{\partial C}{\partial x}$ is the term for advective transport, $D_L \frac{\partial^2 C}{\partial x^2}$ is
 274 dispersive transport, and $\frac{\partial q}{\partial t}$ is the change in the concentration in the solid due to reactions. Note
 275 that q and C have same unit and v and D_L are equal for all solute species. C is the total dissolved
 276 concentration for an element, including all redox species. We use default Cauchy/flux-
 277 flux/third type boundary condition in PHREEQC as provided in equation 7 ,

$$278 \quad C(x_{end}, t) = C_o + \frac{D_L}{v} \frac{\partial C(x_{end}, t)}{\partial x} \quad 7$$

279 C_o is the displacing solution concentration and x_{end} is end of boundary. Note that both first
 280 and last boundaries are default closed or flux-flux.

281 We take H₂ gas, consider cap-rock porosity of 5%, and assume no fault system and conduct
 282 simulation through the rock. Figure S6 a and b and shows that a non-reactive H₂ (more than
 283 4.0×10^{-7} molkgw⁻¹ with diffusion coefficient of 5.13×10^{-9} m² s⁻¹ moves up from reservoir

284 rock to cap rock and covers the distance of less than 4 m over 30 years (Hemme and Van Berk,
285 2018). We have adopted the same methodology as discussed in the (Hemme and Van Berk,
286 2018) and measured the presence of H₂ through the reservoir and found that our findings
287 (Figure S6 c to d) well match with previous study (Hemme and Van Berk, 2018). Overall,
288 storage of H₂ can be only seen in the first few meters of sealing rock. Besides each aqueous
289 species migrate with a different rate of diffusion, generally the migration process of H₂ is very
290 small and does not reveal any noticeable deviation over the modeled time of 30 years in the
291 model. For longer storage times, the dissolved H₂ has more time to diffuse into sealing rock.
292 After 300 years, H₂ diffuses 10 m via sealing rock. We have determined migration of NH₃
293 which (with diffusion coefficient 2.2×10^{-11}) from reservoir rock to sealing rock and found
294 that H₂ significantly migrates upward (Figure S6 c and d) when compared to NH₃ (Figure 5 c
295 and d). Hence, we have found that NH₃ moves up to sealing rock for first few meters (184 to
296 182 cell) with an amount of 2.0×10^{-7} mol kgw⁻¹ over the modeled period of 30 years (Figure
297 5c). Moreover, we have observed that less than 1.0×10^{-7} mol kgw⁻¹ amount of NH₃ diffuses
298 4 m into sealing rock over the modeled time of 300 years in the model (Figure 5d). Hence,
299 sealing rock facilitates long term storage security for both fluids and does not leakage problems.
300 However, minerals of reservoir rock react with NH₃ and precipitate which result in
301 contamination insecurity leading to inappropriate NH₃ injection-withdrawing-reinjection
302 issues. Figure S7 illustrates liquid NH₃ storage in a typical salt cavern under 40 °C and 197.3
303 atm pressure conditions.

304 **Key points**

305 This work constitutes significant research to achieve a Net-Zero target via H₂ chemical energy
306 carrier i.e., NH₃. We conduct this research, develop NH₃ geo storage thought and demonstrate
307 the facts for field scale deployment of NH₃ geo storage to make a critical difference in the
308 present global energy scenario.

- 309 **i.** We confirm ζ_{NH_3} is significantly high when compared to ζ_{H_2} . It means more NH_3 can
310 store at low pressures and temperatures than H_2 at geo storage conditions. Thus, H_2
311 storage will need high pressures and low temperature conditions making its surface
312 storage difficult and energy intensive. NH_3 can transform into liquid at geo storage
313 conditions. NH_3 carries the chemical H_2 and can liquify while shipping to transport the
314 H_2 energy through a less energy intensive process.
- 315 **ii.** H_2 can quickly move to bigger pores, escape from the pore-network system, and leak
316 via fault and seepage lines due to the low viscosity. However, NH_3 will not freely move
317 in the porous reservoir rock incurring fewer chances of leakage. However, NH_3 storage
318 deems practically difficult in a depleted reservoir.
- 319 **iii.** We measure the solubility of H_2 is very low compared to NH_3 . This shows H_2 will
320 hardly achieve solubility trapping in the rock. The chances of capillary and residual
321 trapping are high for H_2 geo storage in brine saturated reservoir rock due to its high
322 water-wet at geo storage conditions. However, NH_3 mixes in water and dissociates into
323 NH_4^+ and NH_4^+OH . Through surface tension property of NH_3 in water, we noticed that
324 the interfacial tension of NH_3 /water solution decreases with the increasing
325 concentration of NH_3 due to low cohesive forces within each liquid are weaker.
326 Typically, low interfacial energy can increase the wettability of NH_3 /water on the rock
327 surface which could impact the geological storage security.
- 328 **iv.** Halite and anhydrite increase the pH of NH_3 /water. The high alkalinity of the solution
329 could establish a reaction with reservoir rock consequently reduce NH_3 injection and
330 withdrawing cycle due to contamination of pore network system. For NH_3 geo storage
331 in salt cavern, we measure the SI of NH_3 /Salts/Water. For example, salts are halite and
332 anhydrite, which are major components of uniform and interbedded salt domes. Our
333 findings reveal that neither halite nor anhydrite can develop the problem of precipitation

334 in the cavern at geo storage conditions. Consequently, NH_3 can be stored in the salt
335 cavern with minimum risk of contamination issues.

336 v. We conduct a simulation and determine the hydrogeochemical effect of NH_3 /water
337 solution on the variety of the minerals in depleted gas reservoir. Our findings reveal
338 NH_3 is more reactive on calcite and illite compared to H_2 . Moreover, quartz changes
339 from supersaturated to slightly saturated conditions after reacting with NH_3 . However,
340 quartz remains supersaturated after reacting with H_2 . These findings display risk of
341 mineralogical changes in the reservoir rock after reacting with NH_3 .

342 vi. We assume storage of H_2 and NH_3 in fault free reservoir rock. We found that less
343 volume of NH_3 can migrate up from the underlying reservoir rock to caprock when
344 compared to H_2 . Generally, NH_3 and H_2 show very little change in the volume through
345 reservoir to caprock in the modeled period implying the geological storage security.

346 vii. Lastly, NH_3 can rise environmental problems if it would leak at surface. It is toxic when
347 compared to H_2 . However, explosive safety of NH_3 is high when compared to H_2 in air
348 due to its low upper-lower flammability limits. Consequently, the surface storage of H_2
349 has limitations of high explosive risk and requires large volume storage
350 vessels/tank/pipeline than NH_3 .

351 Clearly, there is much to be done. Each geological site presents unique issues that require
352 further investigation. Critical unresolved issues that relate to depleted gas reservoirs include
353 NH_3 solubility and diffusivity in formation water, interfacial tension between the formation
354 water and NH_3 , and rock-brine- NH_3 wettability at in-situ reservoir conditions. Therefore,
355 salt cavern remains an essential choice for NH_3 storage. However, hydrogeochemical
356 changes in the interbedded formations including carbonate and mudstone could be a
357 challenge. Finally, resolution of these challenges will help us to achieve grid-scale storage
358 and utilization of NH_3 for a clean and sustainable energy system.

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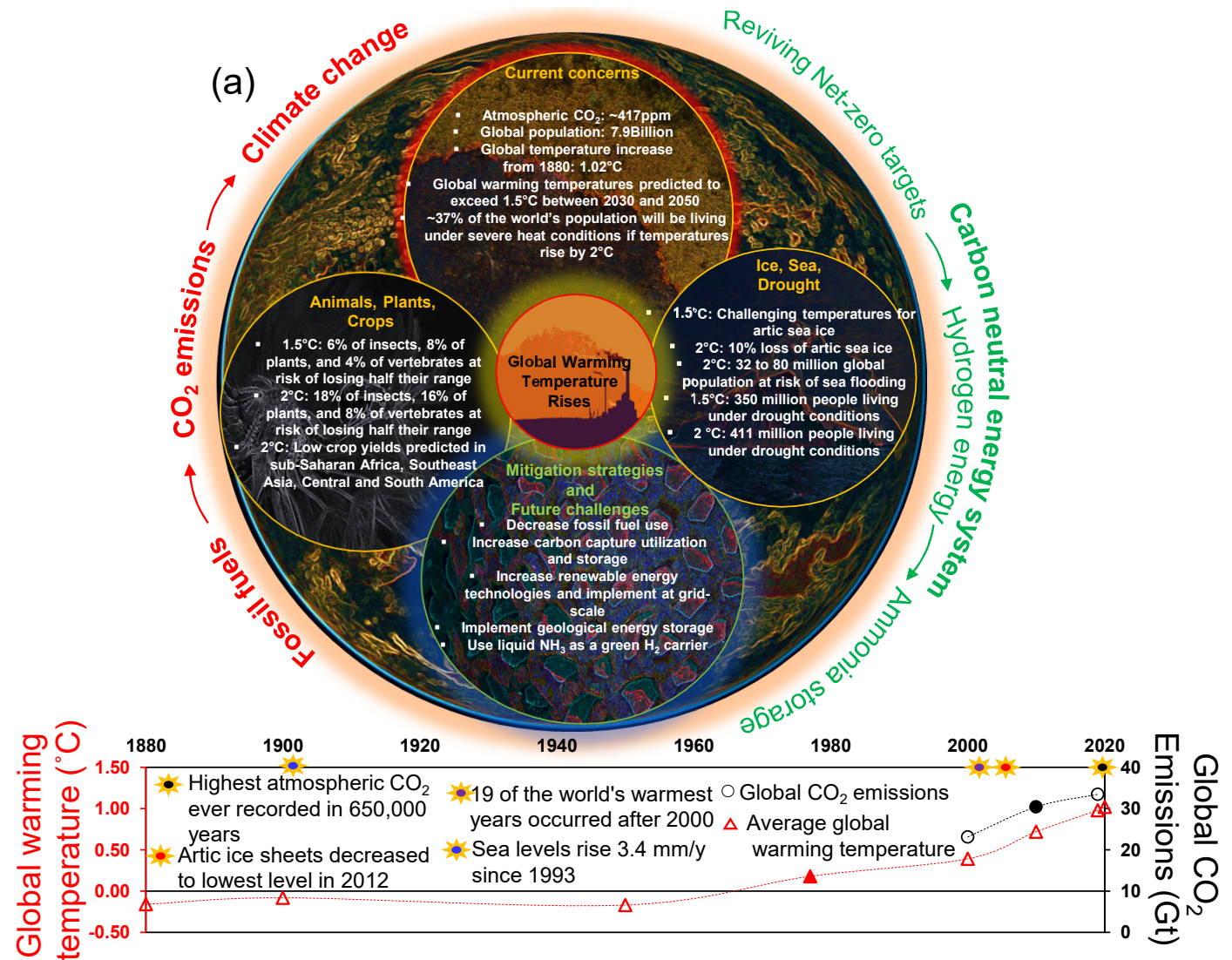


Figure 1 (a) Predicted impact of global warming and key challenges. The 10 warmest recorded events have occurred since 2005 and a further 0.5 °C increase in global average temperatures could trigger extreme heat waves, droughts and flooding events which will negatively impact ice sheets, sea levels, fauna, flora and associated crop yields. Data collected from (Lindsey and Dahlman, 2020;Ballinger et al., 2020; Zhongming et al., 2021;Lian et al., 2021;Li et al., 2019;Warren et al., 2018;NASA, 2022;Tokarska and Gillett, 2018;Chen et al., 2018;Celik, 2020).

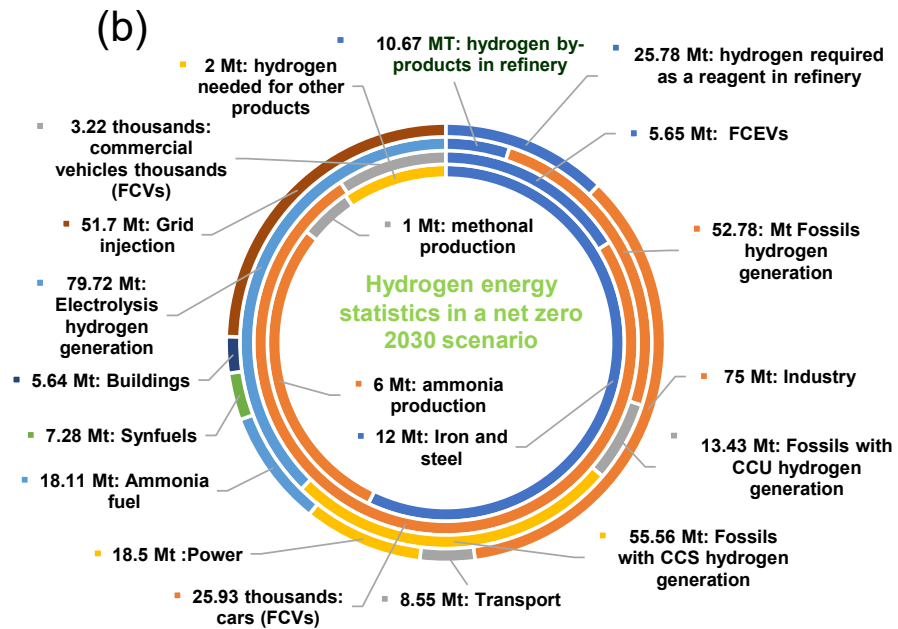


Figure 1 (b) Hydrogen energy statistics in a net zero 2030 scenario. Statistics show amounts of H₂ required for both industry, transport and civil and energy infrastructure (IEA, 2019).

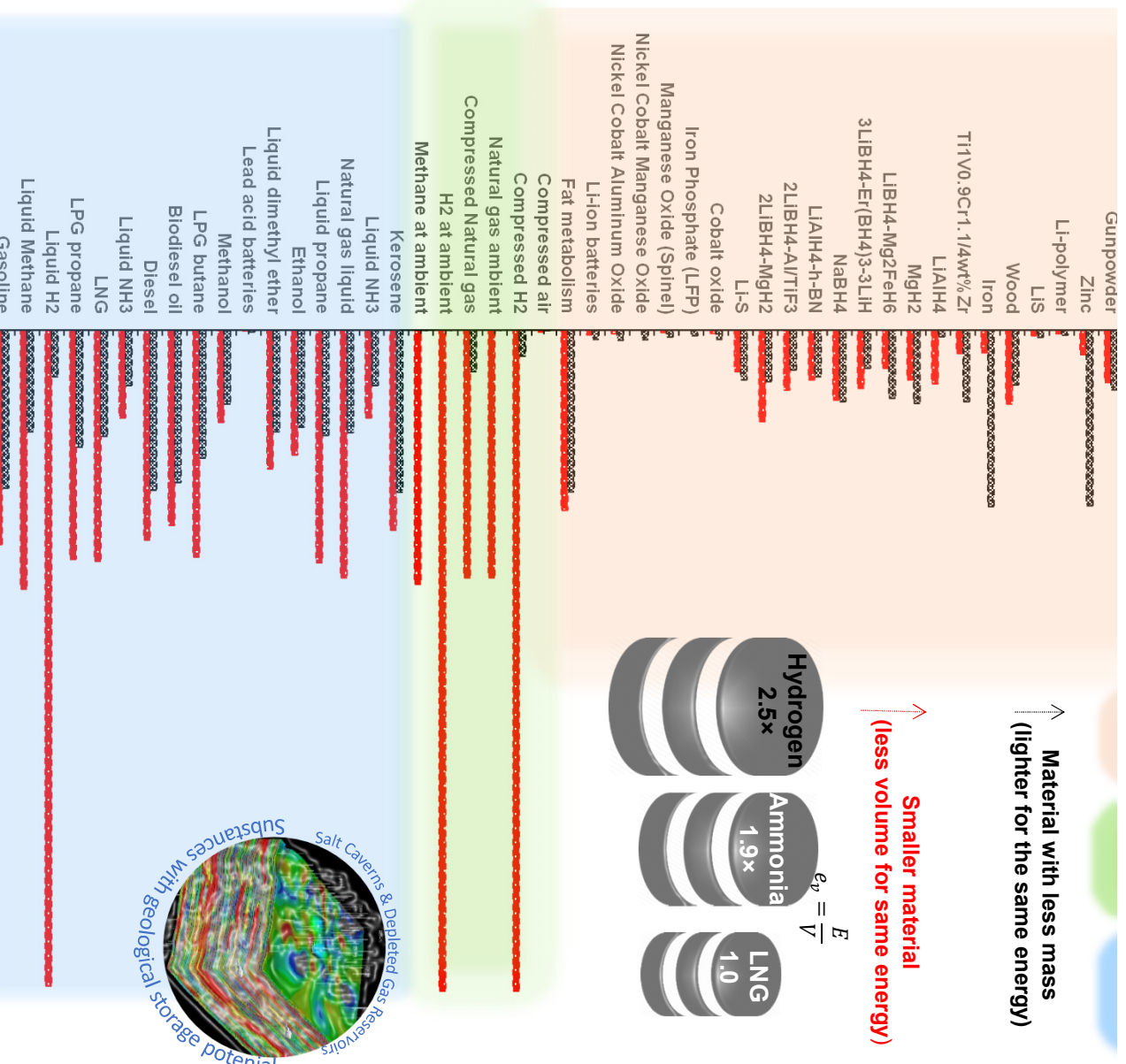


Figure 2 Gravimetric and volumetric energy density of various energy material. This figure shows that volumetric energy density of NH_3 is significantly in comparison to volumetric energy density of H_2 however inverse is true for gravimetric energy of H_2 in comparison to NH_3 (Mogensen et al., 2019; Mazloomi & Gomes, 2012; Sarbaeva et al., 2008).

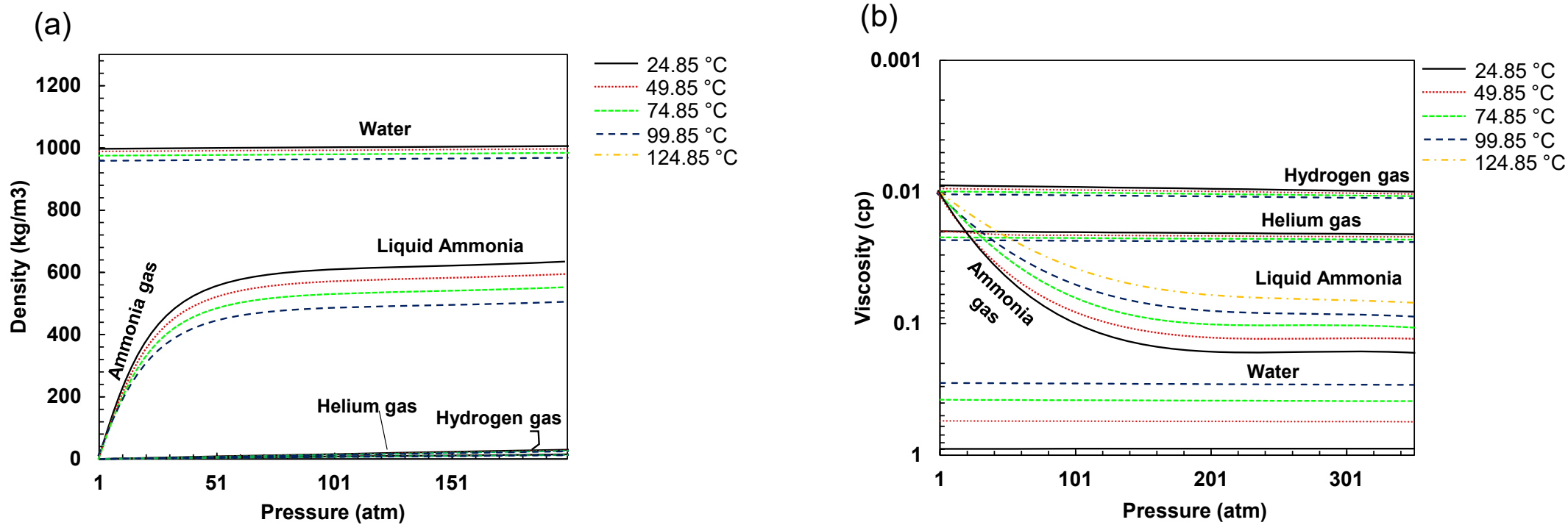


Figure 3 (a) Density of water, liquid NH₃, H₂ and He measured at variable temperature, and pressure (Gao et al., 2019; Leachman et al., 2009; Wagner and Pruß, 2002) (b)

Results indicate that viscosity increases with pressure and remains stable at high pressure conditions (Huber et al., 2009; Monogenidou et al., 2018; Muzny et al., 2013).

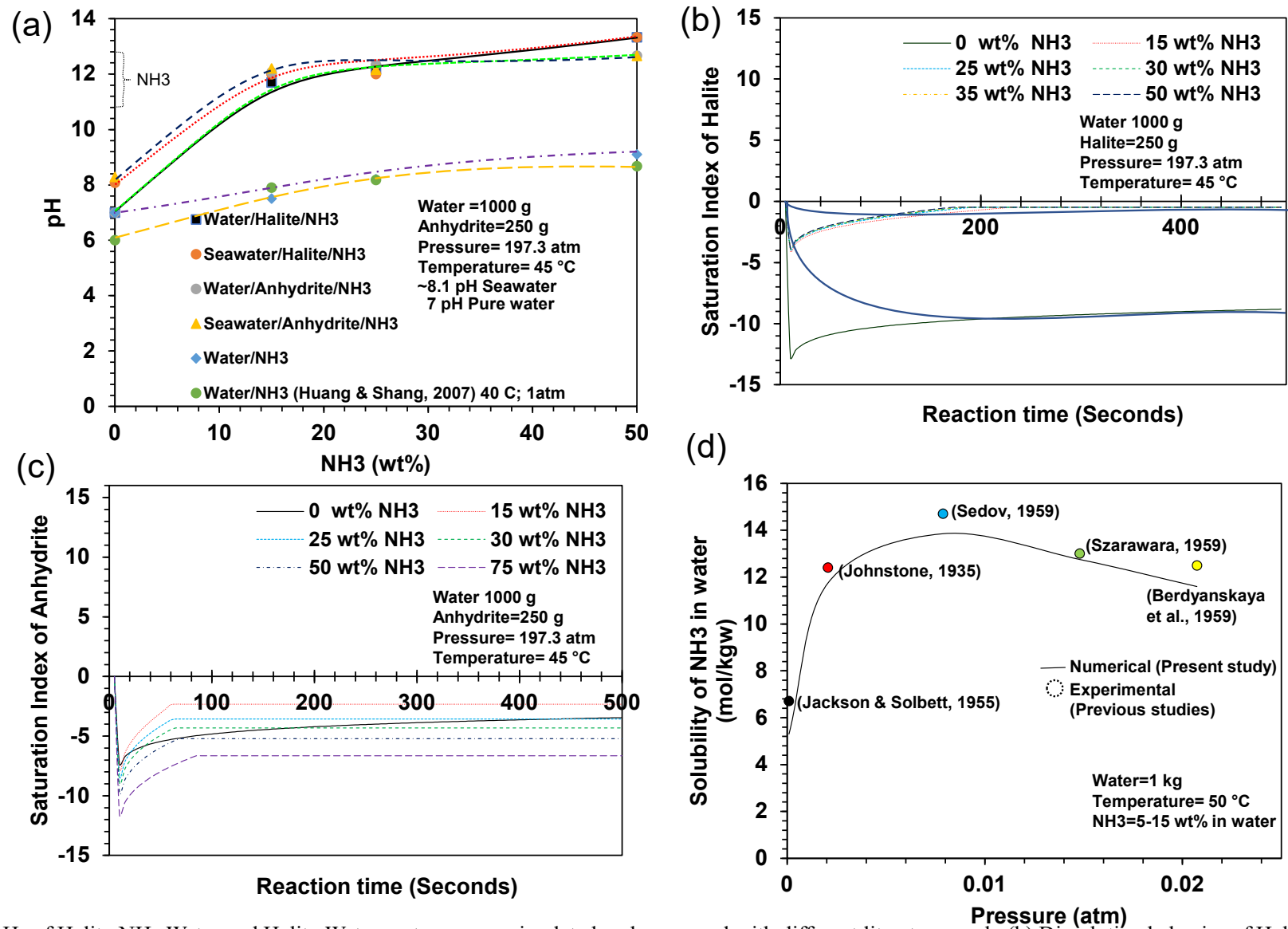
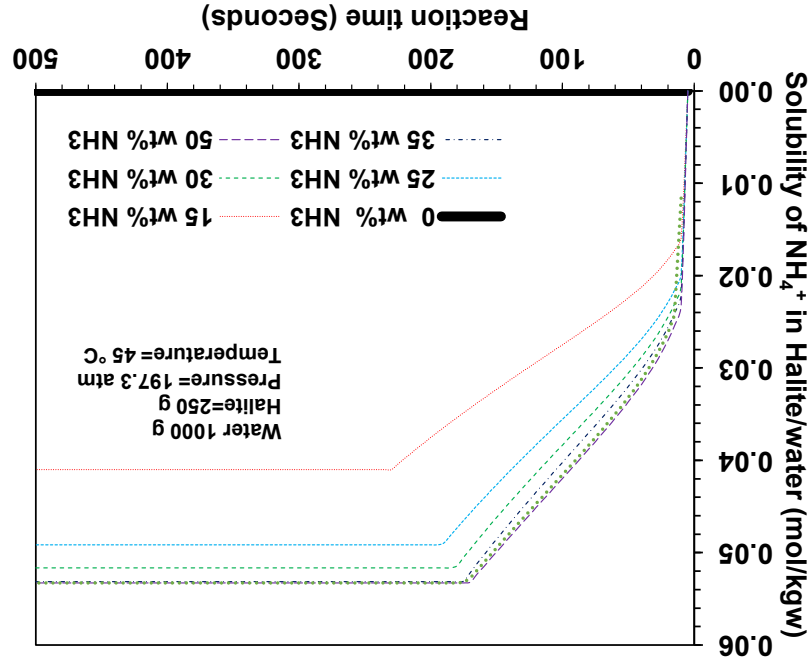


Figure 4 (a) pHs of Halite-NH₃-Water and Halite-Water systems were simulated and compared with different literature work. (b) Dissolution behavior of Halite in different concentrations of NH₃ (c) Dissolution behaviour of Anhydrite in different concentrations of NH₃ (d) Validation of our numerical study with previous reference works for solubility of NH₃ in water

(e)



(f)

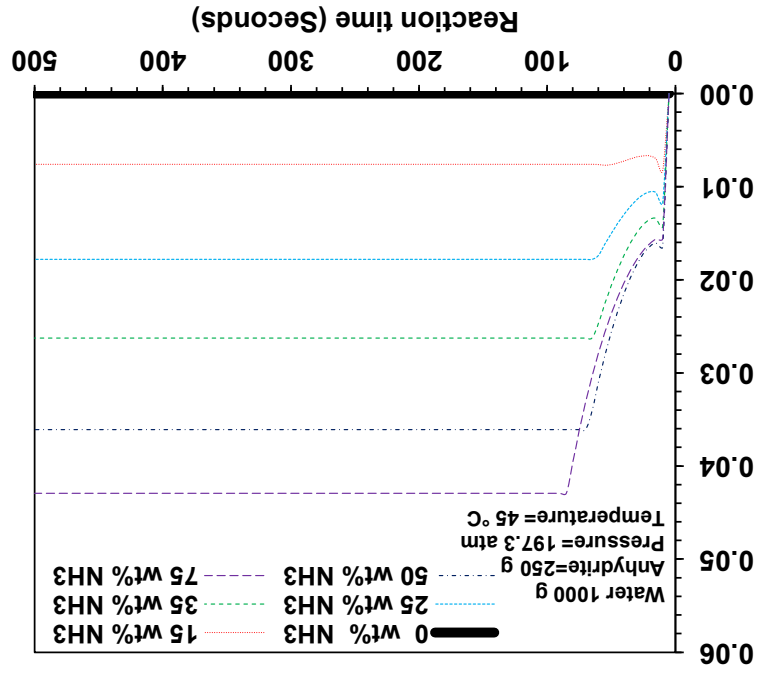
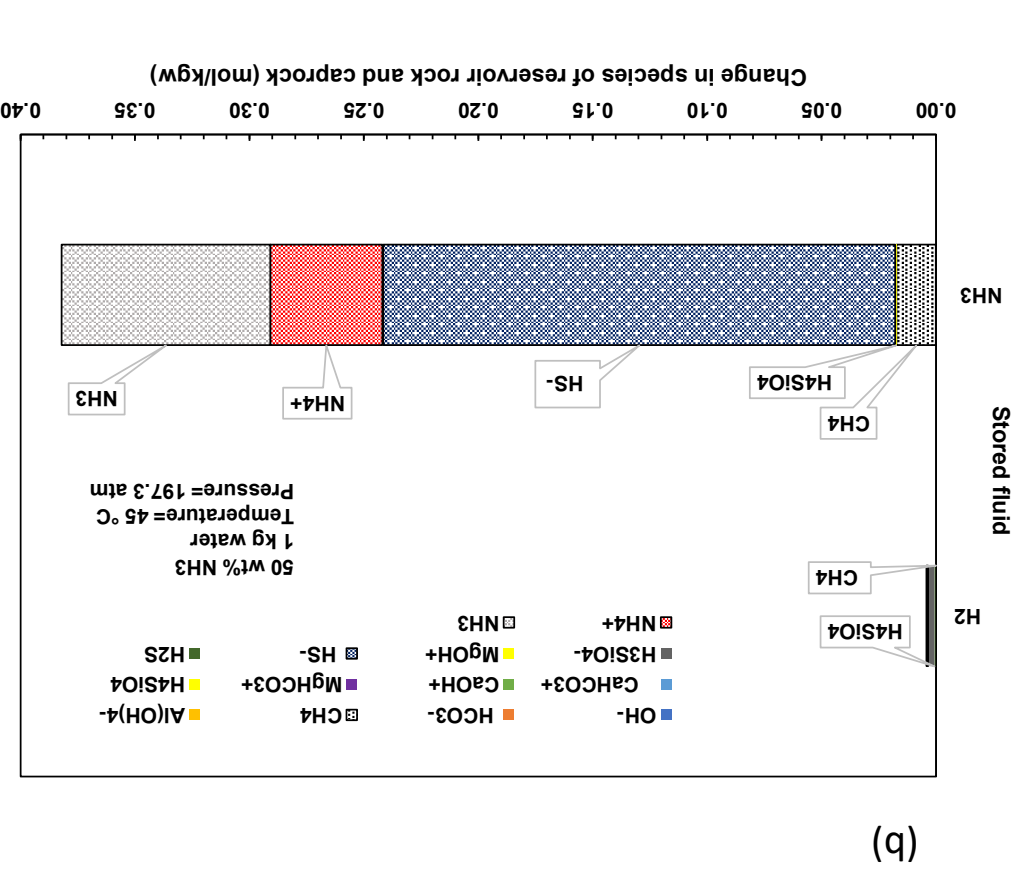
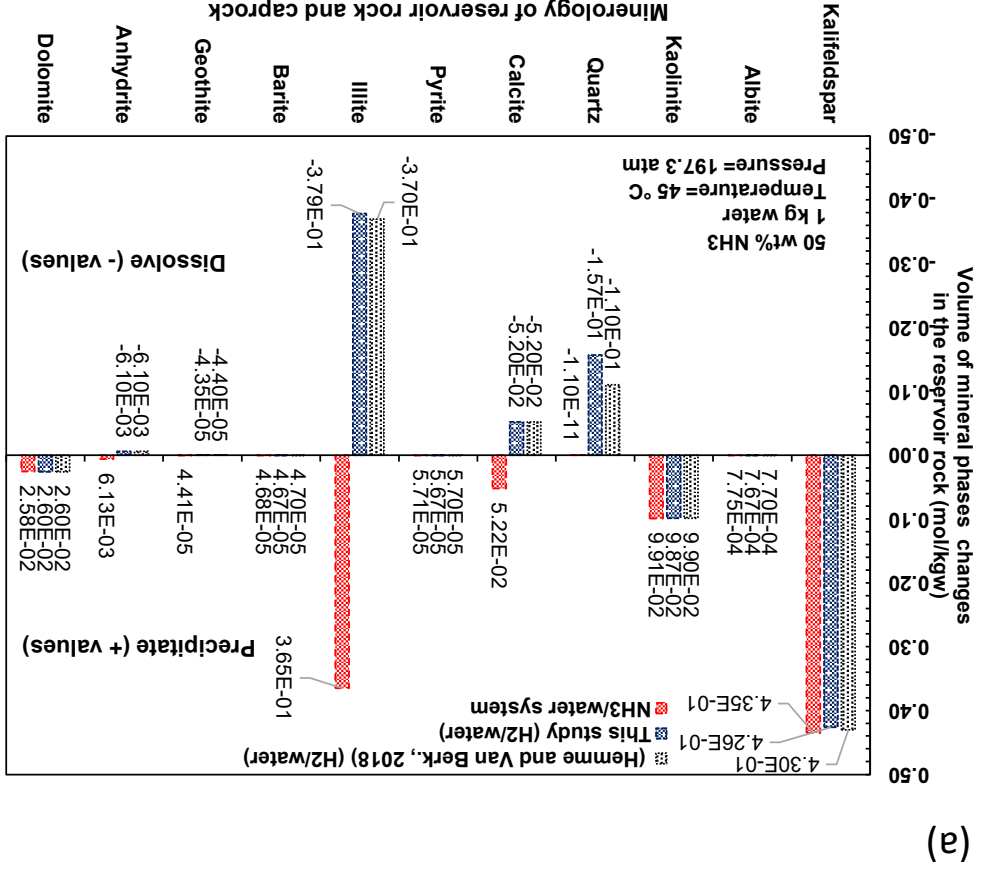


Figure 4 (e) Molarity of NH_4^+ in Halite/water solution (f) Molarity of NH_4^+ in Anhydrite/water solution.

Figure 5 (a) Change in the volume of different minerals phases in the reservoir rock after 30 years in the presence of H₂ and NH₃ (b) Change in concentration of aqueous species



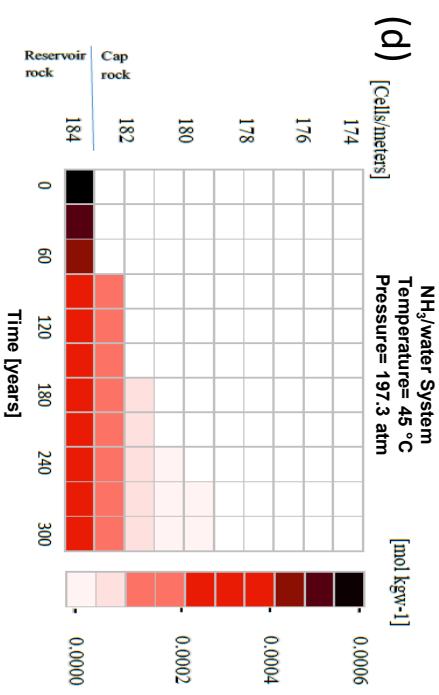
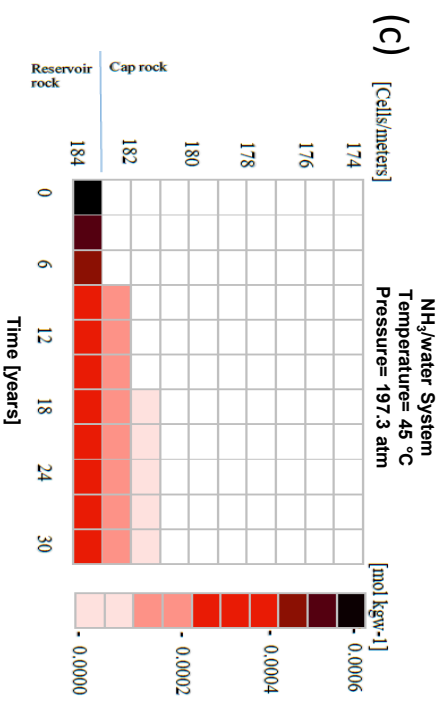


Figure 5 Diffusion of NH₃ through sealing rock after (c) 30 years (d) 300 years

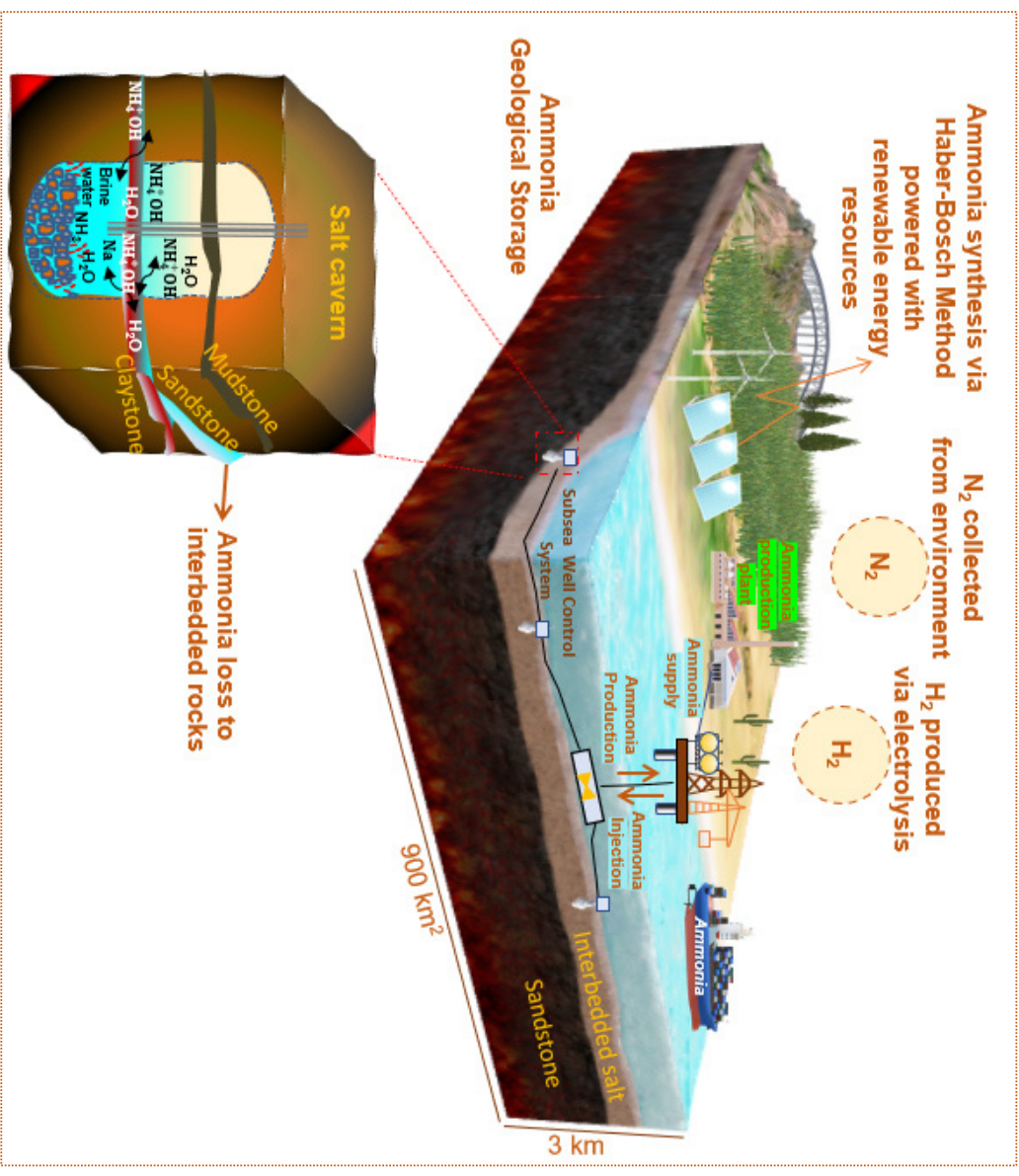


Figure 6 Surface and subsurface activities used for the production, geological storage and utilization of ammonia as an energy source. This figure also illustrates the operational challenges associated with ammonia storage in salt caverns.

Supplementary Information

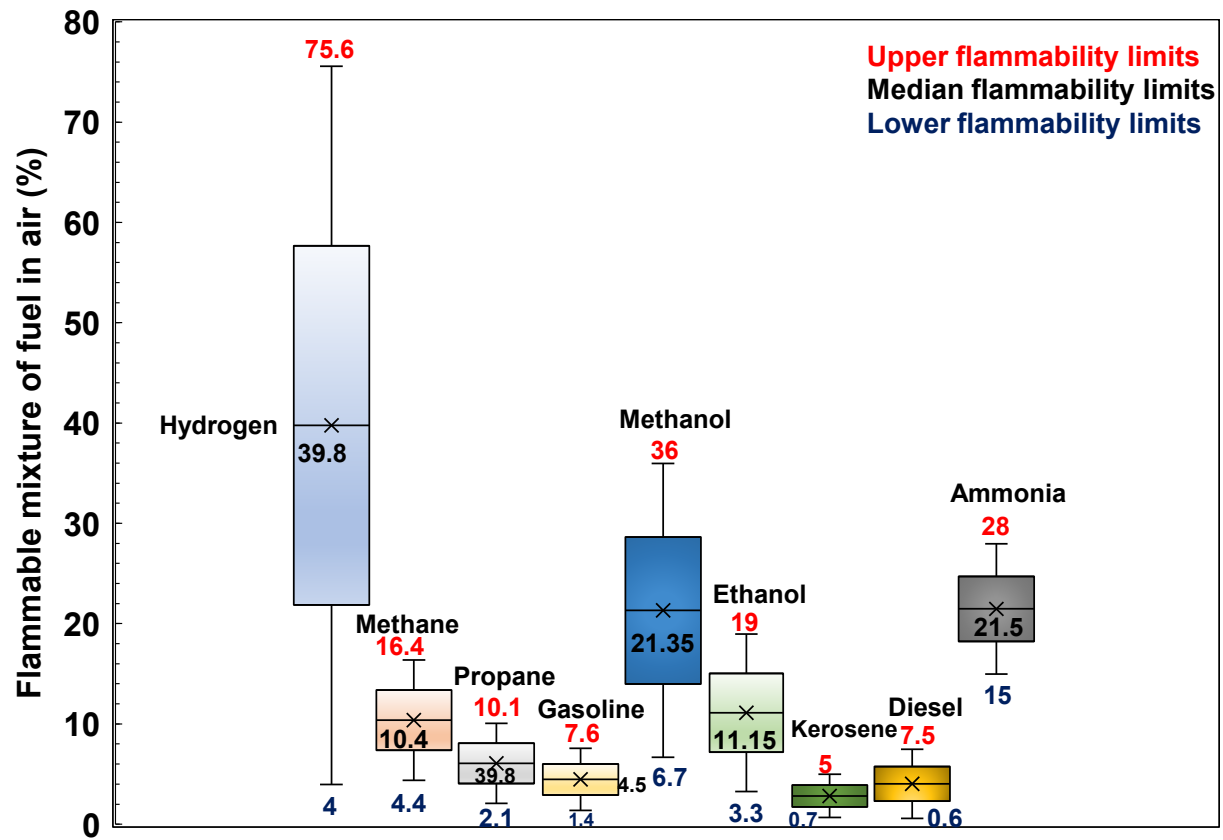


Figure S1 Upper and lower flammability limits of different fuels (EngineeringTool, 2022; Flammability, 2022; Mazloomi and Gomes, 2012)

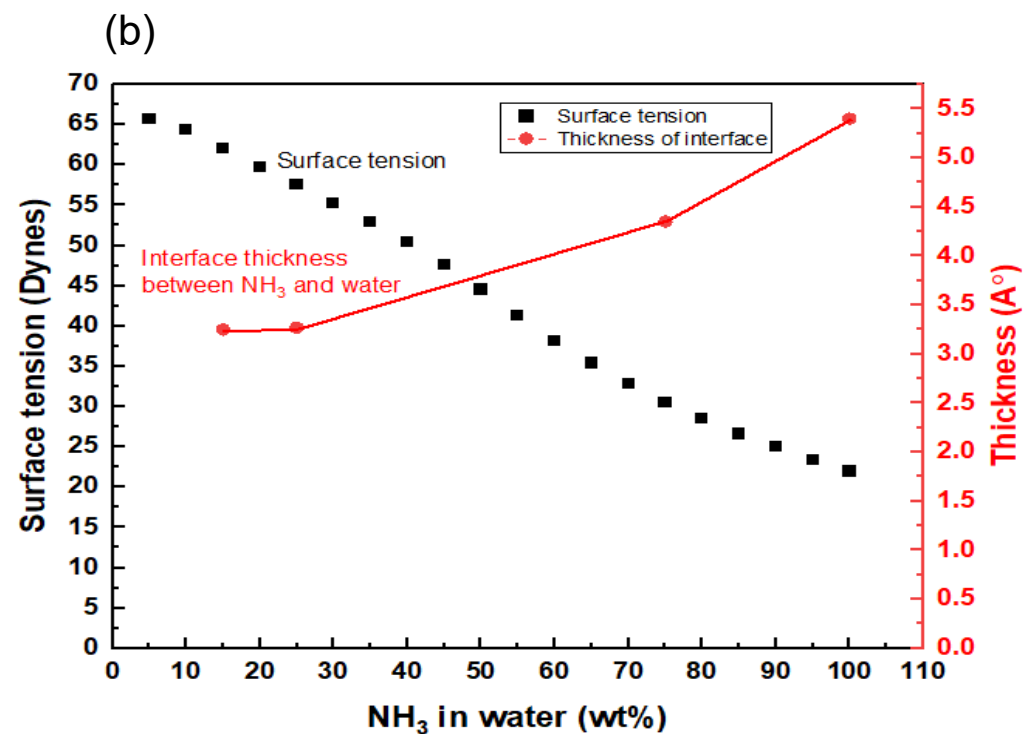
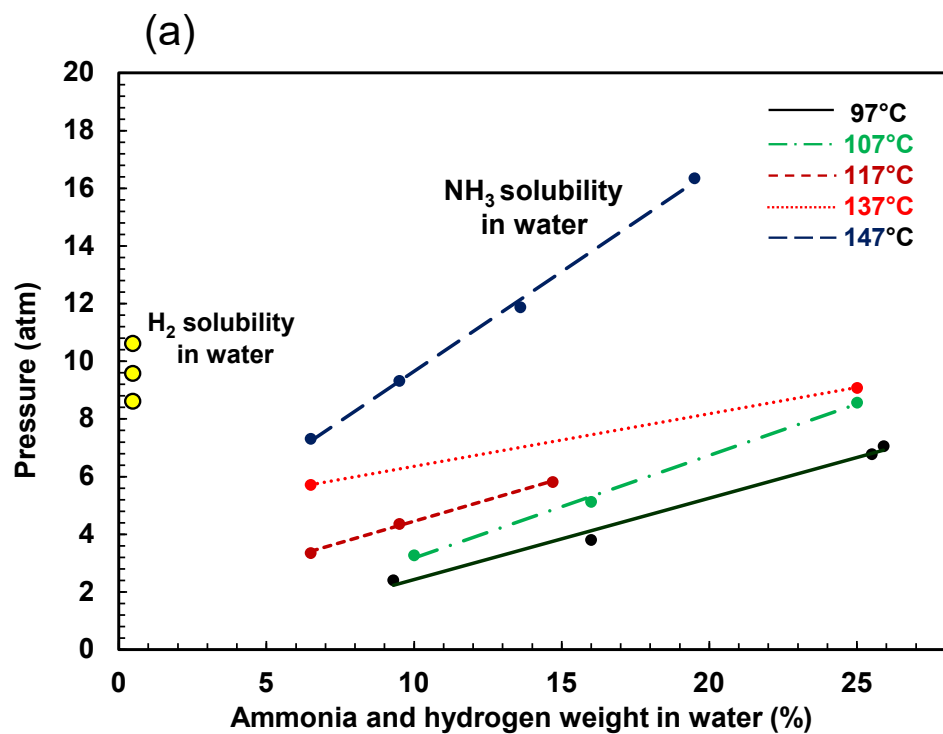


Figure S2 (a) Ammonia and hydrogen weight % in water. The weight percent of ammonia is significantly higher than the percentage of hydrogen in water (Clifford and Hunter, 2002). This indicates that ammonia has highest solubility (<25%) due to its high density at pressure (6.9 atm) and temperature (97 °C) when compared with the H_2 weight percentage (~0.001%), calculated using the Valderrama–Patel–Teja (VPT) equation of state (Hassanpouryouzband et al., 2019). (b) Surface tension and interface thickness of NH_3 water solution at ambient temperature and pressure (Paul and Chandra, 2005; Ware, 1928).

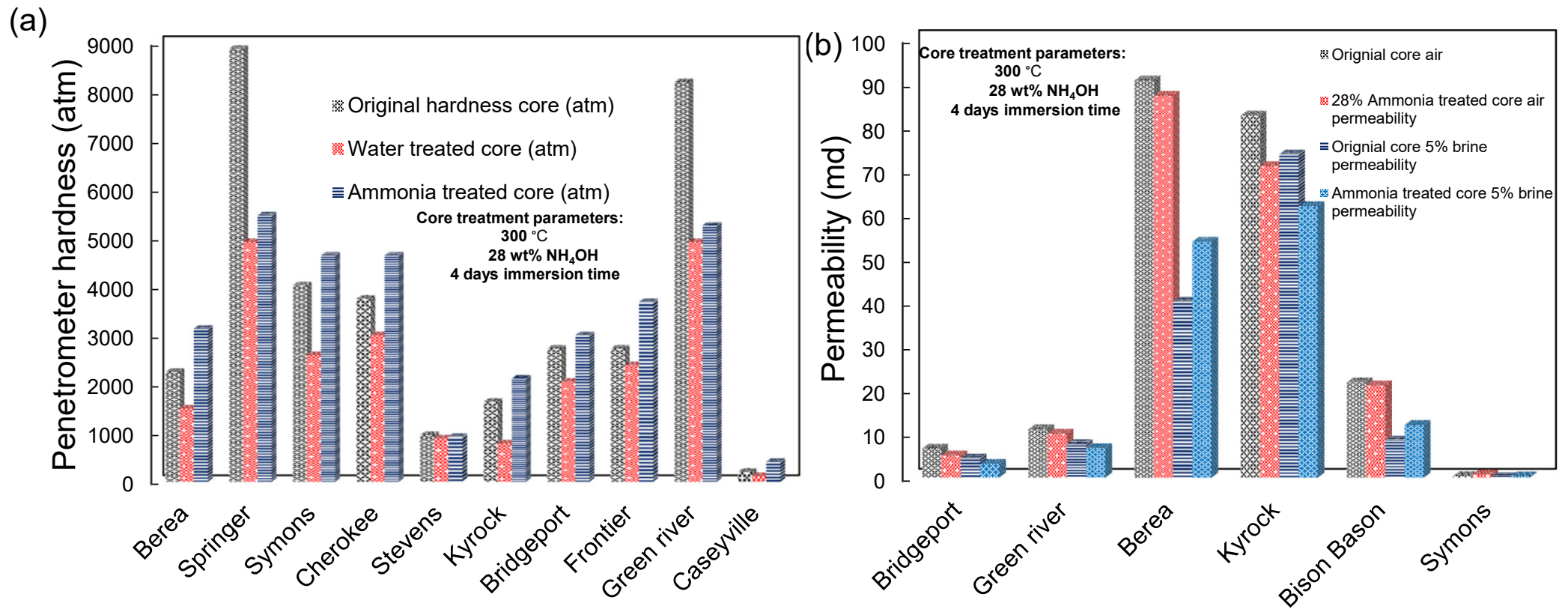


Figure S3 (a) Comparison of sandstone hardness values following treatment with water and ammonia (b) Comparison of sandstone permeability values following treatment with water and ammonia. Results indicate that rock permeability slightly decreases in ammonia treated rocks in comparison to control samples. Permeability significantly reduces in the 5% brine treated samples (Day and Huitt, 1967).

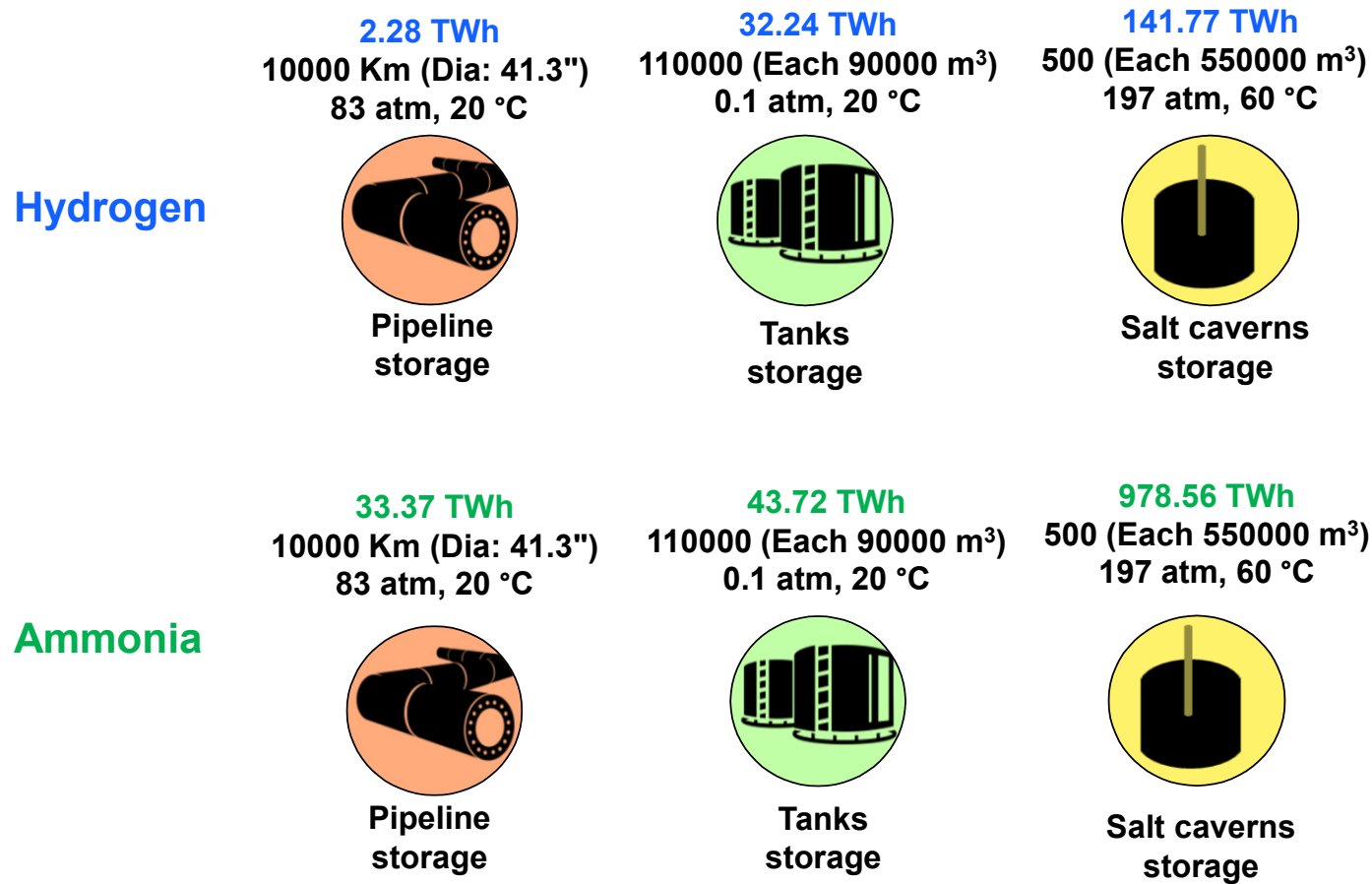


Figure S4 Comparison of hydrogen and ammonia storage capacity values. Figure shows that ammonia has a significantly higher storage capacity when compared to hydrogen. Energy storage capacity calculated using the technique detailed in (Aftab et al., 2022; Hassanpouryouzband et al., 2021 Caglayan et al., 2020;). However, cushion gas volume and cushion gas expansion factors were not considered in the calculations for salt caverns.

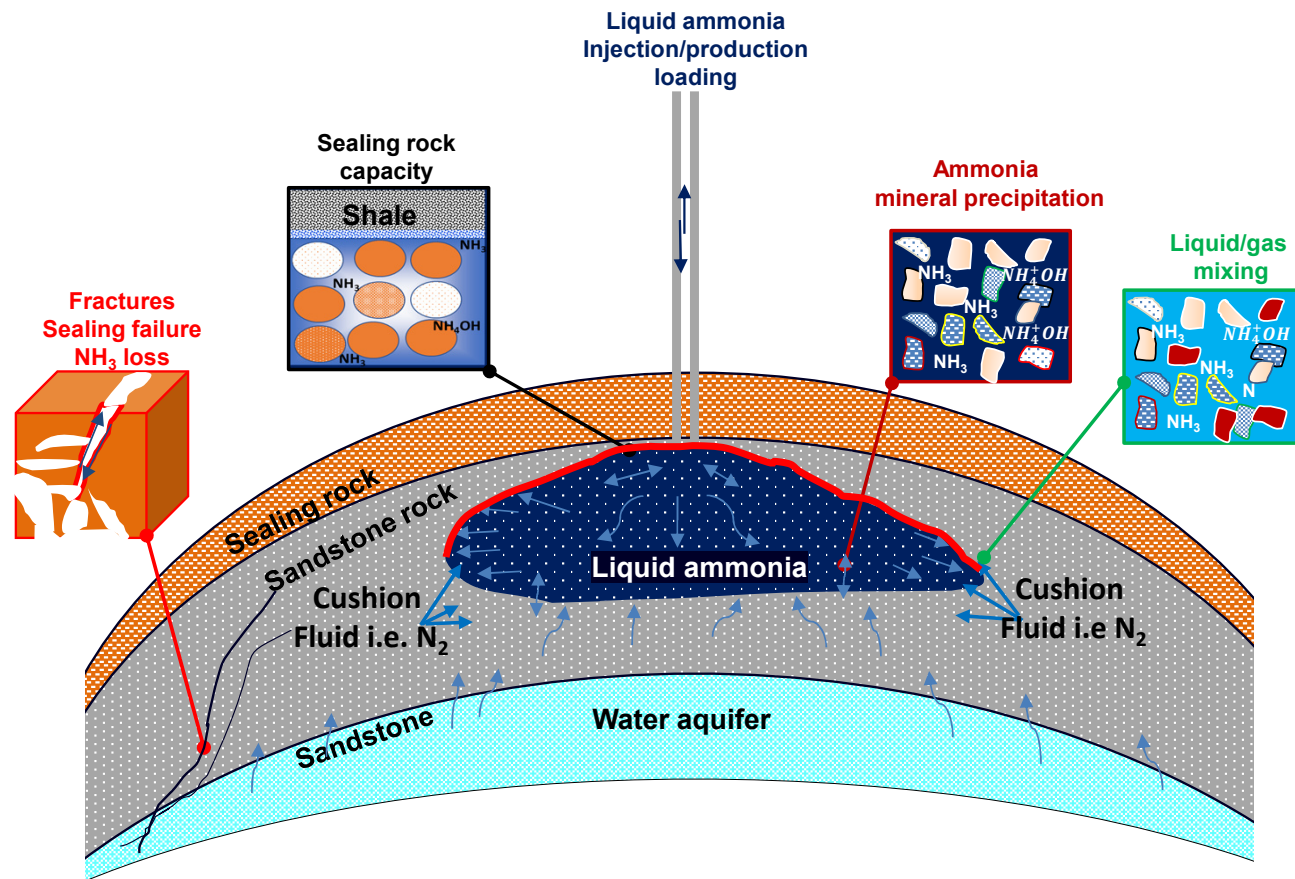


Figure S5 Influences of sealing and fracture failures on geological ammonia storage. Figure illustrates that liquid ammonia may initiate solubility trapping in porous media. Estimates suggest that capillary trapping would be a rare event. However, further numerical and experimental investigations are required to better understand the geological storage challenges in sedimentary reservoir rocks.

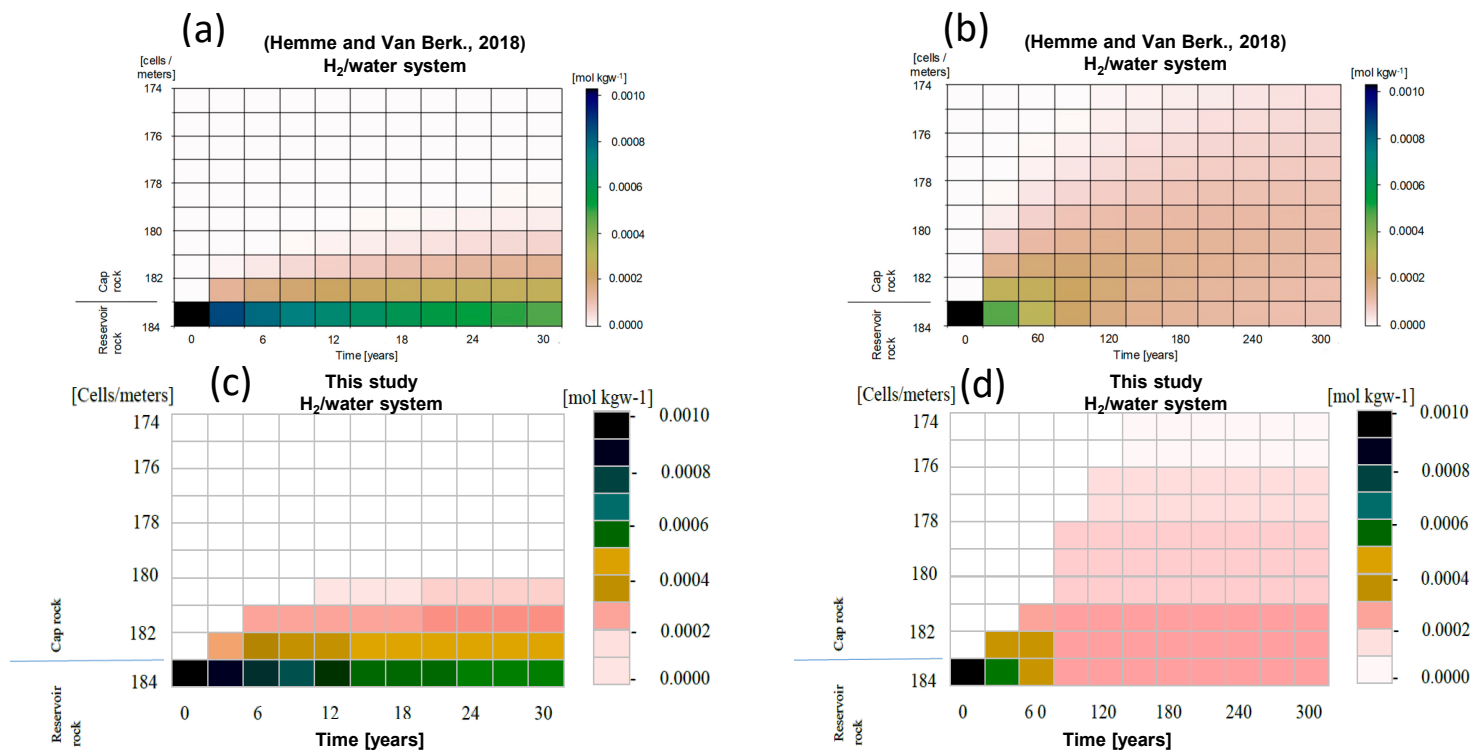


Figure S6 Diffusion of H₂ through sealing rock (a) 30 years (b) 300 years (Hemme and Van Berk., 2018). We have determined diffusion of H₂ through sealing rock after (c) 30 years (d) 300 years.

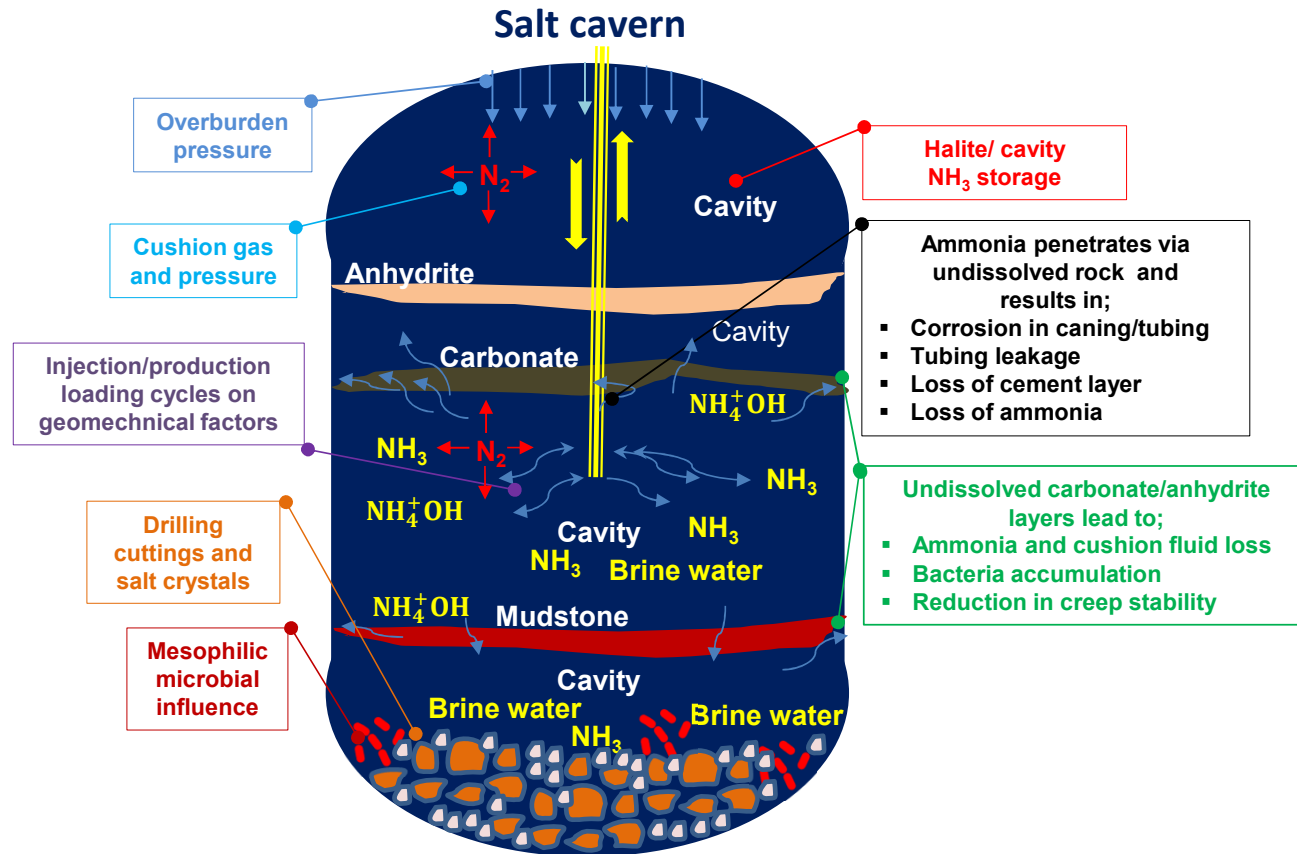


Figure S7 Schematic of ammonia geological storage in a salt cavern. Overburden pressure and injection/production cycles could influence the creep stability of the cavern which may result in geomechanical challenges. Salt caverns constructed in interbedded salt deposits may contain undissolved rock layers or fillings and lead to ammonia loss.

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Supplementary Information

Unlocking Geological Hydrogen Storage with Ammonia: An Effort for Net-Zero Future

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The software includes an algorithm for one dimensional transport setup to determine the effect of diffusivity and dispersion in a dual porosity medium. Additionally, inverse modeling features identify the hydrogeochemical reaction in the formation with respect to time. Salt cavern and reservoir rock setup and factors including reservoir conditions, injection scenario, mass transport reaction, and grid resolution are provided in the supplementary information.

Salt cavern setup

NH₃ occurs in a gas state at ambient temperature and pressure. Once NH₃ will be injected into the salt cavern it changes from gas to liquid phase. Thus, brine water available in the cavern is in equilibrium with the liquid ammonia. We assume typical conditions of salt cavern i.e., temperature =44.8 °C and pressure =197.3 atm. Salt caverns are typically consisting of halite and anhydrite salts. Thus, we determine the saturation index (SI) of the solutions NH₃/Halite and NH₃/Anhydrite at variable concentrations of NH₃ (0-75 wt%), the constant pressure and temperature in the course of the reaction time. The SI data evaluates supersaturation, equilibrium, and undersaturation behavior of halite and anhydrite with NH₃/water solution. These data help us to understand NH₃ compatibility with the salts in the salt cavern to determine the effect of precipitations and contaminant problems. Moreover, NH₃ dissociates into NH₄⁺ and NH₄⁺OH when mixes in water and water/salt solution. The mechanism can moist NH₃ and affect the quality of stored NH₃. Thus,

we determine NH_3 transforms into NH_4^+ or NH_4^+OH at variable concentrations of NH_3 and the geo storage conditions. We have used data from phreeqc.dat file. Moreover, the equilibrium phase, mass action equations, and other related data are present in the previous studies (Parkhurst and Appelo, 2013; Hemme and Van Berk, 2018).

Reservoir rock setup

We use PHREEQC version 3 (Parkhurst & Appelo, 2013) and a Python code (Waskom, 2014) to simulate the underground ammonia storage in the depleted gas reservoir. PHREEQC simulates the equilibrium reaction between ammonia, rock, and water, as well as the kinetic reaction for solubility and diffusivity. It provides the data for the transport of ammonia from reservoir rock to caprock. We model the transport of NH_3 using PHREEQC model for transport modeling and plot 1D transport grid graphs using a Python-based plot code by (Waskom, 2014). The complete code and reference are provided in the supplementary information. The model considers the kinetic reaction diffusive transport of aqueous species in the NH_3 storage system and takes into account the thermodynamic interactions between ammonia and rock water. Table S1 provides equilibrium constants, equilibrium reaction, and equilibrium phases data.

Table S1 Equilibrium constants, equilibrium reaction, and equilibrium phases in the model (Parkhurst & Appelo, 2013; Hemme and Van Berk, 2018).

Equilibrium Phase	Equilibrium Reaction	log K at 25 °C, 0.98 atm
K-feldspar	$\text{KAlSi}_3\text{O}_8 + 8\text{H}_2\text{O} = \text{K}^+ + \text{Al}(\text{OH})_4^- + 3\text{H}_4\text{SiO}_4$	-20.573
Albite	$\text{NaAlSi}_3\text{O}_8 + 8\text{H}_2\text{O} = \text{Na}^+ + \text{Al}(\text{OH})_4^- + 3\text{H}_4\text{SiO}_4$	-18.002
Kaolinite	$\text{Al}_2\text{Si}_2\text{O}_5(\text{OH})_4 + 6\text{H}^+ = \text{H}_2\text{O} + 2\text{H}_4\text{SiO}_4 + 2\text{Al}^{3+}$	7.435

Quartz	$\text{SiO}_2 + 2\text{H}_2\text{O} = \text{H}_4\text{SiO}_4$	3.98
Calcite	$\text{CaCO}_3 = \text{CO}_3^{2-} + \text{Ca}^{2+}$	8.48
Pyrite	$\text{FeS}_2 + 2\text{H}^+ + 2\text{e}^- = \text{Fe}^{2+} + 2\text{HS}^-$	-18.479
Illite	$\text{K}_{0.6}\text{Mg}_{0.25}\text{Al}_{2.3}\text{Si}_{3.5}\text{O}_{10}(\text{OH})_2 + 11.2\text{H}_2\text{O} = 0.6\text{K}^+ + 0.25\text{Mg}^{2+} + 2.3\text{Al}(\text{OH})_4^- + 3.5\text{H}_4\text{SiO}_4 + 1.2\text{H}^+$	-40.267
Dawsonite	$\text{NaAlCO}_3(\text{OH})_2 + 3\text{H}^+ = \text{Al}^{3+} + \text{HCO}_3^- + \text{Na}^+ + 2\text{H}_2\text{O}$	4.35
Mackinawite	$\text{FeS} + \text{H}^+ = \text{Fe}^{2+} + \text{HS}^-$	-4.648
Dolomite	$\text{CaMg}(\text{CO}_3)_2 = \text{Ca}^{2+} + \text{Mg}^{2+} + 2\text{CO}_3^{2-}$	-17.09
Nahcolite	$\text{NaHCO}_3 = \text{HCO}_3^- + \text{Na}^+$	-0.11
Anhydrite	$\text{CaSO}_4 = \text{Ca}^{2+} + \text{SO}_4^{2-}$	-4.39
Halite	$\text{NaCl} = \text{Cl}^- + \text{Na}^+$	1.570
Gypsum	$\text{CaSO}_4 \cdot 2\text{H}_2\text{O} = \text{Ca}^{2+} + \text{SO}_4^{2-} + 2\text{H}_2\text{O}$	-4.58
Sulfur (element)	$\text{S} + 2\text{H}^+ + 2\text{e}^- = \text{H}_2\text{S}$	4.882
Barite	$\text{BaSO}_4 = \text{Ba}^{2+} + \text{SO}_4^{2-}$	-9.97
Goethite	$\text{FeOOH} + 3\text{H}^+ = \text{Fe}^{3+} + 2\text{H}_2\text{O}$	-1.0
NH_4^+	$\text{NH}_3 + \text{H}^+$	-9.252
$\text{NH}_{3(\text{g})}$	$\text{NH}_3 = \text{NH}_3$	1.796
$\text{H}_{2(\text{g})}$	$\text{H}_2 = \text{H}_2$	-3.1050
$\text{CO}_{2(\text{g})}$	$\text{CO}_2 = \text{CO}_2$	-1.468
$\text{CH}_{4(\text{g})}$	$\text{CH}_4 = \text{CH}_4$	-2.8502
$\text{H}_2\text{S}_{(\text{g})}$	$\text{H}_2\text{S} = \text{H}^+ + \text{HS}^-$	-7.9759

$N_{2(g)}$	$N_2 = N_2$	-3.1864
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The model predicts changes in the porosity and partial pressure of the storage gas and evaluates the effects of NH_3 storage on the composition of the aqueous solution, mineralogy of the reservoir, and cap rocks. We update PHREEQC program of the previous study (Hemme and Van Berk, 2018) with some new modifications to simulate the equilibrium reactions as mentioned in the supplementary material.

The model utilizes the mass action law to calculate equilibrium, taking into account all species of reservoir rock, including Al, Ba, C, Ca, Cl, Fe, K, Mg, N, Na, S, and Si and their equilibrium. The equilibrium phases, mass action equations, and equilibrium constants in the model are available in the supplementary material. For more information about PHREEQC, readers can refer to (Parkhurst & Appelo, 2013). It is important to note that this section provides a concise overview of the modeling tools and techniques used in the present numerical simulation work for underground NH_3 storage (Parkhurst & Appelo, 2013).

Reservoir conditions: The model assumes a depleted gas field that is divided into three columns (i.e. Cap rock, reservoir rock and underlying rock) in which each column contains a different temperature and different pressures for underground storage of NH_3 . The reservoir rock consists of sandstone with a porosity of 10%. The caprock consists of shale having a porosity of 5%. The reservoir depth is 4881ft. The initial reservoir Condition is set to a mixture of water and ammonia.

We apply the Cauchy boundary condition which is set to a closed system where the mass of the reservoir remains constant (Hemme and Van Berk, 2018).

Injection scenario: NH_3 is injected into the reservoir rock with different concentrations (i.e., 5 wt%, 15 wt%, 25 wt%, 50 wt%) to measure the solubility, and PH in the different systems at different pressures and temperatures. The initial reservoir brine is assumed moreover NH_3 to be in equilibrium with residual gas from the previous natural gas reservoir. As NH_3 is injected, the available brine becomes saturated with NH_3 and the initial reservoir brine is displaced. The equilibrium constants for the reaction involving ammonia in water can be obtained from the PHREEQC database.

Mass transport and reaction: The model assumes that NH_3 dissolves into the cap rock brine and diffuses through the cap rock brine. The reactive mass transport model considers the interaction between NH_3 , the surrounding rock, and the brine, including possible reactions between NH_3 and minerals in the rock or brine. The simulation is carried out for 30 years to study the long-term behavior of the system. The NH_3 reaction rate for diffusion is the function of the concentration of ammonia and the equilibrium constant. The diffusion coefficient value of NH_3 is $2.28 \times 10^{-9} \text{m}^2 \text{s}^{-1}$ taken from the PHREEQC database.

Grid resolution: The model is discretized into a 1D column with a different number of cells, each with a different height. The cap rock is represented by the first 182 cells, with different pressures and temperatures. The reservoir rock cells are from 183 to 850. The underlying rock cells are from 851 to 1488. The grid resolution is chosen based on a balance between computational efficiency and the need to capture the relevant spatial scales of the system. It is also valid through a different height of cell as (2,4,6)m height and different parameters.

Software and parameters: The simulation is carried out using the reactive transport software PHREEQC, which can model a range of geochemical and reactive mass transport processes. Parameters such as mineralogy, porosity, and permeability are based on available data from the reservoir and cap rock and may need to be adjusted or refined based on further analysis or experimental data.

Key points regarding ammonia toxicity and safety measures

We have provided critical points regarding NH_3 toxicity in the supplementary information. Table S2 enlists the variety of NH_3 concentrations and its toxicity effects on the human health.

- The time weighted average (8 hours/day and 40 hours/week) for NH_3 is 25 ppm (18 mg/m^3) and short-term exposure limit (15 min average) is 35 ppm (27 mg/m^3) according to American Conference of Governmental Industrial Hygienists, Occupational Safety and Health Administration, and National Institute for Occupational Safety and Health.
- Liquid NH_3 can accumulate in the lungs and result in a life-threatening condition. Early symptoms of continuous NH_3 inhalation include tightness in the chest and breathing difficulties.
- NH_3 is corrosive and can cause burns and permanent scarring. Severe symptoms include skin stiffness and burning. The skin can appear yellow, waxy, or white and blistered.
- NH_3 vapors can burn or irritate eyes and cause permanent blindness. Direct contact with eyes may cause permanent damage.
- Aqueous ammonia transforms into ammonia gas when released in the atmosphere. The prolonged heat exposure to NH_3 tanks may cause fire incidents and lead to rocketing and violent rupturing.

- However, the effects of NH₃ on teratogenicity / embryotoxicity, mutagenicity, and reproductive toxicity are unknown.

Table S2 Ammonia concentrations and toxicity effects (CCOHS, 2022; EnviroMed, 2022; NLM, 2022a).

NH ₃ concentration in air (ppm)	Retention medium & percent	Exposure time (h)	Effects
24	NA	2 to 6	<ul style="list-style-type: none"> • Nose and throat irritant
25	30 %	NA	<ul style="list-style-type: none"> • NH₃ has observed in blood
32	NA	24	<ul style="list-style-type: none"> • The level in blood increases.
30	NA	0.16	<ul style="list-style-type: none"> • Mild irritant
50	NA	0.16	<ul style="list-style-type: none"> • Moderate irritant
72-134	NA		<ul style="list-style-type: none"> • Irritate nose and throat irritation
57-500	83 to 92%	0.03	<ul style="list-style-type: none"> • High nasal retention • Upper respiratory tract retention • Pharyngeal irritation
310-1157	NA	0.8	<ul style="list-style-type: none"> • Exposure irritation • High increase in blood NH₃ level
1500	NA	NA	<ul style="list-style-type: none"> • The fluid accumulation in the lungs • Potential for fatal pulmonary edema. • Pulmonary edema may be asymptotic

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